

# (11) EP 3 246 571 A1

(12)

# **EUROPEAN PATENT APPLICATION** published in accordance with Art. 153(4) EPC

(43) Date of publication: **22.11.2017 Bulletin 2017/47** 

(21) Application number: 15877855.5

(22) Date of filing: 16.01.2015

(51) Int Cl.: **F04B 39/06** (2006.01)

(86) International application number: **PCT/JP2015/051073** 

(87) International publication number:WO 2016/113903 (21.07.2016 Gazette 2016/29)

(84) Designated Contracting States:

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated Extension States:

**BA ME** 

(71) Applicant: Mitsubishi Electric Corporation Chiyoda-ku Tokyo 100-8310 (JP) (72) Inventor: MORITA, Shinya Tokyo 100-8310 (JP)

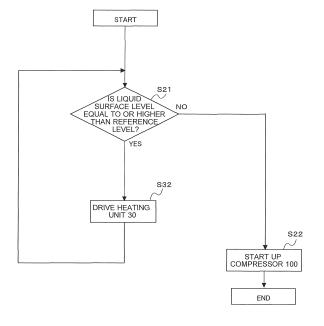
 (74) Representative: Moore, Graeme Patrick et al Mewburn Ellis LLP City Tower
 40 Basinghall Street London EC2V 5DE (GB)

### (54) **COMPRESSOR**

(57) A compressor 100 has a sealed container 100A forming an exterior thereof, and includes a suction pipe 1 connected to a side surface portion of the sealed container 100A to allow refrigerant flowing on a suction side of the compressor 100 to pass through the suction pipe 1, a liquid surface sensor 10 that detects a liquid surface

level inside the sealed container 100A, a heating unit 30 provided inside the sealed container 100A, and a control unit that drives the heating unit 30 when the liquid surface level obtained by the liquid surface sensor 10 is equal to or higher than a reference level.

FIG. 3



EP 3 246 571 A1

#### Description

Technical Field

[0001] The present invention relates to a compressor.

**Background Art** 

**[0002]** In the past, there has been an oil level sensor that includes a first temperature detecting element and a second temperature detecting element, and detects the oil level inside a sealed container of a compressor based on values detected by the first temperature detecting element and the second temperature detecting element (see Patent Literature 1, for example).

**[0003]** Further, in the past, there has been a compressor that drives a heating unit based on a value detected by a temperature detecting element. In such a compressor, when the value detected by the temperature detecting element satisfies a predetermined condition, the heating unit is driven to gasify liquid refrigerant stored inside a sealed container.

Citation List

Patent Literature

**[0004]** Patent Literature 1: Japanese Unexamined Patent Application Publication No. 2006-47133

Summary of Invention

Technical Problem

**[0005]** According to the invention described in Patent Literature 1, however, the target to be detected is the oil level, and thus the state of the liquid refrigerant stored inside the sealed container is not directly detectable. In such a case, it may be erroneously detected that no liquid refrigerant is stored inside the sealed container even when the liquid refrigerant is actually stored inside the sealed container, raising an issue of possible liquid compression.

**[0006]** The present invention has been made with the above-described issue as background, and aims to obtain a compressor that suppresses the liquid compression better than in the past.

Solution to Problem

[0007] A compressor according to an embodiment of the present invention has a sealed container forming an exterior thereof, and includes a suction pipe connected to a side surface portion of the sealed container to allow refrigerant flowing on a suction side of the compressor to pass through the suction pipe, a liquid surface sensor that detects a liquid surface level inside the sealed container, a heating unit provided inside the sealed contain

er, and a control unit that drives the heating unit when the liquid surface level obtained by the liquid surface sensor is equal to or higher than a reference level.

5 Advantageous Effects of Invention

**[0008]** The present invention includes the control unit that drives the heating unit when the liquid surface level obtained by the liquid surface sensor is equal to or higher than the reference level. It is therefore possible to suppress the compression of the liquid refrigerant inside the sealed container. Accordingly, it is possible to suppress the liquid compression better than in the past.

