

(19)



Europäisches
Patentamt
European
Patent Office
Office européen
des brevets



(11)

EP 3 249 669 A1

(12)

EUROPEAN PATENT APPLICATION

(43) Date of publication:

29.11.2017 Bulletin 2017/48

(21) Application number: 16171357.3

(22) Date of filing: 25.05.2016

(51) Int Cl.:

H01G 11/86 (2013.01)

H01G 11/24 (2013.01)

H01G 11/34 (2013.01)

H01G 11/42 (2013.01)

H01G 11/44 (2013.01)

H01G 11/32 (2013.01)

C01B 32/00 (2017.01)

(84) Designated Contracting States:

**AL AT BE BG CH CY CZ DE DK EE ES FI FR GB
GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO
PL PT RO RS SE SI SK SM TR**

Designated Extension States:

BA ME

Designated Validation States:

MA MD

(71) Applicant: **Universiteit van Amsterdam**

1012 WX Amsterdam (NL)

(72) Inventors:

- **EISENBERG, David**
1081 EJ Amsterdam (NL)
- **ROTHENBERG, Gad**
2341 NV Oegstgeest (NL)

(74) Representative: **De Vries & Metman**

Overschiestraat 180

1062 XK Amsterdam (NL)

(54) SUPERCAPACITOR AND NITROGEN-DOPED POROUS CARBON MATERIAL

(57) The invention pertains to the use of a nitrogen-doped porous carbon material in a supercapacitor, wherein the nitrogen-doped porous carbon material has the following properties:

- a nitrogen content in the range of 0.50 to 8.0 at% as determined via XPS
- a specific surface area (N₂ , BET) of at least 1000 m²/g
- a total pore volume as determined by N₂ adsorption of

at least 0.80 ml/g,

- a N₂ adsorption pore size distribution which is such that at least 50% of the pore volume is in pores with a diameter of above 2 nm.

The invention further pertains to a supercapacitor, an electrode for use in a supercapacitor, to specific nitrogen-doped porous carbon materials and to methods for the manufacture thereof.

DescriptionField of the invention

5 [0001] The present invention pertains to the use in supercapacitors of a nitrogen-doped porous carbon material. The invention also pertains to a supercapacitor comprising a specific nitrogen-doped porous carbon material, to an electrode for use in a supercapacitor, to specific nitrogen-doped porous carbon materials and to methods for the manufacture thereof.

10 Background of the invention

15 [0002] A capacitor is a passive two-terminal electrical component which is used to store electrical energy in a temporary field. Supercapacitors are electrochemical capacitors which comprise two electrodes which are separated by an ion permeable membrane, also called a separator, and connected via a liquid electrolyte. In supercapacitors the energy storage is achieved by two main storage principles, namely double layer capacitance and pseudocapacitance. Double layer capacitance is the electrostatic storage of the electrical energy achieved by separation of electrical charge into a double electric layer at the interface between a conductor electrode and an electrolyte solution. Pseudocapacitance is the electrochemical storage of the electrical energy, achieved by redox reactions, electrosorption, or intercalation on the surface of the electrode that results in reversible (faradaic) charge-transfer between the electrode and the electrolyte.

20 [0003] US2012/0241691 describes the use as electrode material in supercapacitors of a nitrogen-containing porous carbon material which is obtained by mixing melamine (1,3,5-triazine-2,4,6-triamine) with magnesium citrate, and heating the resultant mixture to 700°C or more in an inert atmosphere, followed by cooling and washing with acid to remove magnesium oxide.

25 US2013/0335883 describes a porous carbon material the use as electrode material in supercapacitors which is obtained by heating magnesium citrate to 500°C or more in an inert atmosphere, followed by washing with acid.

US 7532454 describes an electrode for a supercapacitor which is a mixture of carbon nanotubes and activated carbon. It is indicated that the activated carbon can be derived from natural sources such as pine, coconut, etc.

30 [0004] There is need in the art for materials which, when used in supercapacitors, show good capacitance properties in combination with good charge-discharge rates. Further, there is need for materials that can be prepared reproducibly from inexpensive organic-inorganic precursors.

Summary of the invention

35 [0005] It has been found that a specific nitrogen doped porous carbon material is particularly attractive for use in supercapacitors.

[0006] The present invention thus pertains to the use of a nitrogen-doped porous carbon material in a supercapacitor, wherein the nitrogen-doped porous carbon material has the following properties:

40

- a nitrogen content in the range of 0.50 to 8.0 at% as determined via XPS
- a specific surface area (N₂ adsorption, BET) of at least 1000 m²/g
- a total pore volume as determined by N₂ adsorption of at least 0.80 ml/g,
- a N₂ adsorption pore size distribution which is such that at least 50% of the pore volume is in pores with a diameter of above 2 nm.

45 [0007] It has been found that the process of the present invention results in materials which, when used in supercapacitors, show good capacitance properties in combination with good charge-discharge rates. Further, the process of the present invention makes use of inexpensive organic-inorganic precursors, and allows reproducible manufacture. One attractive feature of the method according to the invention is that it makes use of a single precursor, rather than a mixture of precursors. This is believed to ensure a better homogeneity of the material.

