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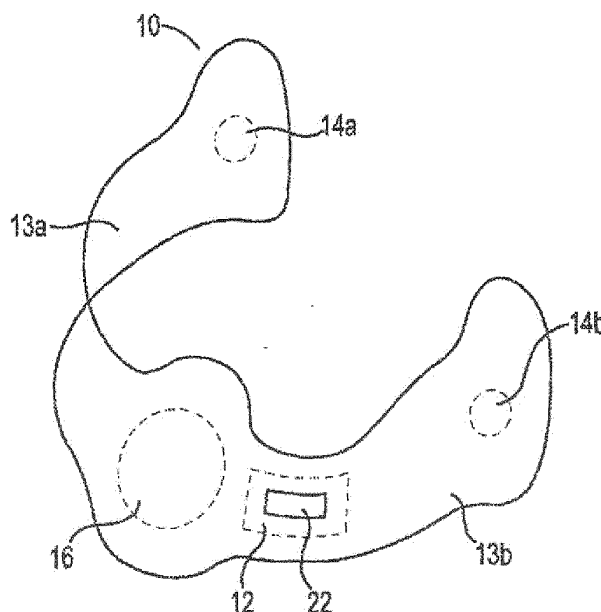
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- This application was filed on 29-01-2019 as a divisional application to the application mentioned under INID code 62.
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(54) **SENSORY STIMULATION OR MONITORING APPARATUS FOR THE BACK OF NECK**

(57) Described herein are wearable sensory stimulation and monitoring devices that can be worn around the back of the neck along and in contact with the spine. Apparatuses described herein stimulate one or more senses including auditory, tactile or olfactory. Apparatus-

es are also described that allow for sensing and monitoring of physiologic parameters such as heart rate, blood pressure and movement. The device also has features that allow for easy attachment or integration to articles worn on the head.

Figure 1A



Description

PRIORITY

[0001] This application claims priority to U.S. Provisional Patent Application No. 61/955,384, filed March 19, 2014, the entire contents of which is incorporated herein by reference in its entirety.

FIELD OF THE INVENTION

[0002] The present invention relates generally to wearable sensory stimulation apparatuses worn on the head and neck.

BACKGROUND OF THE INVENTION

[0003] The human brain is multi-sensory and receives stimulation from the outside world via sound, touch, smell, vision and taste. Commercially available options for delivering and receiving stimulation include headphones or ear buds that deliver audio to the ear, as well as monitoring and sensing apparatuses worn on various parts of the body. Known apparatuses have limitations in their design, function and performance.

SUMMARY OF THE INVENTION

[0004] The various embodiments of the invention relate to apparatuses that improve upon existing sensory stimulation devices such as headphones, ear buds and other wearable headset devices by adding a transduction component to the device, such as vibration speakers, haptic exciters, electrical stimulation, olfactory release, or similar transduction members. The various devices taught herein also include monitoring sensors located on the back of the neck and the spine. These apparatuses can be used to improve audio output performance at lower frequencies, and therefore lower volumes. In an example embodiment, the apparatus is used to train, teach, improve, and recover from athletic performance or activity. In other embodiments, the apparatus is used for entertainment or communication purposes. Alternative embodiments are also used to monitor and diagnose physiological processes, and even deliver forms of sensory stimulation for health, healing or improve coordination purposes.

[0005] The teachings herein improve the performance and experience of existing headphones, ear buds, headsets and other wearable audio delivery devices by adding transduction components such as vibration speakers or similar haptic delivery methods to the system, and placing these components on the back of the neck and/or upper spine of the user. The vibration transduction components allow for better delivery of lower frequencies, especially when in direct contact with the user. This improvement allows lower frequencies to be optimally played, heard and felt through the peripheral sensory

nerve pathway, in conjunction with the existing auditory channel, thus more closely resembling larger room speaker output experiences. The wearable audio delivery devices may also be waterproof, adjustable, remote controlled, lightweight, foldable, noise cancellation capable and the like.

[0006] By activating neurologic pathways along the spine, especially cranial nerves, using sound, vibration and music therapy, the user can also receive health benefits. This application provides the embodiments that can be used to monitor, assess and deliver various forms of vibration therapy to individuals, as well as methods to help coach, train, and recover for improved athletic performance. Additionally, embodiments describe apparatuses that can be used to treat conditions such as tinnitus, Alzheimer's, Parkinson's, autism, or similar brain-related conditions.

[0007] It would be preferable to place a plurality of sensing components on the back of the neck to assess the health condition of the individual. Brain stem activity, heart rate, oxygenation, pulse, movement and other processes may be monitored effectively on the back of the neck. Also, when used in conjunction with the above transduction components, various forms of vibration therapy can be administered, either on the neck, wrist, back, or other points on the body to achieve neurologic stimulation.

[0008] It is taught herein to have a training device for athletic performance such as for golf, baseball, tennis, or other sports. The device can be worn around the neck and over the ears to deliver specific instruction before, during and after the activity. When accompanied by a vibration speaker or similar transducer, the device can stimulate the spine for improved neurologic outcomes. In one example embodiment, the device includes instruction methods, such as swing tempo for golfers, which are loaded on the device and delivered to help train, teach, heal and recover during and after athletic performance or activity.

[0009] Embodiments of the invention set forth a wearable audio delivery apparatus configured for use with a speaker set that is placed in or about the ears, with the apparatus including (a) a housing having at least one vibration speaker or vibration transduction component, the housing configured to be positioned on the back of the neck and on the spine, and (b) right and left attachment members with a proximal portion directly or indirectly connected to the housing, and the attachment members each having a distal portion configured for removable attachment to the ears or to speaker enclosures of a speaker set that is placed about the ears.

[0010] Embodiments of the invention also set forth a wearable audio delivery apparatus that include (a) a speaker set that is placed in or about the ears, (b) a housing having at least one vibration speaker or vibration transduction component, the housing configured to be positioned on the back of the neck and on the spine, and (c) right and left attachment members each comprising

a proximal portion directly or indirectly connected to the housing, and a distal portion attached to a portion of a speaker set that is placed in or about the ears, wherein the attachment members are flexible, stretchable, or both flexible and stretchable.

[0011] Embodiments of the invention also set forth a wearable monitoring apparatus that includes (a) a housing having a sensing feature, the housing configured to be positioned on the back of the neck and on the spine, and (b) right and left attachment members directly or indirectly connected to the housing, wherein the attachment members allow the housing to be stably immobilized on the head of a user or to be attached to a head-piece.

[0012] Articles and types of manufacture, materials, features and advantages of the various embodiments of the invention will become apparent to someone in the art having ordinary skill. It is intended that all such articles included within this description be within the scope of the present invention, and thus protected by the associated claims.

BRIEF DESCRIPTION OF THE DRAWINGS

[0013] Other important advantages of the invention will be apparent from the following detailed description of the invention taken in connection with the accompanying drawings.

Fig. 1 illustrates a wearable audio and vibrational delivery or monitoring device that incorporates vibration speakers, other transduction components, and physiological sensors that is placed on the back of the neck;

Fig. 2 illustrates a wearable audio and vibrational delivery or monitoring device that includes an adjustable headband embodiment that is placed over the head;

Fig. 3 illustrates a wearable audio and vibrational delivery or monitoring device that includes vibration speakers or similar transduction members into headphones that go around the back of the head to the ears;

Fig. 4 illustrates a wearable audio and vibrational delivery or monitoring device that includes a system of attaching vibration speakers or similar transduction members via a wired or wireless connection, in or over the ear buds, and placed on the back of the neck;

Fig. 5 illustrates a wearable audio and vibrational delivery or monitoring device that includes vibration speakers or transduction members on the back of the neck and into an audio system built inside a helmet;

Fig. 6 illustrates a wearable audio and vibrational delivery or monitoring system that includes vibration speakers or transduction members on the back of the neck and is attached with or without wires to headphones to an audio output device, headphones and ear buds;

Fig. 7 illustrates a wearable audio and vibrational delivery or monitoring device that includes vibration speakers or similar transduction members on the back of the neck;

Fig. 8 illustrates a wearable audio and vibrational delivery or monitoring device that works in conjunction with glasses or goggles or other headgear; and

Fig. 9 illustrates a wearable monitoring device that contains physiological sensors and therapeutic delivery components.

Fig. 10 illustrates a top view of a housing for a vibration speaker or transduction member placed on the back of the neck.

Fig. 11 illustrates a cross-sectional side view of a housing for a vibration speaker or transduction member.

Figs. 12A and 12B illustrate rear and cross-sectional top views of an embodiment of housing for a vibration speaker or transduction member

Figs. 13A and 13B illustrate rear and bottom views of an embodiment of housing for a vibration speaker or transduction member

Figs. 14A and 14B illustrate rear and top views of an embodiment of housing for a vibration speaker or transduction member

Figs. 15A and 15B illustrate rear and top views of an embodiment of housing for a vibration speaker or transduction member

Figs. 16A and 16B illustrate an attachable audio delivery device with housing for placement on the back of the neck, as shown attached to a user's head (back view and side view).

Figs. 16C and 16D illustrate embodiments of an attachable audio delivery device with housing for placement on the back of the neck.

Figs. 17A-E are views of embodiments of an attachable audio delivery device with housing for placement on the back of the neck, the device attached to speaker enclosures of a headphone set.

Figs. 18A-E are views of embodiments of an attachable audio delivery device with housing for placement on the back of the neck, the device attached to a headphone set

Figs. 20A is an illustration of an integrated audio delivery device including a housing for placement on the back of the neck and earbuds, and Fig. 20B is an illustration of the device in a storage configuration for battery recharging.

Figs. 21 is an illustration of an earbud construction for an integrated audio delivery device.

Figs. 22A-D are views of an integrated audio delivery device with housing for placement on the back of the neck with a headphone set

Figs. 23 is an illustration of an integrated audio delivery device including a housing for placement on the back of the neck and earbuds.

Fig. 24 illustrates anatomical features of the upper body relevant for placement of an audio delivery device or device having a sensing mechanism,

Fig. 25 illustrates anatomical features of the upper body including relevant for placement of an audio delivery device or device having a sensing mechanism.

DETAILED DESCRIPTION OF THE INVENTION

[0014] The detailed description that follows below is intended to provide illustration to the principles of the invention. This description is not provided to limit the possibilities of the invention described herein, but rather to explain and teach the principles in such a way that a person of ordinary skill in the art could apply them to practice not only to the embodiments described herein, but also to other embodiments that could come into mind when applying the principles. The intention is to not limit the disclosures and claims listed herein, but to also include all similar embodiments.

[0015] The various embodiments described herein detail improvements to currently available devices, such as headphones, ear buds, headsets, headbands, glasses, and the like, that are worn by humans to deliver sound. By including additional speakers or other haptic transducers to these devices, and placing them around the back of the neck along and in contact with the spine, allows lower frequencies to be played more effectively, and can be heard and felt at the same time, thus improving audio output performance. Musicians, disc jockeys and audiophiles will be able to enhance the audio output. In a related embodiment, videos gamers will also enjoy an enhanced experience with the improved audio device taught herein. Features such as waterproof, adjustable,

remote control, volume control, lightweight, foldable, noise cancellation and the like may also be included.

[0016] Additionally, since the neck is an ideal location to assess the health of a human, it is also envisioned that physiological health monitoring sensors may be incorporated into the systems, thus allowing users to track brain activity, movement, heart rate, blood pressure, glucose output and similar bodily functions. In an example embodiment, the device is capable of delivering this information to a user's computer or smartphone. These assessments could be used in conjunction with the delivery of therapy through transduction members also placed within the wearable devices on the back of the neck and used to stimulate the nervous system throughout the body.

[0017] Also, it is taught herein that the device is capable of incorporating teaching, training, and recovery regimens into the delivery device and worn on the back of the neck. This placement keeps the unit out of the way, allows for focus since it covers the ears, and delivers therapy along the spine before, during, and after performance needs. The device may be used for athletic activities, such as golf, baseball, tennis, bicycling, and other sports. When combined with the various forms of vibration delivery, improvements such as balance, stability, hand/eye coordination, muscle firing, and other neurologic processes are expected.

[0018] Additionally, placing optional sensing mechanisms within one or more embodiments allows the accurate assessment of physiological processes such as heart rate, blood flow, blood pressure, brain stem activity, and user activity. This monitoring functionality is used to not only assess health and deliver that output to the user, but also can be connected to wearable forms of delivering therapy through the transduction components. Example benefits of this embodiment allow for users to wear the headphones to assess conditions associated with aging, such as balance or stability issues, anxiety, fatigue, lack of mobility or pain, and deliver a sensory therapy to help correct or address these symptoms.

[0019] Also, throughout the disclosure various embodiments are described that include a vibratory or audio transducer component(s) placed inside of a housing, which is configured for placement on back of the neck. It is envisioned that the vibratory or audio transducer component in any of the disclosed embodiments could be supplemented with or replaced by other non-audio or non-vibrational stimulation components to provide a stimulatory effect to a user to achieve a desired outcome. Exemplary non-audio or non-vibrational stimulation components include but are not limited to electrical stimulation, transcutaneous electrical nerve stimulation (TENS), extracorporeal shock wave therapy (ESWT), olfactory or pheromone stimulation.

[0020] Fig. 6 illustrates a system 60 with components for wearable audio delivery and/or monitoring that can include a vibration speaker 66 or similar transduction members, and/or monitoring sensors, configured for

placement on the back of the neck. The vibration speaker **66** can be attached either with or without wires (wirelessly) to headphones **64** to an audio output device **67**, headphones and ear buds. The wearable audio delivery and monitoring device **60** can include a splitter jack **68** that allows the device to be connected to both the ear buds **30** and vibrational speakers **20**.

[0021] In some embodiments the vibration transduction component that provides lower frequency output is an "add-on" component, meaning that is provided apart, i.e., as a separate component, from a headphone or earbud speaker set that the user may already possess. In this embodiment, the audio delivery apparatus can be referred to as configured for the "removable attachment" to the ears, or to speaker enclosures of a speaker set that is placed about the ears. In order to explain aspects of the invention, features of commercially available over the ear-type headphones and earbud-type headphones, and which can be used with an "attachable" audio delivery apparatus including vibration speaker or vibration transduction component, are described.

