



(12) **EUROPEAN PATENT APPLICATION**  
published in accordance with Art. 153(4) EPC

(43) Date of publication:  
**04.12.2019 Bulletin 2019/49**

(51) Int Cl.:  
**F25B 1/10 (2006.01) F25B 1/00 (2006.01)**  
**F25B 1/04 (2006.01)**

(21) Application number: **17894265.2**

(86) International application number:  
**PCT/JP2017/044010**

(22) Date of filing: **07.12.2017**

(87) International publication number:  
**WO 2018/139066 (02.08.2018 Gazette 2018/31)**

(84) Designated Contracting States:  
**AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR**  
Designated Extension States:  
**BA ME**  
Designated Validation States:  
**MA MD TN**

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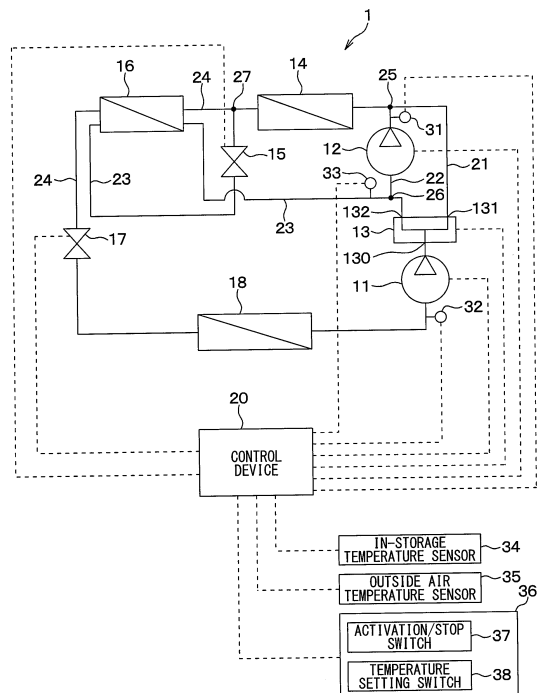
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(30) Priority: **25.01.2017 JP 2017011594**  
**13.10.2017 JP 2017199593**

(54) **REFRIGERATION CYCLE DEVICE**

(57) A refrigeration cycle device (1) has a switching unit (13) disposed on a discharge side of a first compressor (11) to switch a flow of refrigerant discharged from the first compressor to a first passage (21) or a second passage (22). A first connector (25) is provided upstream of a condenser (14), and connects the first passage (21) and the second passage (22) with each other. A second compressor (12) is disposed on a middle of the second passage (22). A third passage (23) is branched at a branch unit (27) downstream of the condenser (14), and a second connector (26) connects a part of the second passage (22) on a suction side of the second compressor (12) and a part of the third passage downstream of an intermediate heat exchanger (16).

**FIG. 1**



## Description

### CROSS REFERENCE TO RELATED APPLICATION

**[0001]** This application is based on Japanese Patent Application No. 2017-11594 filed on January 25, 2017 and Japanese Patent Application No. 2017-199593 filed on October 13, 2017, the disclosures of which are incorporated herein by reference.

### TECHNICAL FIELD

**[0002]** The present disclosure relates to a refrigeration cycle device including plural compressors.

### BACKGROUND ART

**[0003]** Conventionally, a refrigeration cycle device is known, which includes plural compressors to compress refrigerant.

**[0004]** A refrigeration cycle device described in Patent Literature 1 includes flow passage switching means for switching a connection state between two compressors to a parallel connection state or a series connection state, the flow passage switching means including six connection ports. The refrigeration cycle device connects the two compressors in series by the operation of the flow passage switching means during a cooling operation and constitutes a so-called economizer refrigeration cycle using an intermediate heat exchanger. In the economizer refrigeration cycle, part of a refrigerant flowing on the downstream side of an outdoor heat exchanger is diverted, decompressed by a capillary tube, and then introduced into the intermediate heat exchanger. The refrigerant flowing out of the intermediate heat exchanger and a refrigerant discharged from the low-stage side compressor are mixed and flow into the high-stage side compressor. Accordingly, the refrigeration cycle device reduces an enthalpy of the refrigerant to increase a cooling capacity during the cooling operation.

**[0005]** On the other hand, the refrigeration cycle device connects the two compressors in parallel by the operation of the flow passage switching means during a heating operation. At this time, the intermediate heat exchanger is used as a mere refrigerant passage.

### PRIOR ART LITERATURES

#### PATENT LITERATURE

**[0006]** Patent Literature 1 : JP H09-145189A

### SUMMARY OF INVENTION

**[0007]** However, the refrigeration cycle device described in Patent Literature 1 has a complicated structure in which the flow passage switching means switches flow passages connected to the six connection ports. Further,

in the refrigeration cycle device, piping for connecting the two compressors, the flow passage switching means, and the outdoor heat exchanger has a complicated configuration.

**[0008]** Further, in the refrigeration cycle device described in Patent Literature 1, the intermediate heat exchanger is fully utilized only when the two compressors are connected in series and used as a mere refrigerant passage when the two compressors are connected in parallel. That is, in the refrigeration cycle device, the intermediate heat exchanger is not effectively utilized.

**[0009]** It is an object of the present disclosure to provide a refrigeration cycle device that makes it possible to simplify a configuration for switching a connection state between a plurality of compressors to a series connection state or a parallel connection state and effectively utilize an intermediate heat exchanger in any connection state.

**[0010]** According to an aspect of the present disclosure, a refrigeration cycle device that cools air in a space to be cooled includes:

a first compressor that compresses and discharges a refrigerant;

a switching unit that is disposed on a discharge side of the first compressor and switches a flow of the refrigerant discharged from the first compressor to a first passage or a second passage;

a second compressor that is disposed on a middle of the second passage, and compresses and discharges the refrigerant flowing through the second passage;

a first connector that connects a part of the second passage on a discharge side of the second compressor and the first passage;

a condenser that exchanges heat between the refrigerant flowing into the condenser from the first connector and outside air;

a branch unit that divides a flow passage on an outlet side of the condenser to a third passage and a fourth passage;

a first expansion valve that is disposed on a middle of the third passage and decompresses the refrigerant flowing through the third passage;

an intermediate heat exchanger that exchanges heat between the refrigerant flowing through the third passage on a downstream side of the first expansion valve and the refrigerant flowing through the fourth passage;

a second connector that connects a part of the second passage on a suction side of the second compressor and a part of the third passage on a downstream side of the intermediate heat exchanger;

a second expansion valve that is disposed on the downstream side of the intermediate heat exchanger on the fourth passage and decompresses the refrigerant flowing through the fourth passage; and

an evaporator that is disposed on a downstream side of the second expansion valve on the fourth pas-

sage, exchanges heat between the refrigerant flowing through the fourth passage and air in the space to be cooled, and discharges the refrigerant toward a suction side of the first compressor.

**[0011]** According to the above configuration, since the refrigeration cycle device includes the first passage, the second passage, and the switching unit for switching the two passages, the refrigeration cycle device is capable of switching a connection state between the first compressor and the second compressor to a series connection state or a parallel connection state. Thus, the refrigeration cycle device makes it possible to simplify the configuration of the switching unit and the configuration of piping for switching the connection state between the plurality of compressors to a series connection state or a parallel connection state.

**[0012]** Further, in the refrigeration cycle device, the intermediate heat exchanger exchanges heat between the refrigerant flowing through the third passage on the downstream side relative to the first expansion valve and the refrigerant flowing through the fourth passage on the upstream side relative to the second expansion valve in any of the series connection state and the parallel connection state between the compressors. Thus, a subcooling degree of the refrigerant flowing through the fourth passage on the downstream side of the intermediate heat exchanger increases. Thus, the refrigeration cycle device is capable of increasing the cooling capability for cooling air in the space to be cooled by effectively utilizing the intermediate heat exchanger in any of the series connection state and the parallel connection state between the compressors.

#### BRIEF DESCRIPTION OF DRAWINGS

##### **[0013]**

FIG. 1 is a diagram illustrating the configuration of a refrigeration cycle device in a first embodiment.

FIG. 2 is a flowchart illustrating a control method of the refrigeration cycle device in the first embodiment.

FIG. 3 is a diagram illustrating a state in which a first compressor and a second compressor are connected in parallel.

FIG. 4 is a diagram illustrating a state in which the first compressor and the second compressor are connected in series.

FIG. 5 is a flowchart illustrating a control method of a refrigeration cycle device in a second embodiment.

FIG. 6 is a Mollier diagram illustrating the behavior of a refrigerant when a first compressor and a second compressor are connected in series.

FIG. 7 is a Mollier diagram illustrating the behavior of the refrigerant when the first compressor and the second compressor are connected in series in a state in which a cycle pressure difference is small.

FIG. 8 is a Mollier diagram illustrating the behavior

of the refrigerant when the first compressor and the second compressor are connected in parallel in a state in which the cycle pressure difference is small. FIG. 9 is a sectional view illustrating the configuration of a rotary compressor included in a refrigeration cycle device in a third embodiment.

FIG. 10 is an enlarged view of a part X of FIG. 9.

FIG. 11 is a sectional view illustrating the configuration of a scroll compressor included in a refrigeration cycle device in a fourth embodiment.

FIG. 12 is a sectional view taken along line XII-XII of FIG. 11.

FIG. 13 is an explanatory diagram describing the operation of the scroll compressor.

FIG. 14 is a flowchart illustrating the operation of a refrigeration cycle device in a fifth embodiment.

FIG. 15 is a graph illustrating an example of a transition of an in-storage temperature by the operation of the refrigeration cycle device in the fifth embodiment.

FIG. 16 is a graph illustrating an example of a transition of an in-storage temperature by the operation of a refrigeration cycle device of a comparative example.

FIG. 17 is a diagram illustrating the configuration of a refrigeration cycle device in a sixth embodiment.

FIG. 18 is a flowchart illustrating the operation of the refrigeration cycle device in the sixth embodiment.

FIG. 19 is a graph illustrating the relationship between a rotation speed of a first compressor included in a refrigeration cycle device in a seventh embodiment and a first necessary pressure difference necessary for avoiding vane failure.

FIG. 20 is a graph illustrating the relationship between a rotation speed of a second compressor included in the refrigeration cycle device in the seventh embodiment and a second necessary pressure difference necessary for avoiding vane failure.

#### DETAILED DESCRIPTION

**[0014]** Hereinafter, embodiments will be described according to the drawings. Same or equivalent portions among respective embodiments below are labeled with same reference numerals in the drawings.

##### First Embodiment

**[0015]** A first embodiment will be described. A refrigeration cycle device of the first embodiment is used in a refrigerator which cools air in a freezer as a space to be cooled and has a function of cooling an in-storage temperature of the freezer to a very low temperature, for example, approximately -30°C to -10°C.

**[0016]** As illustrated in FIG. 1, the refrigeration cycle device 1 includes a first compressor 11, a second compressor 12, a switching unit 13, a condenser 14, a first expansion valve 15, an intermediate heat exchanger 16,

a second expansion valve 17, and an evaporator 18 which are connected through, for example, pipes. For example, a fluorocarbon refrigerant such as R404A can be employed as a refrigerant circulating through the refrigeration cycle device 1. Each component of the refrigeration cycle device 1 is driven and controlled by a control device 20. In FIG. 1, a signal line between the control device 20 and each component is indicated by a broken line.

**[0017]** The first compressor 11 and the second compressor 12 are both electric compressors. Each of the first compressor 11 and the second compressor 12 includes a refrigerant compression mechanism (not illustrated) and an electric motor (not illustrated) for rotating the refrigerant compression mechanism. The refrigerant compression mechanism is driven to rotate by the electric motor to compress the refrigerant sucked through a suction port and discharge the refrigerant through a discharge port. The refrigerant compression mechanism is a fixed displacement compression mechanism whose discharge capacity is fixed. For example, a rotary or scroll compression mechanism can be employed as the refrigerant compression mechanism. The electric motor is driven and controlled by the control device 20. A refrigerant discharge amount of each of the first compressor 11 and the second compressor 12 is varied by controlling a rotation speed of the electric motor by the control device 20.

**[0018]** The switching unit 13 is disposed on the discharge side of the first compressor 11. The switching unit 13 of the present embodiment is a flow passage switching valve which includes an inflow port 130, a first outflow port 131, and a second outflow port 132. When the switching unit 13 causes the inflow port 130 and the first outflow port 131 to communicate with each other, the switching unit 13 interrupts communication between the inflow port 130 and the second outflow port 132. When the switching unit 13 interrupts communication between the inflow port 130 and the first outflow port 131, the switching unit 13 causes the inflow port 130 and the second outflow port 132 to communicate with each other. The switching unit 13 is, for example, a three-way valve.

**[0019]** The inflow port 130 is connected to a passage on the discharge side of the first compressor 11. The first outflow port 131 is connected to a first passage 21, and the second outflow port 132 is connected to a second passage 22. Thus, the switching unit 13 is capable of switching the flow of the refrigerant discharged from the first compressor 11 to the first passage 21 or the second passage 22.

**[0020]** The second compressor 12 is disposed on the middle of the second passage 22. The second compressor 12 compresses and discharges the refrigerant flowing through the second passage 22.

**[0021]** A part of the second passage 22 on the discharge side of the second compressor 12, a part of the first passage 21 on the side opposite to the switching unit 13, and a passage on the inlet side of the condenser 14 are connected by a first connector 25 which is a three-

way joint. Accordingly, the refrigerant flowing through the first passage 21 or the second passage 22 flows into the condenser 14 via the first connector 25.

**[0022]** In the present embodiment, the first passage 21 connects the first outflow port 131 of the switching unit 13 and the first connector 25 to each other. The second passage 22 connects the second outflow port 132 of the switching unit 13 and the first connector 25 to each other.

**[0023]** On the second passage 22, a second connector 26 which is a three-way joint is disposed between the second outflow port 132 of the switching unit 13 and a suction port of the second compressor 12. The second connector 26 connects the second passage 22 and a third passage 23 (described below). Thus, the second connector 26 connects a part of the second passage 22 on the suction side of the second compressor 12 and a part of the third passage 23 on the downstream side of the intermediate heat exchanger 16.

**[0024]** The first connector 25 and the second connector 26 may include plural pipes joined together or plural flow passages formed on a metal block or a resin block.

**[0025]** The condenser 14 is a radiation heat exchanger which exchanges heat between the refrigerant flowing through a refrigerant passage (not illustrated) formed inside the condenser 14 and air outside the freezer (that is, the outside air) to radiate heat of the high-pressure refrigerant to the outside air. The high-pressure refrigerant flowing through the refrigerant passage inside the condenser 14 is cooled and condensed by radiating heat to the outside air.

**[0026]** The flow passage on the outlet side of the condenser 14 is divided into the third passage 23 and a fourth passage 24 by a branch unit 27. That is, the passage on the outlet side of the condenser 14, the third passage 23, and the fourth passage 24 are connected by the branch unit 27 which is a three-way joint. Accordingly, the refrigerant flowing out of the outlet side of the condenser 14 is divided into the third passage 23 and the fourth passage 24. The branch unit 27 may include plural pipes joined together or plural flow passages formed on a metal block or a resin block.

**[0027]** In the present embodiment, the third passage 23 connects the branch unit 27 and the second connector 26 to each other. The fourth passage 24 connects the branch unit 27 and a suction port of the first compressor 11 to each other.

**[0028]** The first expansion valve 15 for decompressing the refrigerant flowing through the third passage 23 is disposed on the middle of the third passage 23. The refrigerant decompressed by the first expansion valve 15 becomes a gas-liquid two-phase state and flows into the intermediate heat exchanger 16. That is, the first expansion valve 15 is disposed on the upstream side of the intermediate heat exchanger 16 on the third passage 23.

**[0029]** On the other hand, the refrigerant flowing through the fourth passage 24 also flows into the intermediate heat exchanger 16. On the fourth passage 24,

the second expansion valve 17 for decompressing the refrigerant flowing through the fourth passage 24 is disposed on the downstream side of the intermediate heat exchanger 16.

**[0030]** The first expansion valve 15 and the second expansion valve 17 are flow control valves capable of mechanically or electrically controlling a refrigerant flow rate. For example, the first expansion valve 15 changes a valve opening degree by a mechanical mechanism to control the refrigerant flow rate on the basis of the temperature and the pressure of the refrigerant on the outlet side of the intermediate heat exchanger 16. The second expansion valve 17 changes a valve opening degree by a mechanical mechanism to control the refrigerant flow rate on the basis of the temperature and the pressure of the refrigerant on the outlet side of the evaporator 18.

**[0031]** In the intermediate heat exchanger 16, heat is exchanged between the refrigerant flowing through the third passage 23 on the downstream side relative to the first expansion valve 15 and the refrigerant flowing through the fourth passage 24 on the upstream side relative to the second expansion valve 17. That is, in the intermediate heat exchanger 16, heat is exchanged between the refrigerant that has been decompressed by the first expansion valve 15 and brought into a gas-liquid two-phase state on the third passage 23 and the high-temperature and high-pressure refrigerant flowing through the fourth passage 24. Accordingly, a subcooling degree of the refrigerant flowing through the fourth passage 24 increases.

