



(12) **EUROPEAN PATENT APPLICATION**

(43) Date of publication:
29.05.2019 Bulletin 2019/22

(51) Int Cl.:
E02F 9/08 ^(2006.01) **B66C 23/80** ^(2006.01)
B66C 23/90 ^(2006.01)

(21) Application number: **17203692.3**

(22) Date of filing: **27.11.2017**

(84) Designated Contracting States:
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR
Designated Extension States:
BA ME
Designated Validation States:
MA MD

(71) Applicant: **Cargotec Patenter AB**
341-81 Ljungby (SE)
(72) Inventor: **Rösth, Marcus**
SE-824 43 Hudiksvall (SE)
(74) Representative: **Bjerkéns Patentbyrå KB (Gävle)**
Box 1274
801 37 Gävle (SE)

(54) **STABILIZER LEG ARRANGEMENT AND MOBILE WORKING MACHINE COMPRISING SUCH A STABILIZER LEG ARRANGEMENT**

(57) A stabilizer leg arrangement (2) for a mobile working machine (1) comprising:

- a support beam (20);
- an extension arm (21) mounted to the support beam (20) and comprising an extension beam (22), which is telescopically mounted to the support beam and extends through an entrance opening (24) at an end thereof;
- a stabilizer leg (26) with a foot plate (28) mounted to the extension arm (21);
- a measuring system for establishing the magnitude of

the support force (F3) acting on said foot plate in an operating position.

The measuring system comprises a force sensor configured to generate a measuring value that depends on the contact force (F2) between the first extension beam and the support beam at the entrance opening, wherein the magnitude of the support force is established based on said measuring value and another measuring value that depends on the extension length of the extension arm.

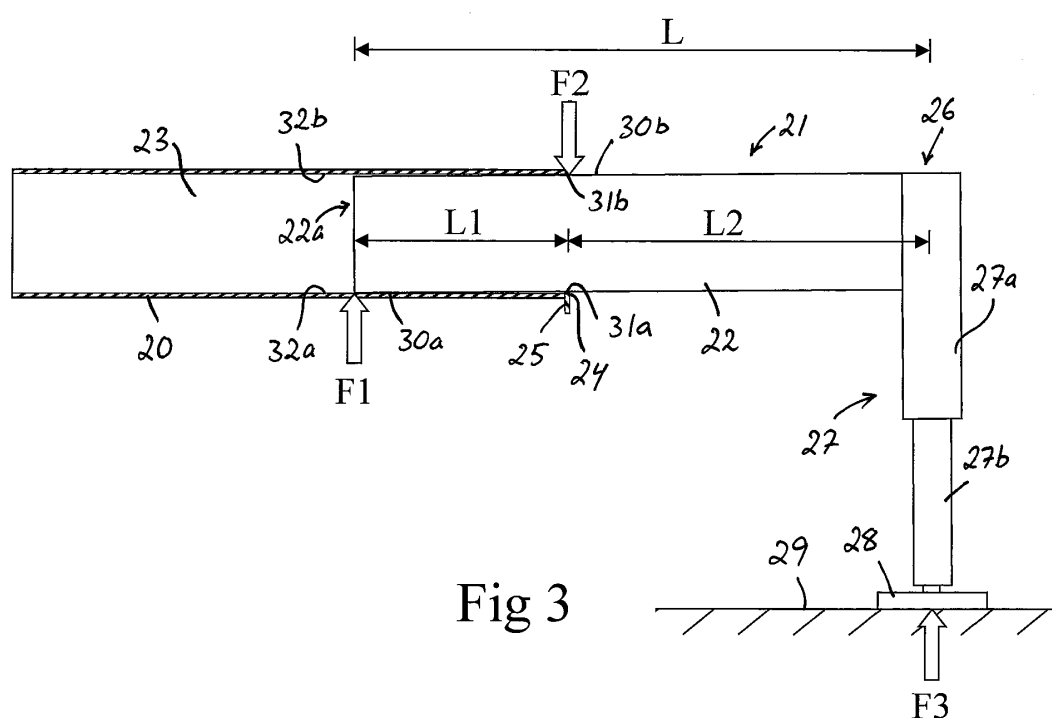


Fig 3

Description

FIELD OF THE INVENTION AND PRIOR ART

[0001] The present invention relates to a stabilizer leg arrangement according to the preamble of claim 1 for supporting a mobile working machine against the ground. The invention also relates to a mobile working machine according to the preamble of claim 6.