[0022] Commercially available "over the ear" headphones (herein referred to as "headphones") generally include a pair of small loudspeakers within an enclosure or housing that is held in place over a user's ears. Typically the speaker enclosures are attached to a band that goes over the user's head and that provides a slight inward force to press the enclosures up against the user's ears, which aid in providing stability during use. Speaker enclosures generally include padding, such as a foam material covering all or a portion (such as about the periphery) of the inner (user) side of the enclosure to improve the comfort of the headphones. Typically, the band over the top of the user's head is adjustable to provide desired placement of the speaker enclosures. Commercially available speaker enclosures of headphones are of various shapes and sizes. Common shapes for speaker enclosures include oval, circular, and oblong shapes. The size of such enclosures can be somewhat small, such as less than the size of the outer ear of a user, or can be rather large and have a periphery that is larger than the outer ear. For example, the periphery of a speaker enclosure of a headphone may be in the range of about 10 cm to about 30cm, or about 15 cm to about 25 cm.

[0023] Other commercially available speaker sets for use on the head include earphones (referred to herein as "earbuds") and in-ear headphones (also referred to as "in-ear monitors," (IEMs) or "canalphones"), Earbuds are very small speaker enclosures that are configured to fit within the outer ear, and which face but are not inserted into the ear canal. Earbuds typically include a soft firm material, such as a foam pad, on the ear-canal facing surface to provide comfort. In-ear headphones have a speaker enclosure that is configured to extend into the ear canal. In-ear headphones can be generic or custom fitted, and made from materials such as silicone rubber, elastomers, and foam. Speakers found within headphones, earbuds, and in-ear headphones are electroacoustic transducers which convert an electrical signal to a corresponding audio wave which provides a sound in the user's ear. Typical speakers within headphones, earbuds, and in-ear headphones provide an audio signal generally over a broad frequency range, for example in the range of about 20 Hz (very low bass tones) to about 20,000 Hz (the highest treble), which represent the lower and upper ends, respectively, of what the human ear can detect. However, unlike low frequency speaker systems, the output of commercial headphones, earbuds, and in-ear headphones is desirably equally distributed over the broad frequency range.

[0024] In contrast to speakers found within headphones, earbuds, and in-ear headphones the vibration speaker or vibration transduction component of the current disclosure can provide a low frequency output to create vibration on the back of the neck and over the spine. The vibration speaker or vibration transduction component can be used with the attachment embodiments and integrated embodiments of the invention. In some aspects, the apparatus can be described by parameters of the low frequency output. For example, most (greater than 50%, greater than 60%, greater than 70%, greater than 80%, greater than 90%, greater than 95%, greater than 99%) of the output of vibration transduction component can be below 250 Hz, below 200 Hz, below 150 Hz, below 125 Hz, or below 100 Hz, such as in the range of about 20 Hz to about 200_Hz, or about 20 Hz to about 100 Hz.

[0025] In some embodiments the vibration transduction component can produce infrasonic waves (i.e., acoustic waves having a frequency below 20 Hz, versus "sonic" having a frequency of 20 to about 20,000 Hz). Devices such as tactile transducers and specialized transducers referred to as linear actuators can produce infrasonic waves. The vibration transduction component capable of producing infrasonic waves can include an electromagnetic motor, with a new magnet structure with a vented center pole to allow air to move in and out more efficiently.

[0026] An exemplary electromechanical transducer which can be used in association with the audio output apparatus of the current disclosure is described in EP2779696A1, which is incorporated herein by reference. In one aspect, the apparatus has a housing that has electromechanical transducer that transduces an electric signal into mechanical vibration, the transducer including a structural unit with at least the following integrated components: at least one pair of magnets, a yoke conducting a magnetic flux generated by the magnets, and a coil supplied with the electric signal. The transducer also includes an armature having an inner portion passing through an internal space of the structural unit and first and second outer portions protruding on both sides from the inner portion. The armature constitutes a magnetic circuit with the structural unit via two regions through which components of the magnetic flux flow in directions opposite to each other in the inner portion. The transducer

er also includes a first elastic member connecting between the first outer portion of the armature and the structural unit; and a second elastic member connecting between the second outer portion of the armature and the structural unit.

[0027] In some embodiments, the vibration transduction component provides both infrasonic and sonic frequencies. For example, most vibration transduction component can produce predominantly (greater than 50%, greater than 60%, etc.) infrasonic frequencies and sonic frequencies of below 100 Hz.

[0028] The vibration transduction component can be partially or fully enclosed within a housing. Generally, the housing is configured to be placed on the back of the neck, over the uppermost portion of the spine. In particular the housing can be configured for placement below the occipital ridge of the skull, over the cerebellum, where the spinal cord meets the brain. In position, the housing will be proximal to cervical vertebra 1-3.

[0029] Reference is made to Figure 24 illustrating relevant anatomical features of the upper body including skull **400**, occipital ridge **402**, cervical spine 1-3 **404**, spine **408**, and central nervous system **410**. In modes of practice, the target area for placement of the device with the vibration transduction component is represented by circle **401**, where the device is placed. Figure 25 are illustration of portions of the head, showing the cerebellum **412**, the location where the skull curves down to the spine **414**, and line **416** representing the transverse plane for device placement, which allows easy access to audible, tactile, and olfactory receptors.

[0030] The advantage of placing vibration speakers or similar delivery transducers on the back of the neck is the direct stimulation into the brain since they are engineered to deliver lower audio and vibration frequencies. This also allows the ear speakers to be optimized to play higher frequencies. An additional benefit of this placement for audio information and sound delivery is for the hearing impaired population that can feel vibration but may not be able to hear clearly. Other uses include assistance in training, post-operative recovery or rehabilitation. Still another use may be situations such as movie theatres, concerts, or similar settings where surround sound output performance may be delivered individually and personally through worn headsets.

[0031] In some cases, the housing can be described in terms of height, width, and thickness ranges. In many configurations, the housing can have a width and height that is greater than its thickness, which can provide the housing with an overall "flat" shape. When in position the height dimension can be defined by upper and lower portions, or edges, which is towards that top of the user's head and towards the user's back, respectively. The width dimension can be defined by left and right portions or edges. The thickness can be defined by a body-facing surface, which is configured to be placed against the skin of a user's neck, and an outer surface, facing away from the neck.

[0032] One or more surfaces of the housing can have curvature. For example, the inner surface of the housing can include one or more curved surfaces. The curved surface can include one or more convex and concave shape(s) providing one or more bulges or one or more indentations on the body facing on the surface. Figure 10 is a top view of an exemplary housing **100** construction, with outward facing surface **102**, and body facing surface **104** (an area of the neck **106** is also shown). The indentations **108** and **110** and bulge **112** can match the contour of the neck.

[0033] In exemplary embodiments, the housing has a height in the range of about 6.5 cm to about 3.5 cm, or about 5.5 cm to about 4.5 cm; a width in the range of about 10 cm to about 5 cm, or about 8.5 cm to about 6.5 cm; and a thickness in the range of about 2 cm to about 0.5 cm, or about 1.5 cm to about 1cm. As viewed from the outer face or surface, the housing can have a square, rectangular, oval, or circular shape.

[0034] An exemplary weight for the housing, including the vibration component therein, is in the range of about 30 to about 55 grams, or about 35 to 45 grams. Exemplary housing materials include plastics and metals and combinations thereof.

[0035] Figure 11 shows a cross sectional side view of an exemplary housing **120** construction, with outward-facing surface **122**, and body-facing surface **124**. The outward-facing surface **122** can be curved outwards from the top **123** to the bottom **125** of the housing. A vibration component **126**, such as a speaker cone or transduction member, can be secured within the housing. The vibration component can be adjacent to an open area in the housing (e.g., space **127**) in which acoustic waves can be generated. The acoustic waves, in turn, are absorbed by the body-facing surface of the housing, which can have a rigid or flexible construction, and cause the vibration of this portion of the housing. The housing can also include one or more areas (e.g., **128**, **129**) for placement of components useful for operation of the vibration component, such as a battery, a splitter, a short range wireless receiver (e.g., Bluetooth) device, a microprocessor board, and a sensor. Areas for the placement of these features can be located between the outwards-facing surface and the vibration component or open area in the housing.

[0036] In embodiments of the disclosure, the attachment member is configured to allow for removable attachment of the apparatus to the ears or to speaker enclosures of a speaker set that is placed about the ears. In embodiments of the disclosure, the attachment member is formed of a cord, a strip of material, a band of material, a mesh, etc. The attachment member can have one or more of the following properties: flexibility, stretchability, elasticity, compliance, durability, and strength. Preferably, the attachment member is flexible, stretchable, or both flexible and stretchable. In this regard, the attachment member can be described as "non-rigid" of made from a "non-hardened material." Use of a flexible

and/or stretchable attachment member such as an elastic cord attachment member can provide advantages during use. For example, unlike a hardened plastic material, a flexible and stretchable attachment member can provide better isolation of the low frequency vibrations from the vibration component to the back of the neck. Unlike a hardened material, the flexible and/or stretchable attachment member poorly conducts the vibration from the housing, and therefore provides better response at the point of contact, and prevents low frequency vibrational "bleed through" to the speakers around or in the ears.

[0037] The attachment member that is flexible and stretchable can include one or more elastomers. An elastomer is a material that can exhibit a rapid and large reversible strain in response to a stress. Exemplary elastomers include natural rubber (cis-1,4-isoprene polymer), styrene-butadiene rubber, butyl rubber, ethylene propylene diene monomer (EPDM) rubber, polychloroprene, polysulfide, polyurethane elastomers, acrylonitrile butadiene rubber, and silicone rubber.

[0038] The attachment member that is flexible and stretchable can optionally be described in terms of its "stretchability." For smaller and moderate forces applied to a stretchable material such as an elastomeric cord, a spring constant of a cord can be expressed. A spring constant (k), as measured in N/m, can be calculated by the force applied to the cord over the change in length of the cord.

[0039] If the attachment member is in the form of a cord, the cord can have a certain cross-sectional shape, such as a circular shape. However, the cord may also have an oval or polygonal shape (e.g., square, rectangular, etc.) The size of the cord can be expressed as its cross sectional area, which in some embodiments can be in the range of about 1 mm² to about 120 mm², or about 7 mm² to about 40 mm². For example, an exemplary cord has a diameter in the range of about 3 mm to about 8 mm.

[0040] The attachment member, such as an elastomeric cord, can have an inner elastic material and a fabric outer layer coated around an outer periphery of the elastic inner tube. The fabric outer layer can provide improved comfort for a user.

[0041] The housing can also include one or more features that facilitate attachment of the right and left attachment members to the housing. For example, the housing can include one or more apertures or channels through which the attachment member can pass. The attachment member, such as a cord, can be movable through the aperture or channel. Generally the size of the aperture or channel will be at least as large as the largest cross sectional dimension of the attachment member, such as a cord. Using this arrangement, the attachment member such as a flexible cord, can be moved through the aperture to adjust the length of the attachment member that is to be looped around the ears or around a speaker enclosure of headphones. In this regard, the apparatus can include a tensioning member that allows the attachment

member to be secured in relation to the housing, so that a desired length of cord can extend from the housing for attachment to the ears or a speaker enclosure of headphones. The tensioning member can be one that is integrated in or attached to the housing, such as a clip or a clamp. Alternatively, the tensioning member can be independent from the housing, such as one that is movable over the cord. For example, the tensioning member can be a small clamp having an opening through which the cord can move, which can be immobilized on the cord in a clamped state, and which can contact the housing to provide a stop to the movement of the cord.

[0042] In some embodiments the housing includes two or more apertures through which the attachment members can be moved through. The housing can include additional apertures, such as a total of 3, 4, 5, 6, etc. according to the design of the apparatus. In some embodiments, the apertures can be located at the periphery of the housing. For example, the housing can have a rectangular or oval shape (e.g., the housing having a width that is greater than its height), where at least one aperture is located on each side of the housing. If each side of the housing has two apertures (for a total of four apertures) the apertures may be referred to as upper and lower apertures.

[0043] As an example, Figure 12A shows a view of the outward-facing surface **142**, with upper **145**, lower **146**, left **148**, and right **149** sides, defining upper right, upper left, lower right, and lower left corners of the housing. In each corner there is an aperture, for a total of four apertures (**147a**, **147b**, **147c**, and **147d**). As shown in Figure 12B, which is a top cross sectional view of the housing, each aperture (top apertures **147a** and **147b** are shown) extends from the outward-facing surface **142** to the body-facing surface **144**. From the outward-facing surface **142** to the body-facing surface **144** the apertures can be about 2 cm to about 0.5 cm, or about 1.5 cm to about 1 cm.

[0044] There are various ways to connect an attachment member to the housing having apertures as shown in Figures 12A and 12B. For example, an attachment member that is a cord can enter aperture **147b** from the outward-facing surface **142**, continue along the body-facing surface **144** parallel to right side **149** and then exit through aperture **147d**. The length of cord that extends away from apertures **147b** and **147d** can form a continuous loop from the right side of the housing and along the right side of the head, where the proximal end of the loop can attach to the ear or to a speaker enclosure of a headphone. A corresponding arrangement can be provided on the left side of the housing,

[0045] In other modes of attaching, the cord may also enter aperture **147b** from the outward-facing surface **142**, continue along the body-facing surface **144** parallel to top side **145** and then exit through aperture **147a**. The length of cord that extends away from aperture **147a** can extend distally to form a continuous loop from the left side of the housing and along the left side of the head, and then return in to aperture **147c** from the outward-

facing surface **142**, continue along the body-facing surface **144** parallel to bottom side **146** and then exit through aperture **147a**. The length of cord that extends away from aperture **147d** can extend distally to form a continuous loop from the right side of the housing and along the right side of the head, and then return in to aperture **147d**.

[0046] In other modes of attaching, the cord may enter any aperture from the body-facing surface **144** and then continue along the outward-facing surface **142**, parallel to either the top or bottom (**145**, **146**) or left or right (**148**, **149**) sides. In some embodiments the housing includes at least one channel (e.g., tunnel) through which the cord is movable wherein the at least one channel is integrated in the housing. For example, the housing can include one or more channels along any part of the periphery of the housing. Alternatively, one or more channels can be present across all or a portion of the outer surface of the housing, across all or a portion of the inner surface of the housing, or through the central portion of the housing. The channel can have entry and exit points for the cord, and therefore can be of a predetermined length, such as about 0.5 cm or greater, or 1 cm or greater. The length of a channel can be as great as the entire periphery of the housing, or the length of the upper or lower portions of the housing.

[0047] The housing can include, or be associated with one or more attachment member tensioning feature(s) such as illustrated in Figures 13A - 15B. The tensioning features can provide a mechanism for adjustment (lengthening or shortening) of the attachment member such as a cord so the user can achieve a desired tension between the housing and the ears or the speaker enclosures of headphones.