50 [0008] The invention also pertains to a supercapacitor comprising at least two electrodes separated by a separator, and connected via a liquid electrolyte, wherein at least one of the electrodes comprises a nitrogen-doped porous carbon material as described above.

[0009] The invention further pertains to an electrode for use in a supercapacitor which comprises a nitrogen-doped porous carbon material as described above.

55 [0010] The invention further pertains to new nitrogen-doped porous carbon materials which have the following properties:

- a nitrogen content in the range of 0.50 to 5.5 at% as determined via XPS

- a specific surface area (N₂ adsorption, BET) of at least 1000 m²/g
- a total pore volume as determined by N₂ adsorption of at least 0.80 ml/g,
- a N₂ adsorption pore size distribution which is such that at least 50% of the pore volume is in pores with a diameter of above 2 nm.

5

These new materials are particularly suitable for use in supercapacitors as mentioned above, but they also find other uses.
[0011] The invention also pertains to a method for manufacturing these new materials, which comprises the steps of:

- 10 - preparing an aqueous solution comprising N-containing organic acid as anion, alkaline earth metal cations, and alkali metal cations,
- precipitating a mixture of alkaline earth metal salt of a N-containing organic acid and alkali metal salt of a N-containing organic acid from the aqueous solution,
- subjecting the precipitate to a pyrolysis step at a temperature between 500°C and 1200°C in an inert atmosphere,
- contacting the product of the pyrolysis step with an acidic solution to leach earth alkali metal components and alkaline metal components from the product of the pyrolysis step,
- optionally subjecting the leached product to a further heating step at a temperature of at least 800°C in an inert atmosphere.

15

Detailed description of the invention

20 **[0012]** The various aspects of the present invention will be elucidated further below.
[0013] As indicated above, in one embodiment, the invention pertains to the use of a nitrogen-doped porous carbon material in a supercapacitor, wherein the nitrogen-doped porous carbon material has the following properties:

- 25 - a nitrogen content in the range of 0.50 to 8.0 at% as determined via XPS
- a specific surface area (N₂ adsorption, BET) of at least 1000 m²/g
- a total pore volume as determined by N₂ adsorption of at least 0.80 ml/g,
- a N₂ adsorption pore size distribution which is such that at least 50% of the pore volume is in pores with a diameter of above 2 nm.

30 **[0014]** It is noted that D. Eisenberg et al., A Simple Synthesis of an N-doped Carbon ORR Catalyst: Hierarchical Micro/Meso/Macro Porosity and Graphitic Shells, *Chem. Eur. J.* 2016, 22, 501-505, describes a nitrogen-doped porous carbon material comprising 5.7 atom% nitrogen. This document does not disclose the use of the material in supercapacitors, however.

35 **[0015]** The nitrogen content of the nitrogen-doped porous carbon material used in supercapacitors in accordance with the present invention can be determined via X-Ray Photoelectron Spectroscopy (XPS) using the following method:

40 Using a PHI VersaProbe II scanning XPS microprobe (Physical Instruments AG, Germany), analysis is performed using a monochromatic Al K α X-ray source of 24.8 W power with a beam size of 100 μ m. The spherical capacitor analyser is set at 45° take-off angle with respect to the sample surface. The pass energy was 46.95 eV. Integration was performed and adjusted to remove the occasionally occurring Si 2p peaks (< 3%). Peaks were calibrated using the C1s position. Curve fitting is performed using the XPSpeak 4.1 freeware, and assigned based on literature values. Reference is made to *Chem. Eur. J.* 2016, 22, 501-505, cited above.

45 **[0016]** The nitrogen-doped porous carbon material used in supercapacitors in accordance with the present invention has a nitrogen content in the range of 0.50 to 8.0 at%. It may be preferred for the nitrogen content to be in the range of 1.0-8.0 at.%, in particular in the range of 2.0-8.0 at.%. A range of 4.0 to 8.0 at% may be particularly preferred, as it is believed that higher nitrogen contents lead to an increased capacitance.

50 **[0017]** The nitrogen can be present in different configurations in the nitrogen-doped porous carbon material used in the present invention, such as at the edges of graphitic plains (pyridinic nitrogen, N-pyr), inside graphitic planes (graphitic nitrogen, N-graph), in more oxidized environments (N-oxy). The different types of nitrogen can be determined using XPS as described above.

Graphitic nitrogen is generally present in an amount of 35-80%, calculated on the total amount of atomic nitrogen, in particular in the range of 40-75%, more in particular in the range of 45-75%.

55 Oxydized nitrogen is generally present in an amount of 3-25%, calculated on the total amount of atomic nitrogen, in particular in the range of 3-20%, more in particular in the range of 5-18%.

Pyridinic nitrogen is generally present in an amount of 10-50%, calculated on the total amount of atomic nitrogen. It has been found that it is preferred for the nitrogen-doped porous carbon material used in the present invention to have at

least 15% of the total amount of nitrogen present in the form of pyridinic nitrogen, as pyridinic nitrogen is believed to contribute to the capacitance of the material. It is more preferred for at least 20% of the total amount of nitrogen to be present in the form of pyridinic nitrogen, in some embodiments at least 25%.

[0018] The nitrogen-doped porous carbon material has a surface area as determined by BET from the nitrogen adsorption isotherm of at least 1000 m²/g.