[0002] A mobile working machine, for instance in the form of a vehicle having a hydraulic crane mounted on its chassis, is often provided with hydraulically actuated stabilizer legs for supporting the working machine against the ground to thereby improve the stability of the working machine. If such a working machine is provided with a system for monitoring the stability of the working machine, there might be a need to establish the magnitude of the support forces acting on the stabilizer legs when they are in supporting contact with the ground.

[0003] For a stabilizer leg provided with an actuator in the form of a hydraulic cylinder for extending the stabilizer leg vertically downwards into contact with the ground, the differential pressure in the hydraulic cylinder depends on the support force acting on the stabilizer leg when it is in supporting contact with the ground. The differential pressure in the hydraulic cylinder of such a stabilizer leg may be established based on measuring signals from a first pressure sensor configured to sense the hydraulic pressure on the piston side of the hydraulic cylinder and a from a second pressure sensor configured to sense the hydraulic pressure on the piston rod side of the hydraulic cylinder, and the magnitude of the support force acting on the stabilizer leg when it is in supporting contact with the ground may then be established based on the value of the differential pressure. However, a high differential pressure resembling the differential pressure caused by a support force on the stabilizer leg may also be developed in the hydraulic cylinder when it has reached its extended end position before the stabilizer leg makes contact with the ground. Thus, in order to avoid an erroneous detection of a support force on a stabilizer leg, a measuring system that is configured to use measuring values as to the differential pressure in the hydraulic cylinder of a stabilizer leg in order to establish the magnitude of the support force acting on the stabilizer leg also has to include an additional sensor for detecting whether or not the hydraulic cylinder is in its extended end position. Thus, a large number of sensors are required with this previously known solution.

[0004] It is also previously known to establish the magnitude of the support force acting on a stabilizer leg based on measuring values from a force sensor located in or close to a foot plate of the stabilizer leg. Such a solution is for instance disclosed in US 7 012 540 B2 and DE 102016104592 A1. A disadvantage with this type of solution is that the force sensor is located close to the ground when the stabilizer leg is in use, which implies an increased risk for damages to the force sensor. The ar-

rangement of a force sensor in or close to the foot plate also implies that the force sensor has to move together with the foot plate in both horizontal and vertical directions in connection with a movement of the stabilizer leg from its inactive resting position to its active operating position, which puts high demands on the cable connection between the force sensor and the electronic processing device that is configured to receive the measuring values from the force sensor.

OBJECT OF THE INVENTION

[0005] The object of the present invention is to provide a new and favourable manner of establishing the magnitude of the support force acting on a stabilizer leg when supporting a mobile working machine against the ground.

SUMMARY OF THE INVENTION

[0006] According to the present invention, said object is achieved by means of a stabilizer leg arrangement having the features defined in claim 1.

[0007] The stabilizer leg arrangement according to the present invention comprises:

- a support beam to be fixedly connected to a base structure of a mobile working machine;
- an extension arm mounted to the support beam, the extension arm being telescopically extensible in order to allow an adjustment of the horizontal extension length thereof, wherein the extension arm comprises an extension beam which is telescopically mounted to the support beam so as to be axially slidable in relation to the support beam in the longitudinal direction of the extension arm in order to vary the horizontal extension length thereof, and wherein this extension beam extends into an interior space of the support beam through an entrance opening provided at an end of the support beam;
- a stabilizer leg mounted to the extension arm at an outer end thereof, the stabilizer leg being extensible in a vertical direction by means of an actuator, wherein a foot plate is arranged at a lower end of the stabilizer leg so as to be vertically moveable, by a vertical extension of the stabilizer leg under the effect of the actuator, from a raised position, in which the foot plate is lifted from the ground, to a lowered operating position, in which the foot plate is in supporting contact with the ground; and
- a measuring system for establishing the magnitude of the support force acting on said foot plate in the operating position, wherein the measuring system comprises:
 - a length measuring device configured to generate a first measuring value that depends on the extension length of the extension arm;
 - a force sensor which is arranged on the support

beam in the vicinity of the entrance opening and which is configured to generate a second measuring value that depends on the contact force between said extension beam and the support beam at the entrance opening; and

- an electronic processing device configured to establish the magnitude of the support force based on said first and second measuring values.

