



(11) **EP 3 670 146 A8**

(12) **CORRECTED EUROPEAN PATENT APPLICATION**

(15) Correction information:
Corrected version no 1 (W1 A1)
Corrections, see
Bibliography INID code(s) 71

(51) Int Cl.:
B29C 55/16 ^(2006.01) **B29C 55/18** ^(2006.01)
G02C 7/12 ^(2006.01)

(48) Corrigendum issued on:
19.08.2020 Bulletin 2020/34

(43) Date of publication:
24.06.2020 Bulletin 2020/26

(21) Application number: **18306819.6**

(22) Date of filing: **21.12.2018**

(84) Designated Contracting States:
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB
GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO
PL PT RO RS SE SI SK SM TR
Designated Extension States:
BA ME
Designated Validation States:
KH MA MD TN

(71) Applicant: **ESSILOR INTERNATIONAL**
94220 Charenton-Le-Pont (FR)

(72) Inventors:
• **TOKARSKI, Zbigniew**
Dallas, TX 75234 (US)
• **BEGG, Eric**
Dallas, TX 75234 (US)
• **BALASUBRAMANIAN, Srinivasan**
Dallas, TX 75234 (US)
• **CHIU, Hao-Wen**
Dallas, TX 75234 (US)

(74) Representative: **Santarelli**
49, avenue des Champs-Élysées
75008 Paris (FR)

(54) **METHOD AND SYSTEM FOR PRODUCING A GRADIENT POLARISATION FILM**

(57) A system and method for manufacturing an ophthalmic lens is provided. The method involves preparing a cross-polarization cancelling optical film for an optical article comprising providing a film having at least a first section comprising a first edge, a second section comprising a second edge, and a predetermined color intensity; providing an apparatus, wherein the apparatus com-

prises at least a first roller and a second roller, wherein the first roller and the second roller are configured to stretch at least a portion of the film; and continuously and asymmetrically stretching at least a portion of the film using the apparatus, while substantially maintaining the color intensity of the film.

EP 3 670 146 A8