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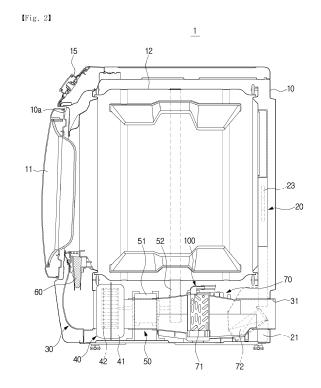
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(54) **CLOTHES DRYER**

Disclosed is a clothes dryer in which a cleaning structure of a heat exchanger is improved. The clothes dryer includes a main body, a drum rotatably provided in the main body, a heat pump including an evaporator, a compressor, a condenser, and an expansion valve to supply hot and dry air into the drum, a condensate tank configured to receive condensed water generated from the heat pump and a spray member configured to spray the condensed water in the condensate tank to the evaporator. The spray member includes an inlet portion through which the condensed water is introduced and a spray portion having a guide surface provided such that the condensed water introduced through the inlet portion is uniformly sprayed to a surface of the evaporator. At least a portion of the guide surface includes a curved surface having a constant curvature.



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Description

[Technical Field]

[0001] Embodiments disclosed herein relate to a clothes dryer, and more particularly, to a clothes dryer for improving a cleaning structure of a heat exchanger.

[Background Art]

[0002] Generally, a clothes dryer is a machine for blowing hot air into a drying drum to dry wet laundry placed in the drying drum. The clothes dryer is basically similar to a drum washing machine in its appearance, and dries laundry by forcibly circulating hot air into the drying drum through a heater and a blower fan.

[0003] The clothes dryer may include a condensing-type dryer and an exhaust-type dryer.

[0004] In the condensing-type dryer, air which is humidified through heat-exchange with laundry in a drying drum is circulated without being discharged to the outside of the dryer. The humidified air is heat-exchanged with external air in a separate condenser to produce condensed water, and the condensed water is discharged to the outside.

[0005] In the exhaust-type dryer, the air, which is humidified through heat-exchange with laundry in a drying drum is directly discharged to the outside of the dryer.

[0006] Since the condensing-type dryer uses a heat pump, low energy consumption and high thermal efficiency are ensured, thus it is widely being used in recent years.

[0007] The heat pump has an evaporator, a compressor, and a condenser where refrigerant circulates. Lint and foreign matter generated in the drying drum may accumulate on an inlet side of an air flow path to the evaporator.

[Disclosure]

[Technical Problem]

[0008] It is an aspect of the present disclosure to provide a clothes dryer having a structure capable of cleaning a heat exchanger by using condensed water.

[0009] It is another aspect of the present disclosure to provide a clothes dryer capable of improving spray accuracy by directly mounting a spray member on a heat exchanger.

[0010] It is another aspect of the present disclosure to provide a clothes dryer capable of improving cleaning efficiency of a heat exchanger.

[Technical Solution]

[0011] In accordance with an aspect of the present disclosure, a clothes dryer includes a main body, a drum rotatably provided in the main body, a heat pump includ-

ing an evaporator, a compressor, a condenser, and an expansion valve to supply hot and dry air into the drum, a condensate tank to receive condensed water generated from the heat pump, and a spray member configured to spray the condensed water of the condensate tank to the evaporator. The spray member includes an inlet portion through which the condensed water is introduced and a spray portion having a guide surface provided such that the condensed water introduced through the inlet portion is uniformly sprayed onto a surface of the evaporator. At least a portion of the guide surface includes a curved surface having a constant curvature.

[0012] The inlet portion and the spray portion may be integrally injection-molded.

[0013] The guide surface may be bent vertically.

[0014] The guide surface may include a plurality of protrusions and grooves formed to disperse the condensed water.

[0015] The spray member may include a fastening portion configured to be fastened to a cooling tube of the evaporator.

[0016] The clothes dryer may further include a frame provided around the spray portion and the fastening portion may be formed on the frame.

[0017] The fastening portion may include a connection bracket provided on the frame, a coupling groove for coupling with the evaporator, and a fixing protrusion formed in the coupling groove.

[0018] The spray portion may include at least one guide rib formed to guide the condensed water.

[0019] The spray portion may be installed to be movable.

[0020] The spray portion may further include a hinge portion.

[0021] The clothes dryer may further include a pump to pump the condensed water from the condensate tank.

[0022] The condensate tank may include a valve provided to supply a portion of the condensed water to the spray member and discharge the remaining portion of the condensed water to the outside of the main body.

[0023] The spray member may be injection molded.

[0024] The clothes dryer may further include a first duct connected to the drum to supply outside air, a second duct configured to discharge inside air of the drum, and a blower provided in the second duct.

[0025] The clothes dryer may further include a duct cover forming the second duct. The spray member may be connected to the duct cover.

[0026] In accordance with another aspect of the present disclosure, a clothes dryer includes a drum provided to be rotatable, a heat pump including an evaporator, a compressor, a condenser, and an expansion valve to supply air into the drum, a condensate tank to receive condensed water generated from the heat pump, and a spray member configured to spray the condensed water in the condensate tank to the evaporator. The spray member includes an inlet portion through which the condensed water is introduced and a spray portion having a

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guide surface at least a portion of which is provided as a curved surface having a constant curvature such that the condensed water introduced through the inlet portion is uniformly sprayed onto a surface of the evaporator. The inlet portion and the spray portion are integrally injection-molded.

[0027] The guide surface may include a plurality of protrusions and grooves.

[0028] The spray portion may be installed to be movable.

[0029] The clothes dryer may further include a stopper provided to limit the movement of the spray portion.

[0030] The clothes dryer may further include a pump to pump the condensed water from the condensate tank.

[0031] The evaporator may include a duct cover, and the spray member may be integrally injection-molded with the duct cover.

[0032] In accordance with another aspect of the present disclosure, a clothes dryer includes a drum provided to be rotatable, a heat pump including an evaporator, a compressor, a condenser, and an expansion valve to supply air into the drum, a condensate tank to receive condensed water generated from the heat pump, and a spray member configured to spray the condensed water in the condensate tank to the evaporator. The spray member includes fastening portions configured to be fastened to opposite ends of the evaporator.

[0033] The evaporator may include a cooling tube and a cooling fin coupled to the cooling tube. The fastening portions may be coupled to the cooling tube.

[0034] The fastening portions may include a connection bracket provided on the spray member and a coupling groove formed on the connection bracket.

[0035] The coupling groove may include a fixing protrusion formed to fix the cooling tube.

[0036] The spray member and the fastening portions may be integrally injection-molded.

[Advantageous Effects]

[0037] In accordance with one aspect of the present disclosure, it may be possible to clean a heat exchanger by using condensed water.

[0038] In addition, the condensed water can be accurately sprayed onto a surface of the heat exchanger, thereby improving an efficiency of washing the heat exchanger.

[Description of Drawings]

[0039]

FIG. 1 is a perspective view illustrating an outer appearance of a clothes dryer according to an embodiment of the present disclosure.

FIG. 2 is a cross-sectional view illustrating a clothes dryer according to an embodiment of the present dis-

closure.

FIG. 3 is a perspective view illustrating a heat pump of a clothes dryer according to an embodiment of the present disclosure.

FIG. 4 is an exploded perspective view illustrating a spray member coupled to an evaporator in a clothes dryer according to an embodiment of the present disclosure.

FIG. 5 is a cross-sectional view taken along line A-A' in FIG. 4.

FIG. 6 is a bottom view illustrating a spray member according to an embodiment of the present disclosure.

FIG. 7 is a cross-sectional view taken along line B-B 'in FIG. 6.

FIG. 8 is a view illustrating a spray operation of a spray member according to an embodiment of the present disclosure.

FIG. 9 is a cross-sectional view illustrating a spray operation of a spray member according to an embodiment of the present disclosure.

FIG. 10 is a perspective view illustrating a spray member according to another embodiment of the present disclosure.

FIG. 11 is an exploded perspective view illustrating a spray member and a duct cover according to another embodiment of the present disclosure.

FIG. 12 is a view illustrating a flow of condensed water by a spray member and an air flow by a duct cover according to another embodiment of the present disclosure.

FIG. 13 is a perspective view illustrating a spray member according to another embodiment of the present disclosure.

FIGS. 14 and 15 are views illustrating a condensed water spray operation of a spray member according to another embodiment of the present disclosure.

FIGS. 16 and 17 are views illustrating a condensed water spray operation of a spray member according to another embodiment of the present disclosure.

FIGS. 18 and 19 are views illustrating a condensed water spray operation of a spray member according to another embodiment of the present disclosure.

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[Best Mode]

[0040] Hereinafter, exemplary embodiments according to the present disclosure will be described in detail with reference to the accompanying drawings. The terms "front end", "rear end", "upper", "lower", "upper end" and "lower end" used in the following description are defined based on the drawings. The shape and position of each component should not be limited by these terms.