**[0032]** The intermediate heat exchanger 16 illustrated in FIG. 1 is a counterflow heat exchanger in which a flow direction of the refrigerant flowing through the third passage 23 is opposite to a flow direction of the refrigerant flowing through the fourth passage 24. In the intermediate heat exchanger 16, the refrigerant flowing through the third passage 23 and the refrigerant flowing through the fourth passage 24 exchange heat without being mixed. The intermediate heat exchanger 16 may be a parallel flow heat exchanger in which the flow direction of the refrigerant flowing through the third passage 23 is the same as the flow direction of the refrigerant flowing through the fourth passage 24.

**[0033]** The refrigerant flowing through the third passage 23 on the downstream side of the intermediate heat exchanger 16 flows into the second passage 22 through the second connector 26. A check valve (not illustrated) may be disposed between the intermediate heat exchanger 16 and the second connector 26 on the third passage 23.

**[0034]** On the other hand, the refrigerant flowing through the fourth passage 24 on the downstream side of the intermediate heat exchanger 16 is decompressed by the second expansion valve 17 and brought into a gas-liquid two-phase state, and flows into the evaporator 18.

**[0035]** The evaporator 18 is disposed on the downstream side of the second expansion valve 17 on the

fourth passage 24. In the evaporator 18, heat is exchanged between the refrigerant that has been decompressed by the second expansion valve 17 and brought into a gas-liquid two-phase state on the fourth passage 24 and air circulating through the freezer as the space to be cooled. Accordingly, air in the space to be cooled is cooled. A part of the fourth passage 24 on the downstream side of the evaporator 18 is connected to the suction port of the first compressor 11. Thus, the refrigerant flowing out of the evaporator 18 toward the first compressor 11 is sucked into the suction port of the first compressor 11.

**[0036]** The refrigeration cycle device 1 is provided with a plurality of pressure sensors for detecting the pressure of the refrigerant. Specifically, a first pressure sensor 31 is disposed on a part of the second passage 22 on the discharge side of the second compressor 12. The first pressure sensor 31 detects the pressure of the refrigerant discharged from the second compressor 12. The first pressure sensor 31 only needs to be disposed on a passage between the discharge side of the second compressor 12 and the second expansion valve 17.

**[0037]** A second pressure sensor 32 is disposed on a part of the fourth passage 24 on the downstream side of the evaporator 18. The second pressure sensor 32 detects the pressure of the refrigerant decompressed by the second expansion valve 17. The second pressure sensor 32 only needs to be disposed on a passage between the downstream side of the second expansion valve 17 and the first compressor 11.

**[0038]** A third pressure sensor 33 is disposed on a part of the third passage 23 on the downstream side of the intermediate heat exchanger 16. The third pressure sensor 33 detects the pressure of the refrigerant decompressed by the first expansion valve 15. The third pressure sensor 33 only needs to be disposed on a passage between the downstream side of the first expansion valve 15 and the second compressor 12.

**[0039]** All detection signals output from the first to third pressure sensors 33 are input to the control device 20.

**[0040]** The control device 20 includes a microcomputer which includes a CPU and a memory such as a ROM and a RAM, and a peripheral circuit thereof. The control device 20 performs various operations and processes in accordance with a control program stored in the memory to control the operation of a device to be controlled which is connected to the output side. The memory of the control device 20 includes a non-transitory tangible storage medium.

**[0041]** A detection signal of an in-storage temperature sensor 34 which detects an air temperature  $T_{fr}$  in the space to be cooled and a detection signal of an outside air temperature sensor 35 which detects the temperature of the outside air which exchanges heat with the high-pressure refrigerant in the condenser 14 are input to the control device 20.

**[0042]** The control device 20 is electrically connected to an operation panel 36. The operation panel 36 is pro-

vided with an activation/stop switch 37 which outputs a start request signal or a stop request signal for the freezer and a temperature setting switch 38 for setting a set temperature  $T_{set}$  which is set as a target value for cooling the air temperature in the space to be cooled. An operation signal of the activation/stop switch 37 and an operation signal of the temperature setting switch 38 are also input to the control device 20.

**[0043]** Hereinbelow, the operation of the refrigeration cycle device 1 of the first embodiment will be described with reference to a flowchart of FIG. 2. FIG. 2 is a flowchart illustrating a control process executed by the control device 20.

**[0044]** The control process is started when the activation/stop switch 37 disposed on the operation panel 36 outputs the start request signal. First, in step S10, an initialization process of the control device 20 is performed. Next, in step S20, the control device 20 reads a detection signal of the in-storage temperature sensor 34, a detection signal of the outside air temperature sensor 35, an operation signal of the temperature setting switch 38, and the like.

**[0045]** Then, in step S30, the control device 20 determines whether the difference between the air temperature  $T_{fr}$  in the space to be cooled and the set temperature  $T_{set}$  is larger than a predetermined temperature  $T_{th}$ . The predetermined temperature  $T_{th}$  is appropriately determined in advance by, for example, an experiment and stored in the memory of the control device 20. When the difference between the air temperature  $T_{fr}$  in the space to be cooled and the set temperature  $T_{set}$  is larger than the predetermined temperature  $T_{th}$ , the control device 20 determines that a cool down mode which requires a large cooling capacity should be executed and shifts the process to step S40.

**[0046]** In step S40, the control device 20 drives the switching unit 13 so that communication between the inflow port 130 and the second outflow port 132 of the switching unit 13 is interrupted and the inflow port 130 and the first outflow port 131 communicate with each other. That is, the control device 20 drives the switching unit 13 to bring the first compressor 11 and the second compressor 12 into a parallel connection state. The state at this time is illustrated in FIG. 3. In FIG. 3, a part of the second passage 22 where no refrigerant flows is indicated by a broken line.

**[0047]** In the state in which the first compressor 11 and the second compressor 12 are connected in parallel, the refrigerant discharged from the first compressor 11 flows to the first passage 21 without flowing to the second passage 22. Thus, the second compressor 12 which is disposed on the second passage 22 compresses only the refrigerant flowing into the second compressor 12 from the third passage 23. In the intermediate heat exchanger 16, heat is exchanged between the refrigerant flowing through the third passage 23 and the refrigerant flowing through the fourth passage 24. Accordingly, the subcooling degree of the refrigerant flowing through the fourth

passage 24 on the downstream side of the intermediate heat exchanger 16 increases. Thus, the refrigeration cycle device 1 is capable of increasing the cooling capacity.

**[0048]** On the other hand, when the difference between the air temperature  $T_{fr}$  in the space to be cooled and the set temperature  $T_{set}$  is smaller than the predetermined temperature  $T_{th}$  in step S30, the control device 20 determines that an in-range mode which requires fine capacity control rather than a large cooling capacity should be executed. Then, the control device 20 shifts the process to step S50.

**[0049]** In step S50, the control device 20 drives the switching unit 13 so that communication between the inflow port 130 and the first outflow port 131 of the switching unit 13 is interrupted and the inflow port 130 and the second outflow port 132 communicate with each other. That is, the control device 20 brings the first compressor 11 and the second compressor 12 into a series connection state. That state at this time is illustrated in FIG. 4. In FIG. 4, a part of the first passage 21 where no refrigerant flows is indicated by a broken line.

**[0050]** In the state in which the first compressor 11 and the second compressor 12 are connected in series, the refrigerant discharged from the first compressor 11 flows to the second passage 22 without flowing to the first passage 21. Thus, the second compressor 12 which is disposed on the second passage 22 compresses a mixture of the refrigerant discharged from the first compressor 11 and the refrigerant flowing into the second compressor 12 from the third passage 23. At this time, the control device 20 controls the first expansion valve 15 so that the pressure of the refrigerant on the downstream side of the first expansion valve 15 on the third passage 23 and the pressure of the refrigerant discharged from the first compressor 11 become equal to or close to each other. Further, the control device 20 controls the rotation speed of each of the first compressor 11 and the second compressor 12 so that a refrigerant compression ratio by the first compressor 11 and a refrigerant compression ratio by the second compressor 12 become equal to or close to each other. Thus, it is possible to reduce the refrigerant compression ratio by each of the first compressor 11 and the second compressor 12, which improves a refrigerant compression efficiency of each of the first compressor 11 and the second compressor 12. Thus, the refrigeration cycle device 1 is capable of improving a coefficient of performance (COP).

**[0051]** Next, in step S60, when no stop request signal has been output to the control device 20 from the operation panel 36, the control device 20 returns the process to step S20 after an elapse of a predetermined control period. On the other hand, when a stop request signal has been output to the control device 20 from the operation panel 36, the control device 20 stops the operation of each device to be controlled to stop the entire system of the refrigerator.

**[0052]** The refrigeration cycle device 1 of the first embodiment described above is capable of exhibiting excel-

lent effects as described below by the above configuration and operation.

**[0053]**

(1) The refrigeration cycle device 1 of the first embodiment includes the switching unit 13 which is disposed on the discharge side of the first compressor 11 and switches the flow of the refrigerant discharged from the first compressor 11 to the first passage 21 or the second passage 22. The first passage 21 and the second passage 22 are connected by the first connector 25 which is disposed on the upstream side of the condenser 14. The second compressor 12 is disposed on the middle of the second passage 22. The part of the second passage 22 on the suction side of the second compressor 12 and the part of the third passage 23 on the downstream side of the intermediate heat exchanger 16 are connected by the second connector 26.

According to the above configuration, since the refrigeration cycle device 1 includes the first passage 21, the second passage 22, and the switching unit 13, the refrigeration cycle device 1 is capable of switching a connection state between the two compressors 11, 12 to a series connection state or a parallel connection state. Thus, the refrigeration cycle device 1 makes it possible to simplify the configuration of the switching unit 13 and the configuration of piping for switching the connection state between the two compressors 11, 12 to a series connection state or a parallel connection state.

Further, in the refrigeration cycle device 1, the intermediate heat exchanger 16 exchanges heat between the refrigerant flowing through the third passage 23 on the downstream side relative to the first expansion valve 15 and the refrigerant flowing through the fourth passage 24 on the upstream side relative to the second expansion valve 17 in any of the series connection state and the parallel connection state between the two compressors 11, 12. Thus, the subcooling degree of the refrigerant flowing through the fourth passage 24 on the downstream side of the intermediate heat exchanger 16 increases. Thus, the refrigeration cycle device 1 is capable of increasing a cooling capability for cooling air in the space to be cooled by effectively utilizing the intermediate heat exchanger 16 in any of the series connection state and the parallel connection state between the compressors 11, 12.

(2) In the first embodiment, when the difference between the air temperature  $T_{fr}$  in the space to be cooled and the set temperature  $T_{set}$  is smaller than the predetermined temperature  $T_{th}$ , the control device 20 controls the switching unit 13 so that the refrigerant discharged from the first compressor 11 flows to the second passage 22. When the difference between the air temperature  $T_{fr}$  in the space to be cooled and the set temperature  $T_{set}$  is larger than

the predetermined temperature  $T_{th}$ , the control device 20 controls the switching unit 13 so that the refrigerant discharged from the first compressor 11 flows to the first passage 21.

**[0054]** According to the above configuration, the control device 20 connects the two compressors 11, 12 in series during the in-range mode which does not require a large cooling capacity. Accordingly, it is possible to reduce the refrigerant compression ratio by each of the compressors 11, 12, which improves the refrigerant compression efficiency of each of the compressors 11, 12. Thus, the refrigeration cycle device 1 is capable of improving the coefficient of performance.

**[0055]** On the other hand, the control device 20 connects the two compressors 11, 12 in parallel during the cool down mode which requires a large cooling capacity. Accordingly, it is possible to increase the subcooling degree of the refrigerant flowing through the fourth passage 24 on the downstream side of the intermediate heat exchanger 16. Thus, the refrigeration cycle device 1 is capable of increasing the cooling capacity to bring the air temperature  $T_{fr}$  in the space to be cooled close to the set temperature  $T_{set}$  in a short time.

**Second Embodiment**

**[0056]** A second embodiment will be described. In the second embodiment, the operation of the refrigeration cycle device 1 of the first embodiment is modified. The other configuration of the second embodiment is similar to the first embodiment. Thus, only a part different from that of the first embodiment will be described.

**[0057]** FIG. 5 is a flowchart illustrating a control process executed by a control device 20 of the second embodiment.

**[0058]** The control process is started when a start request signal is output by the activation/stop switch 37 of the operation panel 36.

**[0059]** First, in step S10, an initialization process of the control device 20 is performed. Next, in step S21, the control device 20 reads a detection signal of the first pressure sensor 31 and a detection signal of the second pressure sensor 32. Then, the control device 20 calculates the difference between a pressure detected by the detection signal of the first pressure sensor 31 and a pressure detected by the second pressure sensor 32 (hereinafter, referred to as the "cycle pressure difference  $\Delta P$ ").

**[0060]** Then, in step S31, the control device 20 determines whether the cycle pressure difference  $\Delta P$  is smaller than a predetermined pressure  $P_{th}$ . The predetermined pressure  $P_{th}$  is appropriately set in advance by, for example, an experiment and stored in the memory of the control device 20. When the cycle pressure difference  $\Delta P$  is larger than the predetermined pressure  $P_{th}$ , the control device 20 shifts the process to step S50.

**[0061]** In step S50, the control device 20 drives the

switching unit 13 so that communication between the inflow port 130 and the first outflow port 131 of the switching unit 13 is interrupted and the inflow port 130 and the second outflow port 132 communicate with each other. That is, the control device 20 brings the first compressor 11 and the second compressor 12 into a series connection state. FIG. 6 is a Mollier diagram illustrating the behavior of the refrigerant flowing through the refrigeration cycle device 1 when the first compressor 11 and the second compressor 12 are connected in series. In FIG. 6, the cycle pressure difference  $\Delta P$  is indicated by arrow  $\Delta P1$ .

**[0062]** In a state in which the first compressor 11 and the second compressor 12 are connected in series, the control device 20 controls the rotation speed of each of the first compressor 11 and the second compressor 12 so that the refrigerant compression ratio by the first compressor 11 and the refrigerant compression ratio by the second compressor 12 become equal to or close to each other. Thus, it is possible to reduce the refrigerant compression ratio by each of the first compressor 11 and the second compressor 12, which improves a refrigerant compression efficiency of each of the first compressor 11 and the second compressor 12.

**[0063]** FIG. 7 illustrates a state in which the first compressor 11 and the second compressor 12 are connected in series and the cycle pressure difference  $\Delta P$  is small. In FIG. 7, the cycle pressure difference  $\Delta P$  is indicated by arrow  $\Delta P2$ . The cycle pressure difference  $\Delta P2$  illustrated in FIG. 7 is smaller than the cycle pressure difference  $\Delta P1$  illustrated in FIG. 6. In order to mix the refrigerant on the downstream side of the intermediate heat exchanger 16 on the third passage 23 and the refrigerant on the discharge side of the first compressor 11, the refrigerant pressure on the downstream side relative to the first expansion valve 15 on the third passage 23 cannot be made lower than the refrigerant pressure on the discharge side of the first compressor 11. Thus, as illustrated in FIG. 7, when the cycle pressure difference  $\Delta P2$  becomes small, it is difficult to increase the subcooling degree of the refrigerant flowing through the fourth passage 24 inside the intermediate heat exchanger 16.

**[0064]** Thus, in the second embodiment, when the cycle pressure difference  $\Delta P$  is smaller than the predetermined pressure  $P_{th}$  in step S31, the control device 20 shifts the process to step S40. In step S40, the control device 20 drives the switching unit 13 so that communication between the inflow port 130 and the second outflow port 132 of the switching unit 13 is interrupted, and the inflow port 130 and the first outflow port 131 communicate with each other. That is, the control device 20 brings the first compressor 11 and the second compressor 12 into a parallel connection state. FIG. 8 is a Mollier diagram illustrating the behavior of the refrigerant flowing through the refrigeration cycle device 1 when the first compressor 11 and the second compressor 12 are connected in parallel. In FIG. 8, the cycle pressure difference  $\Delta P$  is indicated by arrow  $\Delta P2$ . The cycle pressure differ-

ence  $\Delta P2$  illustrated in FIG. 7 is equal to the cycle pressure difference  $\Delta P2$  illustrated in FIG. 8.

**[0065]** In the state in which the first compressor 11 and the second compressor 12 are connected in parallel, the control device 20 reduces the pressure of the refrigerant flowing through the third passage 23 inside the intermediate heat exchanger 16 to be lower than the pressure of the refrigerant on the discharge side of the first compressor 11. Accordingly, the control device 20 increases the subcooling degree of the refrigerant flowing through the fourth passage 24 inside the intermediate heat exchanger 16. Thus, the refrigeration cycle device 1 is capable of maintaining the cooling capability for cooling air in the space to be cooled even when the cycle pressure difference  $\Delta P2$  is small.

**[0066]** In this case, since the cycle pressure difference  $\Delta P2$  is small, an increase in the refrigerant compression ratio by each of the first compressor 11 and the second compressor 12 is prevented. Thus, an increase in energy consumption of each of the first compressor 11 and the second compressor 12 is small.

**[0067]** When a rotary compression mechanism is employed as each of the first compressor 11 and the second compressor 12, it is possible to prevent a so-called vane jumping phenomenon in which a vane cannot follow the rotation of a roller by connecting the first compressor 11 and the second compressor 12 in parallel. This will be described in a third embodiment described below.