[0048] As an example, Figure 13A shows a view of a housing with outward-facing surface **152**, with upper **155**, lower **156**, left **158**, and right **159** sides. Within the housing are two channels (**161** and **162**, shown as dashed lines) sized to accommodate the attachment member (e.g., cord). Channel **161** can have an entry/exit point **157a** on the left side **158** of the housing, near the upper side **155**; likewise, channel **162** can have an entry/exit point **157b** on the right side **159** of the housing, near the upper side **155**. Channels **161** and **162** extend from **157a** and **157b** towards lower side **156**, and towards the middle of the housing, and have an exit points **157c** and **157d**, respectively. Ends of the cord (**167** and **168**) are shown extending out of channels **161** and **162** from the bottom side **156**. The cord can continue out of channels **161** and **162** (via entry/exit points **157c** and **157d**) and form loops from the left and right sides of the housing, and along the left and right sides of the head respectively, and then return to points **164** and **165** on the left **158** and right **159** sides of the housing, near the lower side **156**, where the cord may be fixed to the housing. The length of the loops may be adjusted by feeding a length of cord through the channels. Further, the cord can be secured using a depressible clamping member **151**, which can include openings for each cord and which can clamp the cord in

place using a spring mechanism. Figure 13B shows a view of a housing from the lower side, with outward-facing surface **152** and body-facing surface **154**.

[0049] In some embodiments, the housing includes one movable member(s), such as a member that is rotatable in place, or movable in relation to the housing, which allows the extension and/or retraction of a length of cord from the housing. As an example, Figure 14a shows a view of a housing with outward-facing surface **172**, with upper **175**, lower **176**, left **178**, and right **179** sides. Within the housing is an upper space that allows passage of the cord from an entry/exit point **177a** on the left side **178** of the housing, near the upper side **175**, to an entry/exit point **177b** on the right side **178** of the housing, near the upper side **175**. The housing also includes a movable member **171**, such as a disc or dial that is rotatably immobilized by a portion of the housing. A portion of the movable member **171** can protrude from the upper side **175** of the housing **172**, so that it can be manipulated by a user. Within the housing, the movable member **171** can contact a portion of the cord, for example, the rotatable member can be attached to the cord. Upon rotation of the movable member **171**, the cord is pulled further into the housing, causing shortening of its length, and therefore shortening of the length of the loop from the either or both side(s) of the housing. The movable member **171** can also be rotated in the opposite direction so length of the cord is released from the housing, causing lengthening of the loop from the either or both side(s) of the housing. The lower portion of the housing can have a mirror arrangement of features, including entry/exit points **177c** and **177d** and movable member **173**, which function to shorten and lengthen the cord in the same manner. Figure 14B shows a view of the housing from the upper surface showing movable member **171**.

[0050] Alternatively, the movable member **171** can be pushed towards the center of the housing to cause shortening of the attachment member such as a cord. For example, movable member **171** is in contact with attachment member at point **181** within the housing, and movement of the member **171** towards the center of the housing draws length of the cord within the housing to shorten its overall length outside of the housing. Member **171** can be movable within a slot formed in the housing. The lower portion of the housing can have a mirror arrangement of features, including entry/exit points **177c** and **177d** and movable member **173**, which function to shorten and lengthen the cord in the same manner.

[0051] As another example of a tensioning member, Figure 15a shows a view of a housing with outward-facing surface **192**, with upper **195**, lower **196**, left **198**, and right **199** sides. Within the housing is an upper space that allows passage of the cord from an entry/exit point **197a** on the left side **198** of the housing to an entry/exit point **197b** on the right side **198** of the housing. Also within the housing is a lower space that allows passage of the cord from an entry/exit point **197c** on the left side **198** of the

housing to an entry/exit point **197d** on the right side **198** of the housing. The housing also includes a rotatable member **191**, such as a disc or dial that is rotatably immobilized by a portion of the housing, near the center of the housing. Within the housing, the cords can be attached to the rotatable member **191** and can contact a portion of the cord. Upon rotation of the rotatable member **191**, the cord is pulled further into the housing, causing shortening of its length, and therefore shortening of the length of the loop from the either or both side(s) of the housing. The rotatable member **191** can also be rotated in the opposite direction so length of the cord is released from the housing, causing lengthening of the loop from the either or both side(s) of the housing. The lower portion of the housing can have a mirror arrangement of features, including entry/exit points **177c** and **177d** and rotatable member **173**, which function to shorten and lengthen the cord in the same manner. Alternatively, length of the cord can be adjusted using two entry/exit points instead of four. For example, the length of the cord can be adjusted through any two entry points on the left **198**, right **199**, upper **195**, or lower **196** sides.

[0052] In other embodiments, the attachment apparatus includes a tensioning member that is attachable to the speaker enclosure or band of a headphone set. For example, as another example of a tensioning member, Figures 19A-19B illustrate a housing **240** which can be positioned on the back of the neck of a user, over the uppermost portion of the spine, and two cord loops (**242a-c**, **244a-c**) and extending from the sides of the housing towards and around attachment discs (**245**, **247**) which include a tensioning mechanism to cause shortening or lengthening of the cord. The tensioning mechanism can include a dial that is attached to a portion of the cord to draw in or release the cord when the dial is turned in a clockwise or counterclockwise direction, respectively. The attachment discs (**245**, **247**) can be attached to the outer surface of the headphone band **249** or speaker enclosures (**241**, **243**) through an adhesive or an attachment mechanism, such as a suction cup. Reference is made to Figure 18C, illustrating use of an adhesive to attach an attachment disc with tensioning mechanism.

[0053] The housing can also include a port for an electrical connection, or electrical connections (e.g., wire) leading from the housing, to a charging outlet, headphone, smartphone, or similar peripheral device. The electrical connection can provide power and/or signal to the internal components. In other arrangements the apparatus can include a Bluetooth receiver, such as located within the housing, to provide signal to the low frequency vibration component. In this arrangement, the housing may also include a power source to drive the vibration component along with the signal. The power source could be provided by a disposable battery that is placed within the housing, or a rechargeable battery could be permanently built into the housing.

[0054] The attachment member can be in the form of a cord that is attached directly or indirectly connected to

the housing. The portion of the cord that is attached to the housing is referred to as the proximal portion, and the portion of the cord that is configured for removable attachment to the ears or to speaker enclosures of a speaker set that is placed about the ears is referred to as the distal portion. The distal portion of the cord can be in the form of a loop of a size that fits around the front of the ear; for example, the proximal portion of the loop portion is configured to contact a user between the upper helix of the ear and the skull and then down underneath the ear lobe. In this portion of the loop, the cord includes a material which stiffens the cord, or makes it less flexible and more rigid, and conformable to the shape of this portion of the ear. Therefore, the cord may have a flexibility that differs along its length, being more flexible at the proximal portion near the housing, and less flexible at the distal portion.

[0055] Figures 16A and 16B are illustrations of an attachment audio delivery device in accordance with one embodiment of the invention. The apparatus has a housing **200** which is positioned on the back of the neck of a user, over the uppermost portion of the spine, and two cord loops extending from the sides of the housing towards the ears (**201**, **203**) of the user. The right loop has right upper portion **202a**, right lower portion **202c**, and a right loop distal portion **202b** configured to go around the top, front, and bottom of the right ear **203**. The left loop correspondingly has left upper portion **204a**, left lower portion **204c**, and a left loop distal portion **204b** (not shown) configured to go around the top, front, and bottom of the left ear **201**. The distal portion of the loop around the ear (**202b**, **204b**) can be of the same material and construction portions **202a** and **202c**, and **204a** and **204c**, or can be of a different material and/or construction. If of a different material and/or construction, the distal portion of the loop around the ear (**202b**, **204b**) can have one or more of the following properties to facilitate placement around the ear; increased rigidity of the cord, a different texture or material on the outside of the cord, and/or a different shape and/or thickness of the cord.

[0056] Similar to the device shown in Figures 16A and 16B, the device of 16C includes housing **360** for the vibration component, with right and left loops (**362a-c**, **364a-c**) configured to go around the ears or speaker enclosures at their distal ends. The device of 16D includes housing **370** for the vibration component, with right and left loops (**372a-c**, **374a-c**) configured to go around the ears or speaker enclosures at their distal ends, and a material, such as a fabric or plastic between the upper and lower portions of the loops (**372a** and **c**, and **374a** and **c**).

[0057] Figures 17A-17C are illustrations of an attachment audio delivery device in accordance with one embodiment of the invention, attached to a headphone set. The apparatus has a housing **210** which is positioned on the back of the neck of a user, over the uppermost portion of the spine, and two cord loops (**212a-c**, **214a-c**) and extending from the sides of the housing towards and

around rigid speaker enclosures (**211, 213**) of a head-phone set. The rigid speaker enclosures (**211, 213**) can be between ear padding for the headphones and a head-phone band 219. The right loop has right upper portion 212a, right lower portion 212c, which do not contact the speaker enclosure of the headset. The right loop also has portion 212b, which is configured to contact the speaker enclosure on its upper, forward, and bottom portions. The distal portion of the loops (**212b, 214b**) around the rigid speaker enclosures can have one or more of the following properties to facilitate its placement around the enclosures: increased rigidity of the cord, a different texture or material on the outside of the cord, and/or a different shape and/or thickness of the cord.

[0058] Similar to the device of Figures 17A-17C, the device of Figure 17D includes housing **380** for the vibration component, with right and left loops (**382a-c, 384a-c**) configured to go around speaker enclosures (**383, 385**) at their distal ends, and a material, such as a fabric or plastic between the upper and lower portions of the loops (**382a and c, and 384a and c**).

[0059] Figures 18A-18C are illustrations of an attachment audio delivery device in accordance with another embodiment of the invention, attached to a headphone set. The apparatus has a housing **210** which is positioned on the back of the neck of a user, over the uppermost portion of the spine, and two cord loops (**222a-c, 224a-c**) and extending from the sides of the housing towards and around attachment discs (**225, 227**). The attachment discs (**225, 227**) are attached to the outer surface of the speaker enclosures (**221, 223**) through an adhesive or an attachment mechanism, such as a suction cup. For example, with reference to Figure 18C, the attachment disc **227** can have a speaker-facing face **235** with an adhesive that can contact the outward-facing face of the speaker enclosure **223**. An adhesive lining can be peeled away to expose the adhesive so a user can apply the disc **227** to a speaker enclosure. The disc **227** can also include a groove **231** around all or part of the circumference of the disc, defined by two ridges (**234, 232**). The attachment member can be looped around disc **227** and held within the groove **231**.

[0060] Figures 9A and 9B illustrate a wearable audio delivery and monitoring device **90** that is placed around the back of neck, and not over the ears, and contains one or more speakers, physiological sensors and/or therapeutic delivery components **96**. Output information may be transmitted to a user's computer or smartphone so the user can utilize the information to increase performance. In related embodiments, due to the close proximity or contact with the user's skin, the devices taught herein include sensors that detect body temperature, humidity levels, chemical levels emitted by the body and detectable at skin level and other physiological functions that are detectable noninvasively and can be used to assess the health of the user.

[0061] In yet other embodiments, the disclosure provides an integrated audio delivery apparatus. The term

"integrated" refers to arrangements where the housing including the vibration transduction component configured for placement at the back on the neck is non-removably attached to speaker components configured for use in or about the ear, such as headphones and earbuds. In some embodiments, the integrated audio delivery apparatus includes a housing including a vibration speaker or vibration transduction component configured to be placed on the back of the neck and over the spine, right and left ear bud or headphone speaker enclosures for the ear, and right and left attachment members connecting the housing to the right and left ear bud or headphone speaker enclosures.

[0062] In one embodiment of an integrated apparatus is illustrated in Figure 1A and 1B. Figures 1A and 1B illustrate a wearable audio delivery and/or monitoring device **10**, such as over-the-ear headphones, that incorporate vibration speakers or similar transduction members, as well as physiological sensors **16**. The device is designed to be placed on the back of the neck and extends to the ears. This wearable device can be connected to an output device by a cable, wire, or wireless methods. Other items such as a control board, audio file, amplifier, equalizer, battery, wireless or similar components **12** can be incorporated into the device, and can include controls **22** for power, volume selection, LED, and charger. The over-the-ear speakers **14a** and **14b** can be similar to existing commercially available over-the-ear devices, and delivery methods. Arms (**13a, 13b**) can extend between the speakers (**14a, 14b**) and a housing **31**.

[0063] The clamp and compression attachment method of Figures 1A and 1B can be similar to behind the neck earmuffs that include a tension member capable of rolling up when not in use and providing tension against the head when in use. This allows for the device to be held in place on the back of the neck, and does not require an over the top head-band component.

[0064] In related embodiments, the devices illustrated in Figures 1C and 1D can also include portions that similar to behind the neck earmuffs that include a tension member. For example in Figure 1C the apparatus includes a vibration speaker **326** and arms (**323a, 323b**) that extend over the ears, but that do not necessarily include in-ear or over-the-ear speakers. In Figures 1D the apparatus includes a vibration speaker **336** and arms (**333a, 333b**) that extend over the ears attached to over the ear speakers (**334a, 334b**).

[0065] In further detail, Fig. 2 illustrates a wearable audio delivery and/or monitoring device **20** with features and functionalities similar to the device of Figure 1. In this embodiment, the wearable audio delivery and/or monitoring device **20** includes an over the head member **28** to help keep the device in place. The device **20** can also include vibration speakers or similar transduction members, or physiological sensors **26**; a control board, audio file, amplifier, equalizer, battery, wireless or similar components **22**; controls **22** for power, volume selection, LED, and charger; and over-the-ear speakers **24a** and

24b.

[0066] Referring now to Fig. 3, shown is an integrated wearable audio delivery and/or monitoring device **30** that incorporates vibration speakers **36** or similar transduction members, and/or monitoring sensors, into headphones that go around the back of the head and to the ears, is described. The device **30** can include attachment arms (**33a**, **33b**) between the earphones (**33a**, **33b**) and a housing **31** around the vibration speakers **36** or similar transduction members, and/or monitoring sensors. In an example embodiment, the control board **32** and other components can be placed in a separate housing and connected to an audio output device **37**, thus decreasing the weight and size of the wearable audio delivery and monitoring device **30**.

[0067] Referring to Fig. 4, shown is a wearable audio delivery and/or monitoring device **40** that incorporates a system of attaching vibration speakers **46** or similar transduction members, and/or sensors configured for placement on the back of the neck, and also including in or over the ear buds (**44a**, **44b**), which can be connected to the audio output through wired or wireless features. The vibration speakers **46** or similar transduction member may be within a device housing **41**, which can be attached directly to the collar, hatband or inside a pouch located in the collar with the use of a clip **49** or similar mechanism.

