



(11) **EP 3 674 289 B9**

(12) **CORRECTED EUROPEAN PATENT SPECIFICATION**

(15) Correction information:
Corrected version no 1 (W1 B1)
Corrections, see
Description Paragraph(s) 10, 98
Claims EN 10
Claims FR 1

(51) International Patent Classification (IPC):
C07J 41/00 ^(2006.01) **A61P 25/28** ^(2006.01)
A61P 25/16 ^(2006.01) **A61K 31/575** ^(2006.01)
C07C 9/00 ^(2006.01) **C07C 211/42** ^(2006.01)
C07C 271/16 ^(2006.01) **A61K 31/325** ^(2006.01)
C07C 269/06 ^(2006.01) **C07C 271/24** ^(2006.01)

(48) Corrigendum issued on:
13.12.2023 Bulletin 2023/50

(52) Cooperative Patent Classification (CPC):
C07J 41/0055; A61K 31/325; A61K 31/575;
A61P 25/16; A61P 25/28; C07C 9/00;
C07C 211/42; C07C 269/06; C07C 271/16;
C07C 271/24

(45) Date of publication and mention
of the grant of the patent:
11.10.2023 Bulletin 2023/41

(86) International application number:
PCT/CN2018/102494

(21) Application number: **18848750.8**

(87) International publication number:
WO 2019/037791 (28.02.2019 Gazette 2019/09)

(22) Date of filing: **27.08.2018**

(54) **LONG-ACTING RASAGILINE PRODRUG, PREPARATION METHOD AND USE THEREOF**

LANGWIRKENDES RASAGILIN-PRODRUG, HERSTELLUNGSVERFAHREN UND VERWENDUNG
DAVON

PROMÉDICAMENT DE RASAGILINE À ACTION PROLONGÉE, SON PROCÉDÉ DE PRÉPARATION
ET SON UTILISATION

(84) Designated Contracting States:
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB
GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO
PL PT RO RS SE SI SK SM TR

- **ZHOU, Yiqian**
Guangzhou
Guangdong 510535 (CN)
- **WU, Yiwu**
Guangzhou
Guangdong 510535 (CN)

(30) Priority: **25.08.2017 CN 201710742461**

(43) Date of publication of application:
01.07.2020 Bulletin 2020/27

(74) Representative: **HGF**
HGF Limited
1 City Walk
Leeds LS11 9DX (GB)

(73) Proprietor: **Guangzhou Henovcom Bioscience**
Co., Ltd
Guangdong 510535 (CN)

(56) References cited:
EP-A1- 1 219 606 WO-A1-02/28881
WO-A1-96/18605 WO-A1-2005/028473
WO-A1-2011/084846 WO-A1-2013/088255
CN-A- 87 101 285

(72) Inventors:
• **ZHANG, Jiancun**
Guangzhou
Guangdong 510535 (CN)
• **LI, Deyao**
Guangzhou
Guangdong 510535 (CN)

Note: Within nine months of the publication of the mention of the grant of the European patent in the European Patent Bulletin, any person may give notice to the European Patent Office of opposition to that patent, in accordance with the Implementing Regulations. Notice of opposition shall not be deemed to have been filed until the opposition fee has been paid. (Art. 99(1) European Patent Convention).

EP 3 674 289 B9

Description**CROSS-REFERENCE TO RELATED APPLICATION**

5 [0001] This application claims priority benefits to Chinese Application No. CN201710742461.

FIELD OF THE INVENTION

10 [0002] The present invention relates to the technical field of medical chemistry, particularly, it relates to a long-acting prodrug of Rasagiline and a preparing method as well as use thereof.

BACKGROUND OF THE INVENTION

15 [0003] Parkinson's disease (PD), also named as paralysis agitans, is a common neurodegenerative disease. It is progressive, multiple with insidious onset etc., and major symptoms may include slowness of movement, muscle rigidity, resting tremor, and posture instability. The morbidity of PD is rare in people aged under 50, but rapidly increases in people aged over 60. It is estimated that there are over 2 million PD patients in China, wherein the morbidity is about 1.7% among people aged over 65, and it is in an increase trend with the process of population aging in China.

20 [0004] Major pathological features of PD are the death of dopaminergic neuron in nigra and degeneration of nigrostriatum pathway. In addition, Lewy bodies exist in the cytosol of residual dopaminergic neurons. The cells in brain that produce dopamine gradually lose their abilities of affecting the nervous system, so that the ability of controlling muscles for patients are getting worse.

25 [0005] Levodopa is dominating in the drug treatment for PD. With an increasing oral dosage and a decreasing administration time of levodopa for treating PD, the efficacy has been weakened and adverse reactions such as on-off phenomena, fluctuations in motor symptoms, and drug tolerance occur more frequently. Monoamine oxidase (MAO-B) in brain is one of key enzymes for dopamine metabolism, and it will generate some free radicals during dopamine catabolism, leading to oxidative stress and causing a neuronal death.

30 [0006] Rasagiline is a second generation of the monoamine oxidase inhibitor and it can block the breakdown of a neurotransmitter dopamine. Compared to Selegiline (a first generation of the monoamine oxidase inhibitor, including selegiline, eldepryl, Jinsiping, and so on), its inhibiting effect is 5-10 times stronger, and it also has an improving effect on patients who suffer weaken efficacy due to long-term administration of dopamine preparations. In addition, compared to selegiline, metabolite of Rasagiline is one type of inactive non-benzedrine substance and has little side-effects. Importantly, such drug can relieve symptoms and there are evidences that such drug has a function of protecting nerve.

35 [0007] Parkinson's disease is a progressive and incurable nervous system disease, and the patients are required to take medicine for a long time. For the Rasagiline, daily administration is necessary. As the Parkinson's disease is mainly in the elderly who have poor memory, there is a great demand for the development of long-acting drugs for Parkinson's disease, and no successful long-acting drug has been publicly reported yet.

40 [0008] WO 2013088255 and US 20150210712 reported a series of prodrug of Rasagiline. It has been found on trial that the compounds reported by the above patents have melting points lower than the room temperature (25 °C), which cannot satisfy the demand of physicochemical properties of long-acting suspensions. Solid particles of such low-melting point compound are prone to fuse together when they are in a long-term storage or after they enter the body, and this makes it difficult to control the release rate of drug in the body, so it is not suitable to be a long-acting drug. Compounds with high melting points and low solubility in water are synthesized through structural improvement, and they are suitable to be long-acting drugs due to uniform release in the body as proved by pharmacokinetic experiments in animal.

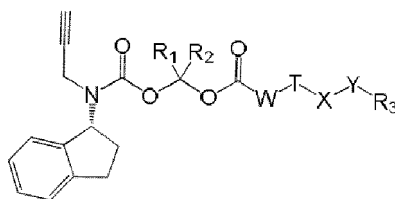
OBJECT OF THE INVENTION

45 [0009] The present invention provides a long-acting prodrug prepared by modifying a structure of Rasagiline. The prodrug is made into preparations that can be injected intramuscularly, subcutaneously, or intravenously through preparation methods, and form a drug reservoir in the body through an intramuscular, hypodermic, or intravenous injection. The prodrug will be released slowly, sustainably, and steady from the reservoir and converted into Rasagiline, for achieving an effect of long-acting treatment.

[0010] The present invention adopts technical solutions as follows:

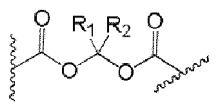
50 It is a first aspect of the present invention to provide a long-acting prodrug of Rasagiline or a pharmaceutically acceptable salt, stereoisomer, solvate thereof, and the long-acting prodrug of Rasagiline has a structure of formula I:

55 A long-acting prodrug of Rasagiline or solvate thereof, wherein the long-acting prodrug of Rasagiline has a structure of formula I:

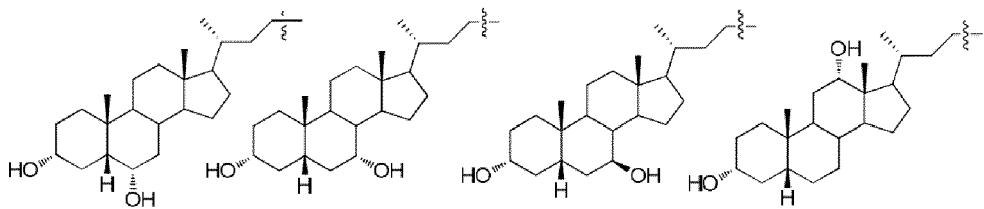


I,

wherein one of: (a)
T is absent, or T is selected from



each of R_1 and R_2 is independently selected from H, D, or C_{1-4} alkyl; W is absent, or W is selected from $(CH_2)_n$, wherein n is an integer selected from 1 to 15; X is absent, or X is selected from $(CH_2)_m$, wherein m is an integer selected from 1 to 10; and Y is absent, or Y is selected from $-C(=O)NH-$, or $-NHC(=O)-$; R_3 is selected from: (i) a substituted cholane aliphatic group selected from



or (ii) R_3 is $-CH=CHR_4$, wherein R_4 is selected from phenyl substituted with one or more groups selected from OH, or alkoxy; or

(b) W, and T are absent;

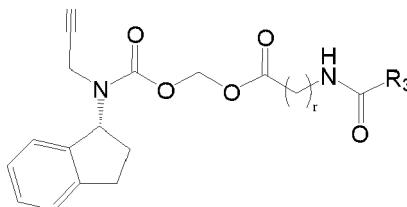
X is selected from $(CH_2)_m$, wherein m is an integer selected from 1 to 10;

Y is selected from $-C(=O)NH-$, or $-NHC(=O)-$; and

R_3 is selected from aryl, substituted C_1-C_6 alkyl, or linear or branched, saturated or unsaturated C_7-C_{27} alkyl, wherein each substituted alkyl comprises 1, 2, 3 or 4 substituents independently selected from oxo ($=O$), thio ($=S$), F, Cl, amino, carbonyl, cycloalkyl, aryl, or heteroaryl.