[0041] FIG. 1 is a perspective view illustrating an outer appearance of a clothes dryer according to an embodiment of the present disclosure, FIG. 2 is a cross-sectional view illustrating a clothes dryer according to an embodiment of the present disclosure, and FIG. 3 is a perspective view illustrating a heat pump of a clothes dryer according to an embodiment of the present disclosure.

[0042] As illustrated in FIGS. 1 to 3, a clothes dryer 1 may include a main body 10 forming an outer appearance, a drum 12 rotatably installed in the main body 10, a driving device 50 rotating the drum 12, a first duct 20, a second duct 30 and a blowing device 40 which are provided to circulate air into the drum 12, and a heat pump 70 provided to supply hot and dry air into the drum 12

[0043] The main body 10 is provided in an approximately hexahedron shape. On a front side of the main body 10, a laundry inlet 10a is formed for loading or unloading an object to be dried, and a door 11 is provided for opening or closing the laundry inlet 10a. A control panel 15 for controlling the operation of the clothes dryer 1 may be provided on a front upper side of the main body 10

[0044] A cylindrical drum 12 is provided inside the main body 10. The drum 12 is installed to be rotatable by receiving a power of the driving device 50. The driving device 50 may include components capable of receiving a rotational force, including a motor 51 and a belt 52.

[0045] The drum 12 is opened to the front of the main body 10 and the door 11 is provided at the laundry inlet 10a to open or close the drum 12 so that an object to be dried may be introduced into or discharged from the drum 12.

[0046] The first duct 20 is provided at a rear side of the drum 12 to communicate with the inside of the drum 12. The first duct 20 is formed to communicate with the outside of the main body 10 and is provided to allow the outside air to flow into the drum 12. A suction port 21 may be formed on a rear side of the main body 10. The first duct 20 is connected to the suction port 21 of the main body 10 and is provided to suck the outside air. The first duct 20 forms an intake air flow passage for introducing outside air into the drum.

[0047] Although the first duct 20 is coupled to the rear side of the drum 12 in the present embodiment, the spirit of the present disclosure is not limited thereto. For example, the first duct may be provided at the lower portion of the drum.

[0048] A heater 23 may be installed in the first duct 20.

The air introduced through the first duct 20 is heated by the heater 23 and is introduced into the drum 12.

[0049] The heater 23 is provided to heat the air. The heater 23 may include a coil heater. The heater 23 may be disposed in the first duct 20. The heater 23 converts air flowing into the main body 10 through the suction port 21 in the first duct 20 to hot air and then guides the air into the drum 12 to improve a heating efficiency.

[0050] A wet object in the drum 12 is dried by the hot air supplied through the first duct 20 and the hot air having passed through the drum 12 may be discharged through the second duct 30.

[0051] The second duct 30 is provided at a lower side of the drum 12 to communicate with the inside of the drum 12. The second duct 30 is arranged to guide discharging of air introduced into the drum 12. The second duct 30 forms an exhaust air flow passage which is arranged to discharge the inside air of the drum 12 to the outside of the main body 10.

[0052] The second duct 30 is connected to a filter member 60 provided at a front lower portion of the drum 12, the blowing device 40 installed at a lower side of the drum 12, and a discharge port 31 arranged to communicate with the outside of the rear side of the main body 10.

[0053] The discharge port 31 is formed at a lower rear side of the main body 10. The second duct 30 is connected to the discharge port 31 of the main body 10 to discharge the inside air.

[0054] The blowing device 40 installed at the second duct 30 generates an air flow for discharging the air passing through the drum 12 to the outside. The blowing device 40 may include a blowing device housing 41 and a blowing fan 42 provided in the blowing device housing 41. Low-temperature and high-humidity air having passed through the drum 12 may be discharged by the blowing fan 42.

[0055] Meanwhile, the heat pump 70 may include an evaporator 71, a compressor 73, a condenser 72, and an expansion valve 74. The heat pump 70 is configured such that the evaporator 71, the compressor 73, the condenser 72 and the expansion valve 74 are connected with each other by a pipe through which refrigerant flows. The evaporator 71 is provided to cool and dehumidify the high-temperature and high-humidity air from the drum 12. The condenser 72 is provided to heat the air by condensing the refrigerant.

[0056] The compressor 73 compresses the refrigerant and may include the expansion valve 74 that is provided to maintain a pressure difference of the refrigerant.

[0057] The evaporator 71 and the condenser 72 of the heat pump 70 are arranged to directly heat exchange refrigerant with the air flowing into the main body 10. Since hot and dry air is generated through heat exchange of air and refrigerant through the evaporator 71 and the condenser 72, the evaporator 71 and the condenser 72 may be referred to as a heat exchanger.

[0058] Hereinafter, the condenser 72 is referred to as a first heat exchanger, and the evaporator 71 is referred

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to as a second heat exchanger.

[0059] The first heat exchanger may be disposed in the first duct 20. The first heat exchanger heats the air introduced from the outside of the main body 10 into hot air in the first duct 20.

[0060] Accordingly, air in the first duct 20 is heated by the first heat exchanger and the heater 23 such that hot air is supplied into the drum 12.

[0061] The evaporator 71, that is, the second heat exchanger, may be disposed in the second duct 30. The first heat exchanger and the second heat exchanger form a vapor compression cycle together with the compressor 73 and the expansion valve. The compressor 73 and the expansion valve 74 may be disposed at a lower side of the drum 12 or disposed to be lower than the drum 12. The first heat exchanger and the second heat exchanger are connected by a pipe 75 to form one closed loop. The vapor compression cycle applies the heat pump principle to air flowing inside the body 10. The first heat exchanger and the compressor 73 may supply heat to the inflow air of the first duct 20 to assist in heating the inflow air by the heater 23 and improve the heating efficiency of the inflow air.

[0062] On the other hand, the refrigerant absorbs heat from the humid air coming out of the drum 12 in the second heat exchanger and evaporates. As a result, the air is cooled, and the moisture contained in the air is condensed and drops to the lower side of the main body 10 by gravity.

[0063] The condensed water formed through the heat exchange of the second heat exchanger may be drained to the outside of the main body 10 or stored in a condensate tank 80, which will be described later, or may be used for cleaning the second heat exchanger.

[0064] The condensed water having been used for cleaning the second heat exchanger may be received in the condensate tank 80 and then is discharged to the outside of the main body 10.

[0065] A base frame 70a is provided at a lower side of the evaporator 71 and the condenser 72 of the heat pump 70 to support the evaporator 71 and the condenser 72. [0066] The refrigerant in the heat pump 70 is evaporated in the evaporator 71, is compressed in the compressor 73 to be high temperature and high pressure, and then is condensed in the condenser 72 by transferring heat to the air. Further, the blowing device 40 may be disposed in line with the second heat exchanger. The temperature of air flow by the blowing device 40 of the second duct 30 is lowered while the air flow passes through the second heat exchanger. The air flow by the blowing device 40 may function to easily remove the condensed water generated on the surface of the second heat exchanger.

[0067] In the process of cooling the air by the second heat exchanger, moisture contained in the high temperature and high humidity air is condensed on the surface of the second heat exchanger or fall to the downside of the second heat exchanger. The condensed water may

be transferred to the condensate tank 80 by the base frame 70a positioned at a lower side of the second heat exchanger.

[0068] The condensate tank 80 may be integrally formed with the base frame 70a. The condensate tank 80 is positioned lower than the base frame 70a so that the condensed water of the base frame 70a is easily transferred to the condensate tank 80 by gravity.

[0069] The condensed water in the condensate tank 80 may be drained to the outside of the main body 10 by a pump 81 or may be supplied to a spray member 100 which will be described later.

[0070] The pump 81 is provided in the condensate tank 80. The pump 81 is arranged to pump the condensed water in the condensate tank 80. The pump 81 is connected to a valve 82. The valve 82 is connected to the pump 81 by a connecting pipe 84. The valve 82 is connected to a drain pipe 83 and the connecting pipe 84. The drain pipe 83 is connected to the outside of the main body 10 and the connecting pipe 84 may be connected to the spray member 100.

[0071] The pump 81 may include a controller 88 that controls a speed and an amount of spraying of the condensed water.

[0072] The valve 82 may discharge the condensed water of the condensate tank 80 to the outside of the main body 10 through the drain pipe 83 or may supply the condensed water to the spray member 100 through the connecting pipe 84.

[0073] A filter member 60 may be installed at the front end of the second duct 30 to filter foreign matter, such as dust or lint, contained in the hot air discharged from the drum 12. The filter member 60 may be provided on the lower surface of the drum 12.