Brief Description of Drawings

## [0009]

20

25

30

40

45

[Fig. 1] Fig. 1 is a diagram illustrating an outline of a compressor 100 according to Embodiment 1 of the present invention.

[Fig. 2] Fig. 2 is a sectional view taken along line A-A in Fig. 1.

[Fig. 3] Fig. 3 is a chart illustrating a control operation of the compressor 100 according to Embodiment 1 of the present invention.

[Fig. 4] Fig. 4 is a chart illustrating a control operation of the compressor 100 according to Embodiment 2 of the present invention.

[Fig. 5] Fig. 5 is a chart illustrating a control operation of the compressor 100 according to Embodiment 3 of the present invention.

Description of Embodiments

Embodiment 1

**[0010]** Embodiment 1 of the present invention will be described below based on the drawings. In the following drawings, the dimensional relationships between component members may be different from actual ones. Further, in the following drawings, parts assigned with identical signs are identical or correspond to each other. This applies to the entire text of the specification. Further, forms of component elements described in the entire text of the specification are merely illustrative, and the present invention is not limited by the description of these.

**[0011]** Fig. 1 is a diagram illustrating an outline of a compressor 100 according to Embodiment 1 of the present invention. Fig. 2 is a sectional view taken along line A-A in Fig. 1. In the present invention, a description will be given of an example in which the compressor 100 is a scroll compressor.

**[0012]** As illustrated in Fig. 1, the compressor 100 includes a suction pipe 1, a compression mechanism unit 2, an oil drain unit 4, a liquid surface sensor 10, a temperature sensor 20, and a heating unit 30. The exterior of the compressor 100 is formed of a sealed container

15

20

25

40

45

50

55

100A. Refrigerating machine oil (hereinafter occasionally simply referred to as the oil) is stored in a lower portion inside the sealed container 100A.

[0013] As illustrated in Fig. 1, the suction pipe 1 is a pipe provided to an upper portion of a side surface of the sealed container 100A. The interior of the suction pipe 1 and the interior of the sealed container 100A communicate with each other. The suction pipe 1 is supplied with refrigerant flowing on a suction side of the compressor 100. The compression mechanism unit 2 is a part that compresses the refrigerant supplied into the sealed container 100A through the suction pipe 1. As illustrated in Fig. 2, the compression mechanism unit 2 has a suction port 2a. The refrigerant flowing through the sealed container 100A is supplied to the compression mechanism unit 2 through the suction port 2a. A lower portion of the sealed container 100A has a sump unit 3. The sump unit 3 stores the oil.

[0014] The oil drain unit 4 is a member for draining the oil stored in the sump unit 3 to the outside of the sealed container 100A, and is provided to a lower portion of the side surface of the sealed container 100A, for example. The oil drain unit 4 is formed of a hollow tubular member, for example. The oil drain unit 4 includes therein an openable and closable valve (illustration omitted), for example. The amount of oil flowing through the oil drain unit 4 is adjustable through adjustment of the oil drain unit 4. When the oil drain unit 4 is opened, the oil stored in the lower portion of the sealed container 100A is discharged to the outside of the sealed container 100A through the oil drain unit 4. When the oil drain unit 4 is closed, the oil stored in the lower portion of the sealed container 100A continues to be stored inside the sealed container 100A without passing through the oil drain unit 4.

[0015] The liquid surface sensor 10 is a detecting unit for detecting the liquid surface of the liquid refrigerant stored inside the sealed container 100A, and is provided at a position corresponding to the height of the suction pipe 1. For example, the liquid surface sensor 10 is provided below an upper end portion 1 A of the suction pipe 1 and above a lower end portion 1 B of the suction pipe 1. The liquid surface sensor 10 is installed in the vicinity of the suction port 2a, for example. The temperature sensor 20 is a temperature detecting unit provided to the lower portion inside the sealed container 100A. The temperature sensor 20 detects the temperature of the lower portion of the sealed container 100A.