[0011] Preferably, R_1 is H or D, R_2 is methyl, H or D; or each of R_1 and R_2 is independently H, D or methyl.

[0012] In some examples, the long-acting prodrug of Rasagiline has a structure of formula II:



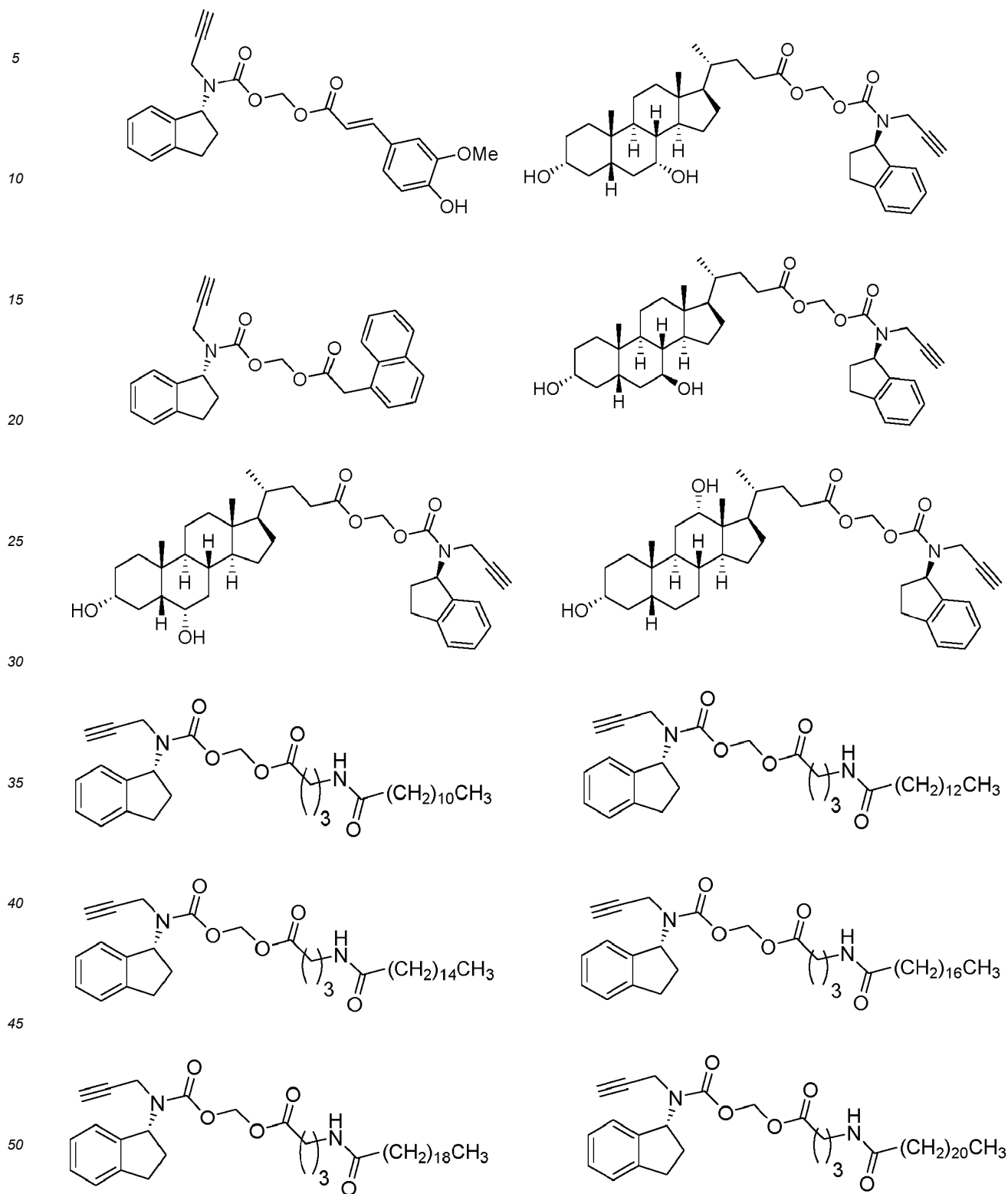
II,

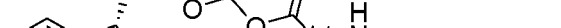
wherein, r is an integer from 1 to 10; R_3 is linear C_7-C_{27} alkyl;

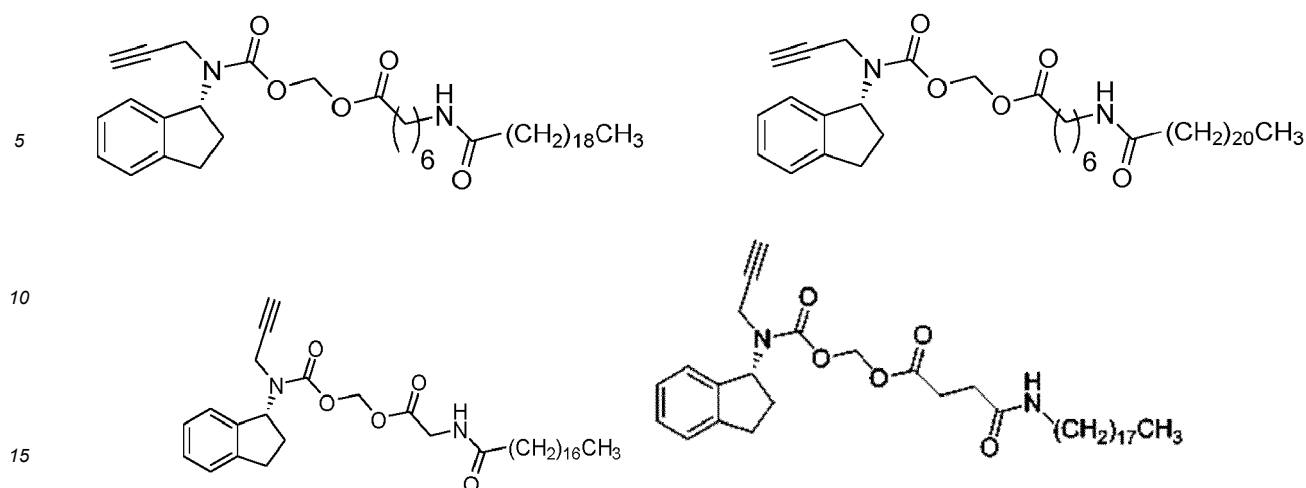
preferably, wherein r is an integer from 1 to 6, R_3 is linear C_9-C_{25} alkyl;

more preferably, wherein r is an integer from 3 to 6, R_3 is linear $C_{11}-C_{25}$ alkyl, further preferably, R_3 is linear $C_{11}-C_{21}$ alkyl, R_3 is linear $C_{11}-C_{20}$ alkyl, R_3 is linear $C_{11}-C_{19}$ alkyl, R_3 is linear $C_{11}-C_{18}$ alkyl, R_3 is linear $C_{11}-C_{17}$ alkyl, R_3 is linear $C_{11}-C_{16}$ alkyl, R_3 is linear $C_{11}-C_{15}$ alkyl, R_3 is linear $C_{11}-C_{14}$ alkyl, R_3 is linear $C_{11}-C_{13}$ alkyl, R_3 is linear $C_{11}-C_{12}$ alkyl.

[0013] In some examples, the long-acting prodrug of Rasagiline is selected from one of the following compounds:

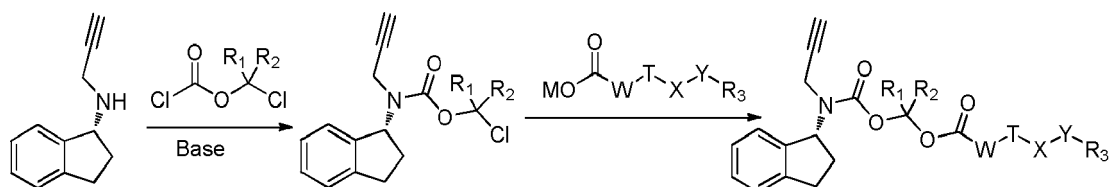






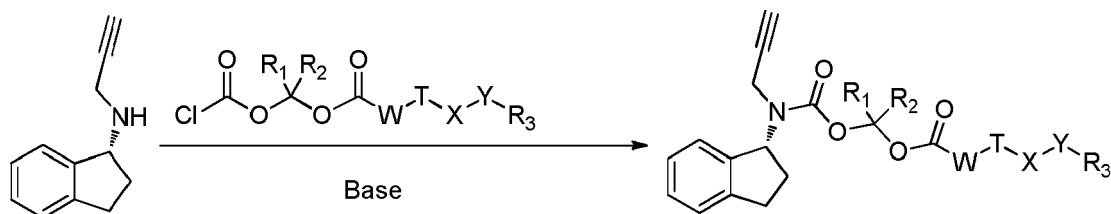
[0014] It is another aspect of the present invention to provide a method for preparing the above prodrug, the method includes:

Scheme 1:



[0015] Rasagiline reacts with chloromethyl chloroformate in aprotic solvent in presence of acid-binding agent such as organic base or an inorganic base, to obtain intermediate, which will subsequently react with MOCOWTXR₃ in aprotic solvent (in this reaction, M is a metal ion; and R₁, R₂, R₃, W, T, X, and Y are defined as hereinbefore), or react with MOCOR₃ in aprotic solvent in presence of acid-binding agent such as organic base or inorganic base (in this reaction, M is H; and R₁, R₂, R₃, W, T, X, and Y are defined as hereinbefore) to obtain the prodrug.