[0008] With a measuring system of the above-mentioned type, the magnitude of the support force acting on the stabilizer leg may be established in a simple manner by means of a low number of sensors and without requiring any use of a sensor mounted to a moveable part of the extension arm or to the stabilizer leg. On the contrary, all the required sensors may be fixed to the support beam, which implies a reduced risk for damages to the sensors and makes it possible for the sensors to be connected to the electronic processing device in a simple and reliable manner.

[0009] Further advantageous features of the stabilizer leg arrangement according to the present invention will appear from the description following below and the dependent claims.

[0010] The invention also relates to a mobile working machine having the features defined in claim 6.

[0011] Further advantageous features of the mobile working machine according to the present invention will appear from the description following below and the dependent claims.

BRIEF DESCRIPTION OF THE DRAWINGS

[0012] The invention will in the following be more closely described by means of embodiment examples, with reference to the appended drawings. In the drawings:

Fig 1 is a schematic perspective view of a mobile working machine provided with a hydraulic crane and a stabilizer leg arrangement according to an embodiment of the present invention,

Fig 2 is a partly cut outline diagram of parts included in a stabilizer leg arrangement according to an embodiment of the invention, with the stabilizer leg shown in a raised non-use position,

Fig 3 is a partly cut outline diagram corresponding to Fig 2, with the stabilizer leg shown in a lowered operating position,

Fig 4 is a schematic section according to the line IV-IV in Fig 2, and

Fig 5 is an outline diagram of a measuring system included in a stabilizer leg arrangement according to the invention.

DETAILED DESCRIPTION OF EMBODIMENTS OF THE INVENTION

[0013] Fig 1 schematically illustrates a mobile working machine 1 provided with a stabilizer leg arrangement 2 according to an embodiment of the present invention, wherein the stabilizer leg arrangement 2 is to be used for supporting the mobile working machine against the ground. In the illustrated example, the mobile working machine 1 is a crane vehicle comprising a vehicle 3 and a hydraulic crane 4. The crane 4 is mounted to a base structure 5 of the mobile working machine 1. In the illustrated example, said base structure 5 constitutes the chassis of the vehicle 3.

[0014] The illustrated crane 4 comprises:

- a crane base 6, which is fixed to the chassis of the vehicle 3;
- a crane column 7 which is rotatably mounted to the crane base 6 so as to be rotatable in relation to the crane base about an essentially vertical axis of rotation;
- a liftable and lowerable first crane boom 8, which is articulately connected to the crane column 7 in such a manner that it is pivotable in relation to the crane column about an essentially horizontal axis of rotation;
- a first hydraulic cylinder 9 for lifting and lowering the first crane boom 8 in relation to the crane column 7;
- a liftable and lowerable second crane boom 10, which is articulately connected to the first crane boom 8 in such a manner that it is pivotable in relation to the first crane boom 8 about an essentially horizontal axis of rotation; and
- a second hydraulic cylinder 11 for lifting and lowering the second crane boom 10 in relation to the first crane boom 8.

[0015] The above-mentioned second crane boom 10 is telescopically extensible by means of a number of hydraulic cylinders 12 in order to enable an adjustment of the extension length thereof.

[0016] The stabilizer leg arrangement 2 comprises a support beam 20 fixedly connected to a base structure 5 of the mobile working machine 1, i.e. to the chassis of the vehicle 3 included in the mobile working machine 1. In the embodiment illustrated in Fig 1, the support beam 20 is rigidly mounted to the crane base 6, wherein the support beam 20 is fixedly connected to the base structure 5 of the mobile working machine 1 via the crane base 6. However, the support beam 20 may as an alternative be mounted directly to the base structure 5 of the mobile working machine 1.

[0017] In embodiment illustrated in Fig 1, two extension arms 21 are mounted to the support beam 20 on opposite sides thereof. Each extension arm 21 is telescopically extensible in order to allow an adjustment of the horizontal extension length thereof. Each extension arm 21 com-

prises at least a first extension beam 22 which is telescopically mounted to the support beam 20 so as to be axially slidable in relation to the support beam 20 in the longitudinal direction of the extension arm 21 in order to vary the horizontal extension length thereof. This first extension beam 22 extends into an interior space 23 (see Figs 2 and 3) of the support beam 20 through an entrance opening 24 provided at an end of the support beam. A reinforcement collar 25, which forms part of the support beam 20, is arranged around each entrance opening 24. The reinforcement collar 25 extends around the rim of the associated entrance opening 24 and is arranged in a plane perpendicular to the longitudinal axis of the support beam 20. The first extension beam 22 is horizontally moveable in relation to the support beam 20 by means of a hydraulic cylinder (not shown) or any other suitable type of linear actuator. Each extension arm 21 may also comprise a further extension beam which is telescopically mounted to the first extension beam 22 so as to be axially slidable in relation to the first extension beam. However, in the illustrated embodiment, each extension arm 21 comprises only one extension beam 22.