**[0068]** When a scroll compression mechanism is employed as each of the first compressor 11 and the second compressor 12, it is possible to prevent excessive compression of the refrigerant by connecting the first compressor 11 and the second compressor 12 in parallel. This will be described in a fourth embodiment described below.

**[0069]** Step S60 is the same as the process described in the first embodiment. Thus, description thereof will be omitted.

**[0070]** In the second embodiment described above, when the cycle pressure difference  $\Delta P1$  is larger than the predetermined pressure  $P_{th}$ , the control device 20 controls the switching unit 13 so that the refrigerant discharged from the first compressor 11 flows to the second passage 22. Accordingly, the first compressor 11 and the second compressor 12 are connected in series. Thus, the refrigeration cycle device 1 is capable of improving the refrigerant compression efficiency of each of the two compressors 11, 12 and improving the coefficient of performance of the refrigeration cycle device 1.

**[0071]** On the other hand, when the cycle pressure difference  $\Delta P2$  is smaller than the predetermined pressure  $P_{th}$ , the control device 20 controls the switching unit 13 so that the refrigerant discharged from the first compressor 11 flows to the first passage 21. Accordingly, the first compressor 11 and the second compressor 12 are connected in parallel. Thus, the refrigeration cycle device 1 is capable of increasing the cooling capability for cooling air in the space to be cooled even when the cycle pres-



sure difference  $\Delta P_2$  is small.

### Third Embodiment

**[0072]** A third embodiment will be described. The third embodiment is an example of the configuration of the compressor included in the refrigeration cycle device 1 described in the first and second embodiments. The other configuration is similar to that of the first and second embodiments. Thus, in the third embodiment, the configuration of the compressor will be described.

**[0073]** At least one of a first compressor 11 and a second compressor 12 included in a refrigeration cycle device 1 of the third embodiment is a rotary vane compressor (hereinbelow, referred to as the rotary compressor). As illustrated in FIGS. 9 and 10, a rotary compressor 40 includes a cylinder 41 which includes an inner wall having a cylindrical shape, a roller 42 which is disposed inside the cylinder 41, and a vane 43. In FIG. 10, the cylinder 41 and a pump chamber 45 are not illustrated. The vane 43 is reciprocally disposed inside a hole formed on the cylinder 41. The vane 43 has a tip 48 which is in sliding contact with an outer wall of the roller 42, the outer wall being located on the outer side in the radial direction, to partition the pump chamber 45 which is formed between an inner wall of the cylinder 41 and the outer wall of the roller 42.

**[0074]** In the rotary compressor 40, the roller 42 swingably rotates in such a manner that a sliding contact point 44 between the inner wall of the cylinder 41 and the outer wall of the roller 42 moves in the circumferential direction. When the sliding contact point 44 between the inner wall of the cylinder 41 and the outer wall of the roller 42 moves by  $360^\circ$ , the refrigerant is sucked into the pump chamber 45 through a suction port 46. Then, when the sliding contact point 44 further rotates by  $360^\circ$ , the refrigerant in the pump chamber 45 is compressed, and the high-pressure refrigerant is discharged through a discharge port 47.

**[0075]** Typically, in the rotary compressor 40, a pressure difference between the pressure of the refrigerant sucked through the suction port 46 and the pressure of the refrigerant discharged through the discharge port 47 is used as a force that presses the vane 43 against the outer wall of the roller 42 (that is, the back pressure of the vane 43). Thus, when the roller 42 rotates at high speed and the pressure difference is low, the vane 43 cannot follow the rotation of the roller 42, and a so-called vane jumping phenomenon is prone to occur. When the vane jumping occurs, noise increases, and an efficiency as a compressor is also reduced, which may result in abnormal wear of the roller 42. In the following description, the pressure of the refrigerant sucked through the suction port 46 is referred to as the suction pressure. Further, the pressure of the refrigerant discharged through the discharge port 47 is referred to as the discharge pressure.

**[0076]** Thus, the refrigeration cycle device 1 of the third embodiment connects the first compressor 11 and the

second compressor 12 in parallel when the cycle pressure difference  $\Delta P$  is small in a manner similar to the control described in the second embodiment. Accordingly, as compared to a state in which the first compressor 11 and the second compressor 12 are connected in series, it is possible to increase the pressure difference between the suction pressure and the discharge pressure of each of the first compressor 11 and the second compressor 12 to increase the back pressure of the vane 43. Thus, in the refrigeration cycle device 1 of the third embodiment, when the rotary compressor 40 is employed as each of the first compressor 11 and the second compressor 12, the vane jumping described above is prevented. Thus, it is possible to prevent an increase of noise and prevent a reduction in the efficiency as a compressor.

### Fourth Embodiment

**[0077]** A fourth embodiment will be described. The fourth embodiment is also an example of the configuration of the compressor included in the refrigeration cycle device 1 described in the first and second embodiments. The other configuration is similar to that of the first and second embodiments. Thus, in the fourth embodiment, the configuration of the compressor will be described.

**[0078]** At least one of a first compressor 11 and a second compressor 12 included in a refrigeration cycle device 1 of the fourth embodiment is a scroll compressor. As illustrated in FIGS. 11 and 12, a scroll compressor 50 includes a fixed scroll 51 having a spiral shape and an orbiting scroll 52 having a spiral shape, the orbiting scroll being disposed between wall surfaces of the fixed scroll 51.

**[0079]** In the scroll compressor 50, the orbiting scroll 52 swingably rotates in such a manner that a sliding contact point 53 between the fixed scroll 51 and the orbiting scroll 52 moves in the circumferential direction.

**[0080]** (A) to (F) of FIG. 13 illustrate a state in which the sliding contact point 53 between the fixed scroll 51 and the orbiting scroll 52 moves by  $360^\circ$  by the operation of the orbiting scroll 52. In the scroll compressor 50, when the sliding contact point 53 moves by  $360^\circ$ , the refrigerant is sucked into an outer region of a compression chamber, the outer region being located on the outer side in the radial direction, through a suction port 54 which is disposed on the outer side in the radial direction of the fixed scroll 51 and the orbiting scroll 52. In (F) of FIG. 13, the outer region of the compression chamber is denoted by  $\alpha$ .

**[0081]** Then, when the sliding contact point 53 further rotates by  $360^\circ$ , the refrigerant moves from the outer region in the radial direction of the compression chamber to an intermediate region on the inner side in the radial direction of the outer region. In (F) of FIG. 13, the intermediate region of the compression chamber is denoted by  $\beta$ .

**[0082]** Then, when the sliding contact point 53 further rotates by  $360^\circ$ , the refrigerant moves from the intermediate region of the compression chamber to an inner re-

gion on the inner side in the radial direction of the intermediate region. In (F) of FIG. 13, the inner region of the compression chamber is denoted by  $\gamma$ . In the compression chamber, the capacity of the intermediate region is smaller than the capacity of the outer region, and the capacity of the inner region is smaller than the capacity of the intermediate region.

**[0083]** Then, when the orbiting scroll 52 further rotates by  $360^\circ$ , the refrigerant is discharged from the inner region of the compression chamber through a discharge port 55 which is disposed on the center of the fixed scroll 51.

**[0084]** As described above, in the scroll compressor 50, the capacity ratio between the capacity of the outer region where the compression of the refrigerant is started and the capacity of the inner region where the refrigerant is discharged from the compression chamber is determined in the capacity of the compression chamber which is formed between the fixed scroll 51 and the orbiting scroll 52. Thus, when the cycle pressure difference  $\Delta P$  is low, the compression of the refrigerant by the compressor becomes excessive, and an energy loss occurs.

**[0085]** Further, typically, the scroll compressor 50 uses the discharge pressure of the refrigerant as a force that presses the fixed scroll 51 and the orbiting scroll 52 against each other in a rotation axis direction (that is, the back pressure of the scroll). Thus, when the pressure difference is low, the back pressure of the scroll is small. When a so-called refrigerant leakage occurs, specifically, the refrigerant in the compression chamber leaks through a gap between the fixed scroll 51 and the orbiting scroll 52, the compression efficiency of the compressor 50 may be reduced.

**[0086]** Thus, the refrigeration cycle device 1 of the fourth embodiment also connects the first compressor 11 and the second compressor 12 in parallel when the cycle pressure difference  $\Delta P$  is small in a manner similar to the control described in the second embodiment. Accordingly, as compared to a state in which the first compressor 11 and the second compressor 12 are connected in series, it is possible to increase the pressure difference between the suction pressure and the discharge pressure of each of the first compressor 11 and the second compressor 12. Thus, in the refrigeration cycle device 1 of the fourth embodiment, when the scroll compressor 50 is employed as each of the first compressor 11 and the second compressor 12, it is possible to prevent excessive compression and improve the coefficient of performance of the refrigeration cycle device 1.

**[0087]** Further, it is possible to increase the back pressure of the scroll by connecting the first compressor 11 and the second compressor 12 in parallel, which prevents a refrigerant leakage through the gap between the fixed scroll 51 and the orbiting scroll 52. Thus, it is possible to prevent a reduction in the compression efficiency of the compressor 50.

## Fifth Embodiment

**[0088]** A fifth embodiment will be described. In the fifth embodiment, an example of the operation in the configuration of the refrigeration cycle device 1 described in the first embodiment will be described with reference to a flowchart of FIG. 14.

**[0089]** The control process is started when the activation/stop switch 37 disposed on the operation panel 36 outputs the start request signal. First, in step S110, an initialization process of the control device 20 is performed. Next, in step S120, the control device 20 reads a detection signal of the in-storage temperature sensor 34, a detection signal of the outside air temperature sensor 35, and an operation signal of the temperature setting switch 38. In the following description, an air temperature  $T_{fr}$  in the space to be cooled, the air temperature  $T_{fr}$  being detected by the in-storage temperature sensor 34, is defined as the in-storage temperature  $T_{fr}$ .

**[0090]** In step S130, the control device 20 determines which mode, the cool down mode or the in-range mode, should be executed. Specifically, the control device 20 determines whether a value obtained by subtracting the set temperature  $T_{set}$  from the in-storage temperature  $T_{fr}$  is larger than a first predetermined temperature  $t_1$ . When the value obtained by subtracting the set temperature  $T_{set}$  from the in-storage temperature  $T_{fr}$  is larger than the first predetermined temperature  $t_1$ , the control device 20 determines that the cool down mode which requires a large cooling capacity for cooling the in-storage space should be executed, and shifts the process to step S140.

**[0091]** The first predetermined temperature  $t_1$  described above, and a second predetermined temperature  $t_2$  and a third predetermined temperature  $t_3$  which are described below are all appropriately set in advance by, for example, an experiment and stored in the memory of the control device 20. The first predetermined temperature  $t_1$ , the second predetermined temperature  $t_2$ , and the third predetermined temperature  $t_3$  may be different values or the same value.

**[0092]** In step S140, the control device 20 drives the switching unit 13 to bring the first compressor 11 and the second compressor 12 into a parallel connection state, and drives the first compressor 11 and the second compressor 12. Accordingly, the refrigeration cycle device 1 is brought into a state illustrated in FIG. 3. When the cool down mode is executed, the refrigerant discharged from the first compressor 11 flows to the first passage 21 without flowing to the second passage 22. Thus, the second compressor 12 which is disposed on the second passage 22 compresses only the refrigerant flowing into the second compressor 12 from the third passage 23. In the intermediate heat exchanger 16, heat is exchanged between the refrigerant flowing through the third passage 23 and the refrigerant flowing through the fourth passage 24. Accordingly, the subcooling degree of the refrigerant flowing through the fourth passage 24 on the downstream side of the intermediate heat exchanger 16 increases.

Thus, the refrigeration cycle device 1 is capable of increasing the cooling capacity.

**[0093]** Then, in step S150, the control device 20 determines whether a value obtained by subtracting the in-storage temperature  $T_{fr}$  from the set temperature  $T_{set}$  is larger than the second predetermined temperature  $t_2$ . The second predetermined temperature  $t_2$  is a value including zero. When the value obtained by subtracting the in-storage temperature  $T_{fr}$  from the set temperature  $T_{set}$  is smaller than the second predetermined temperature  $t_2$ , the control device 20 continues driving of the first compressor 11 and the second compressor 12. Thus, cooling of the in-storage space by the cool down mode is continuously executed.

**[0094]** On the other hand, when the value obtained by subtracting the in-storage temperature  $T_{fr}$  from the set temperature  $T_{set}$  is larger than the second predetermined temperature  $t_2$  in step S150, the control device 20 shifts the process to step S160. In step S160, the control device 20 stops driving of the first compressor 11 and the second compressor 12. Accordingly, cooling of the in-storage space by the cool down mode is stopped.

**[0095]** That is, in the fifth embodiment, the control device 20 continuously executes cooling of the in-storage space by the cool down mode until the in-storage temperature  $T_{fr}$  becomes the temperature obtained by subtracting the second predetermined temperature  $t_2$  from the set temperature  $T_{set}$ . Accordingly, in the control process executed by the control device 20 of the fifth embodiment, it is possible to lower the in-storage temperature  $T_{fr}$  to the set temperature  $T_{set}$  or less in a short time.

**[0096]** Next, in step S170, the control device 20 determines whether the value obtained by subtracting the set temperature  $T_{set}$  from the in-storage temperature  $T_{fr}$  is larger than the third predetermined temperature  $t_3$ . When the value obtained by subtracting the set temperature  $T_{set}$  from the in-storage temperature  $T_{fr}$  is smaller than the third predetermined temperature  $t_3$ , the control device 20 continues the driving stop state of the first compressor 11 and the second compressor 12.

**[0097]** On the other hand, when the value obtained by subtracting the set temperature  $T_{set}$  from the in-storage temperature  $T_{fr}$  is larger than the third predetermined temperature  $t_3$  in step S170, the control device 20 shifts the process to step S130. In step S130, the control device 20 determines which mode, the cool down mode or the in-range mode, should be executed again. When the value obtained by subtracting the set temperature  $T_{set}$  from the in-storage temperature  $T_{fr}$  is smaller than the first predetermined temperature  $t_1$  in step S130, the control device 20 determines that the in-range mode should be executed, and shifts the process to step S180. In the in-range mode, in order to maintain the temperature in the in-storage space within a predetermined temperature range, it is possible to perform fine capacity control.

**[0098]** In step S180, the control device 20 brings the first compressor 11 and the second compressor 12 into a series connection state and drives the first compressor

11 and the second compressor 12. Accordingly, the refrigeration cycle device 1 is brought into a state illustrated in FIG. 4. When the in-range mode is executed, the refrigerant discharged from the first compressor 11 flows to the second passage 22 without flowing to the first passage 21. Thus, the second compressor 12 which is disposed on the second passage 22 compresses a mixture of the refrigerant discharged from the first compressor 11 and the refrigerant flowing into the second compressor 12 from the third passage 23. At this time, the control device 20 controls the rotation speed of each of the first compressor 11 and the second compressor 12 so that the refrigerant compression ratio by the first compressor 11 and the refrigerant compression ratio by the second compressor 12 become equal to or close to each other. Thus, it is possible to reduce the refrigerant compression ratio by each of the first compressor 11 and the second compressor 12, which improves a refrigerant compression efficiency of each of the first compressor 11 and the second compressor 12. Thus, the refrigeration cycle device 1 is capable of improving the coefficient of performance.

**[0099]** Then, in step S190, the control device 20 determines whether the value obtained by subtracting the in-storage temperature  $T_{fr}$  from the set temperature  $T_{set}$  is larger than the second predetermined temperature  $t_2$ . When the value obtained by subtracting the in-storage temperature  $T_{fr}$  from the set temperature  $T_{set}$  is smaller than the second predetermined temperature  $t_2$ , the control device 20 shifts the process to step S130. In step S130, the control device 20 determines which mode, the cool down mode or the in-range mode, should be executed again. When the value obtained by subtracting the set temperature  $T_{set}$  from the in-storage temperature  $T_{fr}$  is smaller than the first predetermined temperature  $t_1$  in step S130, the control device 20 continuously executes the in-range mode.

**[0100]** On the other hand, when the value obtained by subtracting the in-storage temperature  $T_{fr}$  from the set temperature  $T_{set}$  is larger than the second predetermined temperature  $t_2$  in step S190, the control device 20 shifts the process to step S200. In step S200, the control device 20 stops driving of the first compressor 11 and the second compressor 12. Accordingly, cooling inside the freezer by the in-range mode is stopped.

**[0101]** Next, in step S210, the control device 20 determines whether the value obtained by subtracting the set temperature  $T_{set}$  from the in-storage temperature  $T_{fr}$  is larger than the third predetermined temperature  $t_3$ . When the value obtained by subtracting the set temperature  $T_{set}$  from the in-storage temperature  $T_{fr}$  is smaller than the third predetermined temperature  $t_3$ , the control device 20 continues the driving stop state of the first compressor 11 and the second compressor 12.

**[0102]** On the other hand, when the value obtained by subtracting the set temperature  $T_{set}$  from the in-storage temperature  $T_{fr}$  is larger than the third predetermined temperature  $t_3$  in step S210, the control device 20 shifts

the process to step S130. In step S130, the control device 20 determines which mode, the cool down mode or the in-range mode, should be executed again.

**[0103]** The control process described above is continuously executed until the stop request signal is output to the control device 20 from the operation panel 36. When the stop request signal has been output to the control device 20 from the operation panel 36, the control device 20 stops the operation of each device to be controlled to stop the entire system of the refrigerator.