In the context of the present invention the nitrogen adsorption isotherm can be measured on a Thermo Scientific Surfer instrument using N₂ at 77 K. The samples are dried in a vacuum (1·10-3 mbar) for 3 h at 200°C prior to the measurement. Helium density is measured on a Micromeritics multi volume pycnometer 1305. Isotherms are analyzed by the ThermoFischer Advanced Data Processing 6.0 software. Specific surface areas and micropore volumes can be calculated using the BET2 and the Dubinin-Radushkevitch methods, respectively. Micropore volume is the pore volume present in pores with a diameter below 2 nm. Total pore volume is the pore volume determined at relative pressure P/P₀ = 0.99. Mesopore volume is total pore volume minus micropore volume.

[0019] A higher specific surface area is considered preferred in the present invention as this is believed to contribute to a higher capacitance. It is therefore considered preferred for the nitrogen-doped porous carbon material to have a specific surface area of at least 1100 m²/g, in particular at least 1200 m²/g. As a maximum a value of 3000 m²/g may be mentioned.

[0020] The nitrogen-doped porous carbon material used in the present invention has a total pore volume as determined by nitrogen adsorption of at least 0.80 ml/g. A larger pore volume may be preferred as this is believed to contribute to a higher capacitance. It is therefore considered preferred for the nitrogen-doped porous carbon material to have a nitrogen adsorption pore volume of at least 0.90 ml/g, in some embodiments at least 1.0 ml/g. As maximum, a value of 3.5 ml/g may be mentioned.

[0021] It is a particular feature of the nitrogen-doped porous carbon material used in the invention that it has at least 50% of the pore volume in pores with a diameter of above 2 nm (nitrogen adsorption pore size distribution). It has been found that a higher percentage of pores in this range positively influences the capacitance.

It is preferred for the nitrogen-doped porous carbon material to have at most 90% of its nitrogen adsorption pore volume in pores with a diameter of above 2 nm, in particular between 60 and 80%.

Additionally or alternatively, it is preferred for the nitrogen-doped porous carbon material to have at least 0.5 ml/g of its nitrogen adsorption pore volume in pores with a diameter of above 2 nm, in particular at least 0.6 ml/g. Specifically preferred materials have at least 0.8 ml/g of their nitrogen adsorption pore volume in pores with a diameter of above 2 nm, in particular at least 1.0 ml/g, or even higher.

[0022] It is noted that the materials described in US2012/0241691 do not meet this requirement. The materials described therein are prepared from a mixture comprising substantial amounts of melamine (30% to obtain a nitrogen content of 1.3%). The melamine will not contribute to the formation of mesopores.

[0023] As indicated above, the invention pertains to the use of a nitrogen-doped porous carbon material in supercapacitors, to a supercapacitor, and to an electrode for use in a supercapacitor. The preferences expressed above apply to the use of the material in a supercapacitor, to a supercapacitor comprising the material, and to an electrode comprising the material.

[0024] Supercapacitors generally comprise two electrodes which are separated by an ion permeable membrane, also indicated as separator, and connected via a liquid electrolyte. The electrodes are in contact with conductive plates used as current collectors. Supercapacitors, their composition and manufacture are known in the art. The following is provided as general information.

The conductive plates can, for example, comprise stainless steel, gold, nickel, tungsten, or carbon.

The nitrogen-doped carbon used in accordance with the present invention can be used as an electrode e.g. as follows. The carbon is mixed with a binder, generally a polymer binder, in such as PTFE or PVDF, and if necessary a solvent, to form a slurry. The solvent can be aqueous or organic, and is, for example, water or NMP. The binder can be used, for example, in an amount of 0-20 wt.%, calculated on the weight of the carbon. The solvent can be used, e.g., in an amount of 50-500 wt.%, calculated on the weight of the carbon. A layer of slurry is formed, and the layer is dried to remove the solvent and form a sheet. Electrodes of any size can then be cut from the sheet.

Other components can be added to the electrode. For example a conductive additive such as graphitic carbon can be added, for example in an amount of 0-20 wt.%.

A capacitor is made by pressing two such electrodes together, separated by an electrolyte-soaked ion-permeable membrane. The electrolyte can be an aqueous acidic, alkaline or organic solvent. The ion-permeable membrane can be based on paper, glassy fibers, or polymers.

[0025] In a further embodiment, the present invention pertains to a nitrogen-doped porous carbon material which has the following properties:

- a nitrogen content in the range of 0.50 to 5.5 at% as determined via XPS
- a specific surface area (N₂, BET) of at least 1000 m²/g

- a total pore volume as determined by N2 adsorption of at least 0.80 ml/g,
- a N2 adsorption pore size distribution which is such that at least 50% of the pore volume is in pores with a diameter of above 2 nm.

5 [0026] Except for the nitrogen content, this nitrogen-doped porous carbon material according to the invention has the same properties as the nitrogen-doped porous carbon material described above for use in a supercapacitor. Therefore, what has been stated above on type of nitrogen, specific surface area, nitrogen adsorption pore volume and pore size distribution, mercury intrusion pore volume, and other parameters also applies to the nitrogen-doped porous carbon material according to the invention, and the relevant paragraphs should be considered inserted here.