35 [0074] The filter member 60 is arranged to prevent the foreign matter from flowing into the first duct 20 while the hot and dry air supplied into the drum 12 passes through the wet laundry and then is discharged from the drum 12. [0075] Although foreign matter in the air flowing into
 40 the second duct 30 is primarily filtered by the filter member 60, the foreign matter such as lint that is not filtered by the filter member 60 flows into the second heat ex-

changer of the heat pump 70 and may block the air flow

path.
 45 [0076] Therefore, the spray member 100 for cleaning the foreign matter of the second heat exchanger is arranged to prevent clogging of the air flow path of the second heat exchanger.

[0077] The spray member 100 is installed to uniformly spray the condensed water of the condensate tank 80 into the second heat exchanger. The spray member 100 is provided on the upper side of the second heat exchanger. The spray member 100 may be installed on the air inlet side of the second heat exchanger.

[0078] FIG. 4 is an exploded perspective view illustrating a spray member coupled to an evaporator in a clothes dryer according to an embodiment of the present disclosure, FIG. 5 is a cross-sectional view taken along line A-

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A' in FIG. 4, FIG. 6 is a bottom view illustrating a spray member according to an embodiment of the present disclosure, and FIG. 7 is a cross-sectional view taken along line B-B 'in FIG. 6.

[0079] The spray member 100 may include an inlet portion 110 through which the condensed water is introduced and a spray portion 120 arranged to uniformly spray the condensed water introduced through the inlet portion 110 onto the surface of the second heat exchanger.

[0080] The spray portion 120 may include a guide surface 130, at least a portion of which is formed as a curved surface having a constant curvature R, to guide the condensed water.

[0081] The spray member 100 may be injection molded. The inlet portion 110 and the spray portion 120 of the spray member 100 may be integrally injection-molded with each other.

[0082] The inlet portion 110 is formed as a pipe to which the connecting pipe 84 provided for connection with the pump 81 and the valve 82 of the condensate tank 80 is coupled. The inlet portion 110 includes an inlet 111 to which condensed water is introduced.

[0083] The spray portion 120 includes the guide surface 130. The guide surface 130 may include a guide support surface 131, an upper surface 132, a curved surface 133, a spray surface 134, and opposite side surfaces 135. The guide support surface 131 may form a rear surface of the spray portion 120 and the inlet portion 110 may be connected to an upper center of the guide support surface 131.

[0084] The upper surface 132 is connected to an upper end of the guide support surface 131. The curved surface 133 having the curvature R may be formed between the upper surface 132 and the spray surface 134. The spray surface 134 is disposed to face the guide support surface 131.

[0085] The guide support surface 131, the upper surface 132, the curved surface 133, and the spray surface 134 may be connected to each other by the opposite side surfaces 135.

[0086] The guide support surface 131 and the spray surface 134 may be spaced apart from each other. The gap G between the guide support surface 131 and the spray surface 134 may be formed by a width corresponding to the upper surface 132. The gap G between the guide support surface 131 and the spray surface 134 forms a discharge port 137 through which the condensed water guided by the guide surface 130 is discharged.

[0087] The spaced gap G between the guide support surface 131 and the spray surface 134 may be positioned to correspond to an upper end of the second heat exchanger. The gap G between the guide supporting surface 131 and the spray surface 134 may be disposed adjacent to the upper end of the second heat exchanger. [0088] The gap G between the guide support surface 131 and the spray surface 134 is formed to become narrower from the center toward opposite sides. That is, the

gap between the guide support surface 131 and the spray surface 134 at a center portion (a first interval L1) is wider than the gap between the guide support surface 131 and the spray surface 134 opposite end portions (a second intervals L2).

[0089] To this end, the spray surface 134 may be formed as a curved surface having a predetermined curvature. The spray surface 134 is formed as a curved surface that is gradually closer to the guide support surface 131 from the center to opposite end portions.

[0090] The difference between the first interval L1 and the second interval L2 formed between the guide support surface 131 and the spray surface 134 allows the condensed water to be uniformly sprayed to the second heat exchanger in consideration of difference in flow speed of the condensed water introduced through the inlet 111.

[0091] The curved surface 133 connecting between the upper surface 132 and the spray surface 134 of the guide surface 130 may have a constant curvature. The guide surface 130 may have a shape bent in a second direction B downwardly perpendicular to a first direction A in which the condensed water is introduced. The guide surface 130 may be formed to have a letter '¬' shape.

[0092] The upper surface 132 of the guide surface 130 is provided with a guide rib 160 for guiding the condensed water supplied through the inlet portion 110. The guide rib 160 guides the condensed water so that the condensed water is supplied to opposite ends of the guide surface 130. The guide rib 160 may be radially disposed from the center toward opposite sides of the guide surface 130 so that the condensed water is guided from the center to the opposite ends. The guide rib 160 may protrude inward from the upper surface 132.

[0093] A plurality of protrusions 152 and grooves 151 may be formed on the spray surface 134 of the guide surface 130. The plurality of protrusions 152 and the grooves 151 are formed so as to increase the impact force applied to the surface of the second heat exchanger when the condensed water is sprayed.

[0094] The plurality of protrusions 152 may be spaced apart at regular intervals. The plurality of grooves 151 may be spaced apart at regular intervals. The plurality of protrusions 152 and the grooves 151 may be alternately arranged. Although the plurality of grooves 151 are formed by the plurality of protrusions 152 in the embodiment of the present disclosure, the concept of the present disclosure is not limited thereto. For example, the plurality of grooves 151 may be recessed inward with a semicircular shape.

[0095] The spray member 100 may include a frame 140 provided around the spray portion 120 and a fastening portion 200 provided on the frame 140.

[0096] The frame 140 may extend from a lower edge of the spray portion 120. The frame 140 is formed in a rectangular shape. Although the frame 140 of the spray member 100 is shown as being rectangular in the embodiment of the present invention, the spirit of the present invention is not limited thereto. For example, the frame

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may be formed to correspond to the size and shape of the second heat exchanger.

[0097] The second heat exchanger may include a cooling tube 71a in which the refrigerant flows and a cooling fin 71b installed on the cooling tube 71a. The cooling tube 71a has a predetermined thickness t1 so that the refrigerant for heat exchange flows therein.

[0098] The second heat exchanger may include a support bracket 71c arranged to fix the cooling tube 71a and the cooling fin 71b. The support brackets 71c may be disposed at opposite ends of the second heat exchanger. [0099] The second heat exchanger may be formed in an approximately hexahedron. The spray member 100 may be disposed on the upper side of the second heat exchanger. The spray member 100 may be directly installed on the second heat exchanger.

[0100] The spray member 100 includes the fastening portion 200. The fastening portion 200 may include a connecting bracket 210, a coupling groove 220 formed in the connecting bracket 210, and a fixing protrusion 230 formed in the coupling groove 220.

[0101] The fastening portion 200 may be integrally injection-molded with the frame 140 of the spray member 100.

[0102] The connecting brackets 210 are formed to protrude downward at opposite ends of the frame 140. The connecting brackets 210 may be installed directly on the cooling tube 71a protruding from opposite ends of the second heat exchanger. The connecting brackets 210 are formed in a plate shape at the opposite ends of the frame 140. The coupling groove 220 extends from a lower end of the connecting bracket 210 to the upper side with a predetermined length. The coupling groove 220 is formed so that the cooling tube 71a of the second heat exchanger is inserted thereto. The coupling groove 220 may have a gap t2 equal to the thickness t1 of the cooling tube 71a. The coupling groove 220 is formed so that the cooling tube 71a is insertedly fixed to the coupling groove 220. The fixing protrusion 230 is formed in the coupling groove 220 so that the cooling tube 71a is insertedly fixed to the fixing protrusion 230. The fixing protrusion 230 is formed to protrude inward of the coupling groove 220 and to fix the cooling tube 71a. A gap t3 between the fixing protrusions 230 may be smaller than the thickness t1 of the cooling tube 71a.

[0103] Meanwhile, a guide 161 may be formed on a bottom surface of the frame 140 to support the support bracket 71c of the second heat exchanger. The guide 161 is arranged to guide an assembly position in which the spray member 100 is installed on the second heat exchanger. The guide 161 allows the installation position of the spray member 100 to be determined, so that a spray position of the condensed water may be accurately set.

[0104] FIG. 8 is a view illustrating a spray operation of a spray member according to an embodiment of the present disclosure and FIG. 9 is a cross-sectional view illustrating a spray operation of a spray member accord-

ing to an embodiment of the present disclosure.

[0105] As illustrated in FIGS. 8 and 9, the condensed water introduced through the inlet portion 110 of the spray member 100 is guided by the guide surface 130 of the spray portion 12 to be sprayed onto the surface of the second heat exchanger. The condensed water is sprayed to the inlet side of the air flow path of the second heat exchanger.