**[0016]** The heating unit 30 is a heating unit that heats the liquid refrigerant stored inside the sealed container 100A, and is provided in the lower portion of the sealed container 100A, for example. With the heating unit 30 driven, the liquid refrigerant stored inside the sealed container 100A is heated and gasified, and the liquid surface of the liquid refrigerant stored inside the sealed container 100A falls.

**[0017]** A control unit (illustration omitted) drives the heating unit 30, when the liquid surface level obtained by the liquid surface sensor 10 is equal to or higher than

a reference level. Specifically, for example, the control unit drives the heating unit 30, when the height of the liquid surface inside the sealed container 100A is equal to or higher than the height of the suction pipe 1. The control unit is provided in, for example, a mechanical chamber formed inside an outdoor unit. Further, the control unit controls the opening and closing of the oil drain unit 4. The control unit may be capable of controlling the oil drain unit 4 only between two states, which are an "open" state and a "closed" state, or may be capable of changing the opening degree of the oil drain unit 4 in a plurality of stages. For example, the control unit is configured of hardware such as a circuit device that implements this function or software executed on an arithmetic device such as a microcomputer or a CPU.

[0018] Fig. 3 is a chart illustrating a control operation of the compressor 100 according to Embodiment 1 of the present invention. In Embodiment 1, a case is assumed in which the stagnation of the liquid refrigerant occurs for a reason such as the shutdown of the compressor 100 for an extended period of time, and the height of the liquid surface inside the sealed container 100A of the compressor 100 is measured before the start-up of the compressor 100 (when start-up control of the compressor 100 according to Embodiment 1 performed before the start-up will be described below with Fig. 3.

**[0019]** When the control unit determines at step S21 that the liquid surface level obtained by the liquid surface sensor 10 is equal to or higher than the reference level (YES at step S21), the control unit proceeds to step S32 to drive the heating unit 30 or perform a liquid purge operation, and proceeds to step S21.

**[0020]** When the control unit determines at step S21 that the liquid surface level obtained by the liquid surface sensor 10 is not equal to or higher than the reference level (NO at step S21), the control unit proceeds to step S22 to start up the compressor 100.

[0021] As described above, the compressor 100 according to Embodiment 1 has the sealed container 100A forming the exterior thereof, and includes the suction pipe 1 connected to the side surface portion of the sealed container 100A to allow the refrigerant flowing on the suction side of the compressor 100 to pass through the suction pipe 1, the liquid surface sensor 10 that detects the liquid surface level inside the sealed container 100A, the heating unit 30 provided inside the sealed container 100A, and the control unit that drives the heating unit 30 when the liquid surface level obtained by the liquid surface sensor 10 is equal to or higher than the reference level before the start-up of the compressor 100. After the start-up of the compressor 100, therefore, only gas refrigerant is taken into the compression mechanism unit 2, making it possible to suppress the liquid compression better than in the past. Accordingly, it is possible to suppress the damage to the compressor 100 due to start-up with liquid compression of the stagnated liquid refrigerant (stagnation start-up).

10

15

**[0022]** Further, with the liquid surface sensor 10 provided at the position corresponding to the height of the suction pipe 1, it is possible to further reduce the possibility that the liquid refrigerant stored inside the sealed container 100A may flow to the suction side of the compressor 100 through the suction pipe 1. Accordingly, it is possible to suppress the damage to the compressor 100 due to the start-up with the liquid compression of the stagnated liquid refrigerant (stagnation start-up).