10 [0027] The nitrogen-doped porous carbon material according to the invention has a nitrogen content of 0.50-5.5 at%, which is therewith below the value described in Eisenberg et al. as mentioned above. It may be preferred for the nitrogen-doped porous carbon material according to the invention to have a nitrogen content of 1.0 to 5.0 at.%, in particular 2.0 to 5.0 at.%.

15 [0028] The nitrogen-doped porous carbon material according to the invention can be prepared by a method comprising the steps of:

- preparing an aqueous solution comprising N-containing organic acid as anion, alkaline earth metal cations, and alkali metal cations,
- precipitating a mixture of alkaline earth metal salt of a N-containing organic acid and alkali metal salt of a N-containing 20 organic acid from the aqueous solution,
- subjecting the precipitate to a pyrolysis step at a temperature between 500°C and 1200°C in an inert atmosphere,
- contacting the product of the pyrolysis step with an acidic solution to leach earth alkali metal components and alkaline metal components from the product of the pyrolysis step,
- optionally subjecting the leached product to a further heating step at a temperature of at least 800°C in an inert 25 atmosphere.

30 [0029] The first step in the process according to the invention is preparing an aqueous solution comprising N-containing organic acid as anion, alkaline earth metal cations, and alkali metal cations. It has been found that the use of a combination of alkaline earth metal cations and alkali metal cations makes it possible to tailor the nitrogen content of the material thus obtained.

The solution can be prepared starting out from the respective salts of N-containing organic acid. However, it is also possible to prepare the solution in various other manners. In one embodiment, the solution is prepared by combining in an aqueous medium an N-containing organic acid, an inorganic alkaline earth metal salt, and an inorganic alkali metal salt. For example, one can start out with a solution of N-containing organic acid, followed by the addition of earth alkali metal salt and alkaline metal salt, added in combination or one after the other, in solid form or in dissolved form. The salt of the earth alkali metal salt and alkaline metal salt in this embodiment is generally an inorganic salt, preferably selected from carbonates, oxides, and hydroxides.

35 To be able to obtain an aqueous solution it is required that the salts present therein have a solubility in water which is such that a reasonable concentration of the various components can be obtained. It is therefore preferred for the alkaline earth metal salt of the N-containing organic acid and the alkali metal salt of a N-containing organic acid to have a solubility in the solution medium of at least 0.05 mol/l, in particular at least 0.1 mol/l. It is within the scope of the skilled person to check the solubility of the materials selected.

40 [0030] The alkaline earth metals suitable for use in the invention include magnesium, calcium, strontium, and barium, with calcium and magnesium being preferred for reasons of costs and availability. Magnesium is considered particularly preferred as leaching of magnesium oxide particles from the carbon material after the heat treatment has been found easy to perform.

45 [0031] The alkali metals suitable for use in the invention include lithium, sodium, potassium, rubidium, and cesium. Sodium and potassium are preferred for reasons of costs and availability.

50 [0032] The molar ratio between the alkaline earth metal and the alkali metal generally is in the range of 10:1 to 0.1:1, in particular in the range of 5:1 to 1:1. In general, the use of less alkali metal (and thus a higher ratio between the alkaline earth metal and the alkali metal) leads to a higher nitrogen content in the final product, which is associated with a higher capacitance.

55 In general, the N-containing organic acid comprises at least one nitrogen atom and 2-20 carbon atoms. The organic acid may be a carboxylic acid, but other acids such as sulphonic acids may also be used. The use of carboxylic acids is generally considered preferred, as the use of sulphonic acids will result in the addition of sulphur to the system, which may bring up HSE issues. N-containing polycarboxylic acids may be preferred.

It may be preferred for the compound to have the nitrogen as a secondary amine position, preferably at a tertiary amine position. Additionally or alternatively, it may be preferred for the compound to have at most 8 carbon atoms connected

together, in particular at most 6, in some embodiments at most 4.

[0033] Examples of suitable acids include nitrilotriacetic acid, iminodiacetic acid, and ethylenediamine tetraacetic acid.

[0034] The next step in the method according to the invention is precipitating the mixture of alkaline earth metal salt of a N-containing organic acid and alkali metal salt of a N-containing organic acid from the aqueous solution.

5 This can be done in various ways. One method is the addition of further compounds to the system to decrease the solubility of the salts in the aqueous medium. Suitable further compounds are in themselves miscible with water. Lower alcohols and ketones such as C1-C4 alcohols and C3-C6 ketones have been found suitable.

A further possibility would be to select the nature of the acid, the alkaline earth metal and the form in which it is added, and the alkali metal and the form in which it is added in such a manner that a precipitate is formed upon combination of the various components.

10 A further possibility is of course the evaporation of water, which will result in the formation of a precipitate. Combinations of the various methods can also be applied.

[0035] The precipitate is isolated from the solution in manners known in the art, e.g., by filtration, optionally followed by washing. It is generally dried before being processed further.

15 [0036] The precipitate is then subjected to a pyrolysis step at a temperature of between 500°C and 1200°C in an inert atmosphere. In the pyrolysis step, the organic acid is carbonized, to form a nitrogen-doped carbon structure, while the alkaline-earth and alkaline metal ions form oxide particles and/or etch pores into the structure.