**[0104]** An example of a transition of the in-storage temperature  $T_{fr}$  when the refrigeration cycle device 1 of the fifth embodiment cools the inside of the freezer will be described with reference to a graph of FIG. 15.

**[0105]** At time T1 of FIG. 15, the in-storage temperature  $T_{fr}$  is higher than a temperature obtained by adding the first predetermined temperature  $t1$  to the set temperature  $T_{set}$ . At this time, when the control device 20 determines that the value obtained by subtracting the set temperature  $T_{set}$  from the in-storage temperature  $T_{fr}$  is larger than the first predetermined temperature  $t1$ , the control device 20 executes the cool down mode. That is, the control device 20 drives the switching unit 13 to bring the first compressor 11 and the second compressor 12 into a parallel connection state and drives the first compressor 11 and the second compressor 12.

**[0106]** The control device 20 continuously executes cooling inside the freezer by the cool down mode until time T2. At time T2, the in-storage temperature  $T_{fr}$  is a temperature obtained by subtracting the second predetermined temperature  $t2$  from the set temperature  $T_{set}$ . When the control device 20 determines that the value obtained by subtracting the in-storage temperature  $T_{fr}$  from the set temperature  $T_{set}$  is larger than the second predetermined temperature  $t2$ , the control device 20 stops driving of the first compressor 11 and the second compressor 12. That is, a thermostat-off state is established.

**[0107]** The thermostat-off state continues until time T3. At time T3, the in-storage temperature  $T_{fr}$  is a temperature obtained by adding the second predetermined temperature  $t2$  to the set temperature  $T_{set}$ . When the control device 20 determines that the value obtained by subtracting the set temperature  $T_{set}$  from the in-storage temperature  $T_{fr}$  is larger than the third predetermined temperature  $t3$ , the control device 20 executes the in-range mode. That is, the control device 20 drives the switching unit 13 to bring the first compressor 11 and the second compressor 12 into a series connection state and drives the first compressor 11 and the second compressor 12.

**[0108]** The control device 20 executes cooling inside the freezer by the in-range mode until time T4. At time T2, the in-storage temperature  $T_{fr}$  is a temperature obtained by subtracting the second predetermined temperature  $t2$  from the set temperature  $T_{set}$ . When the control device 20 determines that the value obtained by subtracting the in-storage temperature  $T_{fr}$  from the set temperature  $T_{set}$  is larger than the second predetermined tem-

perature  $t2$ , the control device 20 stops driving of the first compressor 11 and the second compressor 12. That is, a thermostat-off state is established.

**[0109]** For a comparison with the control method by the refrigeration cycle device 1 of the fifth embodiment, an example of a transition of the in-storage temperature  $T_{fr}$  when the inside of the freezer is cooled by a control method by a refrigeration cycle device of a comparative example will be described with reference to a graph of FIG. 16. The configuration of the refrigeration cycle device of the comparative example is the same as the configuration of the first embodiment and the fifth embodiment. The configuration and the control method of the refrigeration cycle device of the comparative example are not conventional techniques.

**[0110]** At time T10 of FIG. 16, the in-storage temperature  $T_{fr}$  is higher than a temperature obtained by adding the first predetermined temperature  $t1$  to the set temperature  $T_{set}$ . At this time, when the control device 20 determines that the value obtained by subtracting the set temperature  $T_{set}$  from the in-storage temperature  $T_{fr}$  is larger than the first predetermined temperature  $t1$ , the control device 20 executes the cool down mode. That is, the control device 20 drives the switching unit 13 to bring the first compressor 11 and the second compressor 12 into a parallel connection state and drives the first compressor 11 and the second compressor 12.

**[0111]** The control device 20 executes cooling inside the freezer by the cool down mode until time T11. At time T11, the in-storage temperature  $T_{fr}$  is the temperature obtained by adding the first predetermined temperature  $t1$  to the set temperature  $T_{set}$ . At this time, the control device 20 executes the in-range mode. That is, the control device 20 drives the switching unit 13 to bring the first compressor 11 and the second compressor 12 into a series connection state and drives the first compressor 11 and the second compressor 12.

**[0112]** The control device 20 executes cooling inside the freezer by the in-range mode until time T12. At time T12, the in-storage temperature  $T_{fr}$  is a temperature obtained by subtracting the second predetermined temperature  $t2$  from the set temperature  $T_{set}$ . At this time, the control device 20 stops driving of the first compressor 11 and the second compressor 12. That is, a thermostat-off state is established. The transition of the in-storage temperature  $T_{fr}$  and the control process by the control device 20 of the comparative example after time T12 are the same as the transition and the control process after time T2 described in the fifth embodiment.

**[0113]** In the control method by the refrigeration cycle device of the comparative example, when the in-storage temperature  $T_{fr}$  becomes the temperature obtained by adding the first predetermined temperature  $t1$  to the set temperature  $T_{set}$  in the middle of executing the cool down mode, the cool down mode is switched to the in-range mode. Thus, in the comparative example, a time required for the in-storage temperature  $T_{fr}$  to become the set temperature  $T_{set}$  or less may become long.

**[0114]** As compared to the comparative example as described above, the control method by the refrigeration cycle device 1 of the fifth embodiment achieves the following effect. Specifically, in the fifth embodiment, when the control device 20 executes the cool down mode, the control device 20 drives the first compressor 11 and the second compressor 12 until the in-storage temperature  $T_{fr}$  becomes lower than the value obtained by subtracting the second predetermined temperature  $t_2$  from the set temperature  $T_{set}$ . Then, when the in-storage temperature  $T_{fr}$  becomes lower than the value obtained by subtracting the second predetermined temperature  $t_2$  from the set temperature  $T_{set}$ , the control device 20 stops driving of the first compressor 11 and the second compressor 12. Accordingly, in the fifth embodiment, it is possible to lower the in-storage temperature  $T_{fr}$  to the set temperature  $T_{set}$  or less in a short time.

#### Sixth Embodiment

**[0115]** A sixth embodiment will be described. In the sixth embodiment, the configuration and the operation of the refrigeration cycle device 1 of the first or second embodiment are partially modified.

**[0116]** As illustrated in FIG. 18, a refrigeration cycle device 1 of the sixth embodiment includes a vane failure detector 60 for detecting vane failure of the first compressor 11 and the second compressor 12. For example, a noise measuring instrument which measures noise of the first compressor 11 and the second compressor 12 or a vibration measuring instrument which measure vibrations of the first compressor 11 and the second compressor 12 can be employed as the vane failure detector 60. Alternatively, for example, a flow rate measuring instrument which measures a flow rate of a refrigerant circulating through the refrigeration cycle device 1 can also be employed as the vane failure detector 60. A signal output from the vane failure detector 60 is transmitted to the control device 20. The control device 20 determines whether vane failure is occurring in the first compressor 11 or the second compressor 12 on the basis of the signal.

**[0117]** Specifically, when the noise measuring instrument is employed as the vane failure detector 60, the control device 20 is capable of determining occurrence of vane failure when a sound pressure in a predetermined frequency band is larger than a certain sound pressure in noise measured by the noise measuring instrument. When the vibration measuring instrument is employed as the vane failure detector 60, the control device 20 is capable of determining occurrence of vane failure when vibration measured by the vibration measuring instrument is larger than a certain amplitude. When the flow rate measuring instrument is employed as the vane failure detector 60, the control device 20 is capable of determining occurrence of vane failure when a flow rate of the refrigerant measured by the flow rate measuring instrument is lower than a certain flow rate. The predetermined frequency band, the certain sound pressure, the

certain amplitude, and the certain flow rate described above are set in advance by, for example, an experiment and stored in the memory of the control device 20.

**[0118]** Next, the operation of the refrigeration cycle device 1 of the sixth embodiment will be described with reference to a flowchart of FIG. 18. FIG. 18 is a flowchart illustrating a control process executed by the control device 20 of the sixth embodiment. The control process is started when a start request signal is output by the activation/stop switch 37 of the operation panel 36.

**[0119]** First, in step S10, an initialization process of the control device 20 is performed. Next, in step S15, the refrigeration cycle device 1 performs cooling of the in-storage space. In the cooling operation, as described in the first embodiment or the fifth embodiment, the first compressor 11 and the second compressor 12 may be connected in parallel when the cool down mode is executed and connected in series when the in-range mode is executed. Alternatively, as described in the second embodiment, the first compressor 11 and the second compressor 12 may be connected in series when the cycle pressure difference  $\Delta P$  is larger than the predetermined pressure  $P_{th}$  and connected in parallel when the cycle pressure difference  $\Delta P$  is smaller than the predetermined pressure  $P_{th}$ .

**[0120]** Then, in step S25, the control device 20 reads a signal transmitted from the vane failure detector 60. In step S35, the control device 20 determines whether vane failure is occurring in the first compressor 11 or the second compressor 12 on the basis of the signal. Any of the methods described above can be employed as a method for determining vane failure.

**[0121]** When the control device 20 determines that vane failure is occurring in the first compressor 11 or the second compressor 12, the control device 20 shifts the process to step S40. In step S40, the control device 20 causes the switching unit 13 to switch the refrigerant flow passage so that the first compressor 11 and the second compressor 12 are connected in parallel.

**[0122]** On the other hand, when the control device 20 determines that no vane failure is occurring in the first compressor 11 or the second compressor 12, the control device 20 shifts the process to step S55. In step S55, the control device 20 maintains the switching unit 13 in a current state. That is, when the first compressor 11 and the second compressor 12 are connected in series in the current state, the control device 20 maintains the series connection. Further, when the first compressor 11 and the second compressor 12 are connected in parallel in the current state, the control device 20 maintains the parallel connection.

**[0123]** Step S60 is the same as the process described in the first embodiment. Thus, description thereof will be omitted.

**[0124]** In the sixth embodiment described above, the control device 20 is capable of directly detecting vane failure of the first compressor 11 or the second compressor 12 by the vane failure detector 60 and coping with

the vane failure.

#### Seventh Embodiment

**[0125]** A seventh embodiment will be described. In the seventh embodiment, the control process described in the second embodiment will be described in more detail. Thus, in the seventh embodiment, description will be made with reference to the flow chart of FIG. 5 referred to in the second embodiment again.

**[0126]** The control process of the seventh embodiment is started also when the activation/stop switch 37 of the operation panel 36 outputs a start request signal. First, in step S10, an initialization process of the control device 20 is performed.

**[0127]** Next, in step S21, the control device 20 reads a detection signal of the first pressure sensor 31 and a detection signal of the second pressure sensor 32. Then, the control device 20 calculates the difference between a pressure detected by the detection signal of the first pressure sensor 31 and a pressure detected by the second pressure sensor 32, that is, the cycle pressure difference  $\Delta P$ .

**[0128]** Then, in step S31, the control device 20 determines whether the first compressor 11 and the second compressor 12 should be connected in parallel or series according to whether the cycle pressure difference  $\Delta P$  is smaller than the predetermined pressure Pth.

**[0129]** The control device 20 of the seventh embodiment determines the predetermined pressure Pth on the basis of a rotation speed of the first compressor 11 and a rotation speed of the second compressor 12. FIG. 19 illustrates the relationship between the rotation speed of the first compressor 11 and a necessary pressure difference necessary for the first compressor 11 to avoid vane failure. In the following description, the pressure difference necessary for the first compressor 11 to avoid vane failure at a predetermined rotation speed RS1 is referred to as a first necessary pressure difference Pth1. In the first compressor 11, as the rotation speed RS1 increases, the first necessary pressure difference Pth1 corresponding to the rotation speed RS1 increases.

**[0130]** FIG. 20 illustrates the relationship between the rotation speed of the second compressor 12 and a necessary pressure difference necessary for the second compressor 12 to avoid vane failure. In the following description, the pressure difference necessary for the second compressor 12 to avoid vane failure at a predetermined rotation speed RS2 is referred to as a second necessary pressure difference Pth2. Also in the second compressor 12, as the rotation speed RS2 increases, the second necessary pressure difference Pth2 corresponding to the rotation speed RS2 increases. The relationship between the rotation speed RS1 and the first necessary pressure difference Pth1 of the first compressor 11 and the relationship between the rotation speed RS2 and the second necessary pressure difference Pth2 of the second compressor 12 are set in advance by, for example,

an experiment and stored in the memory of the control device 20.

**[0131]** The control device 20 detects the first necessary pressure difference Pth1 of the first compressor 11 on the basis of the rotation speed RS1 of the first compressor 11. The control device 20 detects the second necessary pressure difference Pth2 of the second compressor 12 on the basis of the rotation speed RS2 of the second compressor 12. Then, the control device 20 defines the sum of the first necessary pressure difference Pth1 and the second necessary pressure difference Pth2 as the predetermined pressure Pth.

**[0132]** When the cycle pressure difference  $\Delta P$  calculated in step S21 is larger than the predetermined pressure Pth, the control device 20 shifts the process to step S50. In step S50, the control device 20 drives and controls the switching unit 13 to bring the first compressor 11 and the second compressor 12 into a series connection state.

**[0133]** On the other hand, when the cycle pressure difference  $\Delta P$  calculated in step S21 is smaller than the predetermined pressure Pth, the control device 20 shifts the process to step S40. In step S50, the control device 20 drives and controls the switching unit 13 to bring the first compressor 11 and the second compressor 12 into a parallel connection state. Step S60 is the same as the process described in the first embodiment. Thus, description thereof will be omitted.

**[0134]** In the seventh embodiment described above, it is possible to achieve effects similar to the effects of the second embodiment. In the seventh embodiment, the control device 20 determines whether the first compressor 11 and the second compressor 12 should be connected in parallel or series according to whether the cycle pressure difference  $\Delta P$  is smaller than the predetermined pressure Pth. Further, the predetermined pressure Pth is the sum of the first necessary pressure difference Pth1 which is determined on the basis of the rotation speed RS1 of the first compressor 11 and the second necessary pressure difference Pth2 which is determined on the basis of the rotation speed RS2 of the second compressor 12. Accordingly, in the seventh embodiment, it is possible to avoid vane failure of the first compressor 11 and the second compressor 12.

#### Other Embodiment

**[0135]** It should be appreciated that the present disclosure is not limited to the embodiments described above and can be modified appropriately within the scope of the appended claims. The embodiments above are not irrelevant to one another and can be combined appropriately unless a combination is obviously impossible. In the respective embodiments above, it goes without saying that elements forming the embodiments are not necessarily essential unless specified as being essential or deemed as being apparently essential in principle. In a case where a reference is made to the components of

the respective embodiments as to numerical values, such as the number, values, amounts, and ranges, the components are not limited to the numerical values unless specified as being essential or deemed as being apparently essential in principle. Also, in a case where a reference is made to the components of the respective embodiments above as to shapes and positional relations, the components are not limited to the shapes and the positional relations unless explicitly specified or limited to particular shapes and positional relations in principle. **[0136]**

(1) For example, in each of the above embodiments, the switching unit 13 is described as the flow passage switching valve which includes the inflow port 130, the first outflow port 131, and the second outflow port 132. On the other hand, in another embodiment, the switching unit 13 may include a first flow control valve which is disposed on the first passage 21 and a second flow control valve which is disposed on the second passage 22. The first flow control valve and the second flow control valve are not illustrated.

(2) For example, in each of the above embodiments, the pressure sensors 31, 32, 33 are disposed on pipes to detect the pressure of the refrigerant flowing through the refrigeration cycle device 1. On the other hand, in another embodiment, temperature sensors may be disposed on the condenser 14, the intermediate heat exchanger 16, and the evaporator 18, and the pressure of the refrigerant flowing through each part of the refrigeration cycle device 1 may be detected on the basis of temperatures detected by the temperature sensors. The temperature sensors are not illustrated.

## Conclusion

**[0137]** According to a first aspect represented by a part or all of the embodiments, a refrigeration cycle device that cools air in a space to be cooled includes a first compressor, a switching unit, a second compressor, a first connector, a condenser, a branch unit, a first expansion valve, an intermediate heat exchanger, a second connector, a second expansion valve, and an evaporator. The first compressor compresses and discharges a refrigerant. The switching unit is disposed on a discharge side of the first compressor and switches a flow of the refrigerant discharged from the first compressor to a first passage or a second passage. The second compressor is disposed on a middle of the second passage, and compresses and discharges the refrigerant flowing through the second passage. The first connector connects a part of the second passage on a discharge side of the second compressor and the first passage. The condenser exchanges heat between the refrigerant flowing into the condenser from the first connector and outside air. The branch unit divides a flow passage on an outlet side of the condenser to a third passage and a fourth passage.

The first expansion valve is disposed on a middle of the third passage and decompresses the refrigerant flowing through the third passage. The intermediate heat exchanger exchanges heat between the refrigerant flowing through the third passage on a downstream side of the first expansion valve and the refrigerant flowing through the fourth passage. The second connector connects a part of the second passage on a suction side of the second compressor and a part of the third passage on a downstream side of the intermediate heat exchanger. The second expansion valve is disposed on the downstream side of the intermediate heat exchanger on the fourth passage and decompresses the refrigerant flowing through the fourth passage. The evaporator is disposed on a downstream side of the second expansion valve on the fourth passage, exchanges heat between the refrigerant flowing through the fourth passage and air in the space to be cooled, and discharges the refrigerant toward a suction side of the first compressor.