[0106] Condensed water mixed with foreign matters such as lint by the condensed water sprayed to the inlet side of the air flow path of the second heat exchanger is collected to the condensate tank 80 through the base frame 70a.

[0107] The condensed water mixed with foreign matters such as lint is stored in the condensate tank 80 together with the condensed water sprayed to the inlet side of the air flow path of the second heat exchanger and then is discharged to the outside of the main body 10 through the drain pipe 83 by the pump 81 and the valve 82.

[0108] FIG. 10 is a perspective view illustrating a spray member according to another embodiment of the present disclosure, FIG. 11 is an exploded perspective view illustrating a spray member and a duct cover according to another embodiment of the present disclosure, and FIG. 12 is a view illustrating a flow of condensed water by a spray member and an air flow by a duct cover according to another embodiment of the present disclosure. Reference numerals not shown refer to FIGS. 1 to 9.

[0109] As illustrated in FIGS. 10 to 12, a spray member 100A may be installed on a duct cover 300 of the second heat exchanger.

[0110] The second heat exchanger is installed on the base frame 70a. The second heat exchanger is provided in the second duct 30 to perform heat-exchange with the low temperature and high humidity air inside the drum 12. [0111] The second heat exchanger may include the duct cover 300 that guides air to the outside of the main body 10. The duct cover 300 is arranged to surround the second heat exchanger and communicate with the second duct 30 to communicate with the discharge port 31 of the main body 10.

[0112] The duct cover 300 includes a first duct cover 310 arranged to surround an upper side of the second heat exchanger, and the base frame 70a coupled to the first duct cover 310 to surround a lower side of the second heat exchanger. In the embodiment of the present disclosure, the second heat exchanger is installed on the base frame and the base frame is arranged to surround the lower side of the second heat exchanger, but the spirit of the present disclosure is not limited thereto. For example, a separate second duct cover may be provided to surround the lower side of the second heat exchanger. [0113] A support rib 311 may be formed on an upper surface of the first duct cover 310 to support a lower portion of the drum 12.

[0114] On the other hand, the duct cover 300 is arranged to surround the second heat exchanger to form

a flow path S of air passing through the second heat exchanger.

[0115] The upper surface of the first duct cover 310 may be provided with a mounting hole 330 for installing the spray member 100A at a position corresponding to the air inlet side of the second heat exchanger. The mounting hole 330 may be formed to have a size corresponding to a width of the second heat exchanger.

[0116] A supporting surface 331 may be formed on a rim of the mounting hole 330 of the first duct cover 310 to support the spray member 100A.

[0117] The spray member 100A includes a connecting portion 110A, a spray portion 120A having a guide surface 130 to guide the condensed water introduced through the connecting portion 110A, and a frame 140A formed around the spray portion 120A.

[0118] A support portion 141A is formed on a bottom surface of the frame 140A and may be coupled to the supporting surface 331 of the first duct cover 310.

[0119] The spray member 100A is provided with a fastening portion 400A for coupling to the first duct cover 310. The fastening portion 400A includes a fastening hole 410A formed integrally with the frame 140A of the spray member 100A and a fastening protrusion 420A formed on the first duct cover 310 to correspond to the fastening hole 410A. Although in the present embodiment the fastening portion 400A is shown as the fastening protrusion 420A and the fastening hole 410A, the spirit of the present disclosure is not limited thereto. For example, the fastening portion may include a structure such as a hook capable of coupling the spray member 100A to the first duct cover 310

[0120] Also, in the embodiment of the present disclosure, the spray member is shown as being coupled to the first duct cover 310 by the fastening portion 400A, but the spirit of the present disclosure is not limited thereto. For example, the spray member may be integrally injection-molded with the duct cover.

[0121] FIG. 13 is a perspective view illustrating a spray member according to another embodiment of the present disclosure, and FIGS. 14 and 15 are views illustrating a condensed water spray operation of a spray member according to another embodiment of the present disclosure. Reference numerals not shown refer to FIGS. 1 to 12.

[0122] As illustrated in FIGS. 13 to 15, a spray member 100B is movably mounted on a duct cover 300B. The spray member 100B is rotatably mounted on the upper side of the second heat exchanger. The spray member 100B is disposed on the air inlet side of the second heat exchanger.

[0123] The spray member 100B may include an inlet portion 110B through which the condensed water introduced and a spray portion 120B having a guide surface 130B to guide the introduced condensed water.

[0124] The inlet portion 110B is formed as a pipe to which the connecting pipe 84 provided for connection with the pump 81 and the valve 82 of the condensate tank 80 is coupled.

[0125] The spray portion 120B includes the guide surface 130B. The guide surface 130B may include a guide support surface 131B, an upper surface 132B, a curved surface 133B, a spray surface 134B, and opposite side surfaces 135B. The guide support surface 131B may form a rear surface of the spray portion 120B and a movement slot 136B is formed on an upper center portion of the guide support surface 131B so that the inlet portion 110 is connected thereto. The movement slot 136B is formed in a vertical direction to prevent interference of the inlet portion 110B upon rotation of the spray portion 120B.

[0126] The spray portion 120B is rotatably coupled to the duct cover 300B through a hinge member 500B. The hinge member 500B is installed at opposite ends of the mounting hole 330B of the duct cover 300B. The hinge member 500B includes a hinge bracket 510B and a rotating shaft 511B formed on the spray portion 120B to be coupled to the hinge bracket 510B.

[0127] The rotating shafts 511B may be formed on the opposite side surfaces 135B of the spray portion 120B, respectively.

[0128] The spray portion 120B may be rotatably coupled to the duct cover 300B by the hinge member 500B. Meanwhile, in the embodiment of the present disclosure, the spray portion 120B is illustrated as being rotated by the hinge member 500B, but the spirit of the present disclosure is not limited thereto. For example, the spray portion 120B may be provided on the duct cover 300B to slide forward, backward, leftward and rightward.

[0129] As illustrated in FIG. 14, when a small amount of the condensed water is supplied through the inlet portion 110B, the spray portion120B is not rotated and the condensed water is sprayed by the curved surface 133B of the guide surface 130B such that the condensed water is sprayed to a first position P1 that is an upper side of the second heat exchanger.

[0130] As illustrated in FIG. 15, when a large amount of the condensed water is supplied through the inlet portion 110B, the spray portion 120B rotates around the rotating shaft 511B. The large amount of condensed water flowing into the spray portion 120B rotated about the rotating shaft 511B is sprayed by the spray surface 134B of the guide surface 130B of the spray portion 120B such that the condensed water is sprayed to a second position P2 that is a lower side of the second heat exchanger.

[0131] Therefore, it is possible to selectively discharge the condensed water to the upper side or the lower side of the second heat exchanger by the rotation of the spray portion 120B. That is, since the condensed water may be uniformly distributed on the surface of the heat exchanger, the cleaning efficiency of the heat exchanger may be improved.

[0132] On the other hand, a rotation angle of the spray portion 120B may be adjusted by controlling a pressure of the condensed water through control of the pump 81. [0133] The rotation angle of the spray portion 120B may be controlled by a driving force of a motor (not

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shown) provided separately.

[0134] FIGS. 16 and 17 are views illustrating a condensed water spray operation of a spray member according to another embodiment of the present disclosure. Reference numerals not shown refer to FIGS. 1 to 12.

[0135] As illustrated in FIGS. 16 and 17, a spray member 100C is movably mounted on a duct cover 300C. The spray member 100C is rotatably mounted on the upper side of the second heat exchanger. The spray member 100C is disposed on the air inlet side of the second heat exchanger.

[0136] The spray member 100C may include an inlet portion 110C through which the condensed water is introduced and a spray portion 120C having a guide surface 130C to guide the introduced condensed water.

[0137] The spray portion 120C includes the guide surface 130C. The guide surface 130C may include a guide support surface 131C, an upper surface 132C, a curved surface 133C, a spray surface 134C, and opposite side surfaces 135C. The guide support surface 131C may form a rear surface of the spray portion 120C and a movement slot 136C is formed on an upper center portion of the guide support surface 131C so that the inlet portion 110C is connected thereto. The movement slot 136C is formed in a vertical direction to prevent interference of the inlet portion 110C upon rotation of the spray portion 120C.

[0138] The spray portion 120C is rotatably coupled to the duct cover 300C through a hinge member 500B. The hinge member 500B is installed at opposite ends of the mounting hole 330C of the duct cover 300C. The hinge member 500B includes a hinge bracket 510B and a rotating shaft 511B formed on the spray portion 120C to be coupled to the hinge bracket 510B.

[0139] The rotating shafts 511B may be formed on the opposite side surfaces 135B of the spray portion 120C, respectively.