Scheme 2:



[0016] Rasagiline reacts with ClCOOCR₁R₂OCOWTXR₃ (R₁, R₂, R₃, W, T, X, and Y are defined as hereinbefore) in aprotic solvent in presence of acid-binding agent such as organic base or inorganic base, to obtain the prodrug.

[0017] It is another aspect of the present invention to provide a pharmaceutical composition, which comprises above-mentioned compound of formula I solvate and pharmaceutically acceptable carrier or excipient thereof.

[0018] The above pharmaceutical composition may be prepared into a form of an injectable suspension injection by taking the prodrug of Rasagiline with low solubility as the active ingredients to combine with the suspended solvent and the pharmaceutically acceptable excipient. The suspension injection forms a drug reservoir in the body from which the prodrug is slowly released and digested into active compounds in the body, thereby a long-acting treatment is achieved.

[0019] In one of the examples, the pharmaceutical composition is in a form of freeze-dried powder, suspension or dry suspension. Being in the form of freeze-dried powder or dry suspension has an advantage in great stability during long-term storage, which is beneficial to quality control for the preparations. Being in the form of suspension has an advantage in convenient production. Specifically, it is prepared just by grinding and packaging after mixing the prodrug with excipient together, there are less procedures with easy operation, which is advantageous for a large-scale production.

[0020] It is another aspect of the present invention to provide said compound of formula I or solvate thereof for preventing and/ or treating a central nervous system disease; and a the above mentioned pharmaceutical composition for preventing and/ or treating a central nervous system disease.

[0021] Preferably, the medicament is a long-acting drug.

[0022] Preferably, the central nervous system disease is Parkinson's disease.

[0023] It is another aspect of the present invention to provide the compounds and pharmaceutical compositions of the present invention for use in a method of preventing and/ or treating a central nervous system disease, the method comprises administering an effective amount of the foresaid prodrug or a stereoisomer, solvate thereof or the foresaid pharmaceutical composition to patients in need; preferably, the central nervous system disease is Parkinson's disease.

[0024] Unless stated otherwise or there is an obvious conflict in context, the articles "a," "an," and "said" used herein are intended to include "at least one" or "one or more". Therefore, these articles used herein refer to articles of one or more (i.e., at least one) objects. For example, "a component" means one or more components, that is, more than one component may be considered to be applied or used in an example of the invention.

[0025] The term "comprise" is an open-ended expression, and it includes the content specified in the present invention, but does not exclude other aspects. In the follow discussion of the meaning of the terms relating to various isomers and stereochemistry, it is to be stressed that the subject matter of the present invention is as defined in the claims.

[0026] The term "stereoisomer" refers to compounds having the same chemical structure, but different arrangement of atoms or groups in space. The stereoisomer includes enantiomer, diastereomer, conformer (rotamer), geometric isomer (cis / trans) isomers, atropisomer, etc.

[0027] The "enantiomer" refers to two isomers of a compound which are unable to overlap but are mirror images of each other.

[0028] The "diastereomer" refers to stereoisomers which have two or more chiral centers and their molecules are not mirror images of each other. The Diastereomer has different physical properties, such as melting points, boiling points, spectral properties, and reactivity. The Diastereomeric mixture can be separated by high resolution analytical operations, for example, electrophoresis and chromatography, such as HPLC.

[0029] The stereochemical definitions and rules used in the present invention generally follow S.P.Parker, Ed., McGraw-Hill Dictionary of Chemical Terms(1984)McGraw-Hill Book Company, New York ; and Eliel, E.and Wilen, S., "Stereochemistry of Organic Compounds ", John Wiley & Sons, Inc., New York, 1994.

[0030] Many organic compounds exist in optically active forms, that is, they have the capacity of rotating a plane of plane-polarized light. When optically active compounds are described, the prefixes D and L or R and S are used to indicate an absolute configuration of the molecule with respect to one or more of its chiral centers. The prefixes *d* and *l* or (+) and (-) are symbols referring to the rotation of plane-polarized light caused by a compound, wherein (-) or *l* indicates that the compound is left-handed, and the compounds prefixed with (+) or *d* are right-handed. A specific stereoisomer is an enantiomer, and a mixture of such isomers is called an enantiomeric mixture. The mixture of enantiomer at a ratio of 50 to 50 is called a racemic mixture or a racemate, which occurs when there is no stereoselection or stereospecificity in a chemical reaction or process.

[0031] Any asymmetric atoms (e.g., carbon, etc.) of a compound disclosed herein can exist in racemic or enantiomerically enriched form, such as (*R*)- configuration, (*S*)- configuration, or (*R*, *S*)-configuration. In some examples, each asymmetric atom has at least 50% enantiomeric excess, at least 60% enantiomeric excess, at least 70% enantiomeric excess, at least 80% enantiomeric excess, at least 90% enantiomeric excess, at least 95% enantiomeric excess, or at least 99% enantiomeric excess in the (*R*)- configuration or (*S*)-configuration.

[0032] According to the selection of starting materials and methods, the compound of the present invention may exist in a form of one or a mixture of the possible isomers, such as a mixture of a racemate and a diastereomer (which depends on the amount of asymmetric carbon atoms). Optically active (*R*)-isomers or (*S*)-isomers can be prepared by using chiral synthons or chiral reagents, or can be separated by using conventional techniques. If the compound includes a double bond, the substituent may be in the E or Z configuration, if the compound includes a disubstituted cycloalkyl, the substituent of the cycloalkyl may have a cis or trans configuration.

[0033] Based on differences in the physicochemical properties of components, the resulting mixture of any stereoisomers can be separated into pure or substantially pure geometric isomers, enantiomers, or diastereomers, for example, by chromatography, and / or fractional crystallization.

[0034] Any racemates of resulting product or intermediate can be separated into optical enantiomers by using any methods well-known by one skilled in the art, for example, the resulting diastereoisomeric salt can be separated. Racemic product can also be separated by chiral chromatography, such as high-performance liquid chromatography (HPLC) using a chiral adsorbent.

[0035] The term "tautomer" or "tautomeric form" refers to structural isomers with different energies which may be converted into each other by crossing a lower energy barrier. If tautomerization occurs possibly (such as in solution), the chemical equilibrium of the tautomers can be reached. For example, protontautomers (also called as prototropic tautomers) may interconvert, such as ketone-enol isomerization and imine-enylamine isomerization, through proton

transfer. Valence tautomers may interconvert through recombination of bonding electrons. A specific example of ketone-enol tautomerism is the tautomerism of tautomers of pentane-2,4-diketone and 4-hydroxypent-3-ene-2-one. Another example of the tautomerism is phenol-ketone tautomerism. A specific example of phenol-ketone tautomerism is the tautomerism of tautomers of pyridin-4-ol and pyridin-4(1H)-one. Unless otherwise indicated, all tautomeric forms of the compounds of the present invention are within the scope of the invention.

[0036] The term "substitute" refers to replacing a hydrogen in specific structure with a specified substituent. If the substitution on the alkyl or cycloalkyl group is not specified to occur on a specific carbon atom it may occur on any unsaturated carbon atom. When multiple substituents from the same series are selected, they may be the same or different. If the substitution on benzene ring, heteroaromatic ring, or heterocyclic ring of the present invention is not specified to occur on a specific atom, it may occur at any position which are not substituted by other atoms except hydrogen. When multiple substituents from the same series are selected, they may be the same or different. The substituents described herein include, but are not limited to D, F, Cl, Br, I, N₃, CN, NO₂, OH, SH, NH₂, oxygen, sulfur, carboxyl, alkyl, haloalkyl, alkenyl, alkynyl, alkoxy, alkylamino, hydroxyalkyl, cyano-substituted alkyl, cycloalkyl, heterocyclyl, aryl, heteroaryl, etc.

[0037] The term "unsubstituted" indicates that the specified group does not have any substituent.

[0038] In addition, it should be noted that, unless explicitly stated otherwise, the description ways used in the present invention such as "each of ... is independently selected from..." and "... are each independently selected from" and " ... are independently " are interchangeable and should be understood in wide sense. It may mean that the specific options among the same symbols in different groups do not affect each other, it also may mean that the specific options among the same symbols in the same group do not affect each other.

[0039] In each part of the description of the present invention, the substituents of the compounds disclosed in the present invention are disclosed according to the type or scope of the group. In particular, the present invention includes each independent subcombination of each member of the type and scope of these groups. For example, the term "C₁₋₃₀ alkyl" specifically refers to independently disclosed methyl, ethyl, C₃ alkyl, C₄ alkyl, C₅ alkyl, C₆ alkyl, ..., C₁₂ alkyl, ..., C₂₀ alkyl, ..., and C₃₀ alkyl.

[0040] In each part of the description of the present invention, linking substituents are described. When it is clear that the structure requires a linking group, the Markush variables listed for the group should be understood as a linking group. For example, if the structure requires a linking group and the Markush group for the variable is defined as "alkyl" or "aryl", it should be understood that the "alkyl" or "aryl" respectively represents an attached alkylene or arylene group.