The reaction is carried out in an inert atmosphere to prevent combustion and other reactions. Suitable inert atmospheres are known to the skilled person and include an argon, nitrogen, or helium atmospheres, at least 99.9% pure (no more 20 than 0.1% O₂, and preferably even less).

[0037] The pyrolysis step is preferably carried out at a temperature between 600°C and 1100°C, more preferably at least 700°C, still more preferably between 800°C and 1000°C.

25 The pyrolysis reaction generally takes between 15 minutes and 12 hours, depending on the reaction temperature, with higher temperatures being associated with shorter reaction times. A reaction time of 15 minutes to 6 hours may be preferred, more preferably 30 mins to 5 hours, even more preferably 1-3 hours. The heating rates generally can be 1 to 20 °C/min, more preferably 5 to 10 °C/min.

The inert gas generally can be flowed at rates of 20 to 200 sccm, preferably at 80 to 150, for at least 30 minutes before the heat treatment, preferably for at least 90 minutes.

30 [0038] When the pyrolysis reaction has been completed, the reaction product is cooled to a temperature at which further processing is possible, generally between 5 and 95°C. The product is then contacted with an acidic solution to leach earth alkali metal components and alkaline metal components from the product of the pyrolysis step. The acidic solution is generally an aqueous solution of an organic or inorganic acid. Suitable organic acids include C1-C6 mono, di, or tri-carboxylic acids, and inorganic acids such as HCl, sulphuric acid, nitric acid, and phosphoric acid.

35 The concentration of the acidic solution is such that the pH of the solution is sufficiently low to effect adequate leaching. Suitable pH values are in the range of 0 to 5, more preferably 1 to 3.

[0039] If so desired, the product of the acid leaching step can be submitted to a further heating step at a temperature between 800°C and 1200°C in an inert atmosphere. It may be preferred for the further heating step to be carried out at a temperature between 900 and 1100°C. For the atmosphere and reaction time reference is made to the description of the previous pyrolysis treatment. The aim of this step is to promote graphitization, to remove surface groups that may 40 have been introduced by the acid (e.g. sulphonate groups due to sulphuric acid washing), and to decrease the amount of nitrogen incorporated in the material.

[0040] It is noted that various elements of the present invention, including but not limited to preferred ranges for the various parameters, can be combined unless they are mutually exclusive.

[0041] The invention will be elucidated by the following Examples, without being limited thereto or thereby.

45 Example 1: synthesis of nitrogen-doped porous carbon materials

[0042] Materials were synthesized using a modified version of the method described in D. Eisenberg et al., A Simple Synthesis of an N-doped Carbon ORR Catalyst: Hierarchical Micro/Meso/Macro Porosity and Graphitic Shells, Chem. Eur. J. 2016, 22, 501-505. All chemicals were purchased from commercial sources and used as received.

50 Nitritotriacetic acid (N(CH₂COOH)₃, 22.937 g, 0.120 mol, 99%, Alfa Aesar A11936) was added to 300 mL of de-ionized (DI) water at 85°C in a 2000 mL beaker, followed by addition of basic magnesium carbonate ((MgCO₃)₄Mg(OH)₂, 11.657 g, 0.120 mol Mg; 99%, <0.02% Fe, Strem 93-1220), to give a 1:1 molar ratio of nitritotriacetate (NTA³⁻) to Mg²⁺. The solution became clear yellow within 1 minute. Different amounts of potassium carbonate (K₂CO₃, Alfa Aesar) were added (0 to 6 g), resulting in the formation of a solution of an alkaline earth metal salt of a N-containing organic acid and a alkali metal salt of a N-containing organic acid. The pH was measured after cooling to room temperature.

55 [0043] To precipitate the solid reproducibly, 1500 mL ethanol were flowed continuously over 5-6 minutes from a burette, with stirring and without heating. This produced off-white goo, with different degrees of graininess (more with higher pH

values). After addition of ethanol, the solution was chilled in an ice bath for 1-2 hours, and the precipitate was collected and vacuum dried at 40 °C for 48 hours. The precipitate was ground by mortar and pestle to a fine white powder. Two salts were recrystallized from different solution compositions, and their structure and composition was determined by single crystal X-ray diffraction to determine the content of $[\text{MgNH}(\text{CH}_2\text{COO})_3(\text{H}_2\text{O})_3]\text{CH}_3\text{CH}_2\text{OH}$ and $[\text{KMgN}(\text{CH}_2\text{COO})_3(\text{H}_2\text{O})_2]\text{H}_2\text{O}$. The ratio between these compounds is the H:K(MgNTA) ratio mentioned in Table 1 below.

[0044] The materials described above were subjected to a heat and acid treatment as described below. Of each material, 20-25 g was transferred into a quartz boat, and loaded into a quartz tube. The tube was loaded into a tube furnace inside a fume hood, and heated to 900°C at 10 °C/min, held at 900°C for 1 hr, and let cool naturally. Argon gas (99.999%) was flowed through the tube at a flow rate of 100 sccm for 90 mins before heating started, and continuously during pyrolysis.

[0045] The carbons were removed from the tube and added directly into 500 mL of 0.5 citric acid. Direct addition to the acid prevents the formation of potassium-containing products on the tubes, which may heat up and ignite the carbon upon exposure to ambient atmosphere.

