

(19)



(11)

EP 3 583 863 A3

(12)

EUROPEAN PATENT APPLICATION

(88) Date of publication A3:
26.02.2020 Bulletin 2020/09

(51) Int Cl.:
A42B 3/06 (2006.01) A42B 3/08 (2006.01)

(43) Date of publication A2:
25.12.2019 Bulletin 2019/52

(21) Application number: **19179838.8**

(22) Date of filing: **12.06.2019**

(84) Designated Contracting States:
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR
Designated Extension States:
BA ME
Designated Validation States:
KH MA MD TN

(30) Priority: **18.06.2018 US 201862686425 P**
15.04.2019 US 201962833935 P
23.05.2019 US 201916420652

(71) Applicant: **Bell Sports, Inc.**
Scotts Valley, CA 95066-3438 (US)

(72) Inventors:
• **KELE, Paul A**
Soquel, CA California 95073 (US)
• **DEBUS, David T**
Felton, CA California 95018 (US)

(74) Representative: **Hanna Moore + Curley**
Garryard House
25/26 Earlsfort Terrace
Dublin 2, D02 PX51 (IE)

(54) **CYCLING HELMET WITH ROTATIONAL IMPACT ATTENUATION**

(57) A helmet having an outer liner and an inner liner is disclosed. The inner liner is positioned at least partially inside the outer liner. The helmet includes at least one chin strap anchored to the outer liner and passing through an opening in the inner liner. The helmet further includes a plurality of return springs, each having a first end coupled to the outer liner, and a second end distal to the first

end and coupled to the inner liner. The return springs bias the inner liner to a first position with respect to the outer liner. The inner liner is slidably coupled to the outer liner through the plurality of return springs and slidably movable relative to the outer liner between the first position and a second position where the inner liner and outer liner are rotated away from the first position.

EP 3 583 863 A3



EUROPEAN SEARCH REPORT

 Application Number
 EP 19 17 9838

5

10

15

20

25

30

35

40

45

50

55

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
A	US 2017/290388 A1 (BRIGGS EAMON [US]) 12 October 2017 (2017-10-12) * paragraphs [0057], [0058]; figure 5 *	1-15	INV. A42B3/06 A42B3/08
A	WO 93/21789 A1 (REX HANDELS & IND AB [SE]; FRIBERG ARNE [SE]) 11 November 1993 (1993-11-11) * page 4, lines 16-37; figure 6 *	1-15	
A	US 2004/250340 A1 (PIPER DENNIS [US] ET AL) 16 December 2004 (2004-12-16) * paragraphs [0119], [0125]; figure 5 *	1-15	
A	US 2015/157083 A1 (LOWE MICHAEL W [US]) 11 June 2015 (2015-06-11) * paragraphs [0031], [0050], [0051]; figure 3 *	1-15	
A	US 2013/232668 A1 (SUDDABY LOUBERT S [US]) 12 September 2013 (2013-09-12) * paragraphs [0041], [0042], [0047]; figures 3a,5a *	1-15	TECHNICAL FIELDS SEARCHED (IPC)
A	US 2014/013492 A1 (BOTTLANG MICHAEL [US] ET AL) 16 January 2014 (2014-01-16) * line 34; figure 6 *	1-13	A42B
A	US 2012/198604 A1 (WEBER ROBERT [US] ET AL) 9 August 2012 (2012-08-09) * paragraphs [0059] - [0062]; figure 13 *	1,14	
A	EP 0 217 996 A1 (AKTA BARNSAEKERHET AB [SE]) 15 April 1987 (1987-04-15) * column 3, line 26 - column 4, line 6; figure 7 *	14	
A	EP 1 317 889 A2 (NEW MAX SRL [IT]) 11 June 2003 (2003-06-11) * claim 1; figure 3 *	15	
The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 17 January 2020	Examiner D'Souza, Jennifer
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

EPO FORM 1503 03.82 (P04C01)



Application Number

EP 19 17 9838

CLAIMS INCURRING FEES

The present European patent application comprised at the time of filing claims for which payment was due.

☐ Only part of the claims have been paid within the prescribed time limit. The present European search report has been drawn up for those claims for which no payment was due and for those claims for which claims fees have been paid, namely claim(s):

☐ No claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for those claims for which no payment was due.

LACK OF UNITY OF INVENTION

The Search Division considers that the present European patent application does not comply with the requirements of unity of invention and relates to several inventions or groups of inventions, namely:

see sheet B

☒ All further search fees have been paid within the fixed time limit. The present European search report has been drawn up for all claims.

☐ As all searchable claims could be searched without effort justifying an additional fee, the Search Division did not invite payment of any additional fee.

☐ Only part of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the inventions in respect of which search fees have been paid, namely claims:

☐ None of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the invention first mentioned in the claims, namely claims:

☐ The present supplementary European search report has been drawn up for those parts of the European patent application which relate to the invention first mentioned in the claims (Rule 164 (1) EPC).