[0023] Further, it is possible to directly detect the liquid surface of the liquid refrigerant inside the sealed container 100A with the liquid surface sensor 10. Unlike in the past, therefore, there is no need to indirectly detect the liquid surface of the liquid refrigerant inside the sealed container 100A based on the value detected by the temperature detecting unit provided to the lower portion inside the sealed container 100A. Accordingly, it is possible to grasp in real time the liquid surface inside the sealed container 100A and reduce the start-up time of the compressor 100.

#### Embodiment 2

**[0024]** In Embodiment 2, the control unit controls the compressor 100 during the operation of the compressor 100, unlike in Embodiment 1. In Embodiment 2, items not particularly described will be assumed to be similar to those of Embodiment 2, and identical functions or configurations will be described with identical signs.

**[0025]** Fig. 4 is a chart illustrating a control operation of the compressor 100 according to Embodiment 2 of the present invention. In Embodiment 2, the control unit performs drive control of the heating unit 30 during the operation of the compressor 100 to prevent the liquid compression. An operation of the compressor 100 according to Embodiment 2 will be described below with Fig. 4.

[0026] At step S11, the control unit performs the startup control of the compressor 100, and proceeds to step S21. At step S21, the control unit determines whether or not the liquid surface level obtained by the liquid surface sensor 10 is equal to or higher than the reference level. [0027] When the control unit determines at step S21 that the liquid surface level obtained by the liquid surface sensor 10 is equal to or higher than the reference level (YES at step S21), the control unit proceeds to step S31. [0028] When the control unit determines at step S21 that the liquid surface level obtained by the liquid surface sensor 10 is not equal to or higher than the reference level (NO at step S21), the control unit proceeds to step S23 and continues to drive the compressor 100.

**[0029]** At step S31, the control unit stops the compressor 100, and proceeds to step S32. At step S32, the control unit drives the heating unit 30 or performs the liquid purge operation, and proceeds to step S41. At step S41, the control unit starts up the compressor 100, and proceeds to step S21. The processes of steps S31 and S41 may be omitted.

[0030] As described above, in the compressor 100 ac-

cording to Embodiment 2, when the liquid surface level obtained by the liquid surface sensor 10 is equal to or higher than the reference level after the start-up of the compressor 100, the control unit drives the heating unit 30. Therefore, only the gas refrigerant is taken into the compression mechanism unit 2, making it possible to suppress the liquid compression better than in the past. Accordingly, it is possible to suppress the damage to the compressor 100 due to a liquid compression operation.

#### **Embodiment 3**

**[0031]** In Embodiment 3, the control unit controls the compressor 100 during the operation of the compressor 100, unlike in Embodiment 1. In Embodiment 3, items not particularly described will be assumed to be similar to those of Embodiment 1, and identical functions or configurations will be described with identical signs.

**[0032]** Fig. 5 is a chart illustrating a control operation of the compressor 100 according to Embodiment 3 of the present invention. In Embodiment 3, the control unit controls the oil drain unit 4 during the operation of the compressor 100 to prevent oil compression. An operation of the compressor 100 according to Embodiment 3 will be described below with Fig. 5.

[0033] At step S11, the control unit performs the start-up control of the compressor 100, and proceeds to step S21. At step S21, the control unit determines whether or not the liquid surface level obtained by the liquid surface sensor 10 is equal to or higher than the reference level. [0034] When the control unit determines at step S21 that the liquid surface level obtained by the liquid surface sensor 10 is equal to or higher than the reference level (YES at step S21), the control unit proceeds to step S31. [0035] When the control unit determines at step S21 that the liquid surface level obtained by the liquid surface sensor 10 is not equal to or higher than the reference level (NO at step S21), the control unit proceeds to step S23 and continues to drive the compressor 100.

**[0036]** At step S31, the control unit stops the compressor 100, and proceeds to step S32. At step S32, the control unit drives the heating unit 30 or performs the liquid purge operation for a predetermined time, and proceeds to step S33. At step S33, the control unit determines whether or not the liquid surface level obtained by the liquid surface sensor 10 is equal to or higher than the reference level.