[0018] A stabilizer leg 26 is mounted to each extension arm 21 at an outer end thereof, wherein the stabilizer leg 26 is extensible in a vertical direction by means of an actuator 27. Each stabilizer leg 26 comprises a foot plate 28, which is arranged at a lower end of the stabilizer leg so as to be vertically moveable, by a vertical extension of the stabilizer leg 26 under the effect of the actuator 27, from a raised non-use position (see Fig 2), in which the foot plate 28 is lifted from the ground 29, to a lowered operating position (see Fig 3), in which the foot plate 28 is in supporting contact with the ground 29.

[0019] In the illustrated embodiment, the actuator 27 of each stabilizer leg 26 has the form of a hydraulic cylinder with a cylinder part 27a, which forms an upper part of the stabilizer leg, and a piston rod 27b, which forms a lower part of the stabilizer leg. The piston rod 27b is at its upper end fixed to a piston (not shown), which is received in the cylinder part 27a and displaceable in relation to it. The foot plate 28 is fixed to the lower end of the piston rod 27b.

[0020] The external cross-sectional shape of the first extension beam 22 is somewhat smaller than the internal cross-sectional shape of the entrance opening 24 and the internal cross-sectional shape of the interior space 23 of the support beam 20.

[0021] When the foot plate 28 of a stabilizer leg 26 is in the raised non-use position illustrated in Fig 2, the first extension beam 22 is slightly inclined downwards as seen from the rear end 22a of the first extension beam towards the front end thereof, wherein the bottom surface 30a of the first extension beam 22 abuts against the lower edge 31a of the entrance opening 24 and the upper surface 30b of the first extension beam 22 abuts against the upper surface 32b of the interior space 23 of the support beam 20 at the rear end 22a of the first extension beam 22. There is consequently, in this situation, a small gap

between the upper surface 30b of the first extension beam 22 and the upper edge 31 b of the entrance opening 24 as well as between the bottom surface 30a of first the extension beam 22 and the bottom surface 32a of the interior space 23 of the support beam 20.

[0022] When the foot plate 28 of a stabilizer leg 26 is in the lowered operating position illustrated in Fig 3, the first extension beam 22 is slightly inclined upwards as seen from the rear end 22a of the first extension beam 22 towards the front end thereof, wherein the upper surface 30b of the first extension beam 22 abuts against the upper edge 31 b of the entrance opening 24 and the bottom surface 30a of the first extension beam 22 abuts against the bottom surface 32a of the interior space 23 of the support beam 20 at the rear end 22a of the first extension beam 22. There is consequently, in this situation, a small gap between the bottom surface 30a of the first extension beam 22 and the lower edge 31a of the entrance opening 24 as well as between the upper surface 30b of the first extension beam 22 and the upper surface 32b of the interior space 23 of the support beam 20.

[0023] The stabilizer leg arrangement 2 further comprises a measuring system 40 (very schematically illustrated in Fig 5) for establishing the magnitude of the support force F3 acting on the foot plate 28 of each stabilizer leg 26 when the foot plate is in the operating position in contact with the ground 29. The support force F3 corresponds to the contact force between the ground 29 and the foot plate 28. The measuring system 40 comprises a length measuring device 41 configured to generate a first measuring value that depends on the extension length of the extension arm 21. Thus, the length measuring device 41 is configured to emit a measuring signal that varies in dependence on the extension length of the extension arm 21. The length measuring device 41 is preferably of a type which utilizes a noncontact measurement technique. The length measuring device 41 is for instance of magnetoresistive type or laser type. However, an electromechanical length measuring device or a length measuring device of any other suitable type may also be used.