[0068] Fig. 5 shows a wearable audio delivery and monitoring device **50** that incorporates a vibration speaker **56** or similar transduction members, and/or health monitoring sensors, placed on the back of the neck and associated with the back of a helmet or hat **58**, such as by attachment tab **57**. Ear buds (**54a**, **54b**), can be connected to the audio output through wired or wireless features, and optionally attached to the side of the helmet or hat **58** with attachment tab **53b** (attachment tab **53a** not shown). The helmet or hat **58** may be worn during activities requiring a helmet such as skiing, snowboarding, hockey, or other similar activities.

[0069] Referring now to Fig. 7A, a wearable audio delivery and/or monitoring device **70** includes vibration speakers **76** or similar transduction members located on the back of the neck, is described. The device **70** also includes an over the head member **78** to help keep the device in place, in or over-the-ear speakers **74a** and **74b**, and attachment arms (**73a**, **73b**) between the earphones and a housing **71** around the vibration speaker **76**. In an example embodiment, the wearable audio delivery and monitoring device **70** includes a microphone **77** to communicate with others, such as those used in gaming. In an example embodiment, wearable audio delivery and monitoring device **70** is capable of connecting to a gaming system such as Xbox®, PS3®, games on a smartphone or handheld device, or any other similar device. The audio sensory information and vibrational energy generated by signals from the game may be delivered to the user through wearable audio delivery and monitoring device **70**. In an alternative embodiment, users using

electronic devices to practice flying or driving may wear a wearable audio delivery and monitoring device **70**. In still another alternative embodiment, users can communicate with professionals such as doctors to receive and deliver diagnoses and therapies.

[0070] Similar to Fig. 7A, of device **340** of Figure 7B includes a vibration speaker **346** or similar transduction members located on the back of the neck, headband **348** to help keep the device in place, over-the-ear speakers **344a** and **344b**, and attachment arms (**343a**, **343b**) between the earphones and a housing **71** around the vibration speaker **76**.

[0071] Figures 8A-C illustrate a wearable audio delivery and monitoring device **80** that is attached, incorporated into or in conjunction with wearing glasses **89**, headsets such as for virtual reality experiences or eye covering. This embodiment holds the speakers (**84a**, **84b**) over or near the ears, and allows for vibration speakers, sensors, or similar transduction member **86** to be attached around the back of the head. The device includes sleeves (**83a**, **83b**) in which distal portion of the eyeglass temples (i.e., temple tips) can be placed. The sleeves can be made of an elastomeric material. The wearable glasses **89** may be glasses without corrective lenses, glasses with corrective lenses, or other lenses known in the art. An additional benefit of this embodiment could be used in conjunction with travel masks or eye covers where the vibratory members can enhance relaxation, relieve anxiety and calmness. Figure 8C illustrates a device having transduction member **356**, input cord **357**, and sleeves (**353a**, **353b**), which is not attached to eyeglasses.

[0072] Another embodiment of an integrated apparatus is illustrated in Figures 20a-b. The integrated apparatus has a housing **250** which is configured to be positioned on the back of the neck of a user, over the uppermost portion of the spine, and two cord loops (**252a-c**, **254a-c**) extending from the sides of the housing towards the ears of the user. The right loop has right upper portion **252a**, right lower portion **252c**, and a right loop distal portion **252b** attached or associated with an ear bud **256**, which is configured to be placed within the user's right ear. A corresponding arrangement is on the left side of the apparatus (left with left upper portion **252a**, left lower portion **252c**, etc.). Within the housing is an upper space that allows passage of the cord from an entry/exit point **257a** on the left side of the housing to an entry/exit point **257b** on the right side of the housing. The lower portion of the housing can have a mirror arrangement of features, including entry/exit points **257c** and **257d**, or the cord can be affixed at these corners. The housing **250** can also include a rotatable member **251**, such as a disc or dial that is rotatably immobilized by a portion of the housing, near the center of the housing, which, upon its rotation, can cause the cord to be pulled into the housing, or released from the housing when turned the other way. The length of the cord can be adjusted using two entry/exit points or four entry/exit points.

[0073] Similar to the device of Fig. 20A, the device of Figure 23 includes a housing 390 with vibration speaker or similar transduction members configured to be located on the back of the neck, and two cord loops (**392a-c**, **394a-c**) extending from the sides of the housing towards the ears of the user, and ear buds (**396**, **398**).

[0074] The earbuds as shown in the integrated apparatus of Figures 20a-b can receive signal via wired or wireless components. If a wire is used to provide signal, the wire (not shown in Figure 20a-20c) can run along the length of the upper portion (e.g., **252a**) or lower portion (e.g., **252c**) of the loop of cord, towards and into the housing **250**. Using a loop of cord that is flexible and stretchable, the extra length of wire can be bunched and attached to the cord at intervals along the cords length to accommodate for the stretching of the cord when it is pulled towards the ears.

[0075] If a wireless component (e.g., Bluetooth) is used to provide signal, the receiver can be located as a part of the earbud assembly **256**. The earbud assembly can also include a small battery, which can be disposable or rechargeable. If the battery is rechargeable, the housing **251** can include one or more induction components (**261**, **263**) so the batteries of the ear buds can be charged when not in use. For example, with reference to Figure 20B, the cord loops (**252a-c**, **254a-c**), can be retracted into the housing **250** and the earbuds (**256**, **258**) can be placed proximal to the induction components (**261**, **263**) to charge the batteries in the earbud assemblies.

[0076] In some embodiments, an earbud member comprises features as illustrated in Figure 21. Earbud assembly **276** includes a central portion **273** that is positioned over the ear canal and that houses an earbud speaker, and optionally battery and receiver (Bluetooth) components. Upper central portion **275** can have a shape that conforms to a portion of the concha. The earbud assembly **276** also includes a channel portion configured to accommodate a portion of the attachment member, such as a cord. For example, the channel portion can be in the form of a curved tube having a first upper portion **281** that is configured to be placed between the upper helix **288** of the ear and the head, a second upper portion **283**, configured to curve downward toward the tragus of the ear, a middle portion **285** that is connected to the central portion **273** of the earbud member and configured to reside over the tragus of the ear, and a lower portion configured to be adjacent to the earlobe **286**. The earbud assembly also has an upper opening **278** in which the upper portion **272a** of the loop of cord enters/exits, and a lower opening **279** which the upper portion **272c** of the loop of cord enters/exits.

[0077] The earbud member **276** can be made from a semi-flexible semi-rigid material, such as poly(ethylene), poly(vinyl chloride) (PVC), and poly(urethane).

[0078] Another embodiment of an integrated apparatus is illustrated in Figures 22a-d. The integrated apparatus has a housing **300** which is configured to be positioned on the back of the neck of a user, over the upper-

most portion of the spine. Two cord loops (**302a-c**, **304a-c**) extend from the sides of the housing and attach to rotatable members (**305**, **307**), such as discs or dials, are associated with the outer surface of the headphone band **309**. (Alternatively, the rotatable members (**305**, **307**) are associated with the outer surface of the speaker enclosures (**301**, **303**)). The right loop has right upper portion **302a**, right lower portion **302c**, and a right loop distal portion **302b** affixed to rotatable members **305**. A corresponding arrangement is on the left side of the apparatus (left with left upper portion **302a**, left lower portion **302c**, etc.).

[0079] Referring to Figures 22A and 22B, in use, the user can place the housing **300** on the back of the neck and the speaker enclosures (**301**, **303**) with soft pads (**311**, **313**) about the ears. For example, the housing **300** with two cord loops (**302a-c**, **304a-c**) can be at an angle in the range of about 80° to about 140°, or about 95° to about 125° to the headphone band **309**.

[0080] Referring to Figures 22C and 22D, when the vibration transduction component in the housing is not in use the user can rotate the rotatable members (**305**, **307**) so the two cord loops (**302a-c**, **304a-e**) are swung upwards and aligned with the headphone band **309**, and so to place the housing on the outside surface of the headphone band **309**. If needed, the cord loops (**302a-c**, **304a-c**) can be loosened or tightened at the housing to provide a desired tension at the back of the neck in use, and over the top of the headphone band **309** during storage.

[0081] The following patents and publications are incorporated herein by reference in their entireties: U.S. Publication No. 2012/0253236 A1 and International Publication No. WO 2013/122870 A1.

[0082] The foregoing specific embodiments of the present invention as set forth in the specification herein are for illustrative purposes only. Various deviations and modifications may be made within the spirit and scope of the invention without departing from the main theme thereof.

Claims

1. A wearable audio and vibrational delivery apparatus comprising a housing (200) comprising at least one vibration speaker or vibration transduction component, the housing configured to be positioned on the back of the neck and on the spine, **characterized by** further comprising right and left attachment members (202, 204) with a proximal portion directly or indirectly connected to the housing, and the attachment members each having a distal portion (202b, 204b) configured to contact at least one of a proximal portion of the speaker enclosure that is placed about the ears or to contact a user between an upper helix of the user's ear and the user's skull.

2. The apparatus of claim 1 wherein the distal portion of the right and left attachment members comprise loop portions and disc members configured to secure each of the attachment members to the speaker enclosure. 5
3. The apparatus of claims 1 or 2 wherein the right and left attachment members are flexible and stretchable. 10
4. The apparatus of claim 3, wherein the attachment members are comprised of a material selected from the group consisting of natural rubber (cis-1,4-isoprene polymer), styrene-butadiene rubber, butyl rubber, ethylene propylene diene monomer (EPDM) rubber, polychloroprene, polysulfide, polyurethane elastomers, acrylonitrile butadiene rubber, and silicone rubber. 15
5. The apparatus of any of the previous claims, wherein the distal portion of each attachment member is configured to be attached to the speaker enclosure via an opening or a channel. 20
6. The apparatus of claim 2, wherein the loop portion of the attachment member is retractable by the disc member. 25
7. The apparatus of any of the previous claims, wherein the attachment member comprises an inner elastic material and an outer fabric material. 30
8. The apparatus of any of the previous claims, wherein the housing has one or more openings or channels (161, 162) in which the attachment member moves through. 35
9. The apparatus of any of the previous claims, wherein the housing has a curvature structure that accommodates the user's skull. 40
10. The apparatus of any of the previous claims, wherein the housing and vibration speaker have a weight of no greater than about 55 grams. 45
11. The apparatus of any of the previous claims, wherein the housing and vibration speaker have a weight of no greater than about 45 grams. 50
12. A method for attaching a wearable audio and vibrational delivery output apparatus comprising the steps of: (a) providing an apparatus according to claim 1, and (b) attaching a proximal portion of each attachment member to a portion of the speaker enclosures. 55
13. The apparatus of claim 1 wherein the attachment members each having a distal portion configured for removable attachment to a headpiece.
14. The apparatus of claim 13 wherein the headpiece is comprised of a headband.