[0037] When the control unit determines at step S33 that the liquid surface level obtained by the liquid surface sensor 10 is equal to or higher than the reference level (YES at step S33), the control unit proceeds to step S34. [0038] When the control unit determines at step S33 that the liquid surface level obtained by the liquid surface sensor 10 is not equal to or higher than the reference level (NO at step S33), the control unit proceeds to step S23 and continues to drive the compressor 100.

**[0039]** At step S34, the control unit controls the oil drain unit 4 to perform an oil drain operation, and proceeds to

40

45

50

10

15

step S41. Herein, the oil drain operation is, for example, an operation of draining the oil stored in the sump unit 3 to the outside of the sealed container 100A through the oil drain unit 4. At step S41, the control unit starts up the compressor 100, and proceeds to step S21. The processes of steps S31 and S41 may be omitted.

**[0040]** At step S34, the control unit may continue to perform the drive control of the heating unit 30 during the oil drain operation, or may stop the drive control of the heating unit 30 during the oil drain operation.

[0041] As described above, in the compressor 100 according to Embodiment 3, the control unit drives the heating unit 30 when the liquid surface level obtained by the liquid surface sensor 10 is equal to or higher than the reference level. When the liquid surface level obtained by the liquid surface sensor 10 is equal to or higher than the reference level after the driving of the heating unit 30, the control unit controls the oil drain unit 4 to drain the oil to the outside of the sealed container 100A.

[0042] Even when the liquid surface inside the sealed container 100A is high during the operation of the compressor 100 because of a large amount of oil, therefore, it is possible to drain the oil and make the liquid surface equal to or lower than the height of the suction pipe 1. Accordingly, it is possible to suppress the introduction of the oil into the compression mechanism unit 2. It is thus possible to suppress the degradation of the performance of the compressor 100 due to the oil compression and a reduction in an operating range of the compressor 100. [0043] Although the description has been given of an example in which only one liquid surface sensor 10 is provided, the present invention is not limited thereto, and a plurality of liquid surface sensors 10 may be provided. With the plurality of liquid surface sensors 10 thus provided, it is possible to more accurately detect the liquid surface inside the sealed container 100A than in the case in which the single liquid surface sensor 10 is provided. [0044] Further, an electrostatic capacitance sensor or a float sensor, for example, may be adopted as the liquid surface sensor 10. When the electrostatic capacitance sensor is adopted as the liquid surface sensor 10, the liquid surface inside the sealed container 100A is detectable even under a severe environment, such as an environment in which the pressure inside the sealed container 100A is high. Further, when the float sensor is adopted as the liquid surface sensor 10, the liquid surface inside the sealed container 100A is detectable at low cost with a simple structure.

[0045] Further, although the description has been given of an example in which the reference level used at step S21 and the reference level used at step S33 are the same, the present invention is not limited thereto. For example, the reference level used at step S33 may be set to be lower than the reference level used at step S21. With this configuration, even when the oil has reached the position corresponding to the height of the suction pipe 1 but the liquid surface level inside the sealed container 100A falls somewhat owing to the driving of the

heating unit 30 at step S32, the control unit is capable of determining an excess of oil at step S33 and draining the oil stored inside the sealed container 100A.

[0046] To set the reference level used at step S33 to be lower than the reference level used at step S21, the reference level used at step S33 is determined as follows, for example. When the liquid refrigerant is stored inside the sealed container 100A, the control unit stores the degree of fall of the liquid surface level inside the sealed container 100A to the driving time of the heating unit 30. Then, at step S33, when the degree of fall of the liquid surface level to the driving time of the heating unit 30 is less than the degree of fall of the liquid surface level inside the sealed container 100A to the driving time of the heating unit 30 stored by the control unit, the control unit proceeds to step S34.