**[0138]** According to a second aspect, the refrigeration cycle device further includes a control device that controls the switching unit. The control device controls the switching unit so that the refrigerant discharged from the first compressor flows to the second passage when a difference between a set temperature set as a target value for cooling an air temperature in the space to be cooled and the air temperature in the space to be cooled is smaller than a predetermined temperature. Further, the control device controls the switching unit so that the refrigerant discharged from the first compressor flows to the first passage when the difference between the air temperature in the space to be cooled and the set temperature is larger than the predetermined temperature.

**[0139]** According to the above configuration, when the difference between the air temperature in the space to be cooled and the set temperature is smaller than the predetermined temperature, that is, during an in-range mode which does not require a large cooling capacity, the control device connects the first compressor and the second compressor in series. Accordingly, it is possible to reduce the refrigerant compression ratio by each of the compressors, which improves the refrigerant compression efficiency of each of the first compressor and the second compressor. Thus, the refrigeration cycle device is capable of improving the coefficient of performance.

**[0140]** On the other hand, when the difference between the air temperature in the space to be cooled and the set temperature is larger than the predetermined temperature, that is, during a cool down mode which requires a large cooling capacity, the control device connects the first compressor and the second compressor in parallel. Accordingly, it is possible to increase the subcooling degree of the refrigerant flowing through the fourth passage on the downstream side of the intermediate heat exchanger. Thus, the refrigeration cycle device is capable of increasing the cooling capacity to bring the air temperature in the space to be cooled close to the set temperature.

ature in a short time.

**[0141]** According to a third aspect, the refrigeration cycle device further includes a control device that controls the switching unit, a first pressure sensor that detects a pressure of the refrigerant from the discharge side of the second compressor to the second expansion valve, and a second pressure sensor that detects a pressure of the refrigerant from the downstream side of the second expansion valve to the first compressor. The control device controls the switching unit so that the refrigerant discharged from the first compressor flows to the second passage when a difference between the pressure detected by the first pressure sensor and the pressure detected by the second pressure sensor (that is, the cycle pressure difference) is larger than a predetermined pressure. Further, the control device controls the switching unit so that the refrigerant discharged from the first compressor flows to the first passage when the difference between the pressure detected by the first pressure sensor and the pressure detected by the second pressure sensor (that is, the cycle pressure difference) is smaller than the predetermined pressure.

**[0142]** According to the above configuration, when the cycle pressure difference is larger than the predetermined pressure, the control device connects the first compressor and the second compressor in series. Accordingly, the refrigerant compression efficiency of each of the first compressor and the second compressor is improved. Thus, the refrigeration cycle device is capable of improving the coefficient of performance.

**[0143]** On the other hand, when the cycle pressure difference is smaller than the predetermined pressure, the control device connects the first compressor and the second compressor in parallel. Accordingly, it is possible to increase the subcooling degree of the refrigerant flowing through the fourth passage on the downstream side relative to the intermediate heat exchanger by reducing the refrigerant pressure on the downstream side relative to the first expansion valve on the third passage lower than the refrigerant pressure on the discharge side of the first compressor. Thus, the refrigeration cycle device is capable of increasing the cooling capability for cooling air in the space to be cooled even when the cycle pressure difference is small. In this case, since the cycle pressure difference is small, an increase in the refrigerant compression ratio by each of the first compressor and the second compressor is prevented, and an increase in energy consumption of each of the first compressor and the second compressor is small.

**[0144]** According to a fourth aspect, at least one of the first compressor and the second compressor is a rotary compressor. The rotary compressor includes a cylinder including an inner wall having a cylindrical shape, a roller disposed inside the cylinder, and a vane that partitions a pump chamber formed between the inner wall of the cylinder and an outer wall of the roller. In the rotary compressor, the roller operates in such a manner that a sliding contact point between the inner wall of the cylinder and

the outer wall of the roller moves in a circumferential direction.

**[0145]** According to the above configuration, when the cycle pressure difference is small, the refrigeration cycle device is capable of increasing the pressure difference between the suction pressure and the discharge pressure of each of the first compressor and the second compressor by connecting the first compressor and the second compressor in parallel as compared to a state in which the first compressor and the second compressor are connected in series. Accordingly, in the rotary compressor, it is possible to increase the back pressure of the vane, which prevents vane failure. Thus, the refrigeration cycle device is capable of preventing an increase of noise in the rotary compressor and preventing a reduction in the compression efficiency of the rotary compressor.

**[0146]** According to a fifth aspect, at least one of the first compressor and the second compressor is a scroll compressor. The scroll compressor includes a fixed scroll having a spiral shape and an orbiting scroll having a spiral shape, the orbiting scroll being disposed between walls of the fixed scroll. In the scroll compressor, the orbiting scroll operates in such a manner that a sliding contact point between the fixed scroll and the orbiting scroll moves in a circumferential direction.

**[0147]** According to the above configuration, in the scroll compressor, it is possible to increase the back pressure of the scroll by increasing the pressure difference between the suction pressure and the discharge pressure, which prevents a refrigerant leakage through a gap between the fixed scroll and the orbiting scroll. Thus, it is possible to prevent a reduction in the compression efficiency of the compressor. Further, in the scroll compressor, excessive compression of the refrigerant is prevented by increasing the pressure difference between the suction pressure and the discharge pressure. Thus, it is possible to improve the coefficient of performance of the refrigeration cycle device 1.

**[0148]** According to a sixth aspect, the refrigeration cycle device further includes a control device that controls the switching unit. When the control device controls the switching unit so that the refrigerant discharged from the first compressor flows to the first passage and drives the first compressor and the second compressor, the control device continues a current state until the air temperature in the space to be cooled becomes the set temperature or less and then stops driving of the first compressor and the second compressor. According to the above configuration, the refrigeration cycle device is capable of lowering the air temperature in the space to be cooled to the set temperature or less in a short time.

**[0149]** According to a seventh aspect, the refrigeration cycle device further includes a control device that controls the switching unit, and a vane failure detector that detects occurrence of vane failure in the rotary compressor. When the vane failure detector detects occurrence of vane failure in the rotary compressor, the control de-



vice controls the switching unit so that the refrigerant discharged from the first compressor flows to the first passage. According to the above configuration, the refrigeration cycle device is capable of directly detecting vane failure of the first compressor or the second compressor by the vane failure detector and coping with the vane failure.

**[0150]** According to an eighth aspect, the predetermined pressure compared with the cycle pressure difference by the control device is a sum of a first necessary pressure difference determined on the basis of a rotation speed of the first compressor and a second necessary pressure difference determined on the basis of a rotation speed of the second compressor. The first necessary pressure difference is set to a larger value as the rotation speed of the first compressor increases. The second necessary pressure difference is also set to a larger value as the rotation speed of the second compressor increases. According to the above configuration, the refrigeration cycle device can avoid vane failure in the first compressor and the second compressor.

## Claims

1. A refrigeration cycle device that cools air in a space to be cooled, the refrigeration cycle device comprising:

a first compressor (11) that compresses and discharges a refrigerant;

a switching unit (13) that is disposed on a discharge side of the first compressor and switches a flow of the refrigerant discharged from the first compressor to a first passage (21) or a second passage (22);

a second compressor (12) that is disposed on a middle of the second passage, and compresses and discharges the refrigerant flowing through the second passage;

a first connector (25) that connects a part of the second passage on a discharge side of the second compressor and the first passage;

a condenser (14) that exchanges heat between the refrigerant flowing into the condenser from the first connector and outside air;

a branch unit (27) that divides a flow passage on an outlet side of the condenser to a third passage (23) and a fourth passage (24);

a first expansion valve (15) that is disposed on a middle of the third passage and decompresses the refrigerant flowing through the third passage;

an intermediate heat exchanger (16) that exchanges heat between the refrigerant flowing through the third passage on a downstream side of the first expansion valve and the refrigerant flowing through the fourth passage;

a second connector (26) that connects a part of the second passage on a suction side of the second compressor and a part of the third passage on a downstream side of the intermediate heat exchanger;

a second expansion valve (17) that is disposed on the downstream side of the intermediate heat exchanger on the fourth passage and decompresses the refrigerant flowing through the fourth passage; and

an evaporator (18) that is disposed on a downstream side of the second expansion valve on the fourth passage, exchanges heat between the refrigerant flowing through the fourth passage and air in the space to be cooled, and discharges the refrigerant toward a suction side of the first compressor.

2. The refrigeration cycle device according to claim 1, further comprising a control device (20) that controls the switching unit, wherein

the control device controls the switching unit so that the refrigerant discharged from the first compressor flows to the second passage when a difference between a set temperature ( $T_{set}$ ) set as a target value for cooling an air temperature ( $T_{fr}$ ) in the space to be cooled and the air temperature in the space to be cooled is smaller than a predetermined temperature ( $T_{th}$ ), and

the control device controls the switching unit so that the refrigerant discharged from the first compressor flows to the first passage when the difference between the air temperature in the space to be cooled and the set temperature is larger than the predetermined temperature.

3. The refrigeration cycle device according to claim 1 or 2, further comprising:

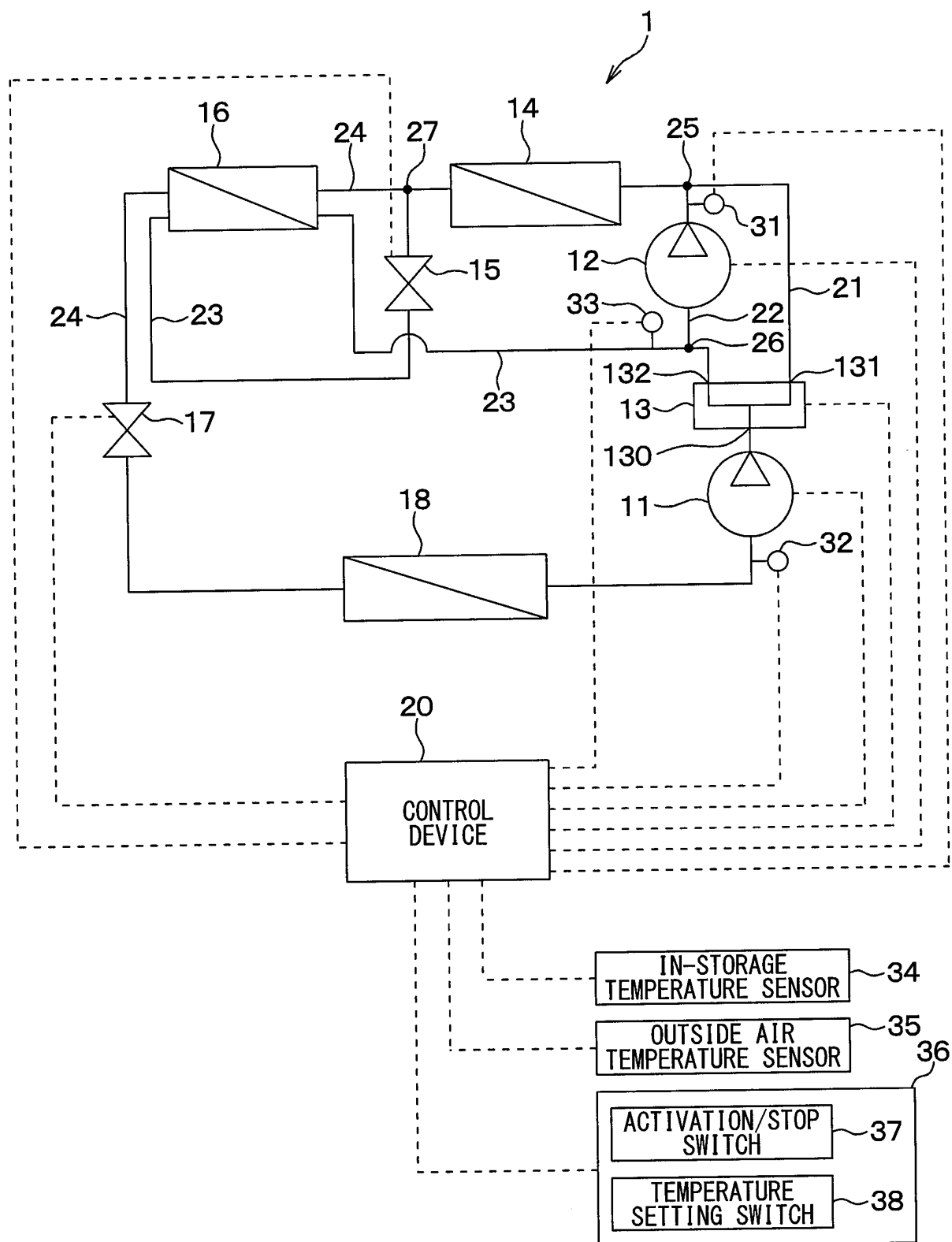
a control device that controls the switching unit; a first pressure sensor (31) that detects a pressure of the refrigerant from the discharge side of the second compressor to the second expansion valve; and

a second pressure sensor (32) that detects a pressure of the refrigerant from the downstream side of the second expansion valve to the first compressor, wherein

the control device controls the switching unit so that the refrigerant discharged from the first compressor flows to the second passage when a difference ( $\Delta P$ ) between the pressure detected by the first pressure sensor and the pressure detected by the second pressure sensor is larger than a predetermined pressure ( $P_{th}$ ), and the control device controls the switching unit so that the refrigerant discharged from the first compressor flows to the first passage when the

- difference between the pressure detected by the first pressure sensor and the pressure detected by the second pressure sensor is smaller than the predetermined pressure.
4. The refrigeration cycle device according to any one of claims 1 to 3, wherein  
at least one of the first compressor and the second compressor is a rotary compressor (40), the rotary compressor includes:
- a cylinder (41) including an inner wall having a cylindrical shape;  
a roller (42) disposed inside the cylinder; and  
a vane (43) that partitions a pump chamber (45) formed between the inner wall of the cylinder and an outer wall of the roller, and
- the roller operates in such a manner that a sliding contact point (44) between the inner wall of the cylinder and the outer wall of the roller moves in a circumferential direction.
5. The refrigeration cycle device according to any one of claims 1 to 3, wherein  
at least one of the first compressor and the second compressor is a scroll compressor (50), the scroll compressor includes:
- a fixed scroll (51) having a spiral shape; and  
an orbiting scroll (52) having a spiral shape, the orbiting scroll being disposed between walls of the fixed scroll, and
- the orbiting scroll operates in such a manner that a sliding contact point (53) between the fixed scroll and the orbiting scroll moves in a circumferential direction.
6. The refrigeration cycle device according to claim 1 or 2, further comprising a control device that controls the switching unit, wherein when the control device controls the switching unit so that the refrigerant discharged from the first compressor flows to the first passage and drives the first compressor and the second compressor, the control device continues a current state until the air temperature in the space to be cooled becomes the set temperature or less ( $T_{set} - t_2$ ), and then stops driving of the first compressor and the second compressor.
7. The refrigeration cycle device according to claim 4, further comprising:
- a control device that controls the switching unit; and  
a vane failure detector (60) that detects occurrence of vane failure in the rotary compressor,
- wherein  
the control device controls the switching unit so that the refrigerant discharged from the first compressor flows to the first passage when the vane failure detector detects occurrence of vane failure in the rotary compressor.
8. The refrigeration cycle device according to claim 3, wherein  
the predetermined pressure is a sum of a first necessary pressure difference ( $P_{th1}$ ) determined on the basis of a rotation speed of the first compressor and a second necessary pressure difference ( $P_{th2}$ ) determined on the basis of a rotation speed of the second compressor,  
the first necessary pressure difference is set to a larger value as the rotation speed of the first compressor increases, and  
the second necessary pressure difference is set to a larger value as the rotation speed of the second compressor increases.

