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(54) **LITHIUM ION SECONDARY BATTERY AND METHOD OF MANUFACTURING THE SAME**
LITHIUM-IONEN-SEKUNDÄRBATTERIE UND VERFAHREN ZUR HERSTELLUNG DAVON
BATTERIE SECONDAIRE AU LITHIUM-ION ET SON PROCÉDÉ DE FABRICATION

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(73) Proprietor: **TOYOTA JIDOSHA KABUSHIKI**
KAISHA
Toyota-shi, Aichi-ken, 471-8571 (JP)

(72) Inventor: **OKUDA, Koji**
Toyota-shi, Aichi-ken, 471-8571 (JP)

(74) Representative: **Kuhnen & Wacker**
Patent- und Rechtsanwaltsbüro PartG mbB
Prinz-Ludwig-Straße 40A
85354 Freising (DE)

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