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(54) **A FASTENING APPARATUS COMPRISING A DIE CARTRIDGE AND A DIE CHANGER AND METHOD OF FASTENING AT LEAST TWO SHEETS OF MATERIAL**

BEFESTIGUNGSVORRICHTUNG UMFASSEND EINE MATRIZENPATRONE UND EIN  
MATRIZENWECHSLER UND VERFAHREN ZUR BEFESTIGUNG MINDESTENS ZWEIER  
MATERIALBLECHEN

APPAREIL DE FIXATION COMPRENANT UNE CARTOUCHE DE MATRICE ET UN CHANGEUR DE  
MATRICE ET PROCÉDÉ DE FIXATION D'AU MOINS DEUX FEUILLES DE MATÉRIAU

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