Figure 1A

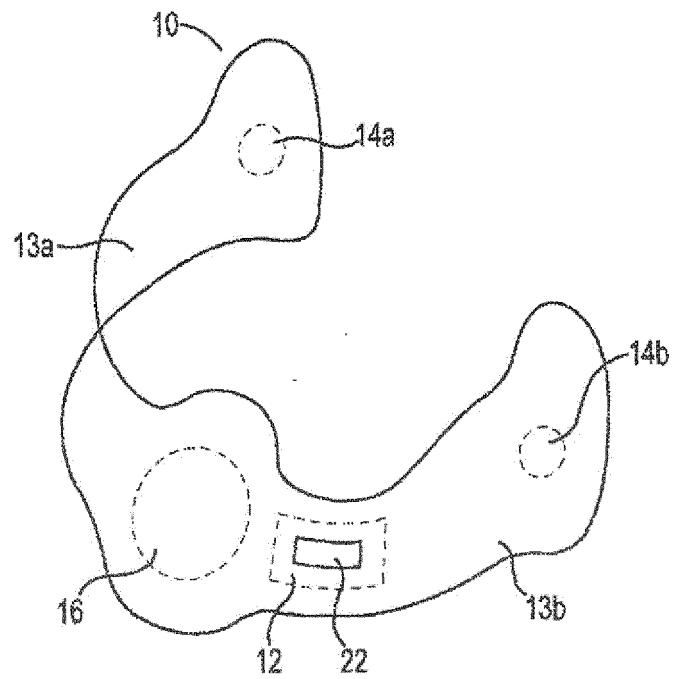


Figure 1B

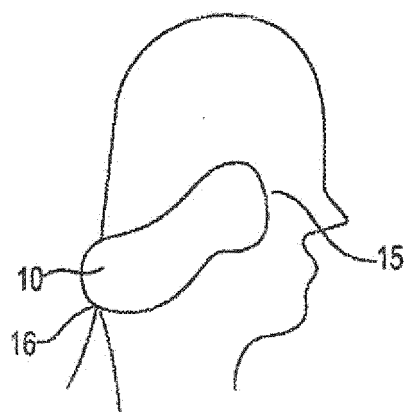


Figure 1C

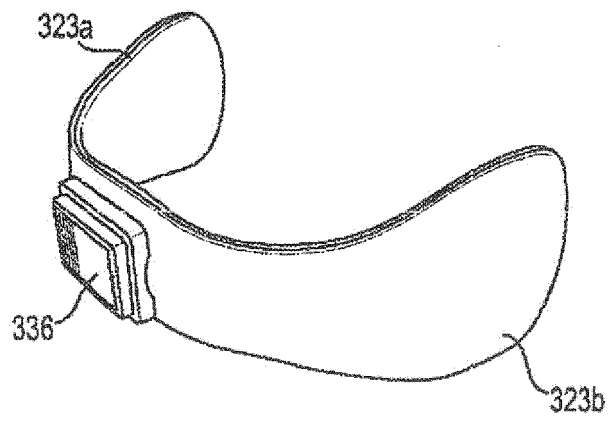


Figure 1D

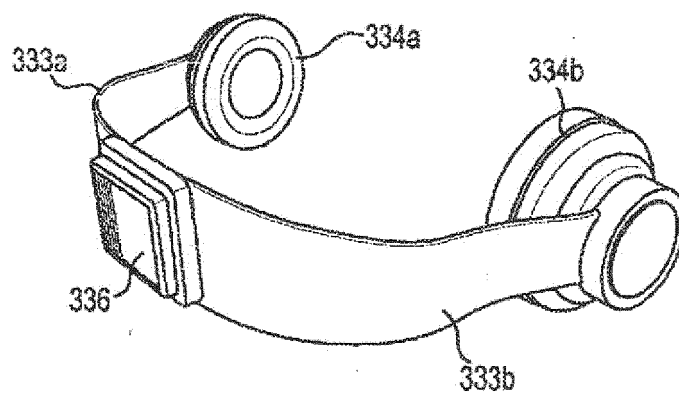


Figure 2A

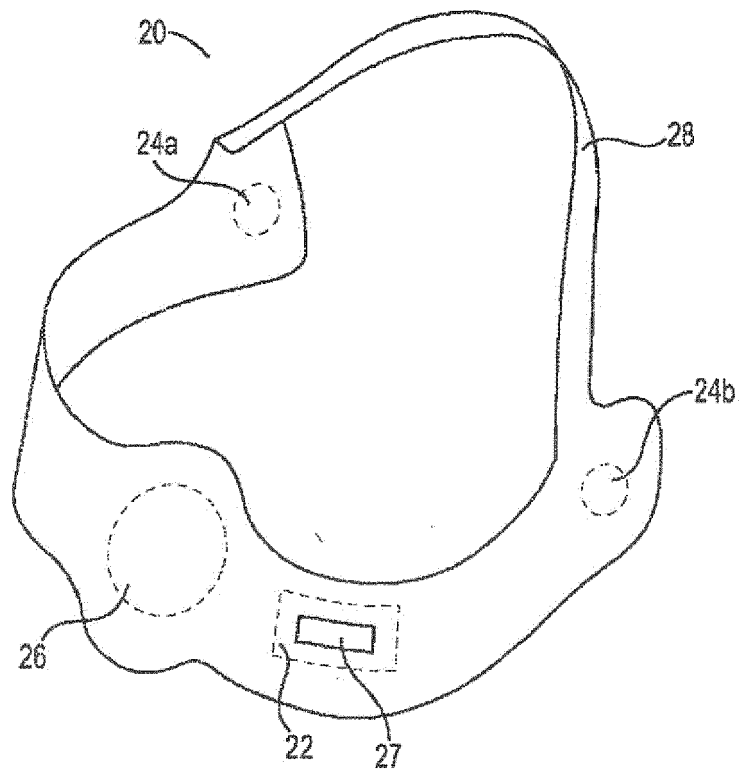


Figure 2B

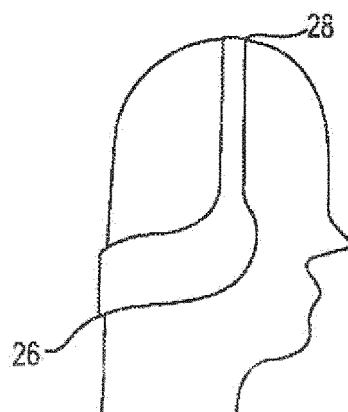


Figure 3

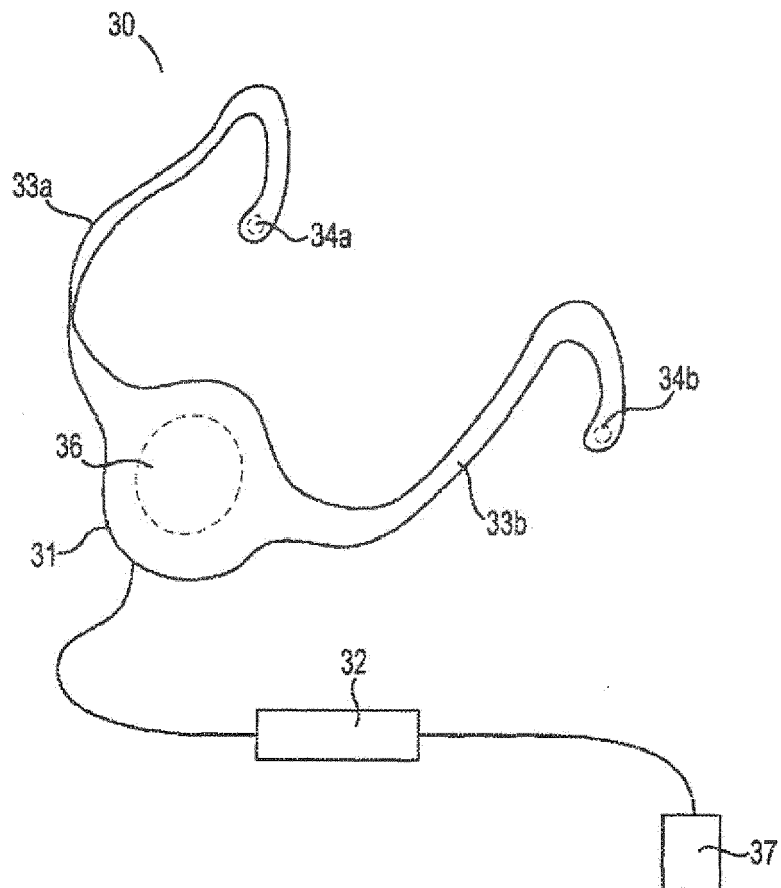


Figure 4

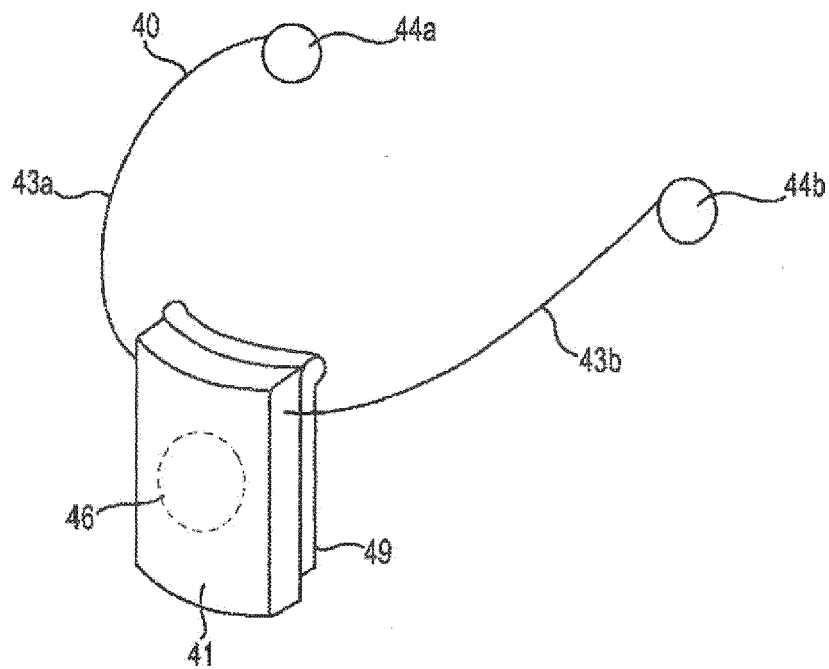


Figure 5

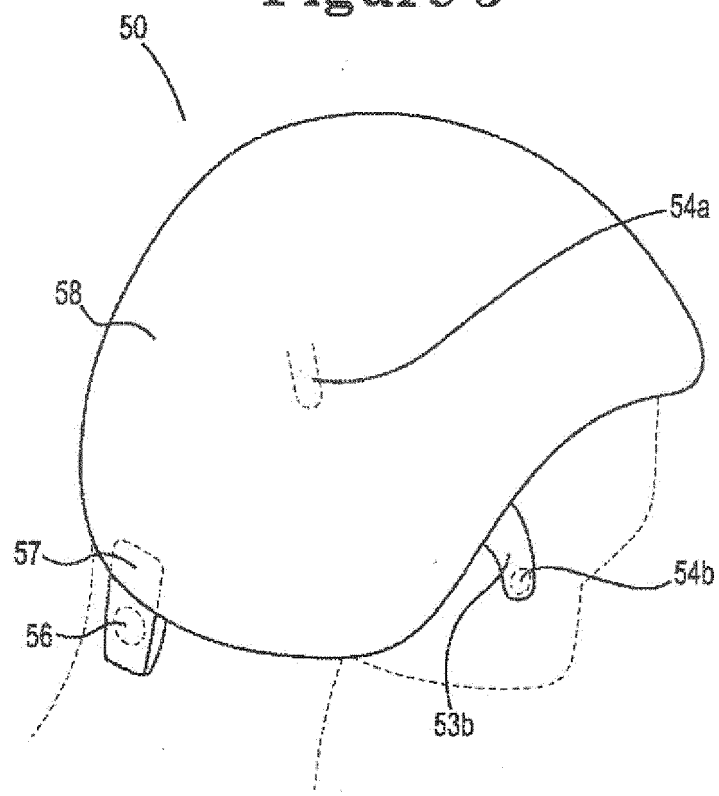


Figure 6

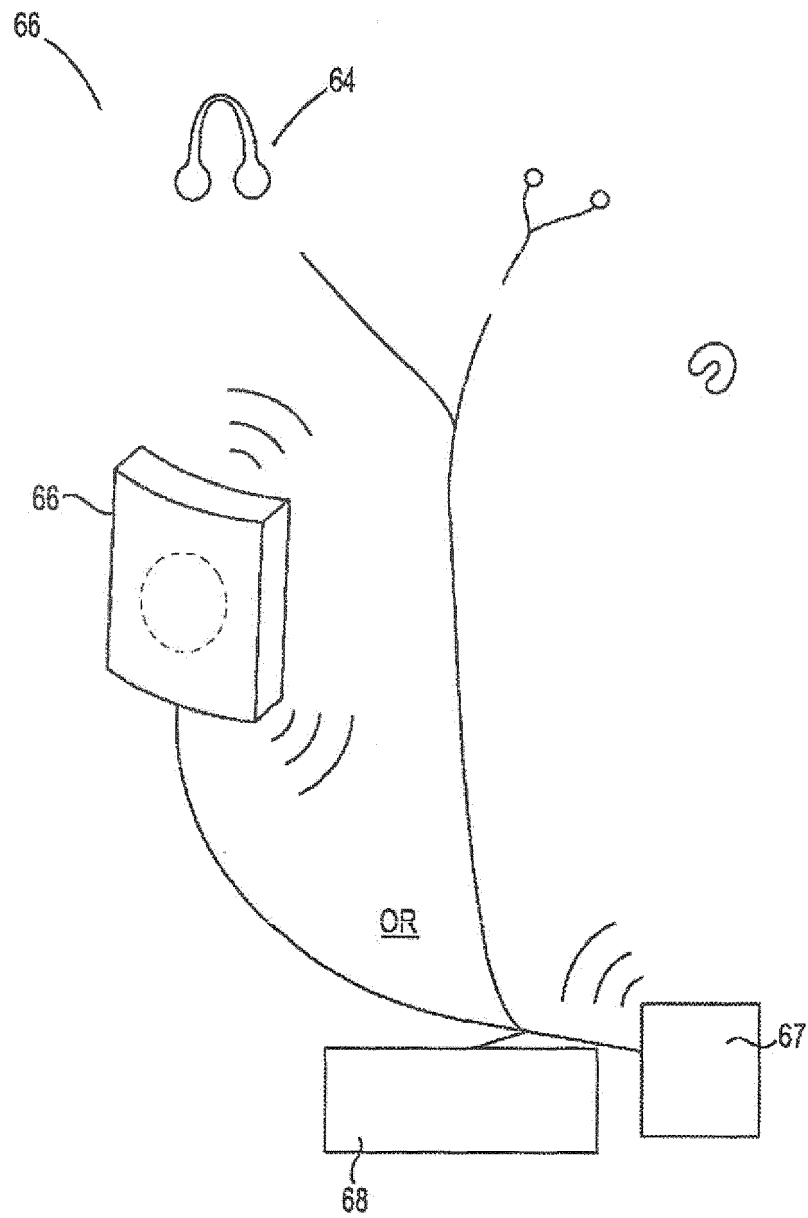


Figure 7A

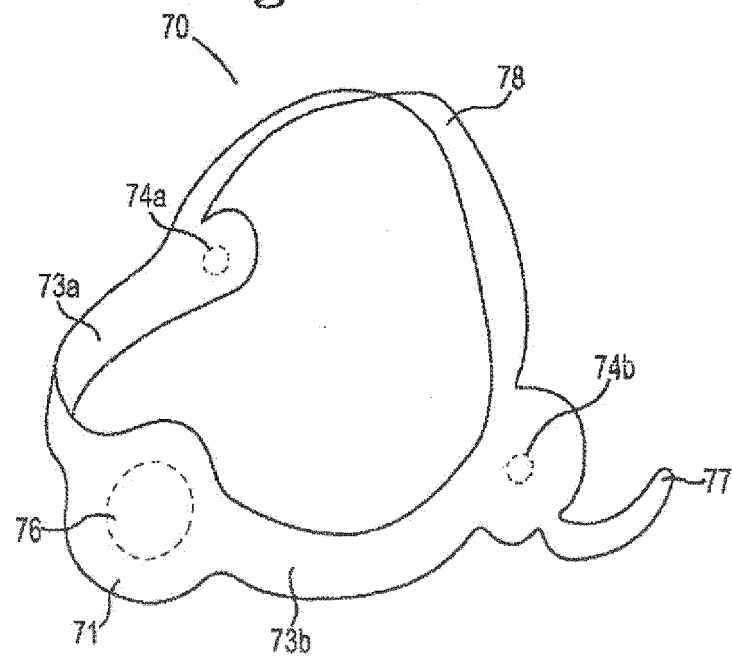


Figure 7B

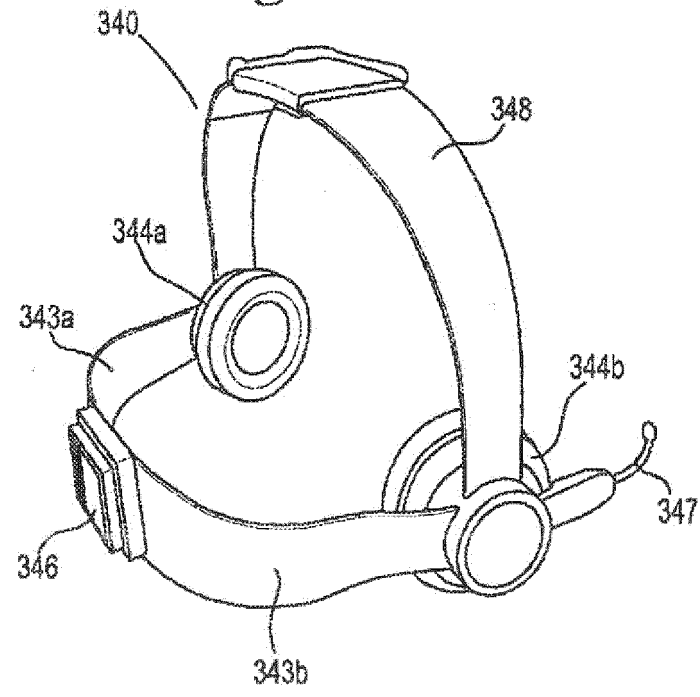


Figure 8A

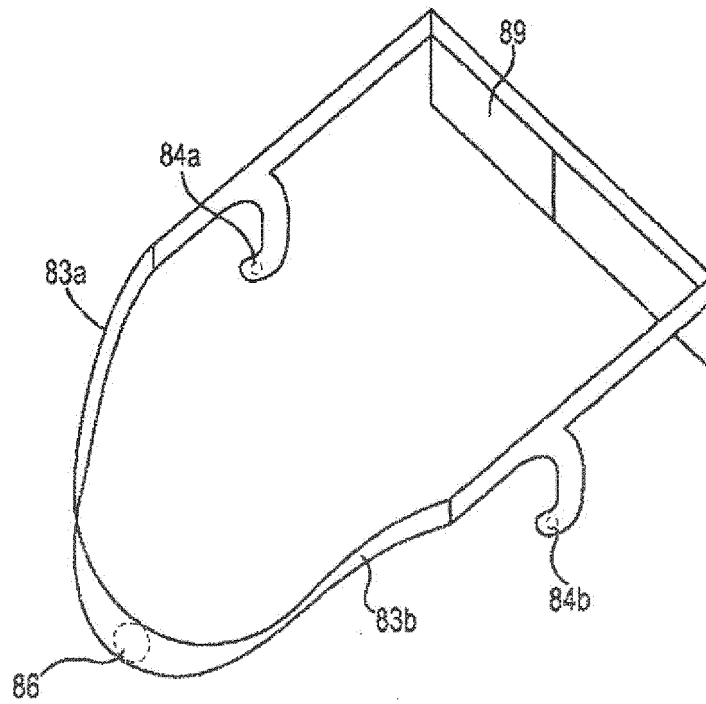


Figure 8B

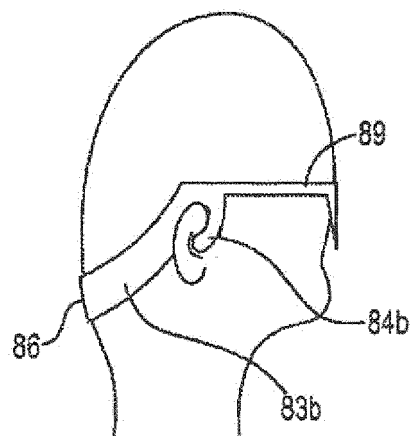
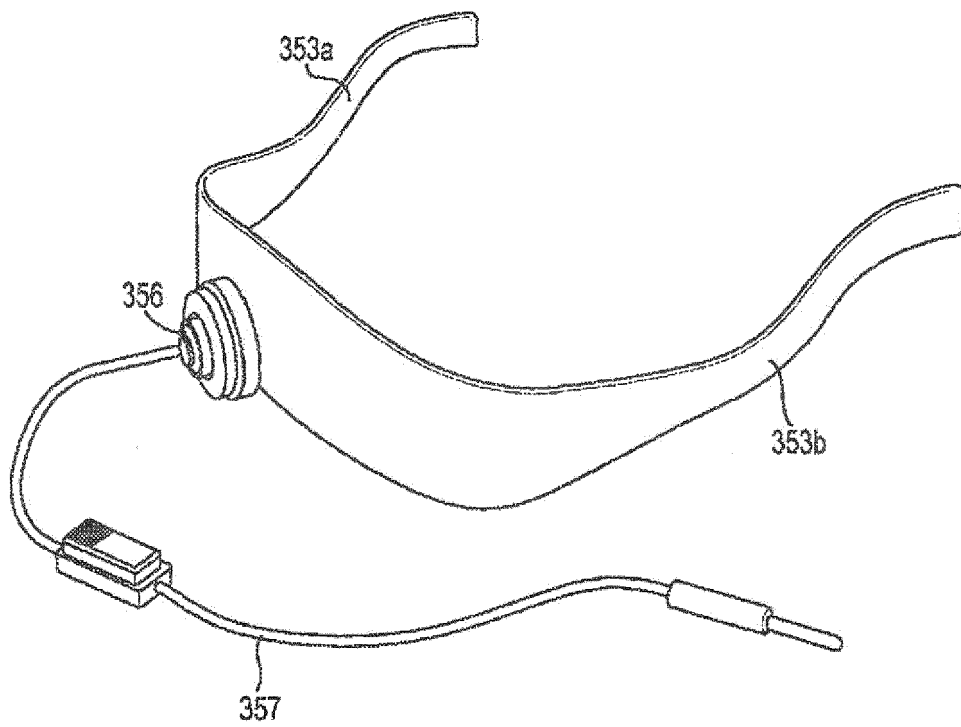


Figure 8C