[0024] The measuring system 40 also comprises a force sensor 42 which is arranged on the support beam 20 in the vicinity of the entrance opening 24 and which is configured to generate a second measuring value that depends on the contact force F2 between the first extension beam 22 and the support beam 20 at the entrance opening 24. Thus, this force sensor 42 is configured to emit a measuring signal that varies in dependence on the contact force F2. The force sensor 42 preferably comprises one or more strain gauges configured to sense the strain on a part of the support beam 20 in the vicinity of the entrance opening 24 caused by the contact force F2. The strain on the support beam 20 in the vicinity of the entrance opening 24 has a magnitude that depends on the magnitude of the contact force F2, and the magnitude of the contact force F2 can thereby be derived

from the magnitude of said strain. The force sensor 42 may as an alternative be a piezoresistive force sensor or a force sensor of any other suitable type. The force sensor 42 is with advantage arranged on the reinforcement collar 25, as illustrated in Fig 4, but it may as an alternative be arranged on a lateral wall of the support beam 20 close to the entrance opening 24.

[0025] The length measuring device 41 and the force sensor 42 are connected to an electronic processing device 43, which is configured to receive the above-mentioned first and second measuring values from the length measuring device 41 and the force sensor 42.

[0026] The contact forces acting on the foot plate 28 and on the first extension beam 22 when the foot plate 28 is in the lowered operating position are illustrated in Fig 3. The foot plate 28 is subjected to an upwardly directed contact force at the interface between the foot plate and the ground 29, i.e. the support force F3, whereas the first extension beam 22 is subjected to a downwardly directed contact force F2 at the interface between the first extension beam and the upper edge 31 b of the entrance opening 24 and an upwardly directed contact force F1 at the interface between the first extension beam 22 and the bottom surface 32a of the interior space 23 of the support beam 20. Equilibrium of moments about the point of contact between the first extension beam 22 and the support beam 20 at the entrance opening 24 will give the following relationship:

$$F1 \cdot L1 - F3 \cdot L2 = 0 \quad [1]$$

where:

- F1 is the contact force between the first extension beam 22 and the support beam 20 at the rear end 22a of the first extension beam,
- F3 is the support force,
- L2 is the horizontal distance between the entrance opening 24 and the centre axis of the stabilizer leg 26, which essentially corresponds to the extension length of the extension arm 21, and
- L1 is the horizontal distance between the entrance opening 24 and the rear end 22a of the first extension beam 22.

[0027] Also the following relationships can be concluded from Fig 3:

$$F1 - F2 + F3 = 0 \quad [2]$$

$$L1 = L - L2 \quad [3]$$

where F2 is the contact force between the first extension beam 22 and the support beam 20 at the entrance opening 24 and L is the horizontal distance between the rear

end 22a of the first extension beam 22 and the centre axis of the stabilizer leg 26. In the illustrated example, the distance L essentially corresponds to the length of the first extension beam 22.

[0028] From the above-mentioned relationships [1], [2] and [3] it follows that:

$$F3 = \frac{F2 \cdot (L - L2)}{L} \quad [4]$$

[0029] In view of the fact that the distance L has a known value, it will be possible for the electronic processing device 43 to establish the magnitude of the support force F3 based on the formula [4] above and the first and second measuring values from the length measuring device 41 and the force sensor related to L2 and F2.

[0030] The invention is of course not in any way limited to the embodiments described above. On the contrary, several possibilities to modifications thereof should be apparent to a person skilled in the art without thereby deviating from the basic idea of the invention as defined in the appended claims.

Claims

1. A stabilizer leg arrangement for supporting a mobile working machine (1) against the ground, the stabilizer leg arrangement (2) comprising:

- a support beam (20) to be fixedly connected to a base structure (5) of the mobile working machine (1);
- an extension arm (21) mounted to the support beam (20), the extension arm (21) being telescopically extensible in order to allow an adjustment of the horizontal extension length thereof, wherein the extension arm (21) comprises an extension beam (22) which is telescopically mounted to the support beam (20) so as to be axially slidable in relation to the support beam (20) in the longitudinal direction of the extension arm (21) in order to vary the horizontal extension length thereof, and wherein this extension beam (22) extends into an interior space (23) of the support beam (20) through an entrance opening (24) provided at an end of the support beam;
- a stabilizer leg (26) mounted to the extension arm (21) at an outer end thereof, the stabilizer leg (26) being extensible in a vertical direction by means of an actuator (27), wherein a foot plate (28) is arranged at a lower end of the stabilizer leg (26) so as to be vertically moveable, by a vertical extension of the stabilizer leg (26) under the effect of the actuator (27), from a raised position, in which the foot plate (28) is lifted from the ground, to a lowered operating

position, in which the foot plate (28) is in supporting contact with the ground; and
 - a measuring system (40) for establishing the magnitude of the support force (F3) acting on said foot plate (28) in the operating position, **characterized in that** the measuring system (40) comprises:

- a length measuring device (41) configured to generate a first measuring value that depends on the extension length of the extension arm (21);
- a force sensor (42) which is arranged on the support beam (20) in the vicinity of the entrance opening (24) and which is configured to generate a second measuring value that depends on the contact force (F2) between said extension beam (22) and the support beam (20) at the entrance opening (24); and
- an electronic processing device (43) configured to establish the magnitude of the support force (F3) based on said first and second measuring values.