[0041] The term "alkyl" used herein refers to saturated chained alkyl, wherein "chained alkyl" refers to linear or branched alkyl, for example C₁-C₃₀ alkyl refers to a saturated linear or branched alkyl group having 1-30 carbon atoms, wherein examples of linear alkyl include, but are not limited to methyl, ethyl, n-propyl, butyl, C₅ alkyl, C₆ alkyl, ..., C₁₂ alkyl, ..., C₂₀ alkyl, ..., and C₃₀ alkyl. Examples of branched alkyl include, but are not limited to isopropyl, tert-butyl, and the like. C₁-C₂₇ alkyl refers to a saturated linear or branched alkyl having 1-27 carbon atoms, wherein examples of linear alkyl include, but are not limited to methyl, ethyl, n-propyl, butyl, C₅ alkyl, C₆ alkyl, ..., C₁₂ alkyl, ..., C₂₀ alkyl, ..., and C₂₇ alkyl. Examples of branched alkyl include, but are not limited to isopropyl, tert-butyl, and the like. C₁-C₂₅ alkyl refers to a saturated linear or branched alkyl having 1 to 25 carbon atoms, wherein examples of linear alkyl include, but are not limited to methyl, ethyl, n-propyl, butyl, C₅ alkyl, C₆ alkyl, ..., C₁₂ alkyl, ..., C₂₀ alkyl, ..., and C₂₅ alkyl. Examples of branched alkyl include, but are not limited to isopropyl, tert-butyl, and the like. C₁-C₂₀ alkyl refers to a saturated linear or branched alkyl group having 1 to 20 carbon atoms, wherein examples of linear alkyl include, but are not limited to methyl, ethyl, n-propyl, butyl, C₅ alkyl, C₆ alkyl, ..., C₁₂ alkyl, ..., and C₂₀ alkyl. Examples of branched alkyl include, but are not limited to isopropyl, tert-butyl, and the like. C₁-C₁₅ alkyl refers to a saturated linear or branched alkyl having 1 to 15 carbon atoms, wherein examples of linear alkyl include but are not limited to methyl, ethyl, n-propyl, butyl, C₅ alkyl, C₆ alkyl, ..., C₁₂ alkyl, ..., and C₁₅ alkyl. Examples of branched alkyl include, but are not limited to isopropyl, tert-butyl, and the like. C₁-C₁₂ alkyl refers to a saturated linear or branched alkyl group having 1 to 12 carbon atoms, examples of the linear alkyl include, but are not limited to methyl, ethyl, n-propyl, butyl, C₅ alkyl, C₆ alkyl, ..., and C₁₂. Examples of branched alkyl include, but are not limited to isopropyl, tert-butyl, and the like. The alkyl group may be optionally substituted with one or more of substituents described herein.

[0042] The "alkenyl" refers to a linear or branched group with a double bond. For example, C₂-C₃₀ alkenyl refers to a linear or branched group with a double bond having 2-30 carbon atoms, and examples include but are not limited to vinyl, propenyl, butenyl, pentenyl, C₆ alkenyl, ..., C₁₂ alkenyl, ... and C₃₀ alkenyl. The alkenyl group may be optionally substituted with one or more of substituents described herein.

[0043] The "alkynyl" refers to a linear or branched group with a triple bond. For example, C₂-C₃₀ alkynyl refers to a linear or branched group with a triple bond having 2-30 carbon atoms, and examples include but are not limited to ethynyl, propynyl, butynyl, pentynyl, C₆ alkynyl, ..., C₁₂ alkynyl, ... and C₃₀ alkynyl. The alkynyl group may be optionally substituted with one or more of substituents described herein.

[0044] The term "alkoxy" refers to a linear or branched alkyl with an oxygen atom at the end, and examples include but are not limited to methoxy, ethoxy, n-propoxy, isopropoxy, n-butoxy and the like.

[0045] The term "cycloalkyl" refers to an alkyl with a cyclic structure. For example, C₃-C₁₀ cyclic alkyl refers to a saturated or unsaturated alkyl with a cyclic structure having 3-10 carbon atoms, wherein examples of saturated cyclic alkyl group include, but are not limited to cyclopropyl, cyclopentyl, cyclohexyl, ..., C₁₀ cycloalkyl, and the like, and examples of the unsaturated cyclic alkyl include, but are not limited to cyclopentene, and the like. The cycloalkyl group may be optionally substituted with one or more of substituents described herein.

[0046] The term "heteroaryl" refers to an aromatic ring group in which at least one carbon atom of ring is substituted with a heteroatom selected from nitrogen, oxygen, and sulfur, it may be a 5-7 membered monocyclic heteroaryl or a 7-12 membered bicyclic heteroaryl. Examples include, but are not limited to pyridyl, pyrimidinyl, pyridazinyl, pyrazinyl, furyl, thienyl, thiazolyl, oxazolyl, isoxazolyl, isothiazolyl, imidazolyl, pyrazolyl, triazolyl, tetrazolyl, etc. The heteroaryl group may be optionally substituted with one or more of substituents described herein.

[0047] The term "carbonyl" refers to -(C=O)-, no matter it is used individually or with other terms, such as "aminocarbonyl" or "acyloxy".

[0048] The term "unsaturated" used herein means that a group contains one or more degrees of unsaturation.

[0049] The term "heteroatom" refers to O, S, N, P, and Si, including the forms of any oxidation states of N, S and P; primary ammonium salts, secondary ammonium salts, tertiary ammonium salts, and quaternary ammonium salts, or a hydrogen coupled to nitrogen atom in a heterocyclic ring being substituted.

[0050] The term "solvate" used herein describes a molecule complex comprising a compound of the present invention and one or more pharmaceutically acceptable solvent molecules such as ethanol in stoichiometric amount. The term "hydrate" is used when the solvent is water.

[0051] Compared to the prior art, the present invention has the following benefits:

The prodrug of Rasagiline of the present invention has a high melting point and low solubility, and it can be made into a suspension and form a drug reservoir in the body by intramuscular injection or subcutaneous injection, prolonging the release time of the drug in the body, and achieving an effect of long-acting treatment.

DESCRIPTION OF THE DRAWINGS

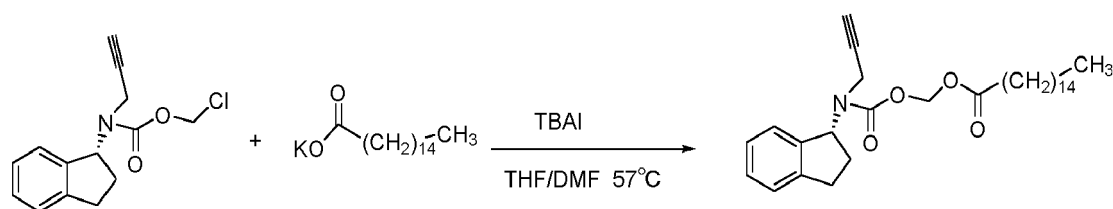
[0052] Figure 1 shows a drug-time curve of Rasagiline after it was intramuscularly injected into a beagle.

DESCRIPTION OF THE INVENTION

[0053] The present invention will be further described by the following examples. However, the examples are not intended to limit the protection scope of the present invention. Furthermore, of the following examples, examples 6 and 8-23 are examples of the present invention, whereas examples 1-5 and 7 are for the purposes of comparison only. Yet further, the tests carried out in examples 24 and 25 represent aspects of the present invention only in as far as these tests are carried out on the compounds of the invention according to examples 6 and 8-23.

Example 1 Preparation of methyl ((Rasagiline-N-formyl)oxy)-palmitate (referring to International patent application WO2013088255)

[0054]



[0055] 1.0g of Rasagiline-N-chloromethyl formate and 0.3 g of TBAI were dissolved in THF/DMF (5+4 mL), and then 1.5 g of potassium palmitate was added to obtain a mixture. The mixture was heated at 57 ° C overnight under the protection of argon. After the reaction was stopped, THF was removed through rotary evaporation. 30 ml of isopropyl ether was added and stirred for 10 minutes. After a filtering, a filtrate was successively washed with water (15 mL filtrate) and saturated NaHCO₃. Then the washed filtrate was dried by anhydrous sodium sulfate and concentrated. The concentrate was purified through silica gel column chromatography (PE : EA = 20 : 1 to 10 : 1), so as to obtain 0.76 g of a viscous product, with a yield of 41.53%.

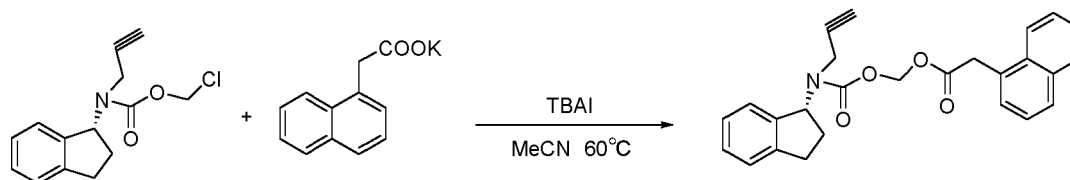
[0056] ¹H-NMR(CDCl₃, 400MHz) δ 7.26(m, 2H), 7.19(m, 2H), 5.87(m, 2.SH), 5.78(m, 0.5H), 4.17(d, J=14.0 Hz, 0.5H), 4.02(d, J =14.0 Hz, 0.5H), 3.62(d, J = 14.0 Hz, 0.5H), 3.52(d, J = 14.0 Hz, 0.5H), 3.06(m,1H), 2.86(m, 1H), 2.47(m, 1H),

2.36(m, 2H), 2.24(m, 1H), 2.21(s, 0.5H), 2.15(s, 0.5H), 1.64(m, 2H), 1.28(m, 24H), 0.88(t, $J=5.2$ Hz, 3H).