[0140] The spray portion 120C may be rotatably coupled to the duct cover 300C by the hinge member 500B. [0141] In addition, the spray portion 120C may further include an elastic member 500C. The spray portion 120C may include the elastic member 500C configured to press the spray portion 120C in a direction opposite to the first direction A, in which the condensed water is introduced. When a small amount of the condensed water is supplied through the inlet portion 110C, the spray portion120C in a position rotated by the elastic member 500C is prevented from being rotated due to the elastic force of the elastic member 500C, and the condensed water is guided by the curved surface 133C of the guide surface 130C to be sprayed to the first position P1 that is an upper side of the second heat exchanger.

[0142] When a large amount of the condensed water is supplied through the inlet portion 100C, as illustrated in FIG. 17, the spray portion 120C presses the elastic member 500C and rotates around the rotating shaft 511B. The large amount of condensed water flowing into the spray portion 120C rotated about the rotating shaft

511B is guided by the spray surface 134C of the guide surface 130C of the spray portion 120C such that the condensed water is sprayed to the second position P2 that is a lower side of the second heat exchanger.

[0143] Therefore, it is possible to selectively discharge the condensed water to the upper side or the lower side of the second heat exchanger by the rotation of the spray portion 120C. That is, since the condensed water may be uniformly distributed on the surface of the heat exchanger, the cleaning efficiency of the heat exchanger may be improved.

[0144] FIGS. 18 and 19 are views illustrating a condensed water spray operation of a spray member according to another embodiment of the present disclosure. Reference numerals not shown refer to FIGS. 13 to 15.

[0145] A spray member 100D is movably mounted on a duct cover 300D. The spray member 100D is rotatably mounted on the upper side of the second heat exchanger. The spray member 100D is disposed on the air inlet side of the second heat exchanger.

[0146] The spray member 100D may include an inlet portion 110D through which the condensed water introduced and a spray portion 120D having a guide surface 130D to guide the introduced condensed water.

[0147] The spray portion 120D includes the guide surface 130D. The guide surface 130D may include a guide support surface 131D, an upper surface 132D, a curved surface 133D, a spray surface 134D, and opposite side surfaces 135D. The guide support surface 131D may form a rear surface of the spray portion 120D and a movement slot 136D is formed on an upper center portion of the guide support surface 131D so that the inlet portion 110D is connected thereto. The movement slot 136D is formed in a vertical direction to prevent interference of the inlet portion 110d upon rotation of the spray portion 120D.

[0148] The spray portion 120D is rotatably coupled to the duct cover 300D through a hinge member 500B. The hinge member 500B is installed at opposite ends of the mounting hole 330D of the duct cover 300D. The hinge member 500B includes a hinge bracket 510B and a rotating shaft 511B formed on the spray portion 120D to be coupled to the hinge bracket 510B.

[0149] The rotating shafts 511B may be formed on opposite side surfaces 135D of the spray portion 120D, respectively.

[0150] The spray portion 120D may be rotatably coupled to the duct cover 300D by the hinge member 500B. [0151] The spray portion 120D, which rotates about the rotating shaft 511B of the hinge member 500B, guides the condensed water in a state rotated by its own weight. [0152] That is, when a small amount of the condensed water is supplied, the spray portion120D is not rotated and the condensed water is guided by the curved surface 133D of the guide surface 130D to be sprayed to the first position P1 that is an upper side of the second heat exchanger.

[0153] When a large amount of the condensed water

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is supplied, the spray portion 120D rotates around the rotating shaft 511B. The rotated spray portion 120D guides the condensed water through the spray surface 134D of the guide surface 130D so that the condensed water is sprayed to the second position P2 that is a lower side of the second heat exchanger.

[0154] The spray portion 120D may further include a stopper 500D to prevent the spray portion 120D from rotating. The stopper 500D includes a first stopper 501D disposed on an upper side of the spray portion 120D to support a position where spray portion 120D does not rotate due to its own weight, and a second stopper 502D disposed on a lower side of the spray portion 120D to restrict rotation of the spray portion 120D when the spray portion 120D is rotated by the water pressure of the condensed water.

[0155] The water pressure of the condensed water for controlling the rotation of the spray portion 120D may be controlled by on/off operation of the pump 81.

[0156] According to the rotation and movement of the spray portion 120D, the condensed water may be evenly distributed over various portions of the upper and lower sides of the second heat exchanger, thereby improving the cleaning efficiency of the heat exchanger.

[0157] Although a few embodiments of the present disclosure have been shown and described, it would be appreciated by those skilled in the art that various changes may be made in these embodiments without departing from the spirit and scope of the disclosure as defined in the claims.

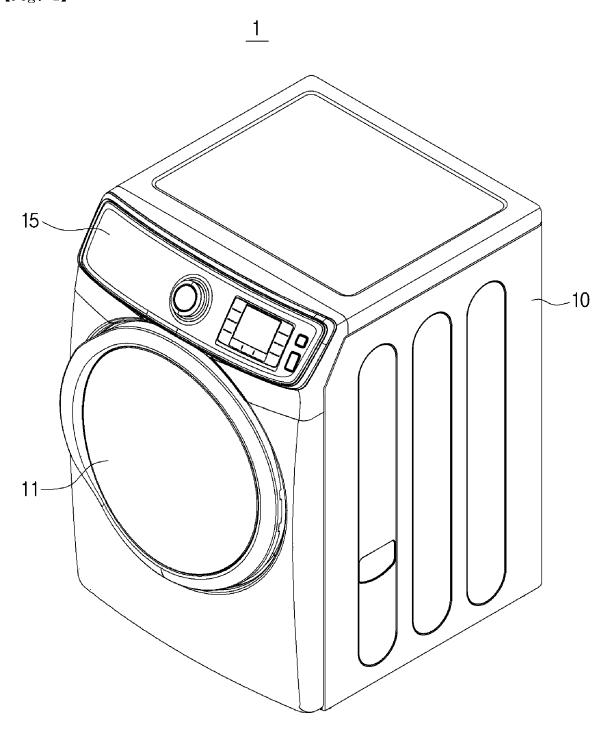
Claims

- 1. A clothes dryer comprising:
 - a main body;
 - a drum rotatably provided in the main body;
 - a heat pump including an evaporator, a compressor, a condenser, and an expansion valve to supply hot and dry air into the drum;
 - a condensate tank configured to receive condensed water generated from the heat pump; and
 - a spray member configured to spray the condensed water of the condensate tank to the evaporator,
 - wherein the spray member comprises an inlet portion through which the condensed water is introduced and a spray portion having a guide surface provided such that the condensed water introduced through the inlet portion is uniformly sprayed to a surface of the evaporator, and wherein at least a portion of the guide surface includes a curved surface having a constant curvature.
- 2. The clothes dryer according to claim 1, wherein the

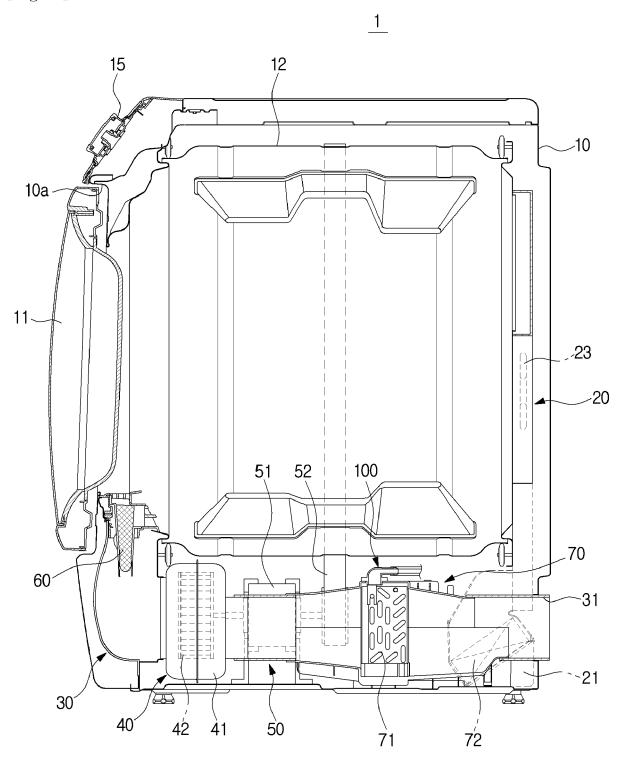
- inlet portion and the spray portion are integrally injection-molded with each other.
- **3.** The clothes dryer according to claim 1, wherein the guide surface is bent vertically.
- 4. The clothes dryer according to claim 1, wherein the guide surface includes a plurality of protrusions and grooves formed to disperse the condensed water.
- 5. The clothes dryer according to claim 1, wherein the spray member includes a fastening portion configured to be fastened to a cooling tube of the evaporator.
- **6.** The clothes dryer according to claim 5, further comprising a frame provided around the spray portion, wherein the fastening portion is formed on the frame.
- 7. The clothes dryer according to claim 6, wherein the fastening portion includes a connecting bracket provided on the frame, a coupling groove coupling with the evaporator, and a fixing protrusion formed in the coupling groove.
 - **8.** The clothes dryer according to claim 1, wherein the spray portion includes at least one guide rib formed to guide the condensed water.
- 30 **9.** The clothes dryer according to claim 2, wherein the spray portion is installed to be movable.
 - **10.** The clothes dryer according to claim 9, wherein the spray portion further includes a hinge portion.
 - **11.** The clothes dryer according to claim 1, further comprising a pump configured to pump the condensed water from the condensate tank.
- 40 12. The clothes dryer according to claim 11, wherein the condensate tank includes a valve provided to supply a portion of the condensed water to the spray member and discharge the remaining portion of the condensed water to the outside of the main body.
 - **13.** The clothes dryer according to claim 11, wherein the spray member is injection molded.
 - **14.** The clothes dryer according to claim 1, further comprising:
 - a first duct connected to the drum to supply outside air:
 - a second duct configured to discharge inside air of the drum; and
 - a blower provided in the second duct.
 - 15. The clothes dryer according to claim 14, further com-

prising a duct cover forming the second duct, wherein the spray member is connected to the duct cover.