Reference Signs List

[0047] 1 suction pipe 1 A upper end portion 1 B lower end portion 2 compression mechanism unit 2a suction port 3 sump unit 4 oil drain unit 10 liquid surface sensor 20 temperature sensor 30 heating unit 100 compressor 100A sealed container

#### Claims

30

35

40

50

55

- 1. A compressor having a sealed container forming an exterior thereof, the compressor comprising:
  - a suction pipe connected to a side surface portion of the sealed container to allow refrigerant flowing a suction side of the compressor to pass through the suction pipe;
  - a liquid surface sensor that detects a liquid surface level inside the sealed container;
  - a heating unit provided inside the sealed container; and
  - a control unit that drives the heating unit, when the liquid surface level obtained by the liquid surface sensor is equal to or higher than a reference level.
- 45 2. The compressor of claim 1, wherein the control unit is configured to drive the heating unit, when the liquid surface level obtained by the liquid surface sensor is equal to or higher than the reference level before start-up of the compressor.
  - The compressor of claim 1, wherein the control unit drives the heating unit, when the liquid surface level obtained by the liquid surface sensor is equal to or higher than the reference level after start-up of the compressor.
  - The compressor of claim 1, further comprising an oil drain unit that drains oil stored in the sealed container

to outside of the sealed container,

wherein, when the liquid surface level obtained by the liquid surface sensor is equal to or higher than the reference level after start-up of the compressor, the control unit drives the heating unit, and when the liquid surface level obtained by the liquid surface sensor is equal to or higher than the reference level after driving of the heating unit, the control unit configured to control the oil drain unit to drain the oil to the outside of the sealed container.

5. The compressor of any one of claims 1 to 4, wherein the reference level is equal to or higher than a lower end portion of the suction pipe, and is equal to or lower than an upper end portion of the suction pipe.

**6.** The compressor of any one of claims 1 to 5, further comprising a compression mechanism unit that compresses the refrigerant suctioned from the suction pipe,

wherein the compression mechanism unit has a suction port into which the refrigerant suctioned from the suction pipe is introduced, and

wherein the liquid surface sensor is provided to the suction port of the compression mechanism unit.