[0057] ESI-MS, $C_{30}H_{45}NO_4$ (483.3), a measured value of 506.4[M+Na]⁺.

Example 2 Preparation of methyl ((Rasagiline-N-formyl)oxy)-naphthalene acetate

[0058]



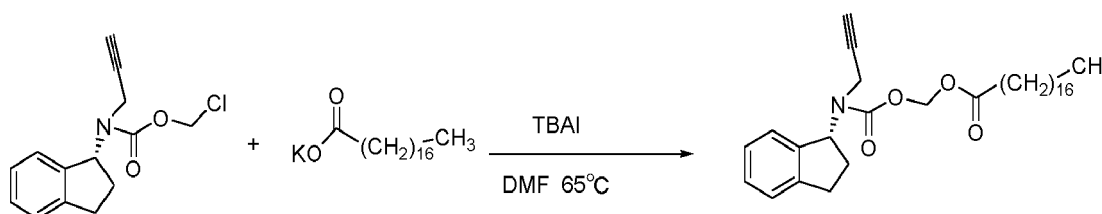
[0059] 0.9 g of Rasagiline-N-chloromethyl formate and 0.25 g of TBAI were dissolved in 15 mL of acetonitrile, and 0.92 g of potassium naphthalene acetate was added to obtain a mixture. The mixture was heated at 60 °C for 5 hours under the protection of argon. After the reaction was stopped, the solvent was removed through rotary evaporation, and then 20 mL of ethyl acetate was added to for dissolution. Then the mixture was successively washed with saturated $NaHCO_3$ (10 mL \times 3) and saturated NaCl (10 mL), dried by anhydrous Na_2SO_4 . After a filtration and rotation to dryness, 1.38 g of a brown pulpy crude product was obtained. The crude product was recrystallized through methanol to obtain 0.65 g of a white solid powder, that is a pure methyl ((Rasagiline-N-formyl)oxy)-naphthalene acetate.

[0060] 1H NMR($CDCl_3$, 400 MHz) δ 8.01(dd, $J=14.8, 8.4$ Hz, 1H), 7.84(m, 2H), 7.5 (m, 4H), 7.22(m, 3H), 7.09(m, 1H), 5.90(m, 1.5H), 5.82(dd, $J=14.8, 6.0$ Hz 1H), 5.54(t, $J=8.0$ Hz, 0.5H), 4.16(s, 1.07H), 4.13(s, 0.93H), 4.08(d, $J=18.4$ Hz, 0.51H), 3.87(d, $J=18.4$ Hz, 0.54H), 3.53(d, $J=18.4, 6$ Hz, 0.49H), 3.39(d, $J=18.4$ Hz, 1H), 3.03(m, 1H), 2.87(m, 1H), 2.82(m, 1H), 2.76(m, 1H), 2.46(m, 0.5H), 2.26(m, 0.5H), 2.15(m, 1.5H), 1.93(s, 0.5H).

[0061] ESI-MS, $C_{26}H_{23}NO_4$ (413.1), a measured value of 436.1[M+Na]⁺.

Example 3 Preparation of methyl ((Rasagiline-N-formyl)oxy)-stearate (referring to international patent application WO2013088255)

[0062]



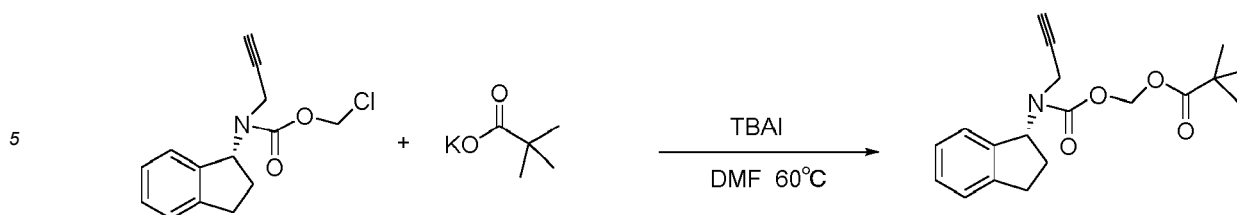
[0063] 2.0g of Rasagiline-N-chloromethyl formate and 0.56 g of TBAI were dissolved in 40 mL of DMF, and 3.2 g of potassium stearate was added to obtain a mixture. The mixture was heated at 65 °C overnight under the protection of argon. After the reaction was stopped, 80 ml of water was added, and then 80 mL of isopropyl ether was added for extraction. The extract was successively washed with saturated $NaHCO_3$ (30 mL \times 2) and saturated NaCl (30 mL), and dried by anhydrous sodium sulfate. After a filtration and rotation to dryness, 4.32 g of a crude product was obtained. The crude product was purified by silica gel column chromatography (PE : EA = 10 : 1), so as to obtain 3 g of a brown pulpy product with a yield of 51.55%.

[0064] 1H NMR($CDCl_3$, 400MHz) δ 7.25(m, 2H), 7.19(m, 2H), 5.87 (m, 2.5H), 5.66(m, 0.5H), 4.12(d, $J=17.6$ Hz, 0.5H), 3.98(d, $J=17.6$ Hz, 0.5H), 3.57(d, $J=17.6$ Hz, 0.5H), 3.47(d, $J=17.6$ Hz, 0.5H), 3.06 (m, 1H), 2.85(m, 1H), 2.46(m, 1H), 2.37(m, 2H), 2.24(m, 1H), 2.16(s, 0.5H), 2.10(s, 0.5H), 1.64(m, 2H), 1.26(m, 28H), 0.88(t, $J=6.4$ Hz, 3H).

[0065] ESI-MS, $C_{32}H_{49}NO_4$ (511.37), a measured value of 534.2 [M+Na]⁺.

Example 4 Preparation of methyl ((Rasagiline-N-formyl)oxy)- pivalate

[0066]



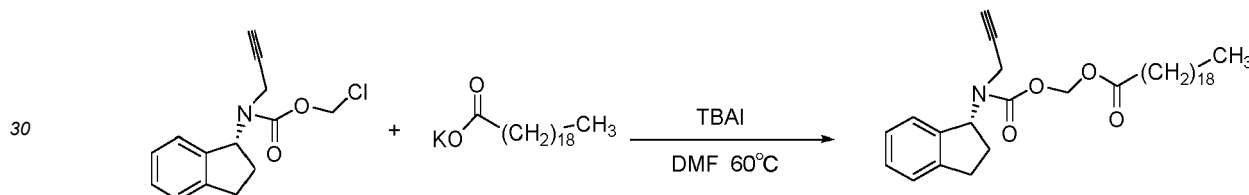
[0067] 2.0 g of Rasagiline-N-chloromethyl formate and 0.56 g of TBAI were dissolved in 30 mL of DMF, and then 1.38 g of potassium pivalate was added to obtain a mixture. The mixture was heated at 60 ° C overnight under a protection of argon. After the reaction was stopped, 80 ml of water was added, and then 80 mL of isopropyl ether was added for extraction. The extract was successively washed with saturated NaHCO₃ (30 mL) and saturated NaCl (30 mL), and dried by anhydrous sodium sulfate. After a filtration and rotation to dryness, a crude product was obtained. The crude product was purified through silica gel column chromatography (PE : EA = 15 : 1) to obtain 1.89g of a light yellow pulpy product, with a yield of 75.60%.

[0068] ¹HNMR(CDCl₃, 400MHz) δ7.25(m, 2H), 7.19(m, 1H), 7.16(m, 1H), 5.85(m, 2.5H), 5.84(m, 0.5H), 4.13(d, J = 14.4 Hz, 0.5H), 3.99(d, J = 14.4 Hz, 0.5H), 3.56(d, J = 14.4 Hz, 0.5H), 3.47 (d, J = 14.4 Hz, 0.5H), 3.06 (m, 1H) , 2.87(m, 1H), 2.46(m, 1H), 2.24(m, 1H), 2.16(s, 0.5H), 2.11(s, 0.5 H), 1.23(m, 9H).

[0069] ESI-MS, C₁₉H₂₃NO₄(329.16), a measured value of 330.1[M+H]⁺.

Example 5 Preparation of methyl ((Rasagiline-N-formyl)oxy)- icosanoate (referring to international patent application WO2013088255)

[0070]



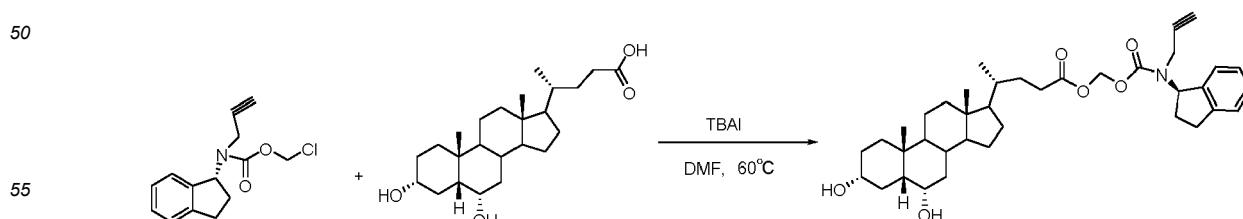
[0071] 1.73 g of Rasagiline-N-chloromethyl formate and 0.50 g of TBAI were dissolved in 30 mL of DMF, and 3.0 g of potassium icosanoate was added to obtain a mixture. The mixture was heated at 60 ° C overnight under the protection of argon. After the reaction was stopped, 80 ml of water was added, and then 80 mL of isopropyl ether was added for extraction. The extract was successively washed with saturated NaHCO₃ (30 mL) and saturated NaCl (30 mL), and dried by anhydrous sodium sulfate., After a filtration and rotation to dryness, 1.55 g of a light yellow semisolid product was obtained through silica gel column chromatography (PE : EA = 15 : 1), with a yield of 43.78%.