2. A stabilizer leg arrangement according to claim 1, **characterized in that** the support beam (20) comprises a reinforcement collar (25) arranged around the entrance opening (24), wherein said force sensor (42) is arranged on the reinforcement collar (25).

3. A stabilizer leg arrangement according to claim 1 or 2, **characterized in that** said force sensor (42) comprises one or more strain gauges configured to sense the strain on a part of the support beam (20) in the vicinity of the entrance opening (24) caused by the contact force (F2) between said extension beam (22) and the support beam (20) at the entrance opening (24).

4. A stabilizer leg arrangement according to any of claims 1-3, **characterized in that** the actuator (27) is a hydraulic cylinder.

5. A stabilizer leg arrangement according to any of claims 1-4, **characterized in that** the electronic processing device (43) is configured to establish the magnitude of the support force (F3) based on the following formula:

$$F3 = \frac{F2 \cdot (L - L2)}{L}$$

where:

- F3 is the support force,
- F2 is the the contact force between said extension beam (22) and the support beam (20) at the entrance opening (24),
- L is the horizontal distance between a rear end (22a) of the said extension beam (22) and the centre axis of the stabilizer leg (26), and
- L2 is the horizontal distance between the entrance opening (24) and the centre axis of the stabilizer leg (26).

6. A mobile working machine comprising a vehicle (3) with a chassis, **characterized in that** the mobile working machine (1) comprises a stabilizer leg arrangement (2) according to any of claims 1-5, wherein the support beam (20) of the stabilizer leg arrangement (2) is fixedly connected to the chassis of the vehicle.

7. A mobile working machine according to claim 6, **characterized in that** the mobile working machine (1) comprises a hydraulic crane (6) mounted to the chassis of the vehicle.