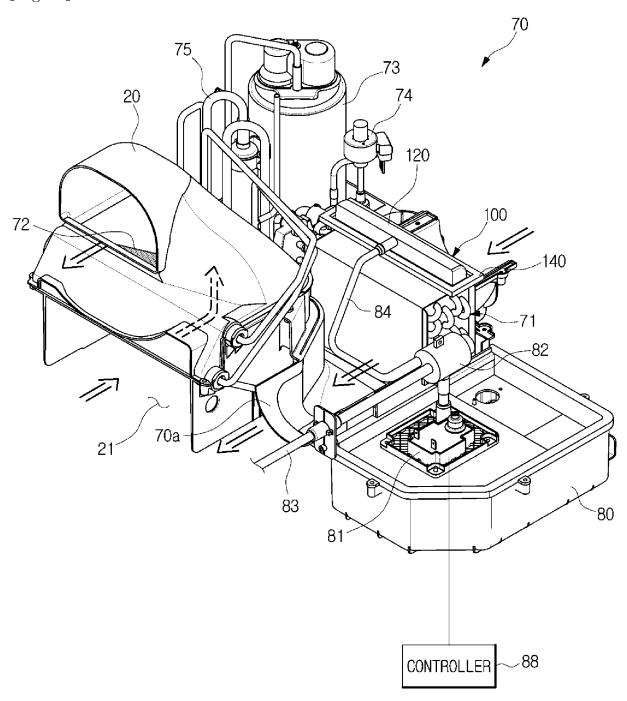
(Fig. 1)



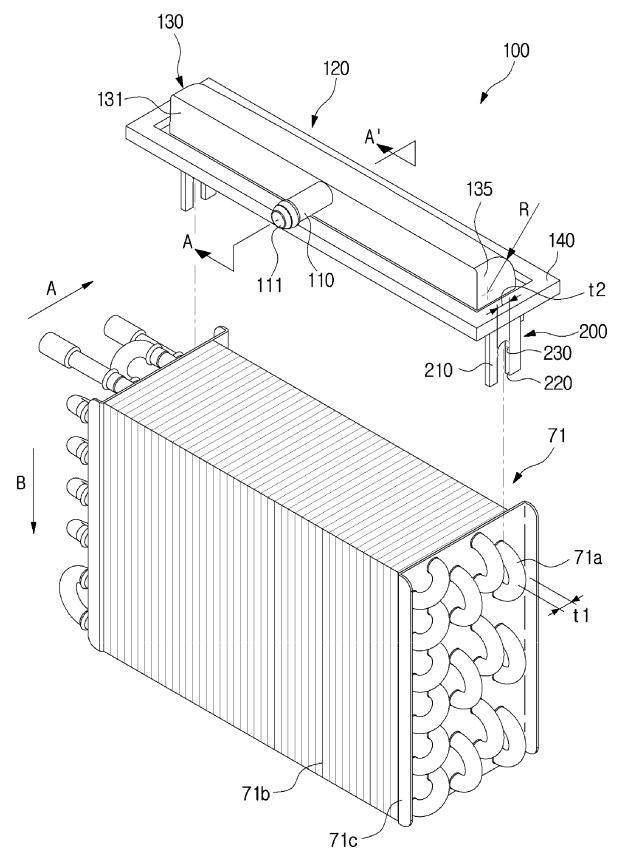
[Fig. 2]



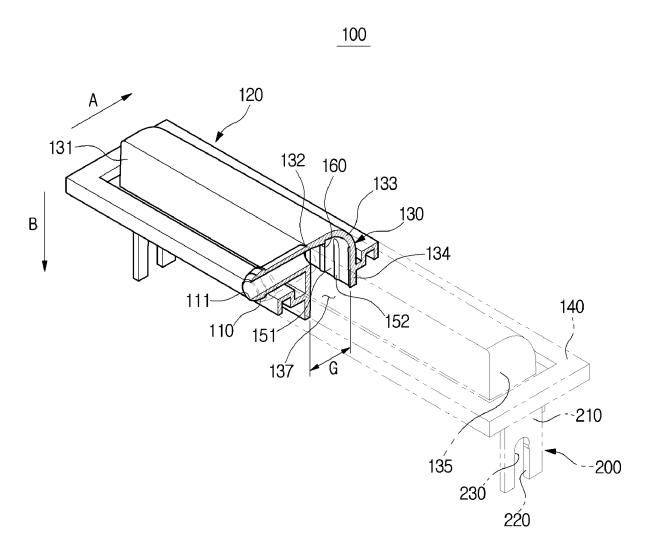
[Fig. 3]

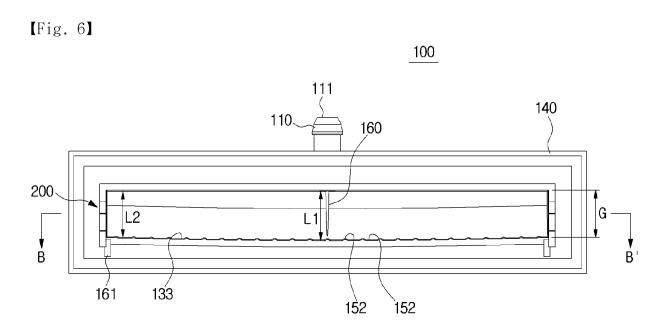


[Fig. 4]

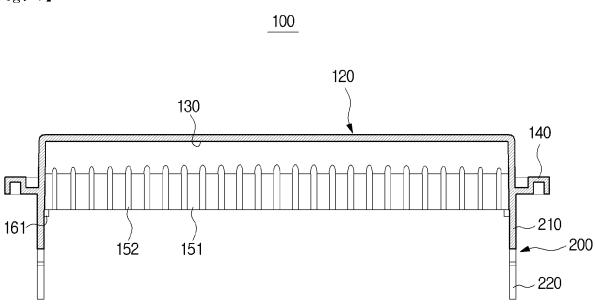


[Fig. 5]

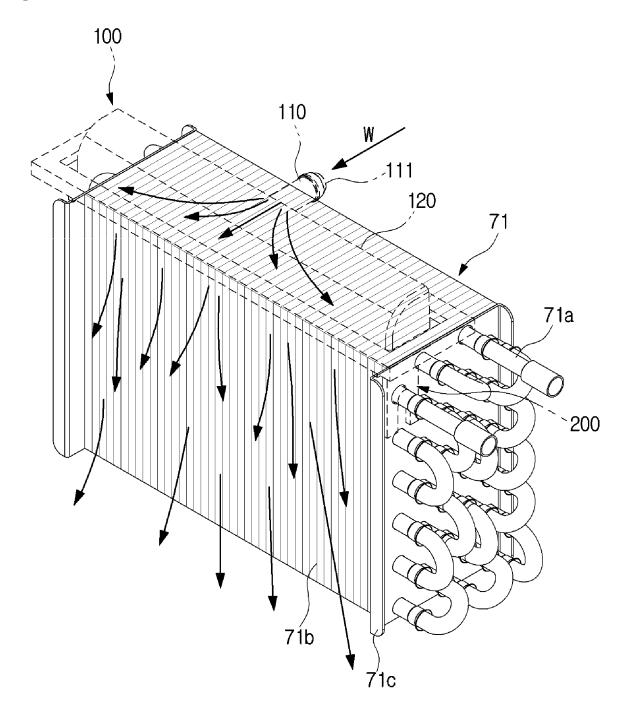




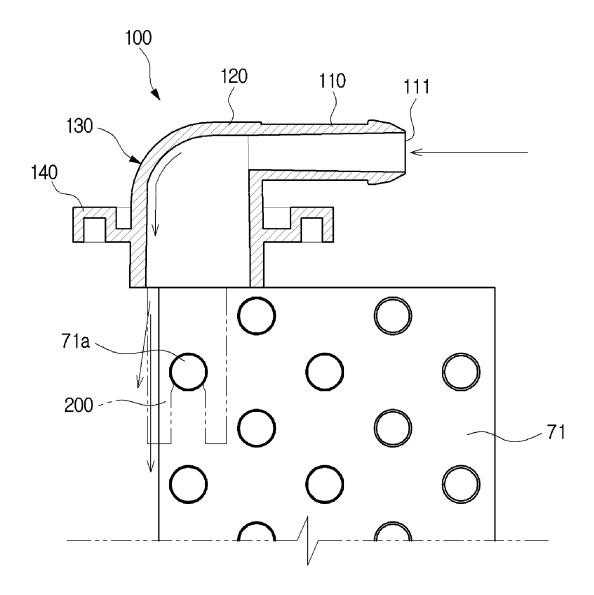
[Fig. 7]