LACK OF UNITY OF INVENTION
SHEET B

Application Number

EP 19 17 9838

The Search Division considers that the present European patent application does not comply with the requirements of unity of invention and relates to several inventions or groups of inventions, namely:

1. claims: 1-13

A helmet, comprising: an outer liner comprising an inward-facing surface; an inner liner positioned at least partially inside the outer liner, the inner liner comprising an outward-facing surface facing the inward-facing surface of the outer liner; a plurality of return springs comprising an elastomeric material, each return spring having a first end coupled to the inward-facing surface of the outer liner, a second end distal to the first end and coupled to the outward-facing surface of the inner liner, and a body connecting the first end and the second end, the plurality of return springs biasing the inner liner to a first position with respect to the outer liner; and at least one chin strap anchored to the outer liner and passing through an opening in the inner liner; wherein the inner liner is slidably coupled to the inward-facing surface of the outer liner through the plurality of return springs and slidably movable relative to the outer liner between the first position and a second position where the inner liner and outer liner are rotated with respect to each other away from the first position; and wherein the body of each return spring of the plurality of return springs is substantially tangential to at least one of the inward-facing surface of the outer liner and the outward-facing surface of the inner liner.

2. claims: 14, 15

A method of assembling a helmet comprising an inner liner and an outer liner, the method comprising: providing the outer liner of the helmet, the outer liner having an inward-facing surface; coupling a plurality of return springs to the outer liner by affixing a first end of each return spring to the outer liner, each return spring comprising an elastomeric material and further comprising a second end distal to the first end and having a different one of a plurality of fasteners; coupling at least one chin strap to the outer liner; providing the inner liner of the helmet, the inner liner having an outward-facing surface; positioning the inner liner at least partially inside the outer liner, the inward-facing surface of the outer liner facing the outward-facing surface of the inner liner; threading the at least one chin strap through an opening in the inner liner; and coupling the inner liner to the outer liner by pressing the inner liner into the outer liner until the plurality of fasteners are passing through the outward-facing surface of the inner liner, thereby coupling the outward-facing surface to the inward-facing surface through the plurality of return springs, optionally further comprising annealing at least a



**LACK OF UNITY OF INVENTION
SHEET B**

Application Number
EP 19 17 9838

5

10

15

20

25

30

35

40

45

50

55

The Search Division considers that the present European patent application does not comply with the requirements of unity of invention and relates to several inventions or groups of inventions, namely:

portion of at least one of the outward-facing surface of the inner liner and the inward-facing surface of the outer liner.

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 19 17 9838

5

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

17-01-2020

10

15

20

25

30

35

40

45

50

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 2017290388 A1	12-10-2017	CN 109068781 A	21-12-2018
		EP 3419454 A1	02-01-2019
		US 2017290388 A1	12-10-2017
		US 2019254377 A1	22-08-2019
		WO 2017180214 A1	19-10-2017

WO 9321789 A1	11-11-1993	AU 4275193 A	29-11-1993
		WO 9321789 A1	11-11-1993

US 2004250340 A1	16-12-2004	NONE	

US 2015157083 A1	11-06-2015	AU 2014360109 A1	28-04-2016
		CA 2929623 A1	11-06-2015
		CN 105636469 A	01-06-2016
		EP 3048918 A1	03-08-2016
		JP 2016539253 A	15-12-2016
		US 2015157083 A1	11-06-2015
		US 2019350299 A1	21-11-2019
		WO 2015085294 A1	11-06-2015

US 2013232668 A1	12-09-2013	AU 2013230501 A1	23-10-2014
		CA 2866492 A1	12-09-2013
		EP 2822411 A1	14-01-2015
		JP 2015513008 A	30-04-2015
		US 2013232668 A1	12-09-2013
		US 2016366969 A1	22-12-2016
		US 2019082766 A1	21-03-2019
		WO 2013134063 A1	12-09-2013

US 2014013492 A1	16-01-2014	AU 2013290156 A1	05-02-2015
		CA 2878613 A1	16-01-2014
		CN 104427896 A	18-03-2015
		EP 2854584 A1	08-04-2015
		US 2014013492 A1	16-01-2014
		WO 2014011802 A1	16-01-2014

US 2012198604 A1	09-08-2012	CN 103635112 A	12-03-2014
		EP 2672853 A1	18-12-2013
		US 2012198604 A1	09-08-2012
		US 2015157082 A1	11-06-2015
		US 2018070667 A1	15-03-2018
		WO 2012109381 A1	16-08-2012

EP 0217996 A1	15-04-1987	AT 50120 T	15-02-1990
		DE 3575848 D1	15-03-1990
		EP 0217996 A1	15-04-1987

EPO FORM P0459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

55

ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.

EP 19 17 9838

5 This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

17-01-2020

10

15

20

25

30

35

40

45

50

55

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP 1317889	A2	11-06-2003	AT 345709 T 15-12-2006
			DE 60216220 T2 04-10-2007
			EP 1317889 A2 11-06-2003
			IT MI20012070 A1 07-04-2003
			PT 1317889 E 30-03-2007

EPO FORM P0459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82