FIG. 1



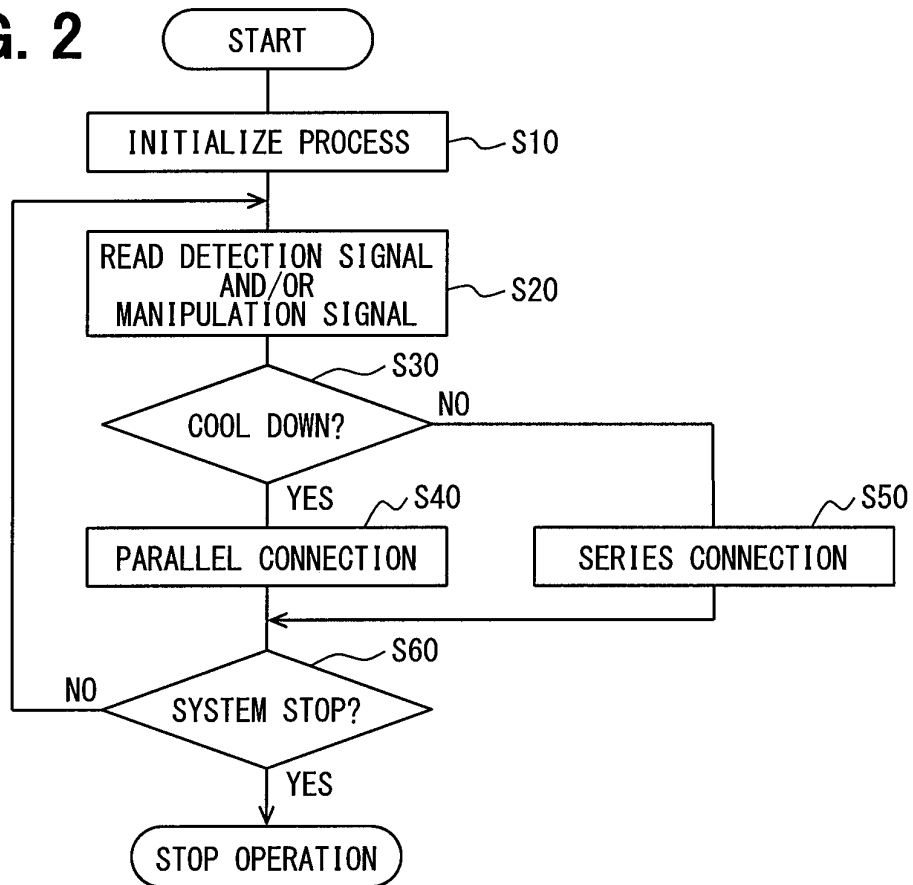
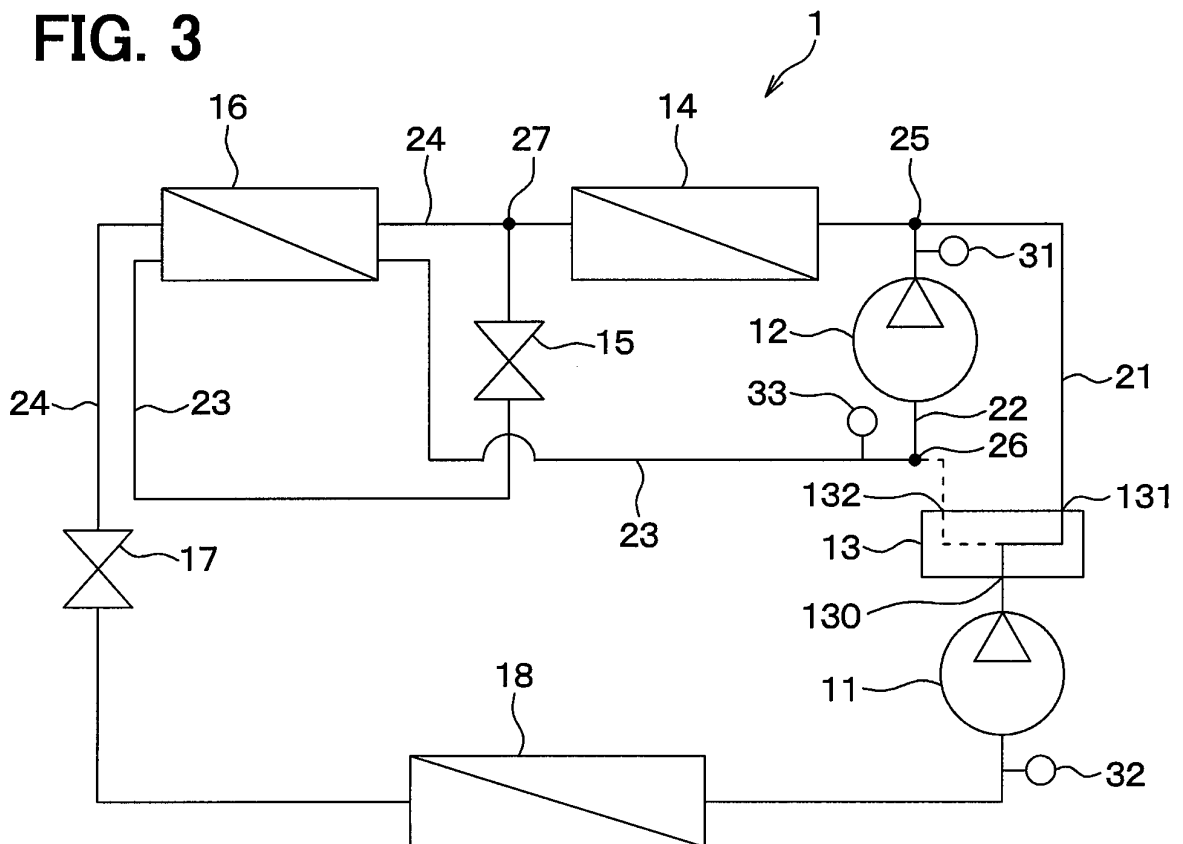
**FIG. 2****FIG. 3**

FIG. 4

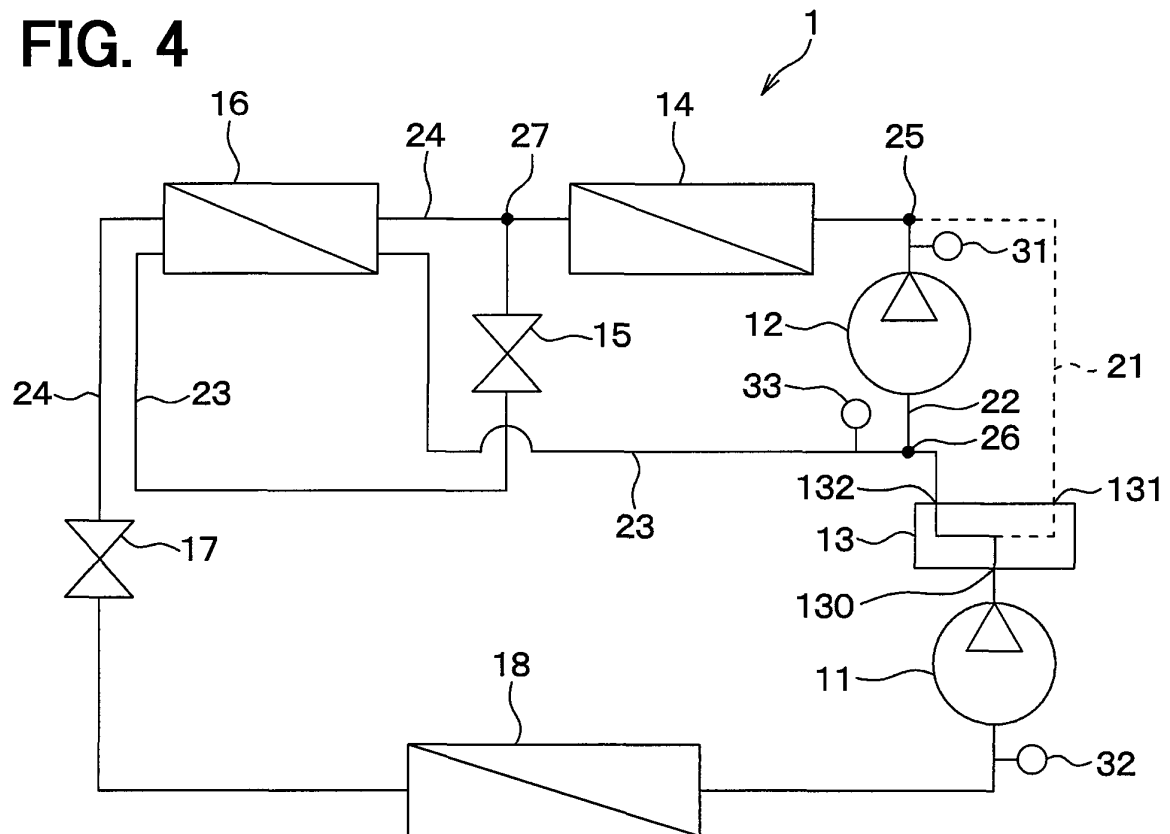
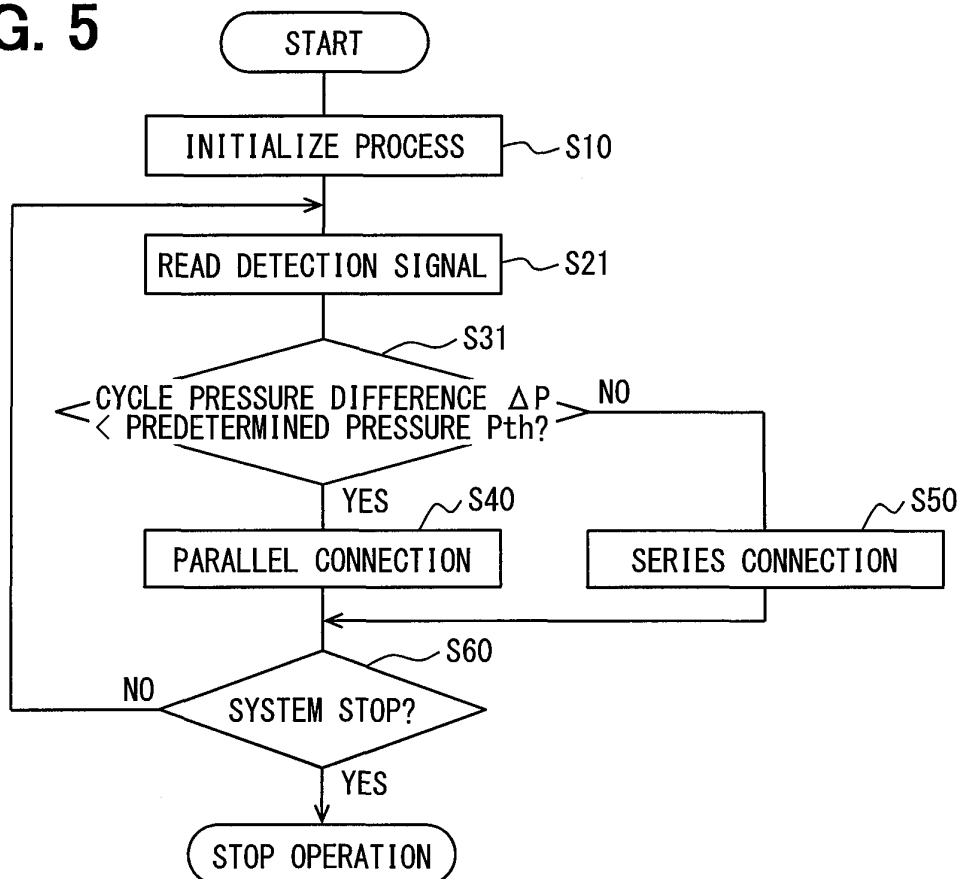
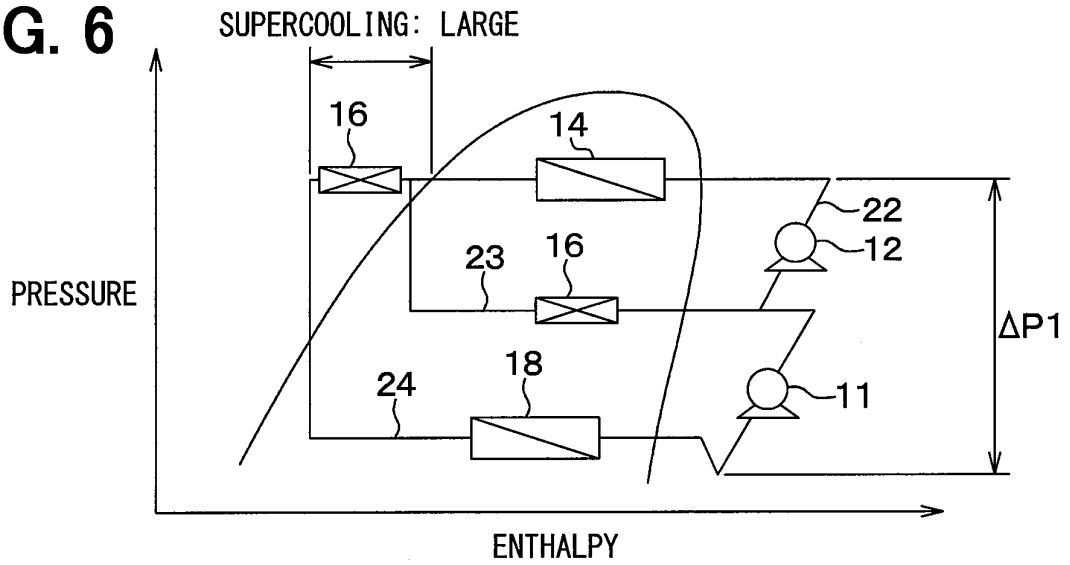