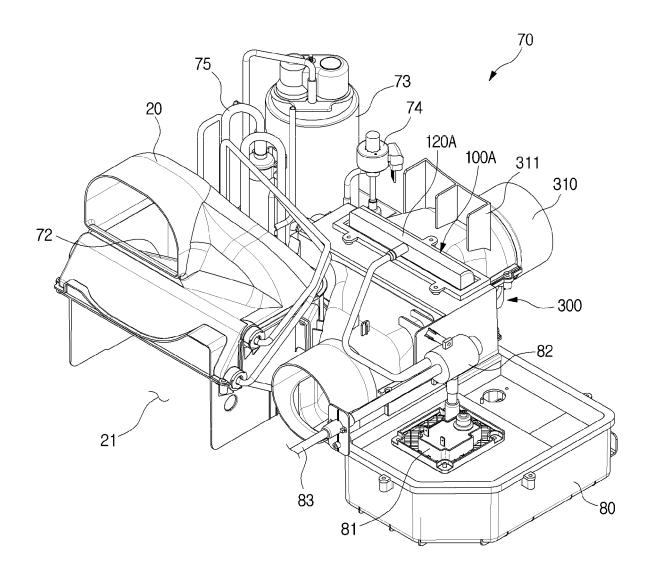
[Fig. 8]



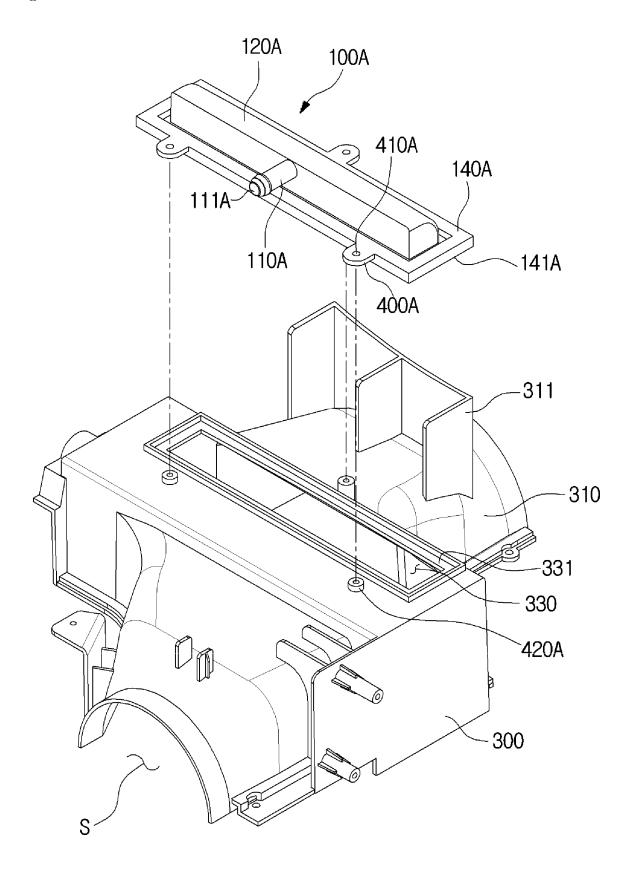
[Fig. 9]



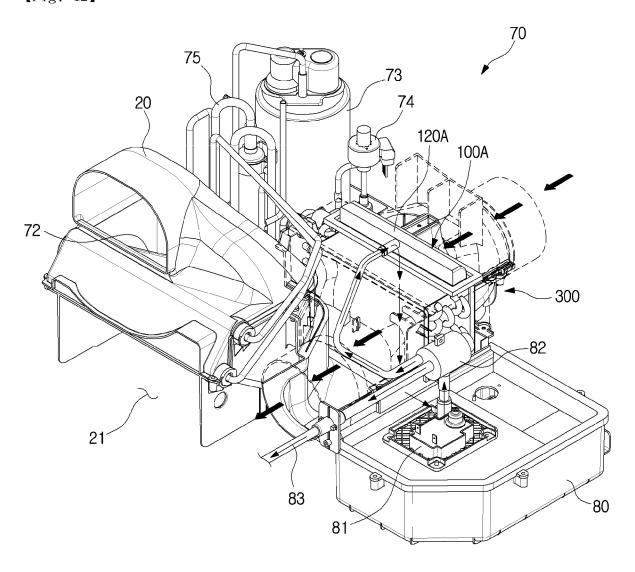
[Fig. 10]



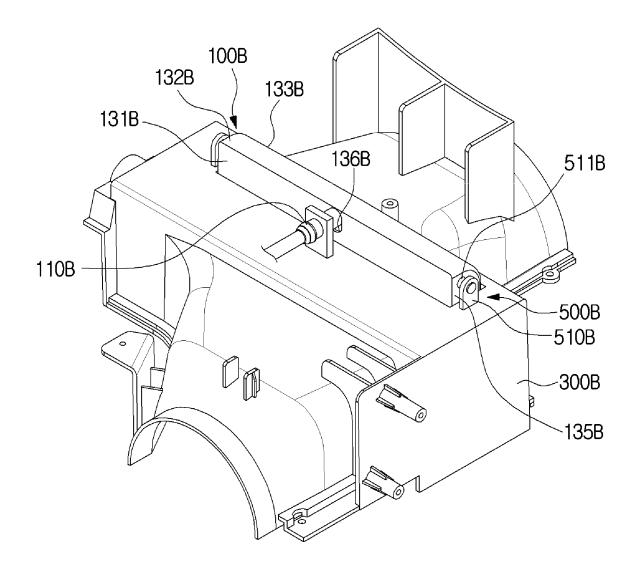
[Fig. 11]



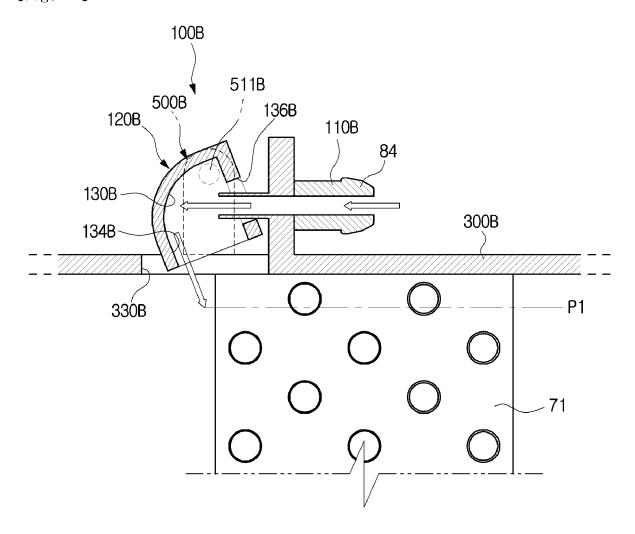
[Fig. 12]



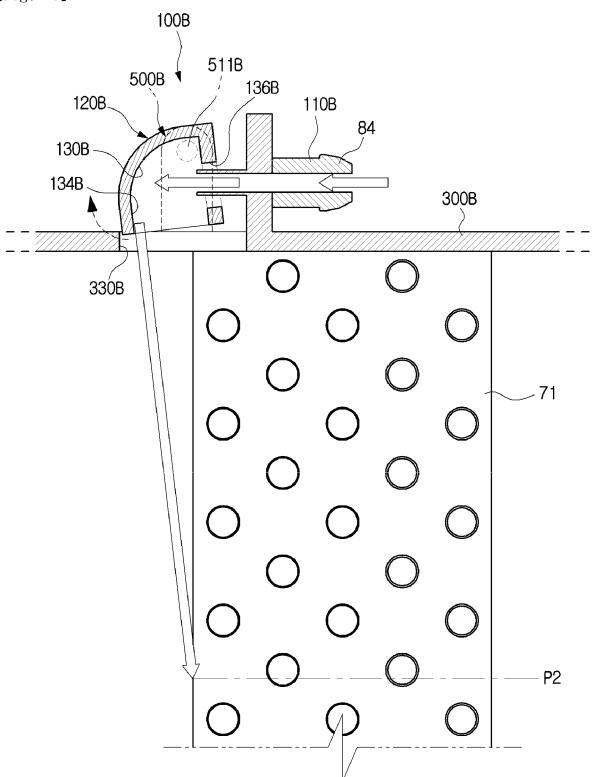
[Fig. 13]