[0072] ¹HNMR(CDCl₃, 400MHz) δ7.25(m, 2H), 7.18(m, 2H), 5.85(m, 2.5H), 5.78(m, 0.5H), 4.12(d, J=17.6 Hz, 0.5H), 3.98(d, J=17.6 Hz, 0.5H), 3.57(d, J=17.6 Hz, 0.5H), 3.47(d, J=17.6 Hz, 0.5H), 3.06(m, 1H), 2.86(m, 1H), 2.47(m, 1H), 2.37(m, 2H), 2.24(m, 1H), 2.16(s, 0.5H), 2.10(s, 0.5H), 1.64(m, 2H), 1.26(m, 32H), 0.88(t, J = 6.8Hz, 3H).

[0073] ESI-MS, C₃₄H₅₃NO₄ (539.4), a measured value of 562.3 [M+Na]⁺.

Example 6 Preparation of methyl ((Rasagiline-N-formyl)oxy)- hydoexycholate

[0074]



[0075] 1.48 g of Rasagiline-N-chloromethyl formate and 0.44 g of TBAI were dissolved in 8 mL of DMF, and 2.3 g of

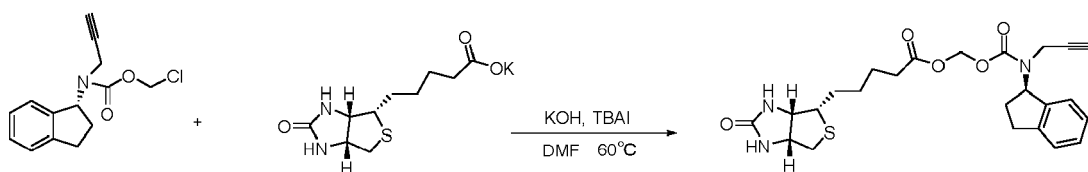
hyodeoxycholic acid was added to obtain a mixture. The mixture was heated at 60 °C overnight under the protection of argon. After the reaction was stopped, 30 ml of saturated NaCl and 40 mL of ethyl acetate were added and stirred well. An organic phase was separated, and successively washed with saturated NaCl (30 mL), water (30 mL, stirring), saturated NaHCO₃ (30 mL), and saturated NaCl (30 mL), followed by being dried by anhydrous sodium sulfate. After a filtration and rotation to dryness, 1.4 g of a white foamed product was obtained through silica gel column chromatography (PE : EA = 3 : 1 organic phase), with a yield of 40.23%.

[0076] ¹H-NMR(CDCl₃, 400MHz) δ7.25(m, 2H), 7.17(m, 2H), 5.85(m, 1.6H), 5.78(s, 1H), 5.66(m, 0.4H), 4.12(d, J =17.6 Hz, 0.53H), 4.05(m, 1H), 3.98(d, J =17.6 Hz, 0.47H), 3.62(m, 1H), 3.57(d, J =17.6 Hz, 0.47H), 3.48(d, J =17.6Hz, 0.53H), 3.07(m, 1H), 2.87(m, 1H), 2.42(m, 2H), 2.35(s, 1H), 2.27(m, 1H), 2.16(s, 0.47H), 2.11(s, 0.53H), 1.86(m, 6H), 1.65(m, 2H), 1.38(m, 9H), 1.12(m, 10H), 0.91(m, 6H), 0.63(s, 3H).

[0077] ESI-MS, C₃₈H₅₃NO₆(619.39), a measured value of 642.2 [M+Na]⁺.

Example 7 Preparation of methyl ((Rasagiline-N-formyl)oxy)- biotin methyl ester

[0078]

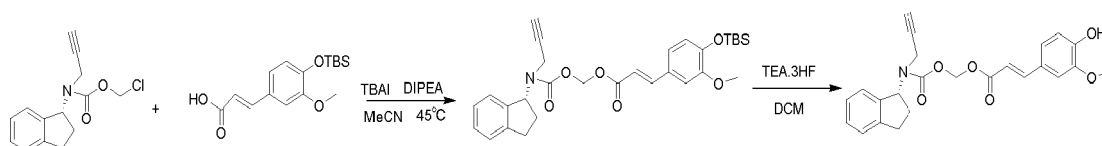


[0079] 1.5 g of Rasagiline-N-chloromethyl formate, 2.0 g of biotin methyl potassium salt and 0.44 g of TBAI were dissolved in DMF, and they were kept reacting at 60 ° C overnight under the protection of argon. After the reaction was stopped, 30 ml of saturated NaCl and 40 mL of ethyl acetate were added and stirred well. An organic phase was separated, and was successively washed with saturated NaCl (30 mL × 3), water (30 mL × 2), saturated NaHCO₃ (30 mL) and saturated NaCl (30 mL), followed by being dried by anhydrous sodium sulfate. After a filtration and rotation to dryness, 1.9 g of a white solid powder product was obtained through silica gel column chromatography (EA-EA/MeOH = 10 : 1), with a yield of 70.90%.

[0080] ¹H-NMR(CDCl₃, 400MHz), δ7.25(m, 2H), 7.18(m, 2H), 5.89(s, 1H), 5.81(m, 3H), 5.05(s, 1H), 4.52(m, 1H), 4.33(m, 1H), 4.13(d, J =18.0Hz, 0.5H), 4.01(d, J =18.0Hz, 0.5H), 3.60(d, J =18.0Hz, 0.5H), 3.50(d, J =18.0Hz, 0.5H), 3.17(m, 2H), 3.09(m, 1H), 2.90(m, 2H), 2.78(s, 0.6H), 2.75(s, 0.4H), 2.44(m, 3H), 2.27(m, 1H), 1.72(m, 2H), 1.49(m, 2H), 1.18(m, 2H).

Example 8 Preparation of methyl ((Rasagiline-N-formyl)oxy)- ferulate

[0081]



[0082] 3.8 g of ferulic acid protected by TBS was added to a mixed solution of 3.0 g of Rasagiline-N-chloromethyl formate, 2.0 g of DIPEA and 0.9 g of TBAI in acetonitrile, following by being stirred at 45 ° C overnight. After the reaction liquid was removed through rotation to dryness, the resulting concentrate was added with PE (60 mL), EA (20 mL), and water (50 mL), and stirred to layer. An organic phase was separated, and successively washed with saturated NaHCO₃ (30 mL), 0.05 mol/L diluted HCl (40 mL), water (40 mL), saturated NaCl (40 mL), and dried by anhydrous sodium sulfate. After a filtration and rotation to dryness, 15 mL of DCM was added for dissolution, and then, 1.68 g of triethylamine trihydrofluoride was added for deprotection. Then the reaction liquid was rotated to dryness, and EA (60 mL) was added for dissolution, a mixture was obtained. The mixture was successively washed with water (30 mL, in succession) and saturated NaCl (30 mL), and dried by anhydrous sodium sulfate. After a filtration and rotation to dryness, 30 mL of methyl tert-butyl ether was added to the concentrate and beat, and a white solid powder was obtained through silica gel column chromatography (DCM). Methyl tert-butyl ether was used to beat twice, and 1.16 g of a white solid powder product was obtained.

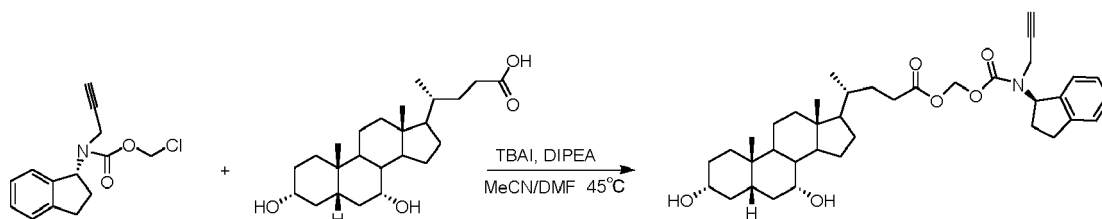
[0083] ¹H-NMR(CDCl₃, 400MHz), δ7.74 (m, 1H) , 7.25 (m, 2H) , 7.19 (m, 2H) , 7.12 (dd, J =8.0, 2.0 Hz, 1H) , 7.07 (m,

1H), 6.96 (s, 0.52H) 6.95 (s, 0.48H), 6.34 (dd, $J=16.0, 11.2$ Hz, 1H), 6.00 (m, 3H), 5.88 (t, $J=8.0$ Hz, 0.52H), 5.72 (t, $J=8.0$ Hz, 0.48H), 4.15 (dd, $J=18.0, 2.8$ Hz, 0.48H), 4.03 (dd, $J=18.0, 2.8$ Hz, 0.52H), 3.96 (s, 3H), 3.60 (dd, $J=18.0, 2.8$ Hz, 0.48H), 3.51 (dd, $J=18.0, 2.8$ Hz, 0.52H), 3.09 (m, 1H), 2.88 (m, 1H), 2.49 (m, 1H), 2.27 (m, 1H), 2.19 (s, 0.48H), 2.12 (s, 0.52H).