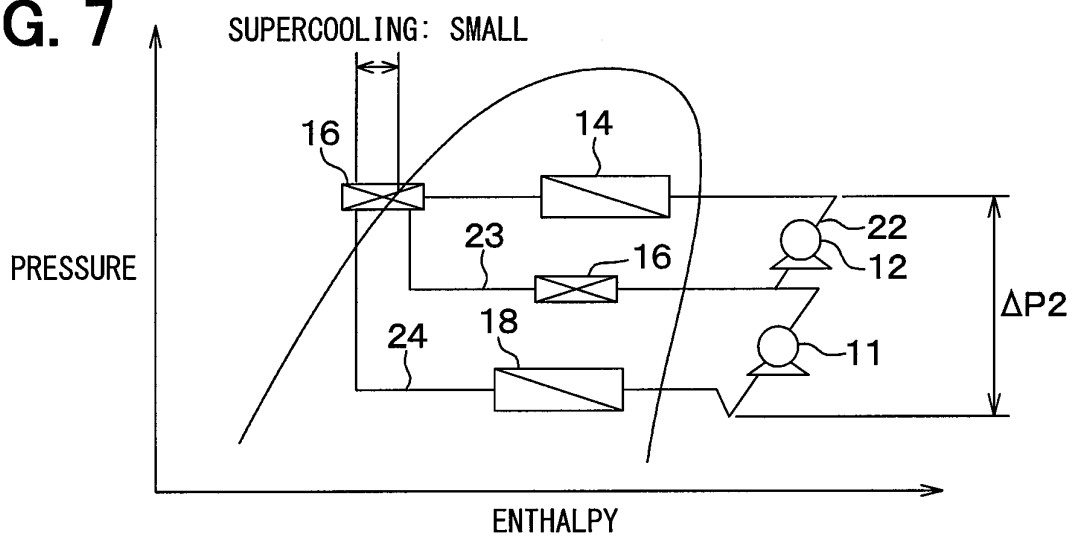
FIG. 5



**FIG. 6**



**FIG. 7**



**FIG. 8**

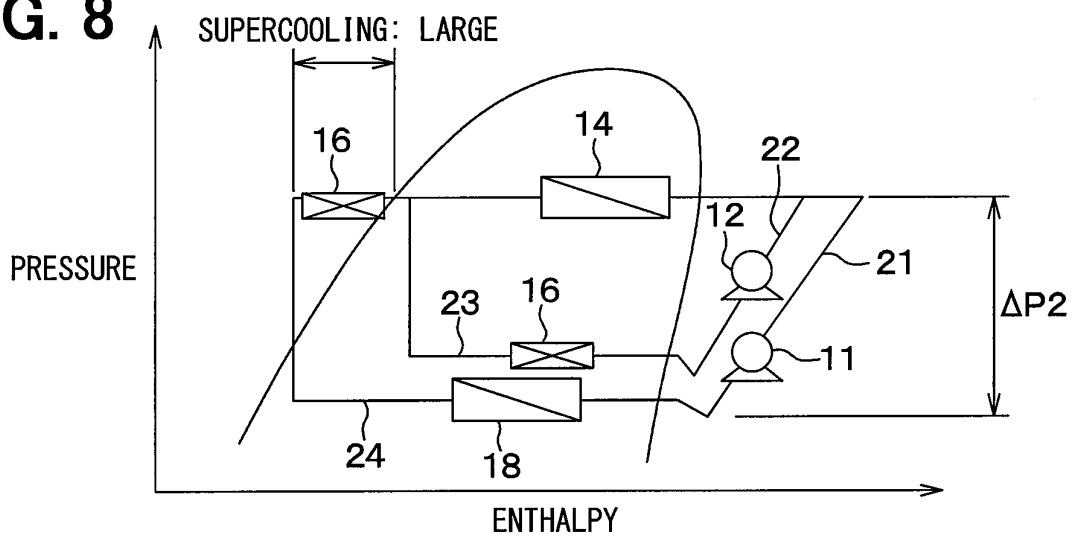


FIG. 9

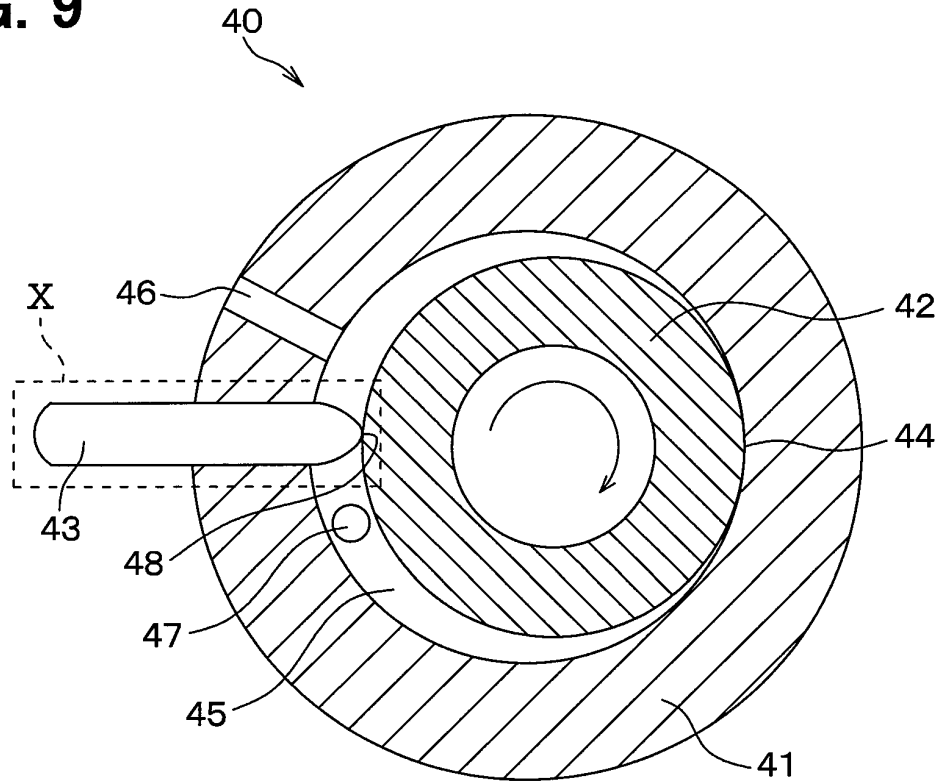


FIG. 10

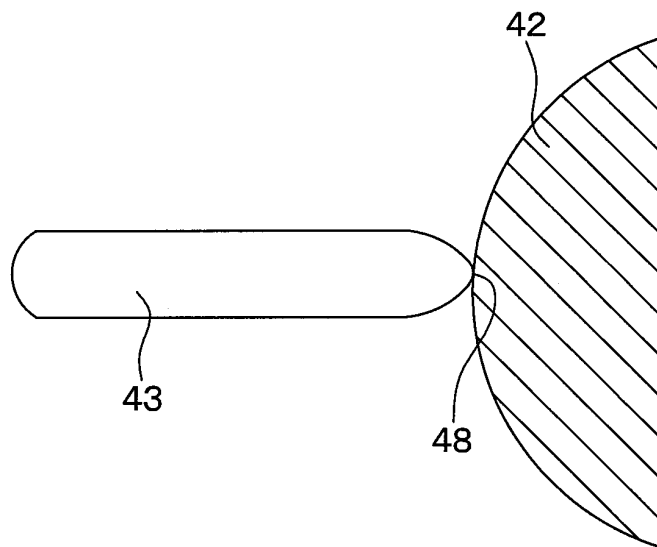


FIG. 11

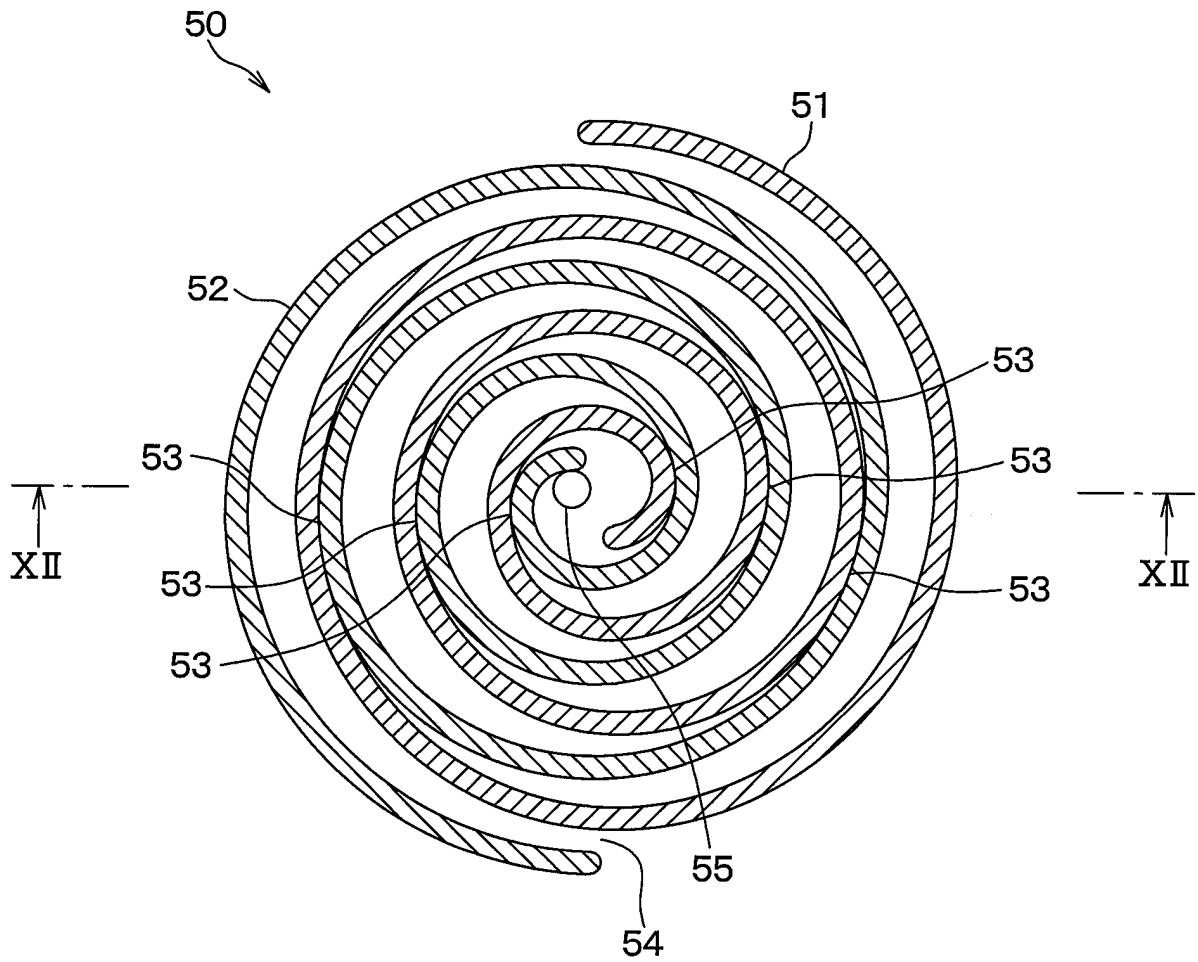


FIG. 12

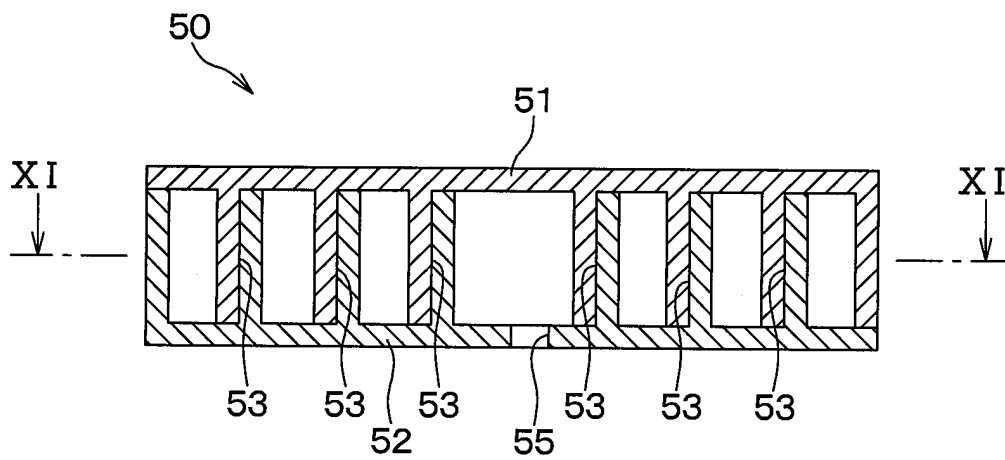




FIG. 13

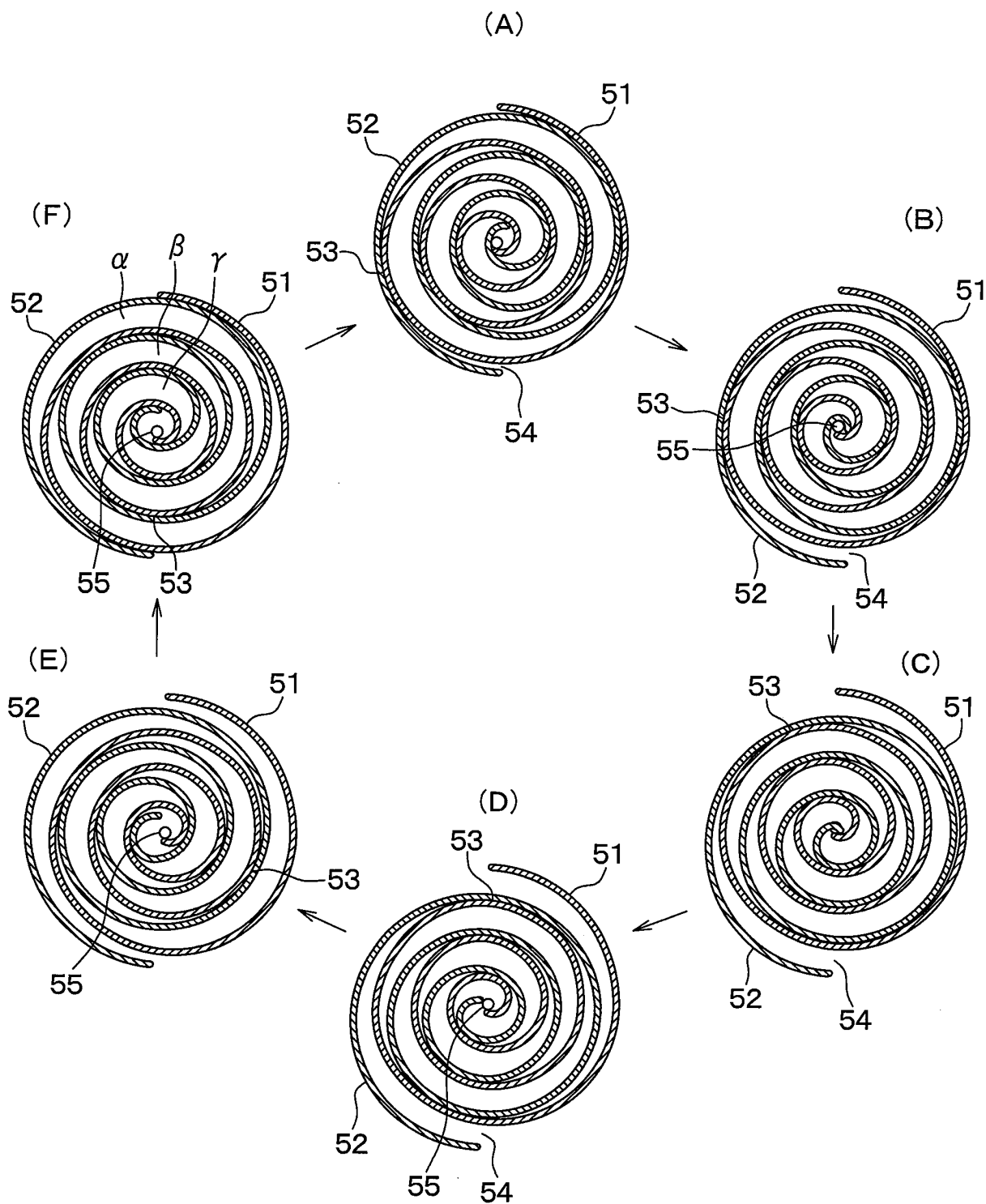
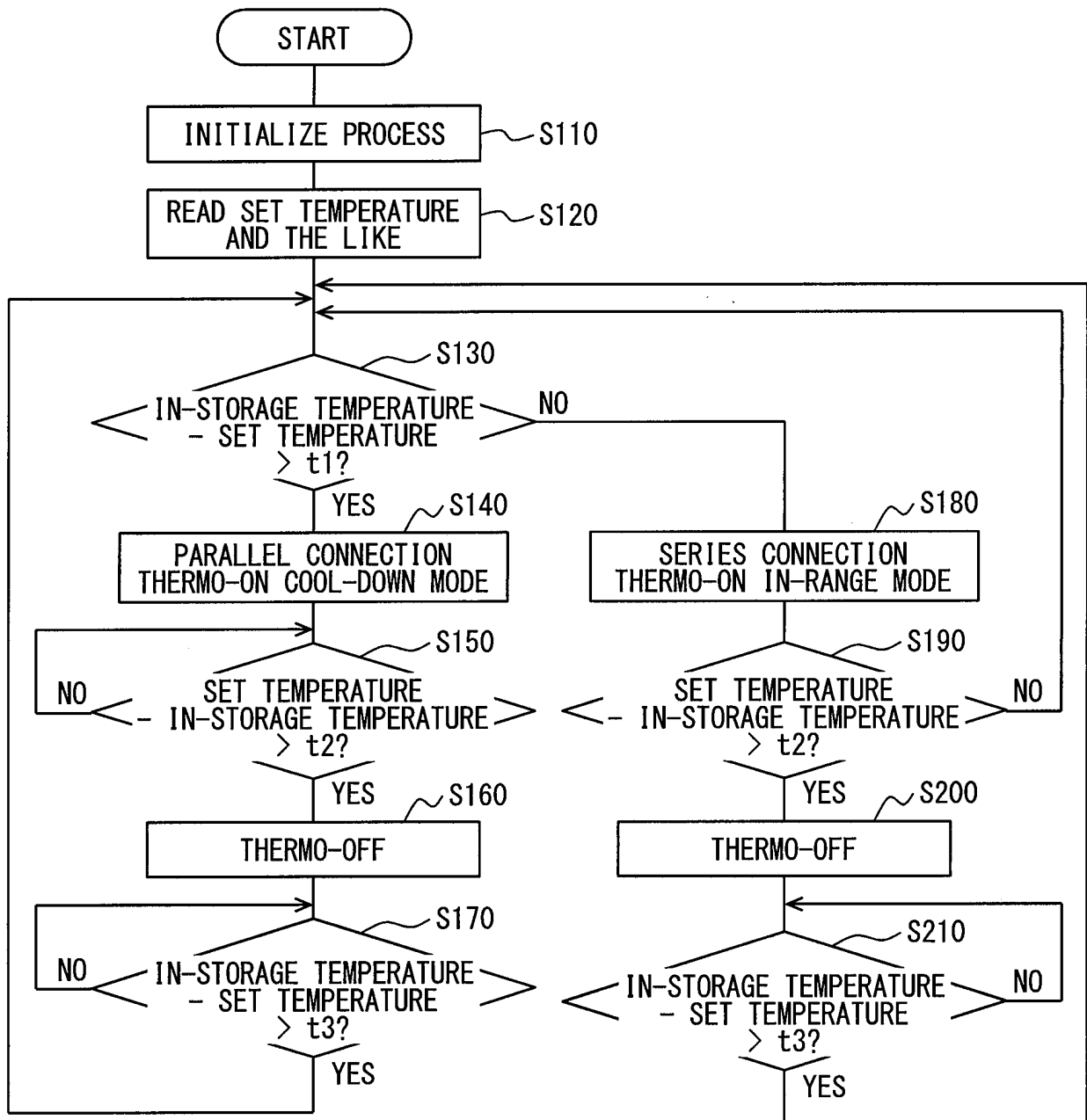