FIG. 1

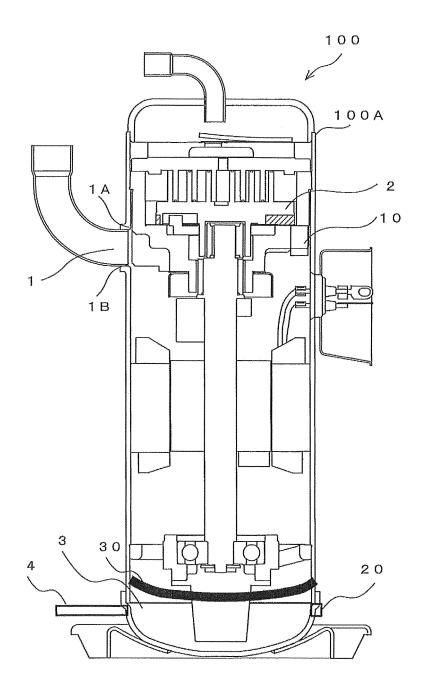


FIG. 2

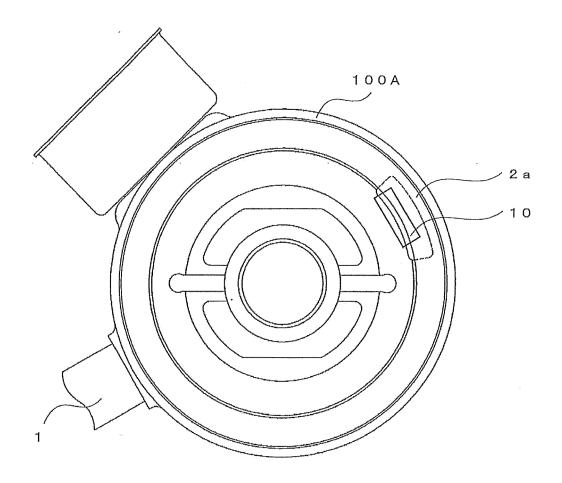


FIG. 3

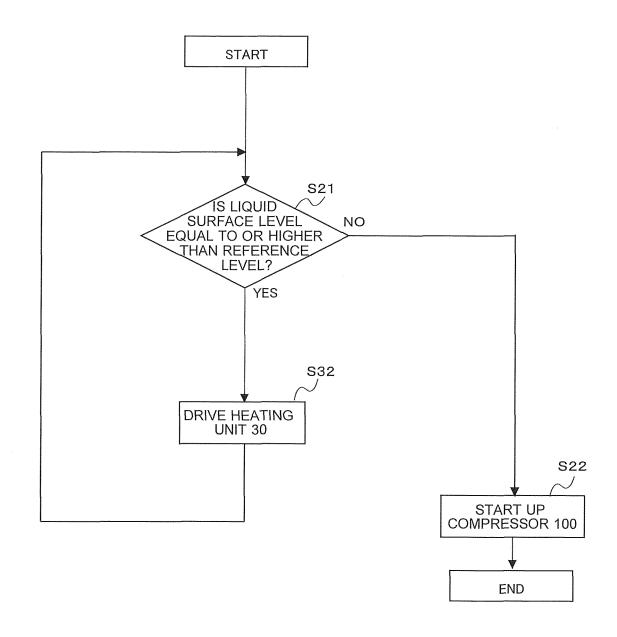


FIG. 4

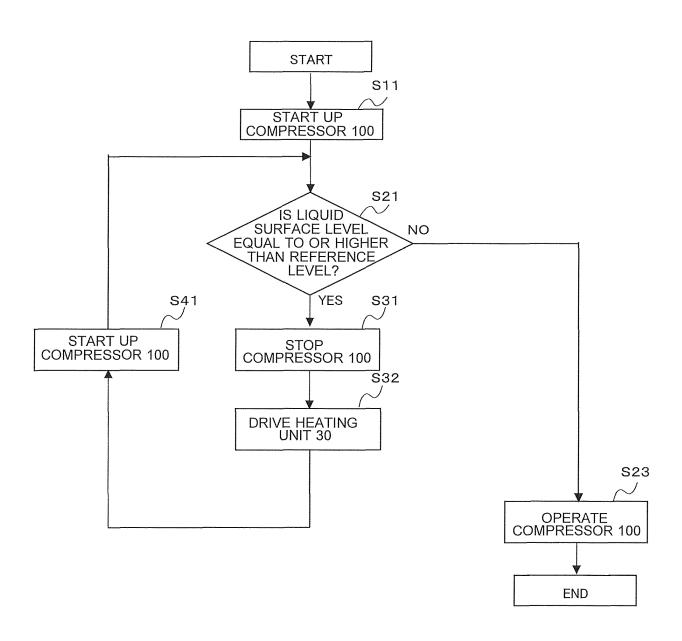
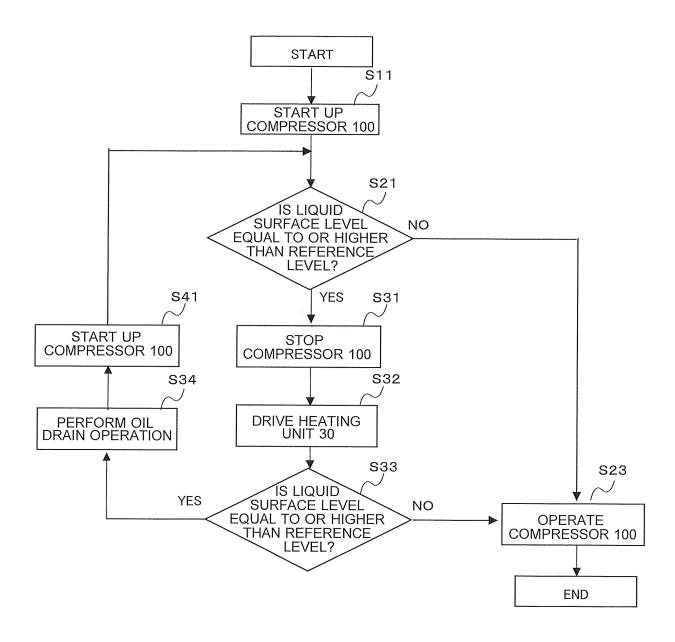