[0084] ESI-MS, $C_{24}H_{23}NO_6$ (421.15), a measured value of 422.1 $[M+H]^+$.

Example 9 Preparation of methyl ((Rasagiline-N-formyl)oxy)- chenodeoxycholate

[0085]



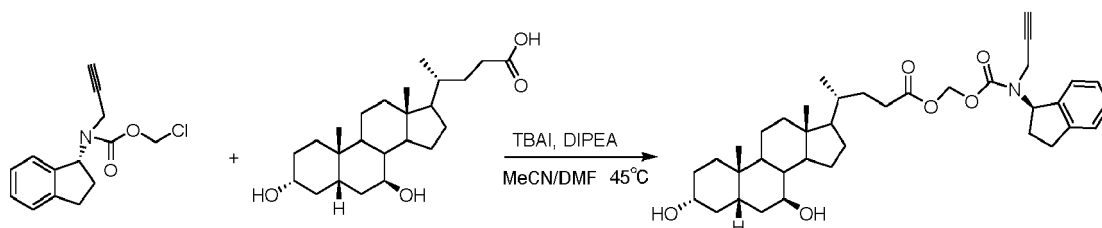
[0086] 1.14 g of DIPEA was added to a mixed solution of 1.7 g of Rasagiline-N-chloromethyl formate, 2.7 g of chenodeoxycholic acid and 0.5 g of TBAI in acetonitrile and DMF (20+5 ml), followed by being stirred at 45 °C overnight. After the reaction liquid was rotated to dryness and added with EA for dissolution, a mixture was obtained. The mixture was successively washed with saturated NaCl (30 mL \times 2), 0.05 mol/L diluted HCl (30 mL \times 2), water (30 mL), saturated $NaHCO_3$ (30 mL) and saturated NaCl (30 mL), and dried by anhydrous sodium sulfate. After a filtration and rotation to dryness, 1.21 g of a white solid product was obtained through silica gel column chromatography (PE/EA= 3 : 1), with a yield of 30.25%.

[0087] 1H -NMR($CDCl_3$, 400MHz) δ 7.25 (m, 2H), 7.17(m, 2H), 5.85(m, 2.24H), 5.78(s, 0.76H), 4.12(d, $J=17.6$ Hz, 0.5H), 3.98(d, $J=17.6$ Hz, 0.5H), 3.85(m, 1H), 3.57(d, $J=17.6$ Hz, 0.5H), 3.47(m, 1.5H), 3.06 (m, 1H), 2.86(m, 1H), 2.43(m, 2H), 2.35(s, 1H), 2.28(m, 2H), 2.18(s, 0.5H), 2.11(s, 0.5H), 1.98(m, 2H), 1.82(m, 4H), 1.70(m, 2H), 1.40(m, 12H), 1.15(m, 6H), 0.99(m, 2H), 0.92(m, 6H), 0.66(m, 3H).

[0088] ESI-MS, $C_{38}H_{53}NO_6$ (619.39), a measured value of 642.2 $[M+Na]^+$.

Example 10 Preparation of methyl ((Rasagiline-N-formyl)oxy)- ursodesoxycholate

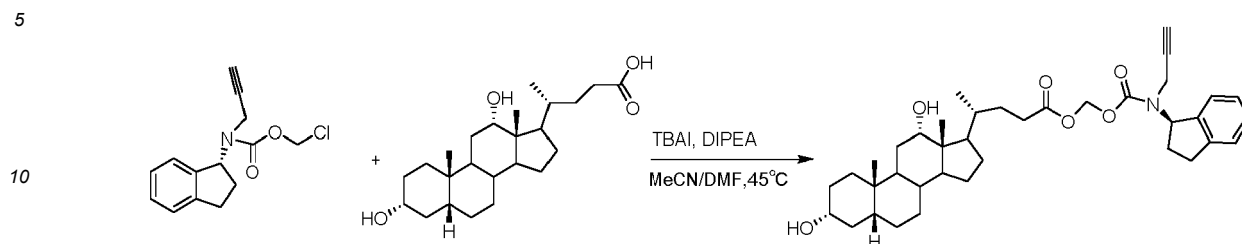
[0089]



[0090] 1.5 g of Rasagiline-N-chloromethyl formate was added to a mixed solution of 1.0 g of DIPEA, 2.8 g of ursodesoxycholic acid and 0.44 g of TBAI in acetonitrile and DMF (20/5 ml), followed by being stirred at 45 °C overnight. After the reaction liquid was rotated to dryness and added with EA for dissolution, a mixture was obtained. The mixture was successively washed with saturated NaCl (30 mL \times 2), 0.05 mol/L diluted HCl (30 mL \times 2), water (30 mL), saturated $NaHCO_3$ (30 mL) and saturated NaCl (30 mL), and dried by anhydrous sodium sulfate. After a filtration and rotation to dryness, 1.51 g of a white solid product was obtained through silica gel column chromatography (PE/EA= 3 : 1 to 1 : 1), with a yield of 42.78%.

[0091] 1H -NMR($CDCl_3$, 400MHz) δ 7.25(m, 2H), 7.17(m, 2H), 5.84(m, 2H), 5.77(s, 1H), 4.12(d, $J=18.0$ Hz, 0.55H), 4.05(m, 1H), 3.98(d, $J=18.0$ Hz, 0.45H), 3.62(m, 1H), 3.57(d, $J=18.0$ Hz, 0.55H), 3.48(d, $J=18.0$ Hz, 0.55H), 3.07(m, 1H), 2.86(m, 1H), 2.42(m, 2H), 2.35(s, 1H), 2.26(m, 2H), 2.16(s, 0.45H), 2.10(s, 0.55H), 1.87(m, 6H), 1.67(m, 3H), 1.37(m, 10H), 1.13(m, 8H), 0.91(m, 6H), 0.63(m, 3H).

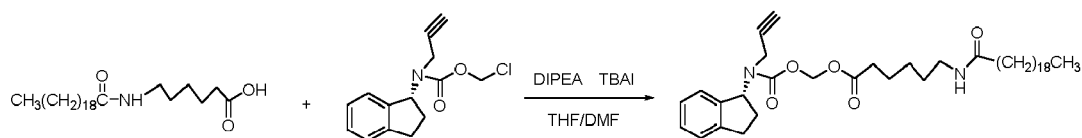
[0092] ESI-MS, $C_{38}H_{53}NO_6$ (619.39), a measured value of 642.2 $[M+Na]^+$.

Example 11 Preparation of methyl ((Rasagiline-N-formyl)oxy)- deoxycholate**[0093]**

[0094] 1.5 g of Rasagiline-N-chloromethyl formate was added to a mixed solution of DIPEA, deoxycholic acid and TBAI in acetonitrile and DMF (20+5), followed by being stirred at 45 ° C overnight. After the reaction liquid was rotated to dryness and added with EA for dissolution, a mixture was obtained. The mixture was successively washed with saturated NaCl (30 mL × 2), 0.05 mol/L diluted HCl (30 mL × 2), water (30 mL), saturated NaHCO₃ (30 mL) and saturated NaCl (30 mL), and dried by anhydrous sodium sulfate. After a filtration and rotation to dryness, 2.1 g of a white solid product was obtained through silica gel column chromatography (PE/EA = 3 : 1 to 1 : 1), with a yield of 59.50%.

[0095] ¹H-NMR(CDCl₃, 400MHz) δ 7.25(m, 2H), 7.18(m, 2H), 5.85(m, 2.55H), 5.65(m, 0.45H), 4.12(d, J = 17.6Hz, 0.45H), 3.98(m, 1.55H), 3.60(m, 1H), 3.57(d, J = 17.6Hz, 0.45H), 3.48(d, J = 17.6Hz, 0.55H), 3.06(m, 1H), 2.87(m, 1H), 2.45(m, 2H), 2.35 (s, 1H), 2.27(m, 2H), 2.17(s, 0.45H), 2.11(s, 0.55H), 1.82(m, 5H), 1.61(m, 10H), 1.40(m, 7H), 1.26(m, 2H), 1.11(m, 3H), 0.98(d, J = 4.8Hz, 3H), 0.91(s, 3H), 0.67(d, J = 2.4Hz, 3H).

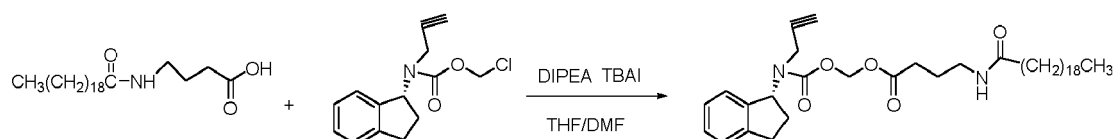
[0096] ESI-MS, C₃₈H₅₃NO₆(619.39), a measured value of 642.2 [M+Na]⁺.

Example 12 Preparation of methyl ((Rasagiline-N-formyl)oxy)- icosanamido hexanoate**[0097]**

[0098] 0.5 g of Rasagiline-N-chloromethyl formate was added to a mixed solution of 0.46 g of DIPEA, 0.5 g of icosan-amido hexanoic acid and 100 mg of TBAI in THF/DMF (40+10 mL), followed by being stirred at 60 ° C overnight. After the reaction liquid was rotated to dryness and added with isopropyl ether for dissolution, a mixture was obtained. The mixture was successively washed with 0.05 mol/L diluted HCl (30 mL × 2), water (30 mL), saturated NaHCO₃ (30 mL) and saturated NaCl (30 mL), and dried by anhydrous sodium sulfate. After a filtration and rotation to dryness, 0.22 g of a white solid powder product was obtained through TLC (PE/EA = 2 : 1), with a yield of 17.74%.