FIG. 14



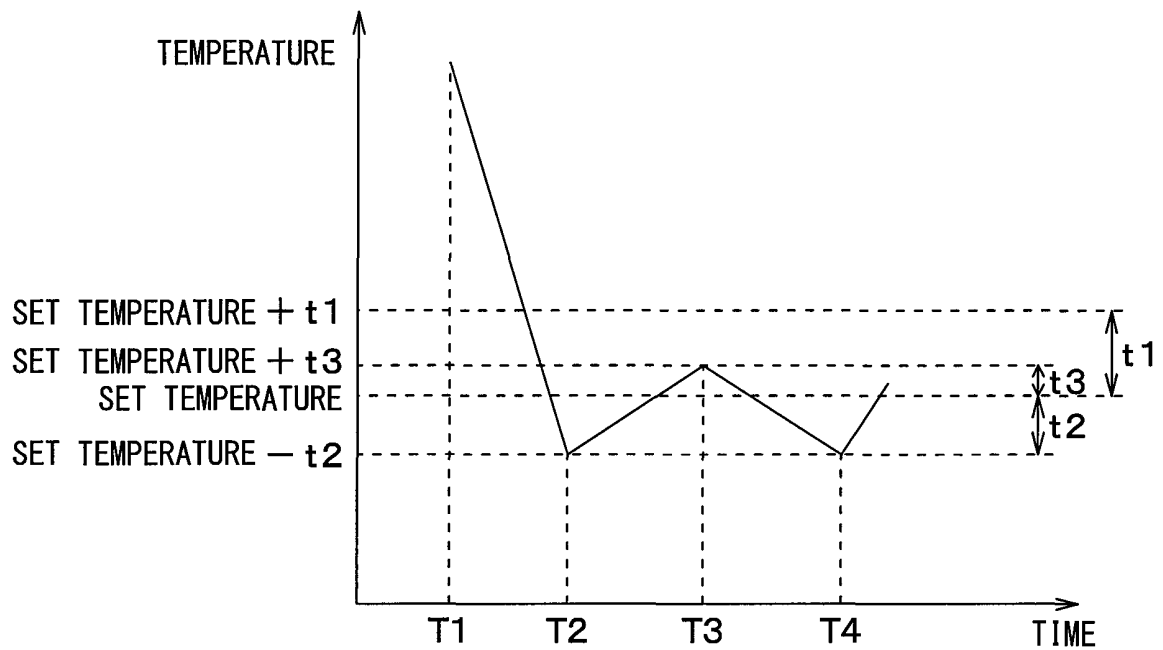
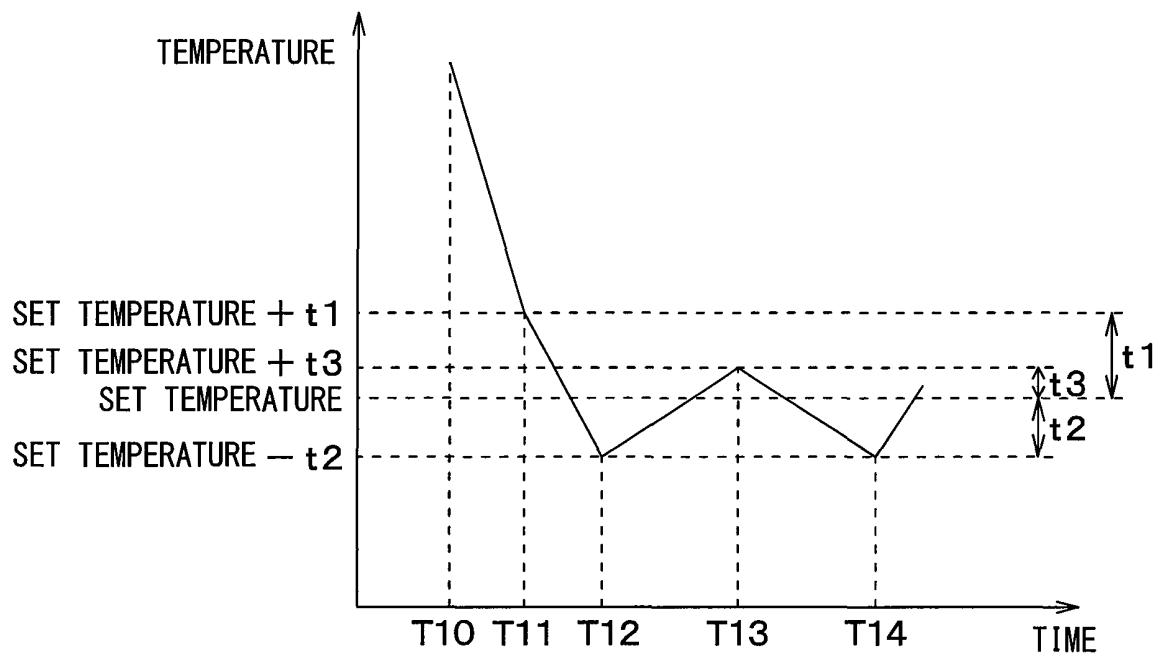
**FIG. 15****FIG. 16**

FIG. 17

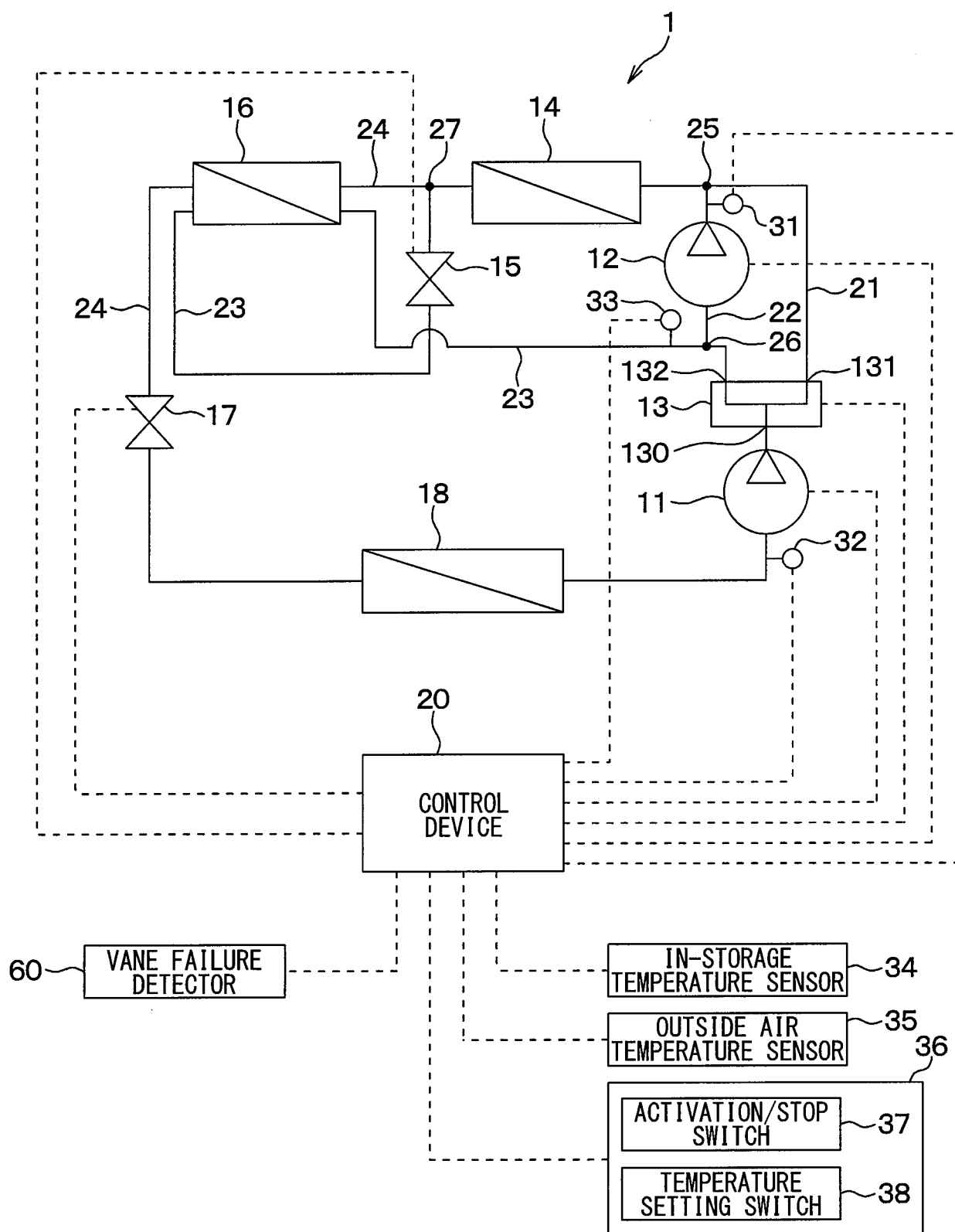
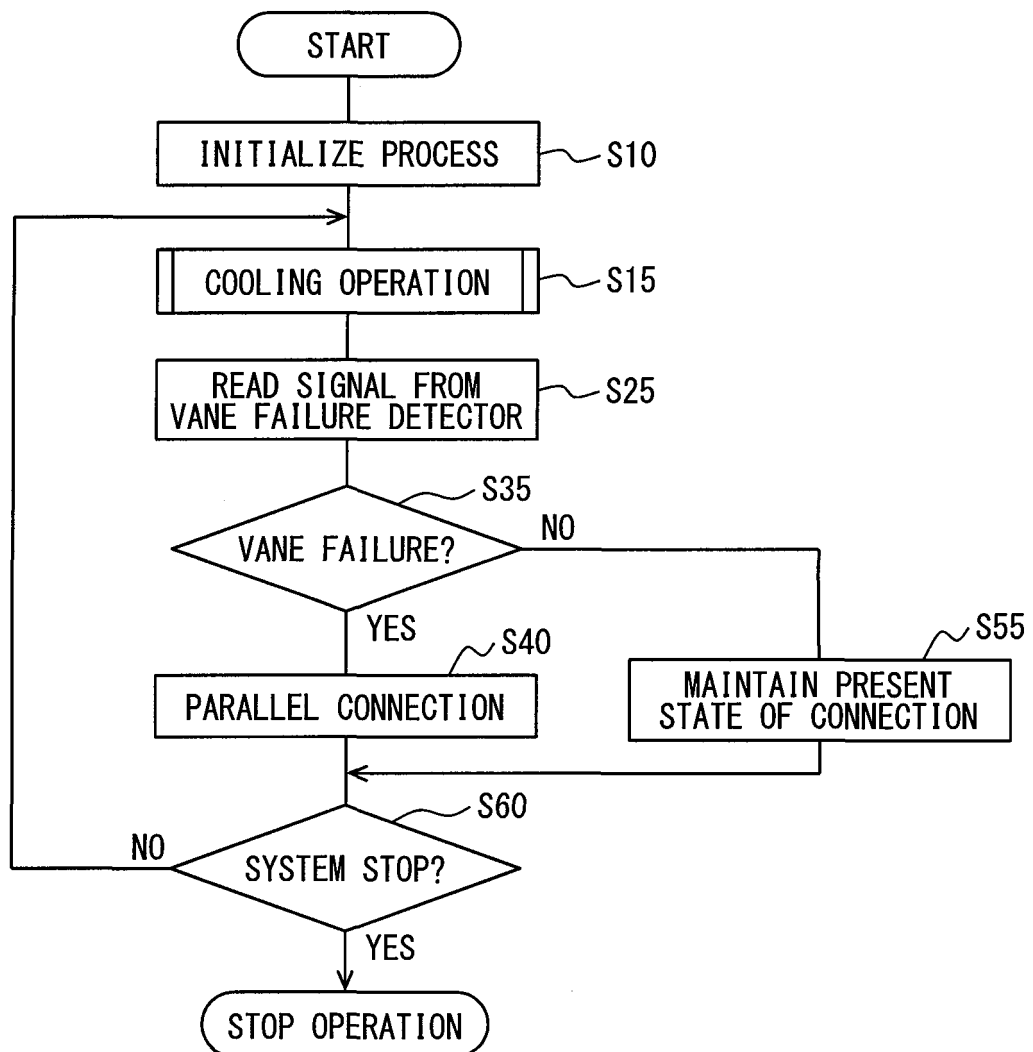
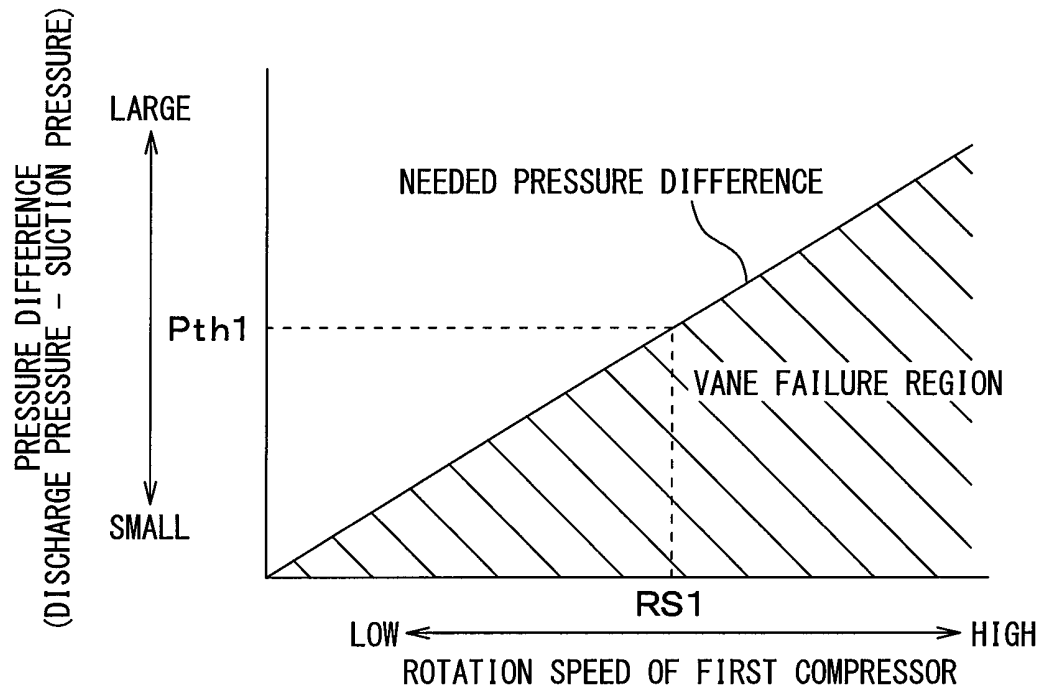


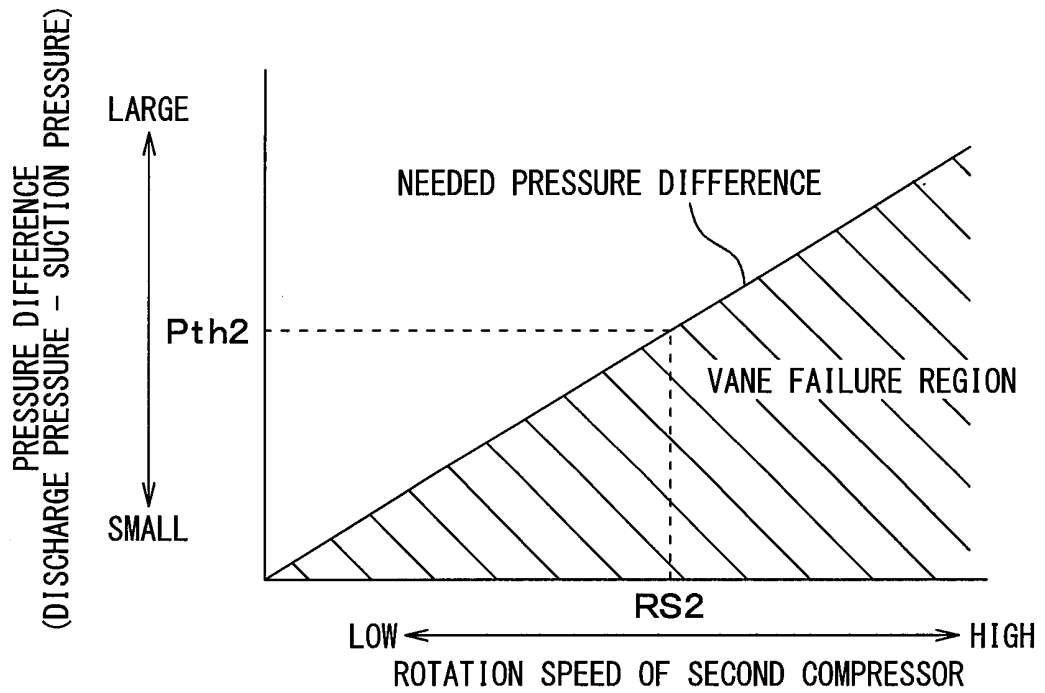
FIG. 18



**FIG. 19**



**FIG. 20**



## INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP2017/044010

## A. CLASSIFICATION OF SUBJECT MATTER

Int.Cl. F25B1/10 (2006.01) i, F25B1/00 (2006.01) i, F25B1/04 (2006.01) i

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

Int.Cl. F25B1/10, F25B1/00, F25B1/04, F04C18/356, F04C28/02

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Published examined utility model applications of Japan 1922-1996

Published unexamined utility model applications of Japan 1971-2018

Registered utility model specifications of Japan 1996-2018

Published registered utility model applications of Japan 1994-2018

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	Microfilm of the specification and drawings annexed to the request of Japanese Utility Model Application No. 22916/1982 (Laid-open No. 126668/1983) (MITSUBISHI ELECTRIC CORP.) 27 August 1983, specification, page 5, line 20 to page 9, line 8, fig. 2 (Family: none)	1-2
Y		3-5
A		6-8
Y	JP 2008-64421 A (DAIKIN INDUSTRIES, LTD.) 21 March 2008, paragraphs [0005]-[0009], [0014]-[0015] (Family: none)	3-5
A		7-8



Further documents are listed in the continuation of Box C.



See patent family annex.

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"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&amp;" document member of the same patent family

Date of the actual completion of the international search  
20 February 2018 (20.02.2018)Date of mailing of the international search report  
27 February 2018 (27.02.2018)Name and mailing address of the ISA/  
Japan Patent Office  
3-4-3, Kasumigaseki, Chiyoda-ku,  
Tokyo 100-8915, Japan

Authorized officer

Telephone No.

## INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP2017/044010

## C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	JP 2015-48969 A (FUJITSU GENERAL LTD.) 16 March 2015, paragraphs [0010]-[0019], [0023], fig. 1-2 (Family: none)	1
A	JP 2013-142537 A (LG ELECTRONICS INC.) 22 July 2013, paragraphs [0014]-[0068], fig. 1-5 & US 2013/0180276 A1 paragraphs [0019]-[0077], fig. 1-5 & EP 2615392 A2 & KR 10-2013-0081794 A & CN 103196252 A	1
A	JP 63-219891 A (HITACHI, LTD.) 13 September 1988, page 2, lower left column, line 4 to page 3, upper right column, line 3, fig. 4-7 (Family: none)	7-8

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**REFERENCES CITED IN THE DESCRIPTION**

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