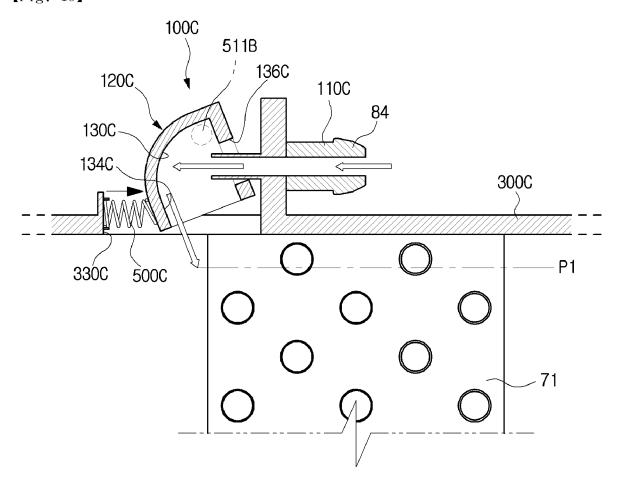
[Fig. 14]



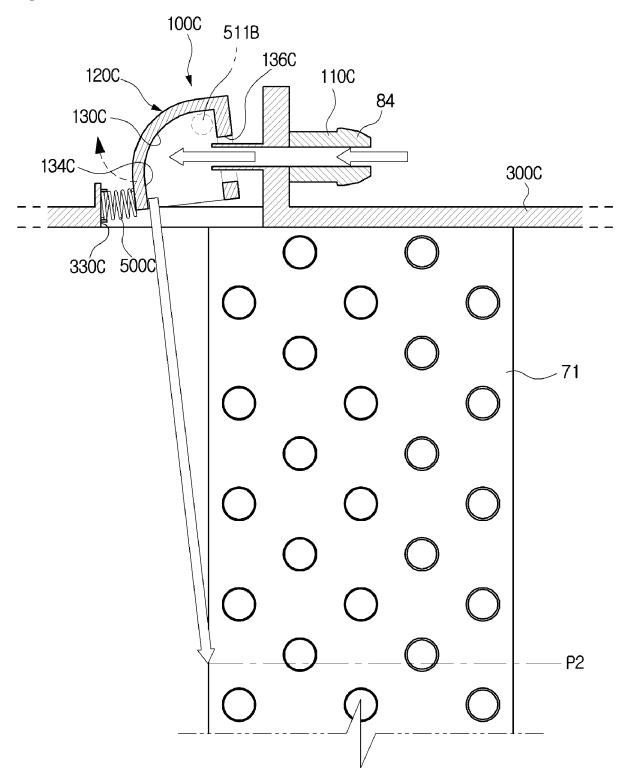




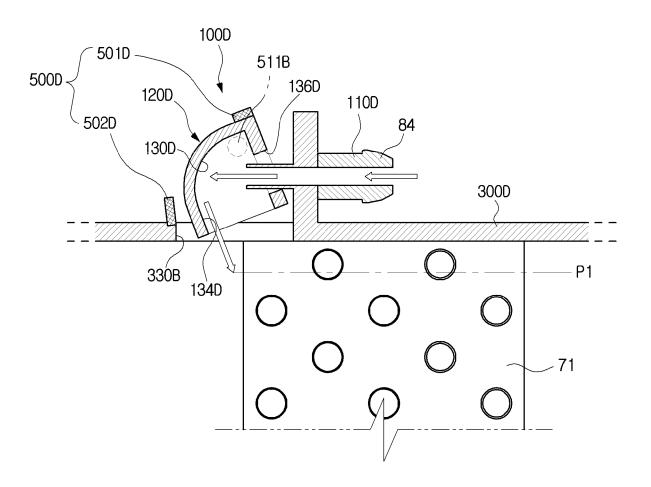
[Fig. 16]



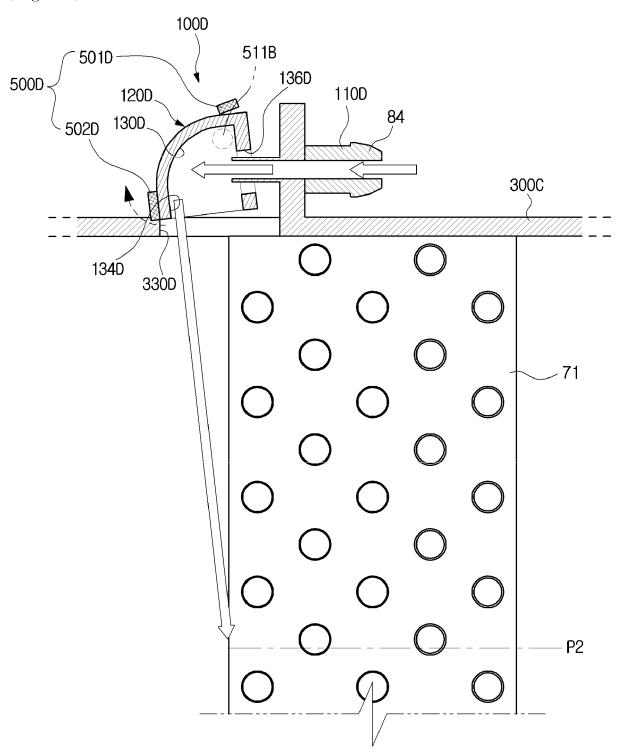
[Fig. 17]



[Fig. 18]



(Fig. 19)



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INTERNATIONAL SEARCH REPORT

International application No.

PCT/KR2016/009688

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5	A. CLAS	A. CLASSIFICATION OF SUBJECT MATTER					
	D06F 58/2	D06F 58/20(2006.01)i, D06F 58/24(2006.01)i, B08B 3/02(2006.01)i					
	According to	According to International Patent Classification (IPC) or to both national classification and IPC					
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10	1	Minimum documentation searched (classification system followed by classification symbols)					
, ,	LOOF 38/20,	D06F 58/20; D06F 58/04; D06F 58/24; B08B 3/02					
	Korean Utility	on searched other than minimum documentation to the ex- models and applications for Utility models: IPC as above ty models and applications for Utility models: IPC as above	tent that such documents are included in the	fields searched			
15	eKOMPASS	Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) eKOMPASS (KIPO internal) & Keywords: clothes dryer, main body, drum, evaporator, compressor, condenser, expansion valve, condensate tank, spray member, guide surface					
	C. DOCUM	C. DOCUMENTS CONSIDERED TO BE RELEVANT					
20	Category*	Citation of document, with indication, where a	opropriate, of the relevant passages	Relevant to claim No.			
	Y	KR 10-1199396 B1 (LG ELECTRONICS INC.) 09 See paragraph [0033]; claims 1-2, 7 and figures 4-6		1-3,5-7,11-15			
	A	see paragraph [0033], clantis (-2, 7 and figures 4-0.		4,8-10			
25	Y	KR 10-2011-0125570 A (SAMSUNG ELECTRONICS CO., LTD.) 21 November 2011 See paragraph [0096]; claim 1 and figures 1, 7-8.		1-3,5-7,11-15			
30	Y	KR 10-2014-0065265 A (LG ELECTRONICS INC.) 29 May 2014 See paragraphs [0037], [0044], [0047]; claim 1 and figures 2-4.		14-15			
	A	EP 2628846 A1 (ELECTROLUX HOME PRODUCTS CORPORATION N.V.) 21 August 2013 See claims 1, 11, 14 and figure 4.		1-15			
35	A	KR 10-1192047 B1 (WINIAMANDO INC.) 17 October 2012 See claims 1-2 and figure 1.		1-15			
40	d	documents are listed in the continuation of Box C.	See patent family annex.	national filing date or priority			
45	"E" earlier a filing da "L" documer cited to special r	at defining the general state of the art which is not considered particular relevance optication or patent but published on or after the international to at which may throw doubts on priority claim(s) or which is establish the publication date of another citation or other cason (as specified) at referring to an oral disclosure, use, exhibition or other	date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone				
	"P" documen	at published prior to the international filing date but later than ity date claimed	•	document member of the same patent family			
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INTERNATIONAL SEARCH REPORT Information on patent family members

International application No.

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