90 **Figure 9A**

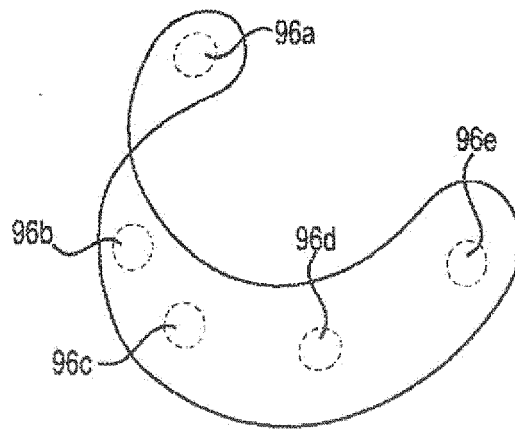


Figure 9B

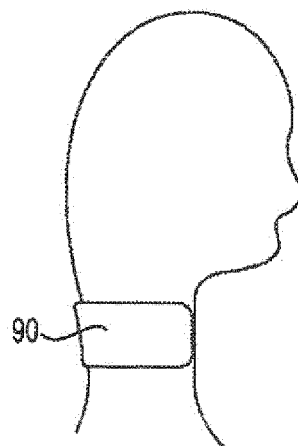


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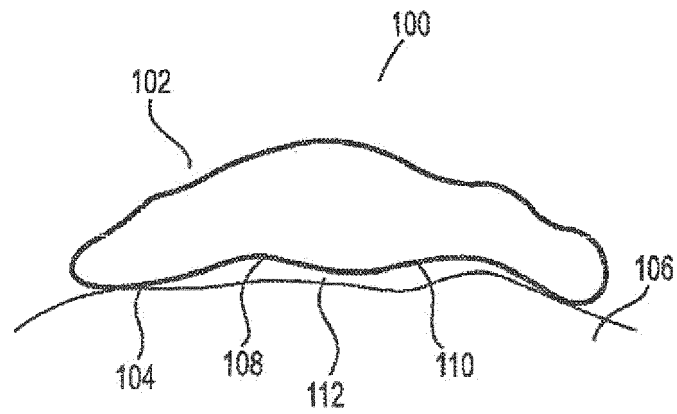


Figure 11

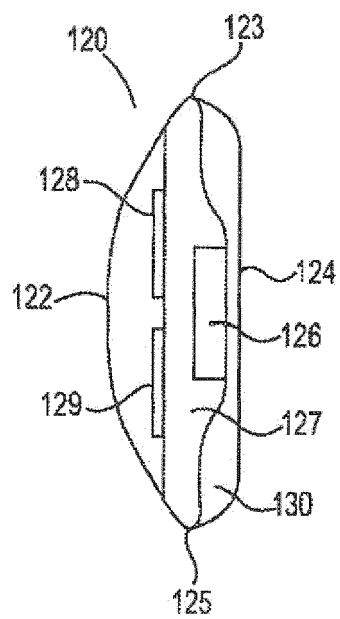


Figure 12A

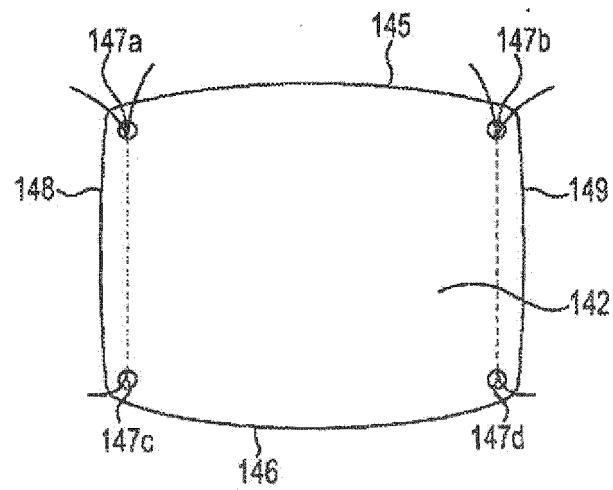


Figure 12A

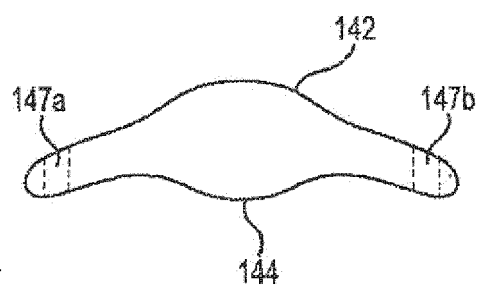


Figure 13A

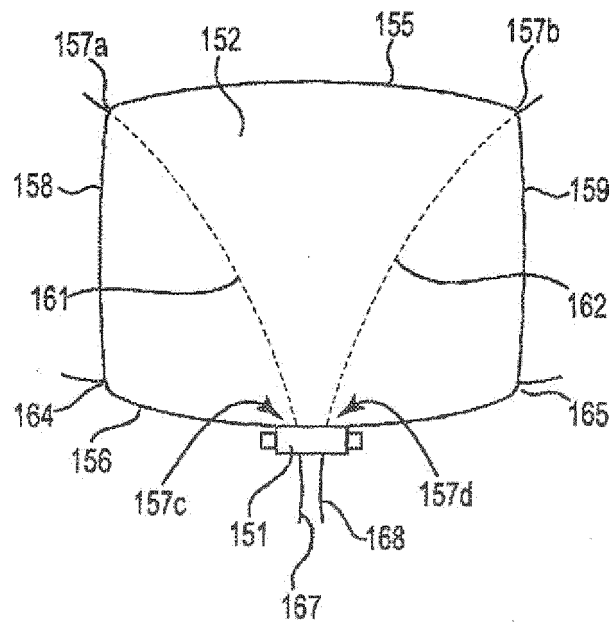


Figure 13B

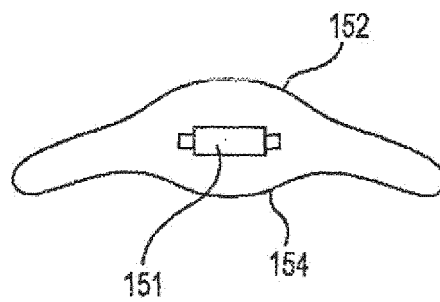


Figure 14A

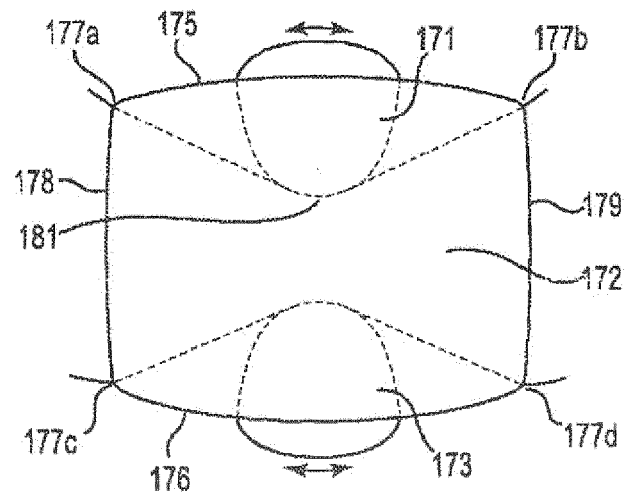


Figure 14B

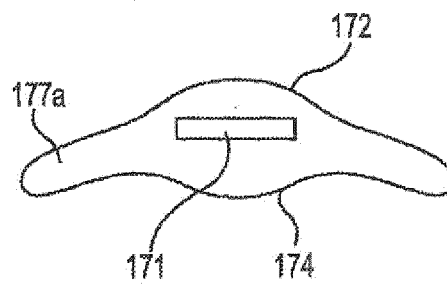


Figure 15A

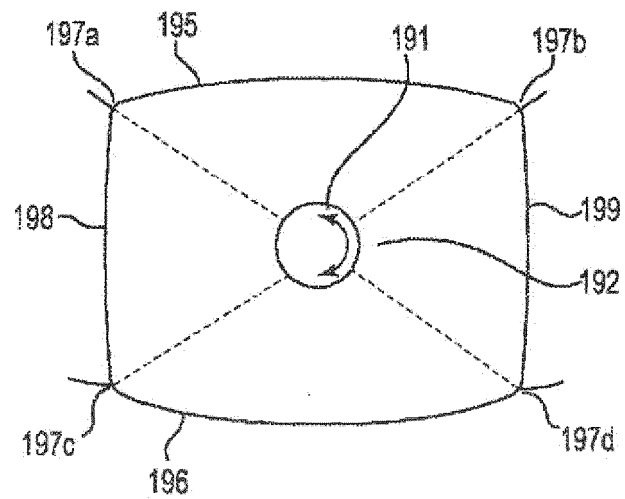


Figure 15B

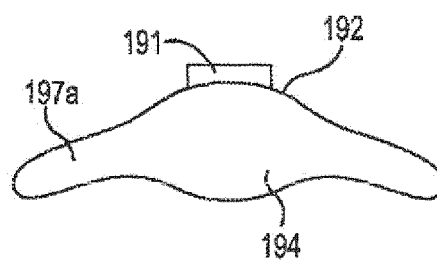


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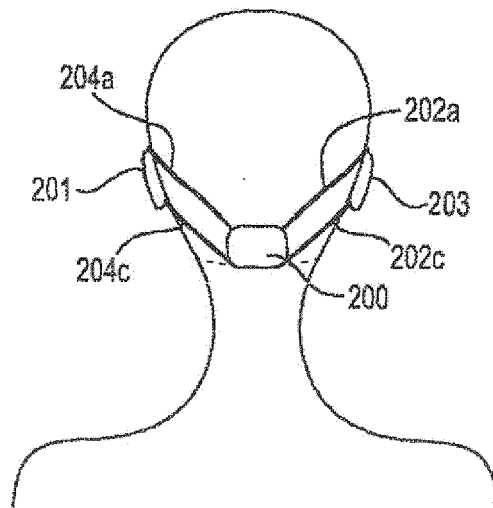


