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(54) **KNITTED GLOVES AND METHODS OF MAKING THEM**

(57) A knitted glove comprises: at least one finger component, an upper palm component, a thumb component, a lower palm component, and a wrist component wherein each of the components comprises courses and each course is made of stitches, wherein each of the courses of the upper palm component includes a tuck knit stitch adjacent the upper palm inner edge and each of the courses of the thumb component includes a tuck knit stitch adjacent the thumb inner edge, such that the glove has a tuck knitted ridge along the upper palm inner edge, around the thumb crotch and along the thumb inner edge. The knitted glove has high strength in the thumb crotch area and is useful as a protective glove. The tuck knitted ridge provided in the glove not only increases the safety of the wearer but also increases the useful working life of the glove. Also provided is a method of making the knitted glove. The glove is knitted on a flat knitting machine.

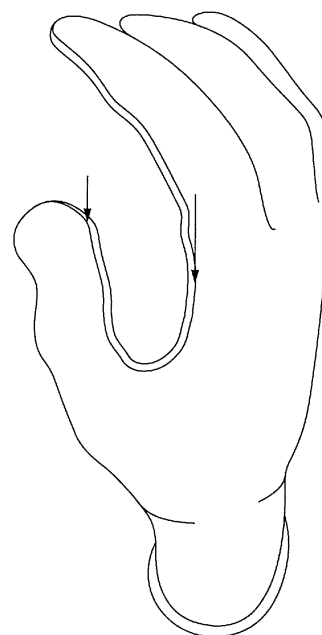


FIG. 5



EUROPEAN SEARCH REPORT

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			D04B A44C A41D
Place of search		Date of completion of the search	Examiner
Munich		25 March 2020	Kirner, Katharina
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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