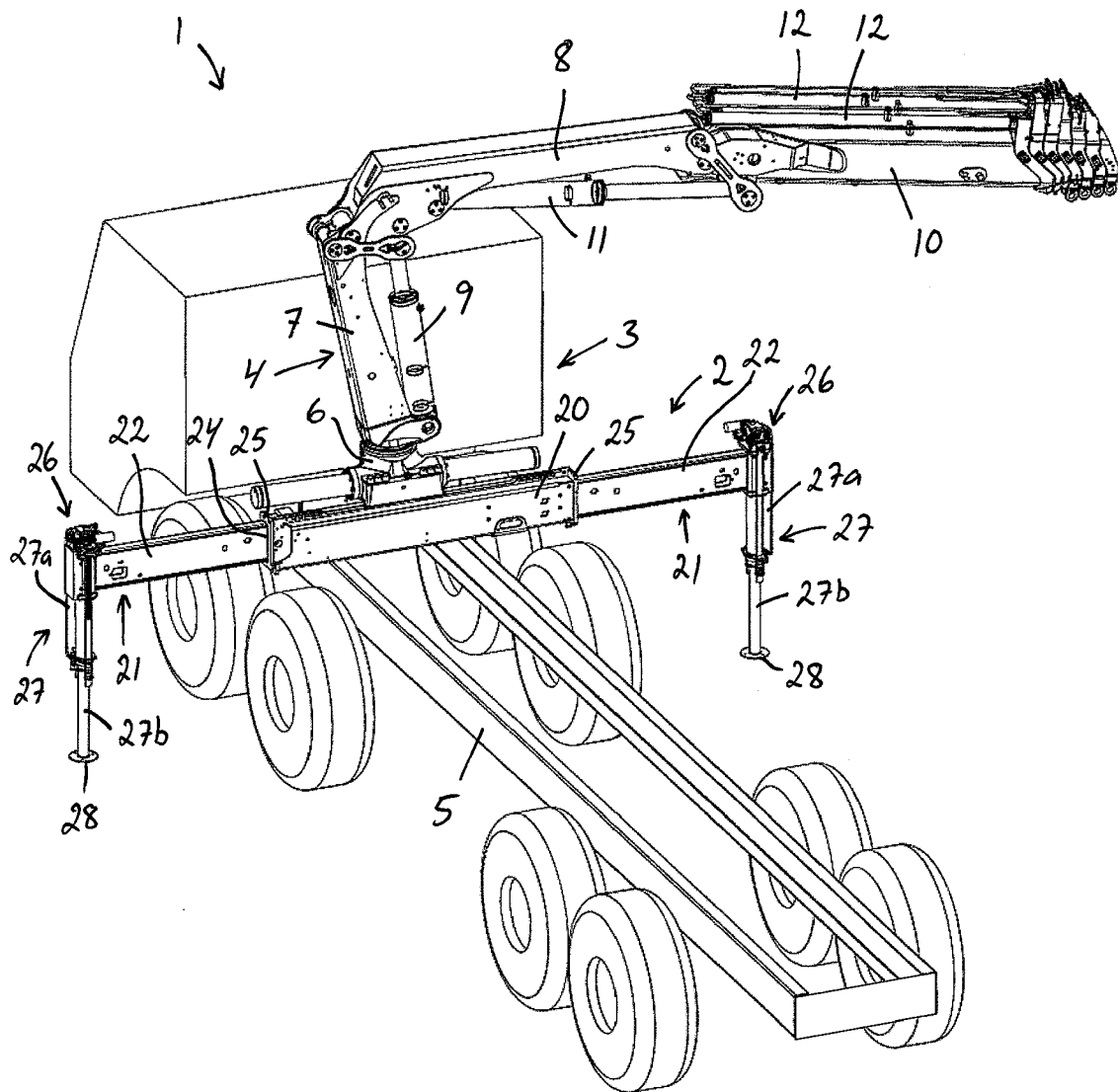
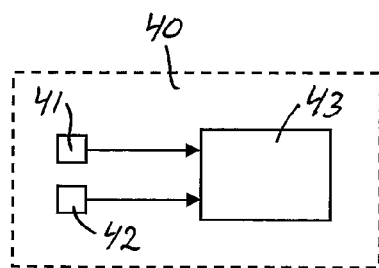
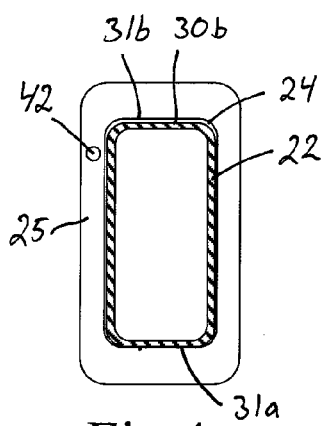
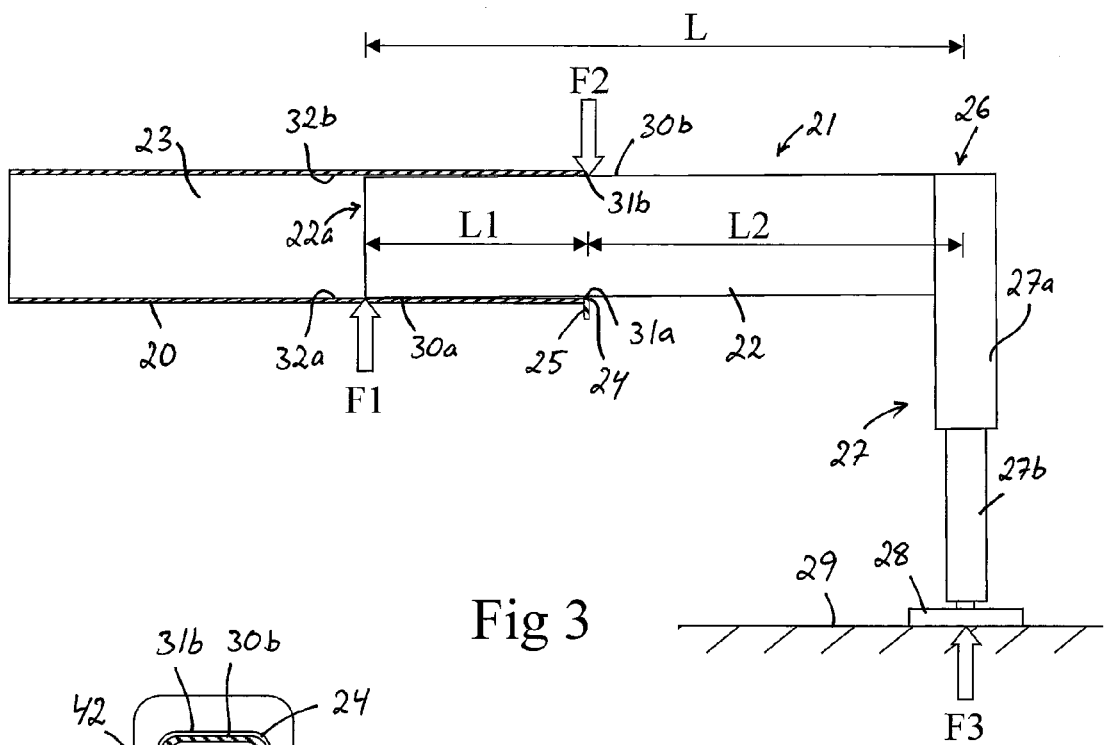
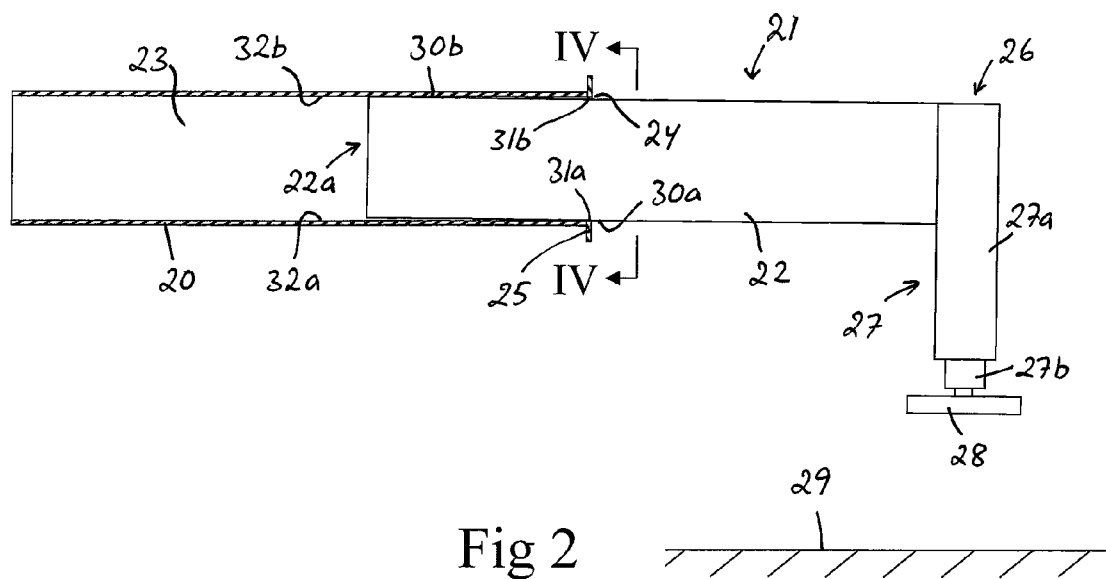