Each carbon was stirred in the acid for over 10 hours, and then vacuum filtered, washed with 5 L of deionised water, and dried for several hours at 120°C. Then each carbon was loaded again into a tube furnace and heated to 1000 °C at 5°C/min, held for 1 hr, and let cool naturally. The reaction heating reaction again took place under argon, as described above.

The total yield of each process is 5-15% (lower with higher KMgNTA fraction). All carbons were black and fine.

[0046] The properties of the materials thus obtained are presented in Table 1 below.

Table 1:

Ex	K_2CO_3 added during preparation (wt. %)	pH	at % N	%N-pyr of total N	% N-graph of total N	% N-oxy of total N	BET2 SSA (m^2/g)	total PV ml/g	PV (d< 2 nm) ml/g	PV (d> 2 nm) ml/g	%PV (d> 2 nm)
1	0	3.7	5.7	33.4	51.4	15.2	1831	3.1	0.60	2.5	81
2	2	5.0	3.7	31.1	55.8	13.1	1809	2.5	0.66	1.8	72
3	4	5.7	1.3	20.8	71.7	7.56	1508	1.3	0.60	0.7	54
4	6	6.1	1.3	16.5	70.0	13.6	1250	1.0	0.42	0.6	60
5	8	7.8	1.2	24.1	63.5	12.4	2080	1.4	0.69	0.7	50

Example 2: use in supercapacitors

[0047] A number of the materials prepared in Example 1, were tested in a supercapacitor. Electrodes were prepared as follows:

A slurry was prepared from the nitrogen-doped carbon by adding PTFE binder (0.05 wt% relative to carbon) in an ethanol:water (1:4) solution, and sonicated for several hours. It was dropcast on 5 mm diameter glassy carbon disk (loading 0.15 mg/cm²). It was tested in a 3-electrode setup in 0.5 M H_2SO_4 , across 1 V potential window, between -0.35 and 0.65 V vs. saturated calomel electrode. The method was analogous to that described in M.D. Stoller and R.S. Ruoff, Best practice methods for determining an electrode material's performance for ultracapacitors, Energy Environ., Sci., 2010, 3, 1294-1301.

[0048] The results are presented in Table 2 below. Values were obtained from cyclic galvanostatic charge-discharge curves, at 500 and 1000 mA/g discharge currents, which shows that the supercapacitor can withstand high charge-discharge rates.

Table 2

Sample name	at% N	Specific capacitance (F/g) @ 500 mA/g	Aerial capacitance ($\mu\text{F}/\text{cm}^2$)	Specific capacitance (F/g) @ 1000 mA/g
1	5,7	224	12	211
2	3,7	191	11	166
3	1,3	114	8	109

(continued)

Sample name	at% N	Specific capacitance (F/g) @ 500 mA/g	Aerial capacitance (μ F/cm ²)	Specific capacitance (F/g) @ 1000 mA/g
5 4	1,3	145	12	109

[0049] From the above table it can be seen that the materials as described herein show good properties when used in a supercapacitor.

10

Claims

1. Use of a nitrogen-doped porous carbon material in a supercapacitor, wherein the nitrogen-doped porous carbon material has the following properties:

- a nitrogen content in the range of 0.50 to 8.0 at% as determined via XPS
- a specific surface area (N₂ , BET) of at least 1000 m²/g
- a total pore volume as determined by N₂ adsorption of at least 0.80 ml/g,
- a N₂ adsorption pore size distribution which is such that at least 50% of the pore volume is in pores with a diameter of above 2 nm.

2. Use according to claim 1, wherein the nitrogen-doped porous carbon material has a nitrogen content in the range of 1.0-8.0 at.%, in particular in the range of 2.0-8.0 at.%, more in particular in the range of 4.0 to 8.0 at%.

25

3. Use according to any one of the preceding claims, wherein the nitrogen-doped porous carbon material comprises pyridinic nitrogen in an amount of 10-50%, calculated on the total amount of atomic nitrogen, preferably at least 15%, more preferably at least 20%, in particular at least 25%.

30

4. Use according to any one of the preceding claims, wherein the nitrogen-doped porous carbon material has a specific surface area of at least 1100 m²/g, in particular at least 1200 m²/g, and/or at most 3000 m²/g.

5. Use according to any one of the preceding claims, wherein the nitrogen-doped porous carbon material has a nitrogen adsorption pore volume of at least 0.90 ml/g, in some embodiments at least 1.0 ml/g and/or at most 3.5 ml/g.

35

6. Use according to any one of the preceding claims, wherein the nitrogen-doped porous carbon material has at most 90% of its nitrogen adsorption pore volume in pores with a diameter of above 2 nm, in particular between 60 and 80%.

40

7. Use according to any one of the preceding claims, wherein the nitrogen-doped porous carbon material has at least 0.5 ml/g of its nitrogen adsorption pore volume in pores with a diameter of above 2 nm, in particularly at least 0.6 ml/g, more in particular at least 0.8 ml/g, still more in particular at least 1.0 ml/g.

45

8. Supercapacitor comprising at least two electrodes separated by a separator and connected via a liquid electrolyte, wherein at least one of the electrodes comprises a nitrogen-doped porous carbon material having the following properties:

- a nitrogen content in the range of 0.50 to 8.0 at% as determined via XPS
- a specific surface area (N₂ adsorption, BET) of at least 1000 m²/g
- a total pore volume as determined by N₂ adsorption of at least 0.80 ml/g,
- a N₂ adsorption pore size distribution which is such that at least 50% of the pore volume is in pores with a diameter of above 2 nm.