Figure 16B

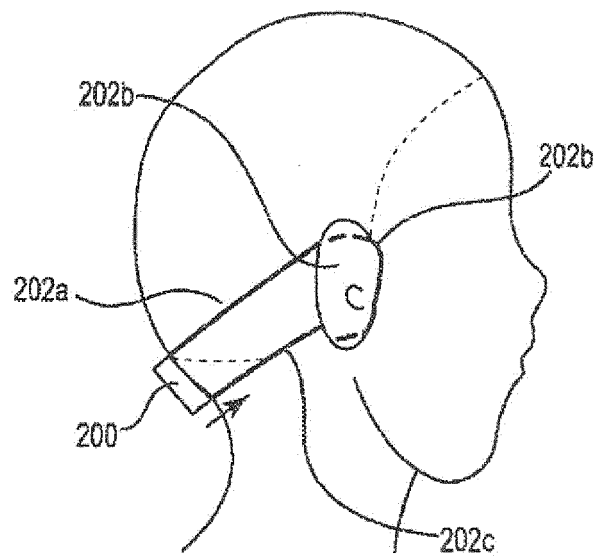


Figure 16C

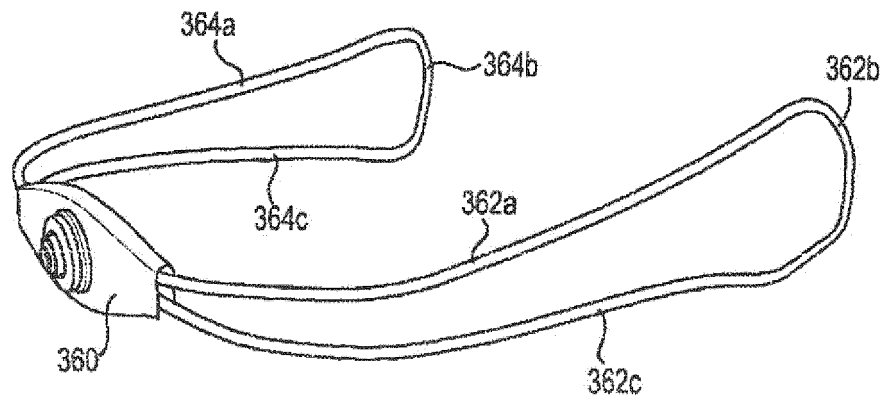


Figure 16D

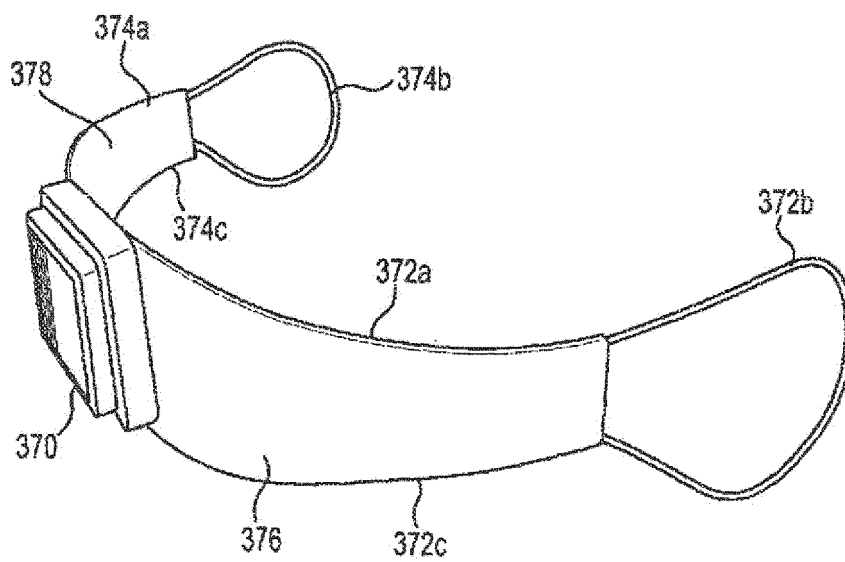


Figure 17A

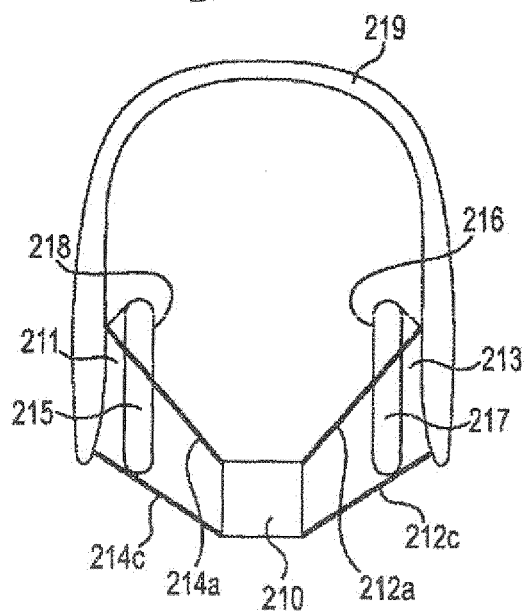


Figure 17B

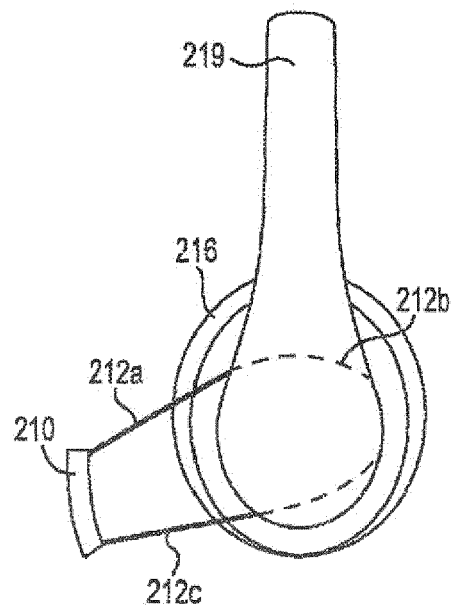


Figure 17C

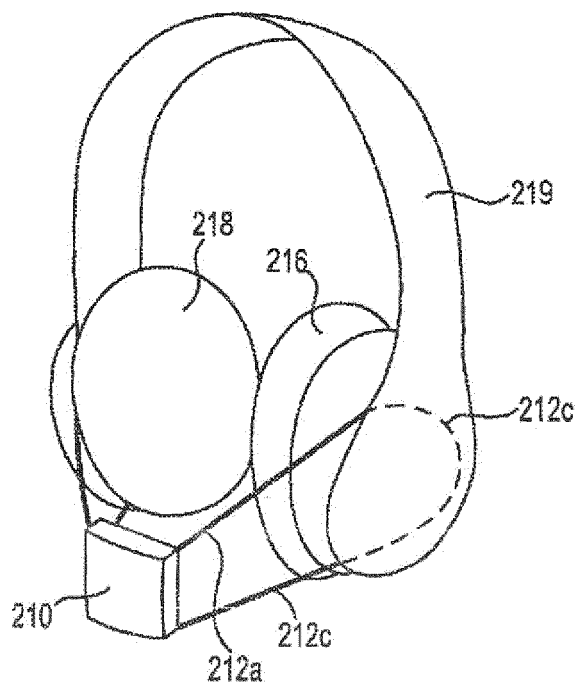


Figure 17D

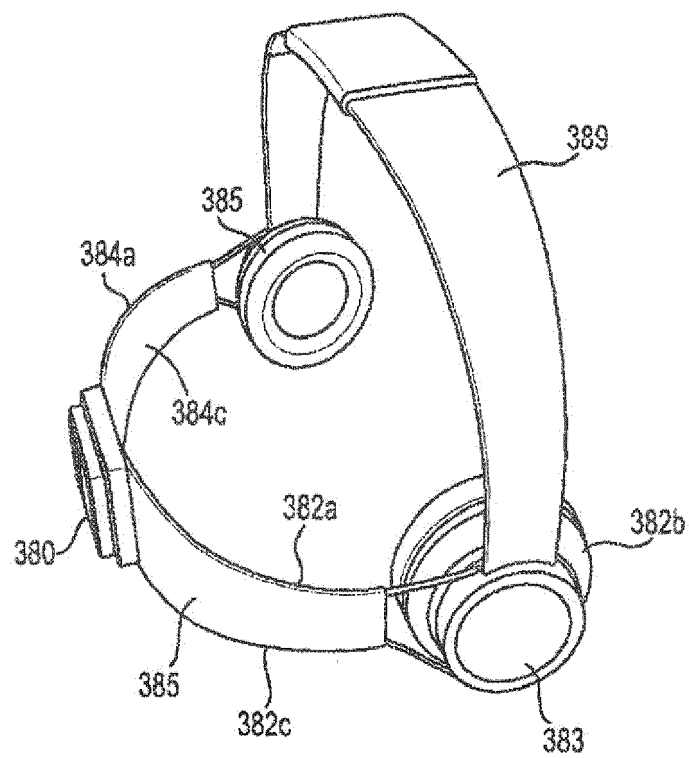


Figure 18A

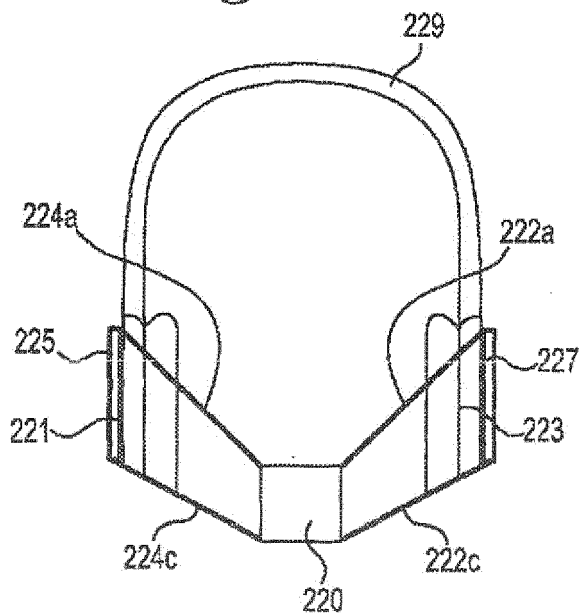


Figure 18B

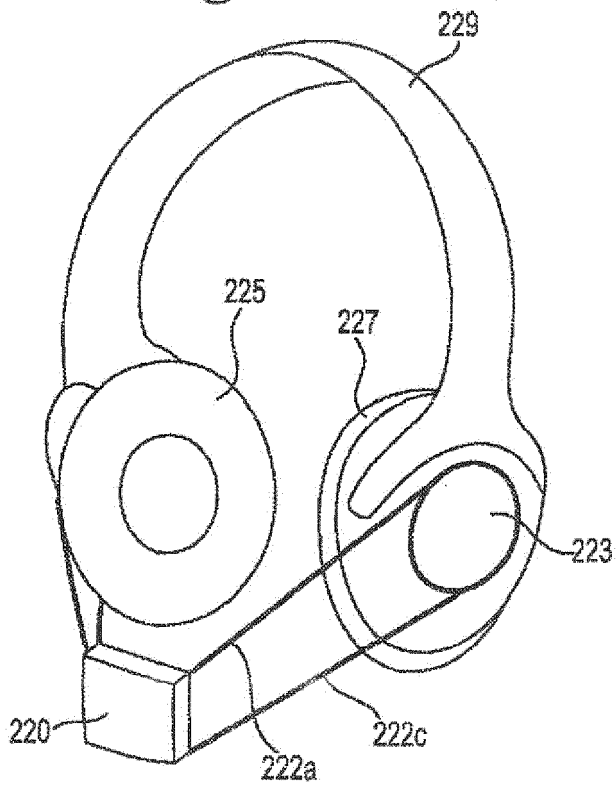


Figure 18C

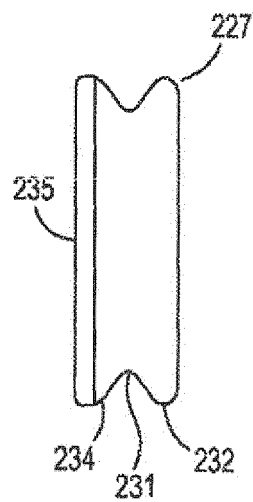


Figure 18D

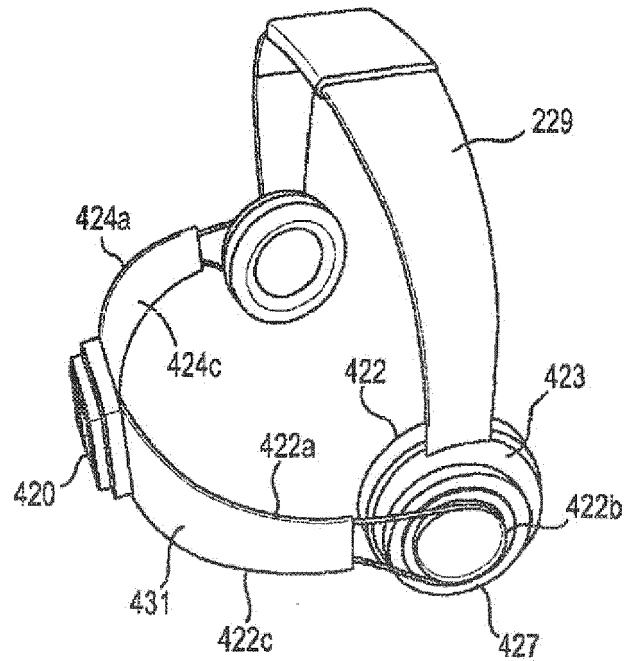


Figure 18E

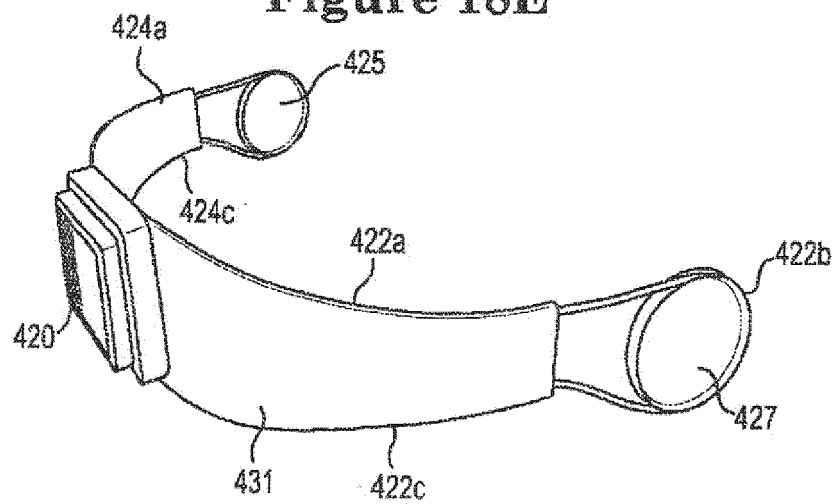


Figure 19A

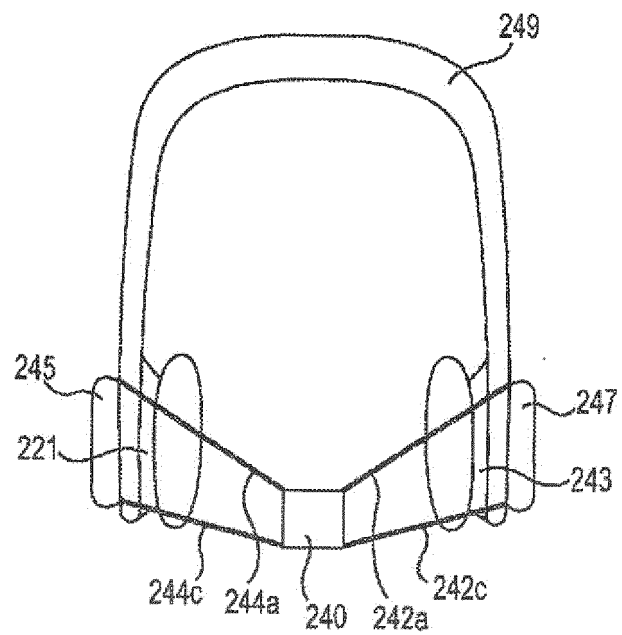


Figure 19B

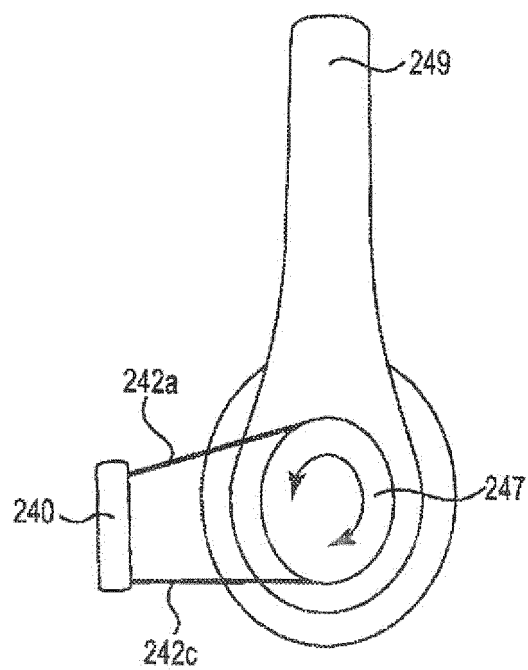


Figure 20A

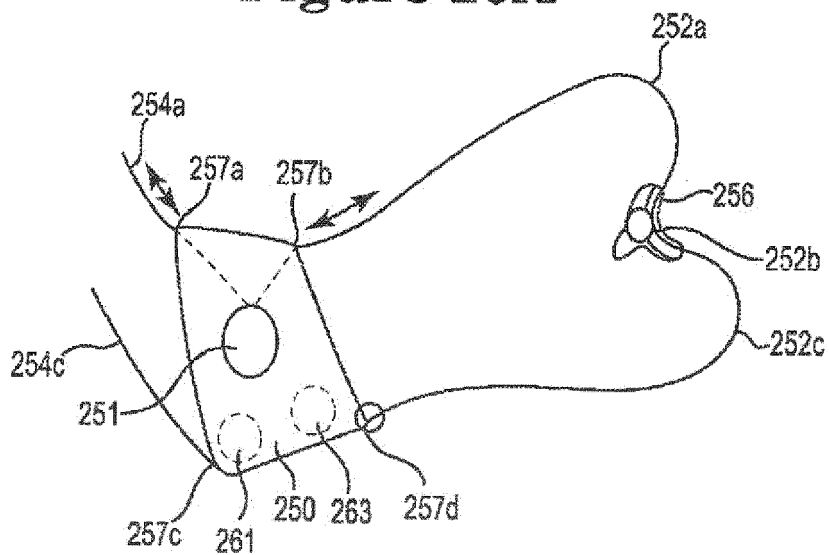


Figure 20B

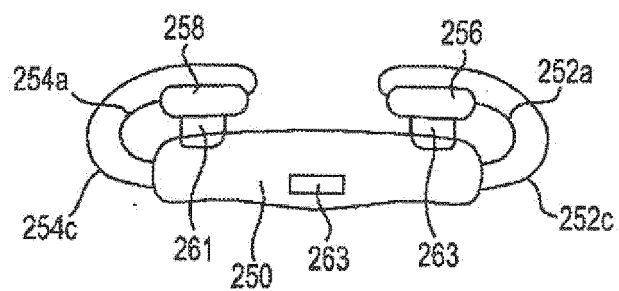


Figure 21

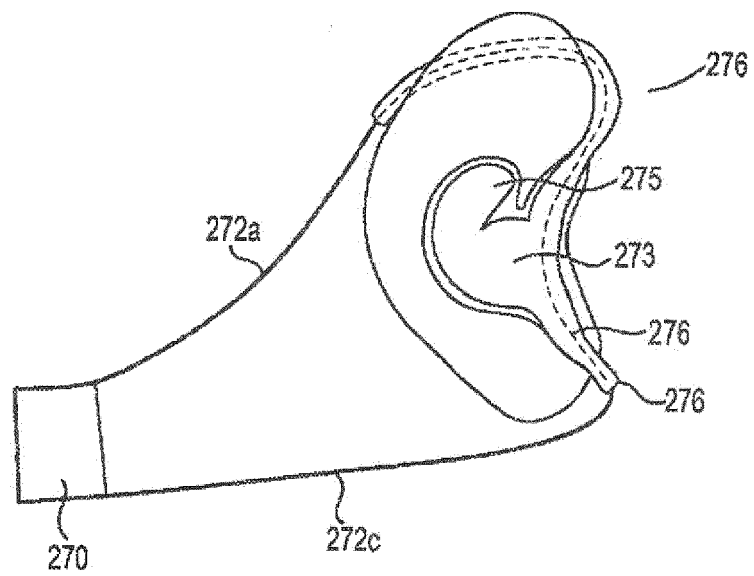


Figure 22A

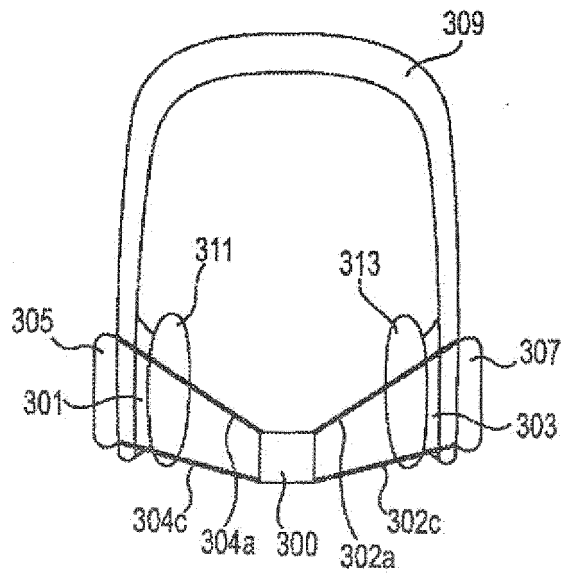


Figure 22B

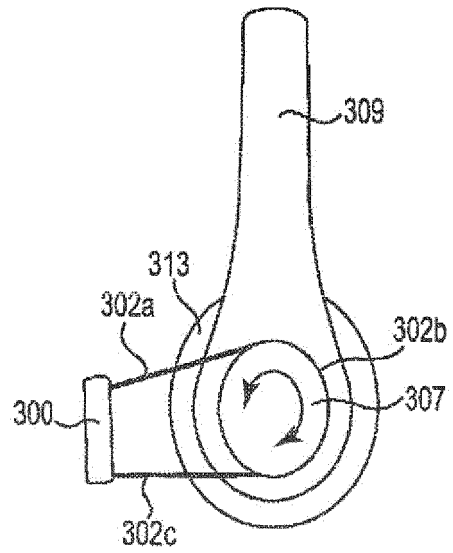


Figure 22C

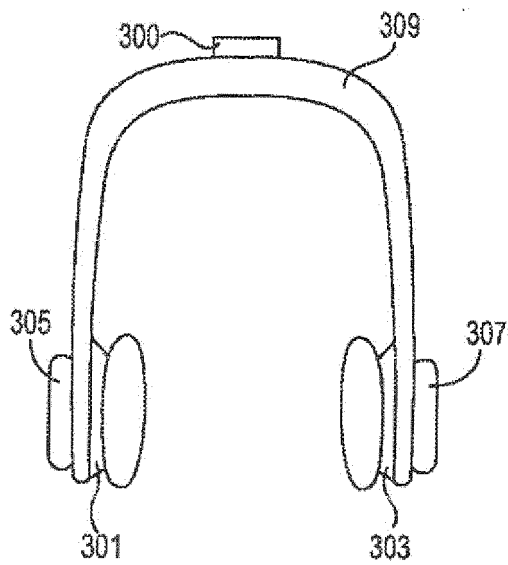


Figure 22D