Fig 1





EUROPEAN SEARCH REPORT

Application Number
EP 17 20 3692

5

10

15

20

25

30

35

40

45

50

55

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
A	JP H07 285786 A (KOMATSU MFG CO LTD) 31 October 1995 (1995-10-31) * abstract; figures *	1-7	INV. E02F9/08 B66C23/80 B66C23/90
A	JP H11 246176 A (KOBE STEEL LTD) 14 September 1999 (1999-09-14) * abstract; figures *	1	
A	JP S55 175558 U (UNKNOWN) 16 December 1980 (1980-12-16) * figures *	1	
			TECHNICAL FIELDS SEARCHED (IPC)
			B66C E02F
The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 25 May 2018	Examiner Özsoy, Sevda
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

EPO FORM 1503 03.82 (P04C01)

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 17 20 3692

5

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

25-05-2018

10

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
JP H07285786	A	31-10-1995	NONE	
JP H11246176	A	14-09-1999	NONE	
JP S55175558	U	16-12-1980	NONE	

15

20

25

30

35

40

45

50

55

EPO FORM P0459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

REFERENCES CITED IN THE DESCRIPTION

This list of references cited by the applicant is for the reader's convenience only. It does not form part of the European patent document. Even though great care has been taken in compiling the references, errors or omissions cannot be excluded and the EPO disclaims all liability in this regard.

Patent documents cited in the description

- US 7012540 B2 [0004]
- DE 102016104592 A1 [0004]