FIG. 5



#### EP 3 246 571 A1

International application No.

INTERNATIONAL SEARCH REPORT

#### PCT/JP2015/051073 A. CLASSIFICATION OF SUBJECT MATTER 5 F04B39/06(2006.01)i According to International Patent Classification (IPC) or to both national classification and IPC FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) 10 F04B39/06 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched 1922-1996 Jitsuyo Shinan Toroku Koho 1996-2015 Jitsuyo Shinan Koho 15 Kokai Jitsuyo Shinan Koho 1971-2015 Toroku Jitsuyo Shinan Koho Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) 20 DOCUMENTS CONSIDERED TO BE RELEVANT Category\* Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. 1,2,5 JP 2006-523285 A (Carrier Corp.), 12 October 2006 (12.10.2006), Α 3,4,6 paragraphs [0016], [0019]; fig. 4 to 6 25 & US 2004/0194485 A1 & WO 2004/092686 A2 & KR 10-2005-0105519 A US 3766747 A (Sidney A. PARKER), Х 1,2 23 October 1973 (23.10.1973), 3-6 column 3, line 50 to column 4, line 47; fig. 1 30 to 2 & GB 1406793 A & DE 2300377 A1 & FR 2167786 A 35 Further documents are listed in the continuation of Box C. See patent family annex. 40 Special categories of cited documents: later document published after the international filing date or priority document defining the general state of the art which is not considered to date and not in conflict with the application but cited to understand the principle or theory underlying the invention be of particular relevance "E" earlier application or patent but published on or after the international filing document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive date step when the document is taken alone "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art 45 special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means document published prior to the international filing date but later than the document member of the same patent family priority date claimed Date of the actual completion of the international search Date of mailing of the international search report 50 08 April 2015 (08.04.15) 21 April 2015 (21.04.15) Name and mailing address of the ISA/ Authorized officer Japan Patent Office 3-4-3, Kasumigaseki, Chiyoda-ku, Tokyo 100-8915, Japan 55

Form PCT/ISA/210 (second sheet) (July 2009)

# EP 3 246 571 A1

# INTERNATIONAL SEARCH REPORT

International application No.
PCT/JP2015/051073

	101/012013/0310/3				
5	C (Continuation)	C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT			
	Category*	Citation of document, with indication, where appropriate, of the relevan	it passages	Relevant to claim No.	
10	X A	Microfilm of the specification and drawing annexed to the request of Japanese Utility Model Application No. 90902/1985(Laid-ope No. 180/1987) (Mitsubishi Heavy Industries, Ltd.), 06 January 1987 (06.01.1987), specification, page 5, line 10 to page 8, 14; fig. 1 to 2	У n	1,2 3-6	
15		(Family: none)			
20					
25					
30					
35					
40					
45					
50					
55	E DCT//CA/21	10 (continuation of county short) (Inla 2000)			

Form PCT/ISA/210 (continuation of second sheet) (July 2009)

# EP 3 246 571 A1

#### REFERENCES CITED IN THE DESCRIPTION

This list of references cited by the applicant is for the reader's convenience only. It does not form part of the European patent document. Even though great care has been taken in compiling the references, errors or omissions cannot be excluded and the EPO disclaims all liability in this regard.

# Patent documents cited in the description

• JP 2006047133 A [0004]