9. Electrode for use in a supercapacitor which comprises a nitrogen-doped porous carbon material having the following properties:

55

- a nitrogen content in the range of 0.50 to 8.0 at% as determined via XPS
- a specific surface area (N₂ adsorption, BET) of at least 1000 m²/g
- a total pore volume as determined by N₂ adsorption of at least 0.80 ml/g,

- a N₂ adsorption pore size distribution which is such that at least 50% of the pore volume is in pores with a diameter of above 2 nm.

10. Nitrogen-doped porous carbon materials which have the following properties:

5

- a nitrogen content in the range of 0.50 to 5.5 at% as determined via XPS
- a specific surface area (N₂ adsorption, BET) of at least 1000 m²/g
- a total pore volume as determined by N₂ adsorption of at least 0.80 ml/g,
- a N₂ adsorption pore size distribution which is such that at least 50% of the pore volume is in pores with a diameter of above 2 nm.

10

11. Method for manufacturing the nitrogen-doped porous carbon material according to claim 10, the method comprising the steps of:

15

- preparing an aqueous solution comprising N-containing organic acid as anion, alkaline earth metal cations, and alkali metal cations,
- precipitating a mixture of alkaline earth metal salt of a N-containing organic acid and alkali metal salt of a N-containing organic acid from the aqueous solution,
- subjecting the precipitate to a pyrolysis step at a temperature between 500°C and 1200°C in an inert atmosphere,
- contacting the product of the pyrolysis step with an acidic solution to leach earth alkali metal components and alkaline metal components from the product of the pyrolysis step,
- optionally subjecting the leached product to a further heating step at a temperature of at least 800°C in an inert atmosphere.

25

12. Method according to claim 11, wherein alkaline earth metal salt of a N-containing organic acid is a magnesium salt.

30

13. Method according to claim 11 or 12, wherein the alkali metal salt of a N-containing organic acid is a sodium salt or a potassium salt, in particular a potassium salt.

35

14. Method according to any one of the preceding claims 11-13, wherein the aqueous solution of an alkaline earth metal salt of a N-containing organic acid and a alkali metal salt of a N-containing organic acid is prepared by combining in an aqueous medium an N-containing organic acid, an inorganic alkaline earth metal salt or oxide, and an inorganic alkali metal salt or oxide.

40

15. Method according to any one of the preceding claims 11-14, wherein the N-containing organic acid comprises at least one nitrogen atom and 2-20 carbon atoms, wherein the nitrogen is at a secondary or tertiary position, and wherein the acid is e.g., selected from nitrilo-triacetic acid, iminodiacetic acid, and ethylenediamine tetraacetic acid.

45

50

55



EUROPEAN SEARCH REPORT

5

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
X	WO 2015/031841 A1 (UNIV TEXAS [US]) 5 March 2015 (2015-03-05)	1-10	INV. H01G11/86
A	* page 22; claims 4-6; figure 4; table 1 *	11-15	H01G11/24 H01G11/34
A	-----		
A	EP 2 592 048 A1 (YUNASKO LTD [GB]) 15 May 2013 (2013-05-15) * paragraph [0074] *	1-15	H01G11/42 H01G11/44 H01G11/32 C01B31/00
A	-----		
A	US 2016/039970 A1 (KRON BENJAMIN E [US] ET AL) 11 February 2016 (2016-02-11) * paragraphs [0231], [0263], [0387], [0388] *	1-15	
A	-----		
A	US 2012/202033 A1 (CHANG ALAN T [US] ET AL) 9 August 2012 (2012-08-09) * claims 2,33-35; figures 2,17 *	1-15	
A	-----		
A	DAVID EISENBERG ET AL: "A Simple Synthesis of an N-Doped Carbon ORR Catalyst: Hierarchical Micro/Meso/Macro Porosity and Graphitic Shells", CHEMISTRY - A EUROPEAN JOURNAL., vol. 22, no. 2, 11 January 2016 (2016-01-11), pages 501-505, XP055323200, WEINHEIM, DE ISSN: 0947-6539, DOI: 10.1002/chem.201504568 * page 501 - page 504 *	1-15	TECHNICAL FIELDS SEARCHED (IPC)
A	-----		H01G
A	US 2008/266754 A1 (KAZARYAN SAMVEL AVAKOVICH [RU] ET AL) 30 October 2008 (2008-10-30) * claims 5,7 *	1-15	
A	-----		
A	JP 2004 168587 A (TOYOTA CENTRAL RES & DEV) 17 June 2004 (2004-06-17) * abstract *	1-15	
A	-----		
		-/-	
The present search report has been drawn up for all claims			
Place of search	Date of completion of the search		Examiner
Munich	5 December 2016		Lescop, Emmanuelle
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone	T : theory or principle underlying the invention		
Y : particularly relevant if combined with another document of the same category	E : earlier patent document, but published on, or after the filing date		
A : technological background	D : document cited in the application		
O : non-written disclosure	L : document cited for other reasons		
P : intermediate document	& : member of the same patent family, corresponding document		



