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(54) **METHOD FOR MANUFACTURING A LIGHTING UNIT & LIGHTING UNIT**

VERFAHREN ZUR HERSTELLUNG EINER BELEUCHTUNGSEINHEIT UND  
BELEUCHTUNGSEINHEIT

PROCÉDÉ DE FABRICATION D'UNE UNITÉ D'ÉCLAIRAGE ET UNITÉ D'ÉCLAIRAGE

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**WO-A1-2010/052449 WO-A1-2010/134880**  
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