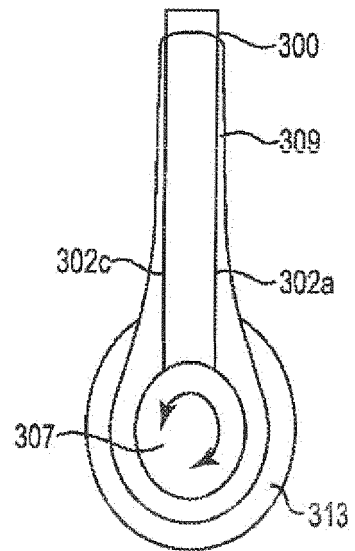


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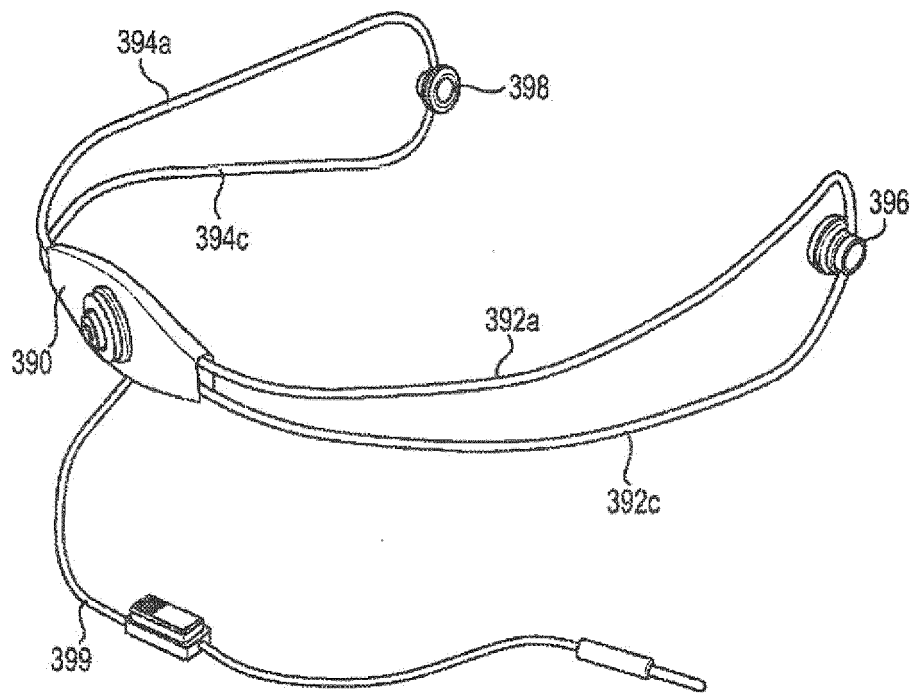


Figure 24

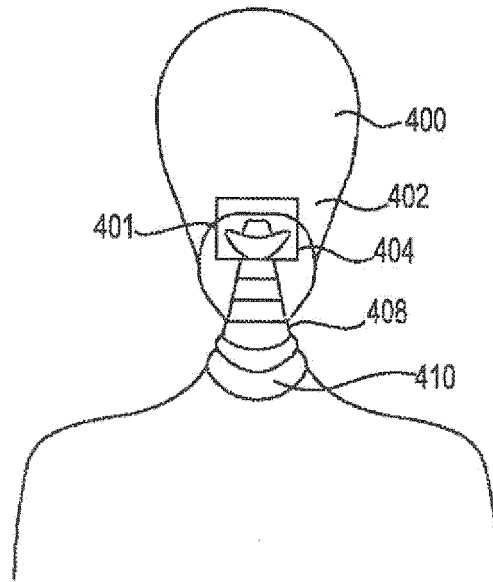
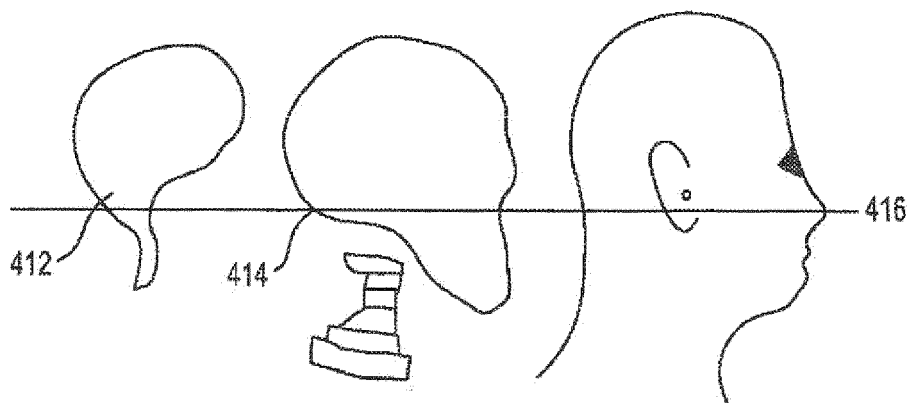


Figure 25





EUROPEAN SEARCH REPORT

Application Number
EP 19 15 4179

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Y	* claims 1-16; figures 1-12 *	2,6,8	
X	US 2011/288445 A1 (LILLYDAHL ERIK [US] ET AL) 24 November 2011 (2011-11-24) * paragraphs [0056], [0058] - [0060]; figures 1-2d *	1,3,9,12-14	
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Y	US 2009/318198 A1 (CARROLL DAVID W [US]) 24 December 2009 (2009-12-24) * claims 1-31; figures 1-29 *	2	
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The present search report has been drawn up for all claims			
Place of search Munich		Date of completion of the search 21 August 2019	Examiner Shmonin, Vladimir
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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5 This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
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