EUROPEAN SEARCH REPORT

Application Number
EP 16 17 1357

5

DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (IPC)
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	
10	A US 2013/252082 A1 (THOMPKINS LEAH A [US] ET AL) 26 September 2013 (2013-09-26) * paragraph [0157]; claims 4, 5, 6, 13 *	1-15	
15	A EP 2 284 235 A1 (DAINICHISEIKA COLOR CHEM [JP]) 16 February 2011 (2011-02-16) * paragraph [0031] *	1-15	
20	A JING WEI ET AL: "A Controllable Synthesis of Rich Nitrogen-Doped Ordered Mesoporous Carbon for CO ₂ Capture and Supercapacitors", ADVANCED FUNCTIONAL MATERIALS, vol. 23, no. 18, 13 May 2013 (2013-05-13), pages 2322-2328, XP055325322, DE ISSN: 1616-301X, DOI: 10.1002/adfm.201202764 * abstract *	1-15	
25	A CN 103 922 317 A (UNIV NANJING) 16 July 2014 (2014-07-16) * abstract *	1-15	TECHNICAL FIELDS SEARCHED (IPC)
30	A JP 2009 269764 A (KANSAI COKE & CHEMICALS) 19 November 2009 (2009-11-19) * claims 1,6 *	1-15	
35			
40			
45			
1	The present search report has been drawn up for all claims		
50	Place of search Munich	Date of completion of the search 5 December 2016	Examiner Lescop, Emmanuelle
55	CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		
	T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document		

EPO FORM 1503 03.82 (P04C01)

ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.

EP 16 17 1357

5 This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

05-12-2016

	Patent document cited in search report		Publication date		Patent family member(s)		Publication date
10	WO 2015031841	A1	05-03-2015	US	2016254102 A1		01-09-2016
				WO	2015031841 A1		05-03-2015
15	EP 2592048	A1	15-05-2013	CN	104039698 A		10-09-2014
				EP	2592048 A1		15-05-2013
				WO	2013068812 A1		16-05-2013
20	US 2016039970	A1	11-02-2016	EP	2970552 A1		20-01-2016
				JP	6028121 B2		16-11-2016
				JP	2016519695 A		07-07-2016
				KR	20160011178 A		29-01-2016
				US	2016039970 A1		11-02-2016
				WO	2014160105 A1		02-10-2014
25	US 2012202033	A1	09-08-2012	CN	103370756 A		23-10-2013
				EP	2659498 A1		06-11-2013
				JP	2014511322 A		15-05-2014
				KR	20140092231 A		23-07-2014
				US	2012202033 A1		09-08-2012
				WO	2012092210 A1		05-07-2012
30	US 2008266754	A1	30-10-2008	AU	2007325245 A1		05-06-2008
				CA	2677888 A1		05-06-2008
				CN	101689427 A		31-03-2010
				EP	2100316 A2		16-09-2009
				KR	20090088427 A		19-08-2009
35				RU	2009124434 A		10-01-2011
				UA	101949 C2		27-05-2013
				US	2008266754 A1		30-10-2008
				WO	2008067337 A2		05-06-2008
40	JP 2004168587	A	17-06-2004	JP	4856838 B2		18-01-2012
				JP	2004168587 A		17-06-2004
45	US 2013252082	A1	26-09-2013	US	2013252082 A1		26-09-2013
				WO	2013106782 A2		18-07-2013
50	EP 2284235	A1	16-02-2011	CN	102046742 A		04-05-2011
				EP	2284235 A1		16-02-2011
				JP	5320394 B2		23-10-2013
				KR	20110015038 A		14-02-2011
				TW	201028446 A		01-08-2010
				US	2011091771 A1		21-04-2011
				US	2015147648 A1		28-05-2015
				WO	2009147989 A1		10-12-2009

EPO FORM P0459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

55

page 1 of 2

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 16 17 1357

5 This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

05-12-2016

10	Patent document cited in search report	Publication date	Patent family member(s)	Publication date
15	CN 103922317 A	16-07-2014	NONE	
20	JP 2009269764 A	19-11-2009	JP 5305724 B2 JP 2009269764 A	02-10-2013 19-11-2009
25				
30				
35				
40				
45				
50				

EPO FORM P0459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

55

page 2 of 2

REFERENCES CITED IN THE DESCRIPTION

This list of references cited by the applicant is for the reader's convenience only. It does not form part of the European patent document. Even though great care has been taken in compiling the references, errors or omissions cannot be excluded and the EPO disclaims all liability in this regard.

Patent documents cited in the description

- US 20120241691 A [0003] [0022]
- US 20130335883 A [0003]
- US 7532454 B [0003]

Non-patent literature cited in the description

- **D. EISENBERG et al.** A Simple Synthesis of an N-doped Carbon ORR Catalyst: Hierarchical Micro/Meso/Macro Porosity and Graphitic Shells. *Chem. Eur. J.*, 2016, vol. 22, 501-505 [0014] [0042]
- *Chem. Eur. J.*, 2016, vol. 22, 501-505 [0015]
- **M.D. STOLLER ; R.S. RUOFF.** Best practice methods for determining an electrode material's performance for ultracapacitors. *Energy Environ., Sci.*, 2010, vol. 3, 1294-1301 [0047]