[0099] ¹H-NMR(CDCl₃, 400MHz) δ 7.25(m, 2H), 7.18 (m, 2H) , 5.85 (m, 2.5H) , 5.66(m, 0.5H), 5.54 (brs, 1H) , 4.12 (d, J = 23.6Hz, 0.46H) , 3.98(d, J = 23.6Hz, 0.55H), 3.57(d, J = 23.6Hz, 0.46H), 3.48(d, J = 23.6Hz, 0.54H), 3.24(m, 2H), 3.07(m, 1H), 2.86(m, 1H), 2.42(m, 3H), 2.26(m, 1H), 2.15(t, J = 10.4Hz, 2H), 1.63(m, 4H), 1.50(m, 2H), 1.28(m, 32H), 0.88(t, J = 8.8 Hz, 3H).

[0100] ESI-MS, C₄₀H₆₄N₂O₅(652.48), a measured value of 653.5 [M+H]⁺.

Example 13 Preparation of methyl ((Rasagiline-N-formyl)oxy)- icosanamidobutanoate**[0101]**

[0102] 0.4 g of Rasagiline-N-chloromethyl formate was added to a mixed solution of 0.2 g of DIPEA, 0.2 g of 4-

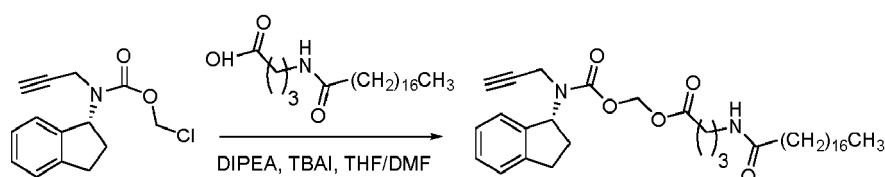
icosanamidobutanoic acid and 50 mg of TBAI in THF/ DMF (40+10 mL), followed by being stirred at 60 ° C overnight. After the reaction liquid was rotated to dryness and added with isopropyl ether for dissolution, a mixture was obtained. The mixture was successively washed with 0.05 mol/L diluted HCl (30 mL × 2), water (30 mL), saturated NaHCO₃ (30 mL) and saturated NaCl (30 mL), and dried by anhydrous sodium sulfate. After a filtration and rotation to dryness, 0.15 g of a white solid powder product was obtained through TLC (PE/EA= 2 : 1), with a yield of 15.95%.

[0103] ¹H-NMR(CDCl₃, 400MHz) δ 7.25(m, 2H), 7.19(m, 2H), 5.87(m, 2H), 5.67(m, 1H), 4.33(brs, 1H), 4.11(d, J =18.0Hz, 0.44H), 3.98(d, J=18.0Hz, 0.56H), 3.58(d, J=18.0 Hz, 0.44H), 3.48(d, J=18.0 Hz, 0.56H), 3.29(m, 2H), 3.07(m, 1H), 2.86(m, 1H), 2.44(m, 3H), 2.24(m, 1H), 2.15(m, 3H), 1.86(m, 2H), 1.57(m, 2H), 1.25(m, 32H), 0.88(t, J=6.8 Hz, H).

[0104] ESI-MS, C₃₈H₆₀N₂O₅(624.45), a measured value of 647.4 [M+Na]⁻.

Example 14 Preparation of methyl ((Rasagiline-N-formyl)oxy)- stearamidobutanoate

[0105]



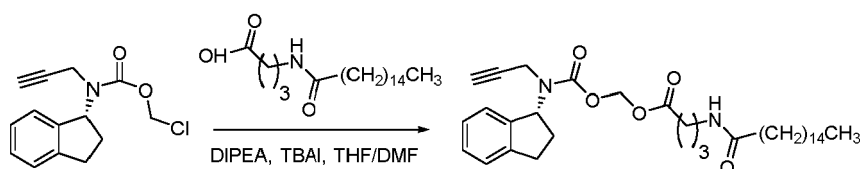
[0106] The methyl ((Rasagiline-N-formyl)oxy)-stearamidobutanoate was prepared according to the method of Example 13, the product was obtained as a white solid powder with a yield of 22.6%.

[0107] ¹H NMR (CDCl₃, 400MHz) δ 7.25 (m, 2H), 7.19 (m, 2H), 5.92 - 5.60 (m, 4H), 4.11(d, J=18.0Hz, 0.44H), 3.98(d, J=18.0Hz, 0.56H), 3.58(d, J=18.0 Hz, 0.44H), 3.48(d, J=18.0 Hz, 0.56H), 3.31 (m, 2H), 3.07 (m, 1H), 2.87 (m, 1H), 2.43 (m, 3H), 2.25 (m, 1H), 2.15 m, 3H), 1.87 (m, 2H), 1.60 (s, 2H), 1.25 (m, 28H), 0.88 (t, J= 6.7 Hz, 3H).

[0108] ESI-MS, C₃₆H₅₆N₂O₅ (596.42), a measured value of 619.7 [M+Na]⁺.

Example 15 Preparation of methyl ((Rasagiline-N-formyl)oxy)- palmitamidobutanoate

[0109]



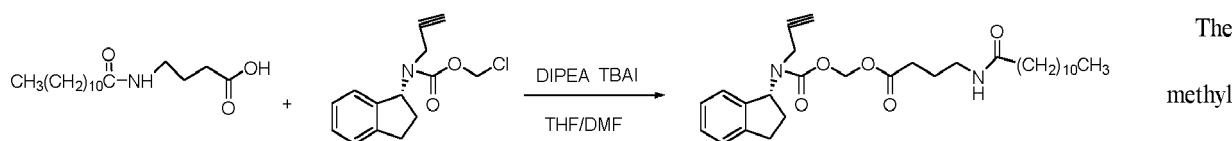
[0110] The methyl ((Rasagiline-N-formyl)oxy)-palmitamidobutanoate was prepared according to the method of Example 13, and the product was obtained as a white solid powder with a yield of 30.9%.

[0111] ¹H NMR (CDCl₃, 400MHz) δ 7.25 (m, 2H), 7.23 -7.13 (m, 2H), 5.91 - 5.59 (m, 4H), 4.11(d, J=18.0Hz,0.44H), 3.98(d, J=18.0Hz, 0.56H), 3.58(d, J=18.0 Hz,0.44H), 3.48(d, J=18.0 Hz,0.56H), 3.30 (m, 2H), 3.07 (m, 1H), 2.87 (m, 1H), 2.44 (m, 3H), 2.32 - 2.20 (m, 1H), 2.15 (m, 3H), 1.87 (m, 2H), 1.62 (m, 2H), 1.25 (s, 24H), 0.88 (t, J= 6.7 Hz, 3H).

[0112] ESI-MS, C₃₄H₅₂N₂O₅ (568.39), a measured value of 591.4 [M+Na]⁺.

Example 16 Preparation of methyl ((Rasagiline-N-formyl)oxy)4- dodecanamidobutanoate

[0113]

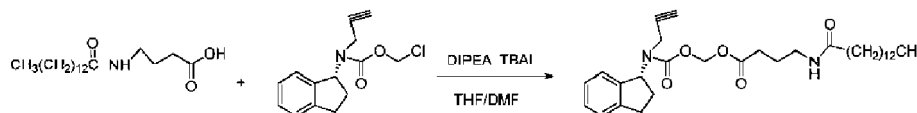


((Rasagiline-N-formyl)oxy)4- dodecanamidobutanoate was prepared according to the method of Example 13, and the product was obtained as a white solid powder with a yield of 16.25%.

[0114] ^1H NMR (CDCl_3 , 400MHz) δ 7.26 -7.15 (m, 4H), 5.88 - 5.65 (m, 4H), 4.13(d, J =18.0Hz,0.44H), 3.96(d, J =18.0Hz, 0.56H), 3.60(d, J =18.0 Hz,0.44H), 3.47(d, J =18.0 Hz,0.56H), 3.30 (t, 2H), 3.09 (m, 1H), 2.87 (m, 1H), 2.49-2.40 (m, 3H), 2.26 -2.20 (m, 1H), 2.15 (t, 3H), 1.87 (m, 2H), 1.62-1.58 (m, 2H), 1.25 (s, 16H), 0.88 (t, J = 6.7 Hz, 3H).

Example 17 Preparation of methyl ((Rasagiline-N-formyl)oxy)4- tetradecanamidobutanoate

[0115]

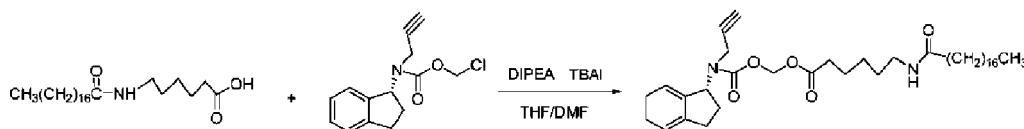


[0116] The methyl ((Rasagiline-N-formyl)oxy)4-tetradecanamidobutanoate was prepared according to the method of Example 13, and the product was obtained as a white solid powder with a yield of 23.80%.

[0117] ^1H NMR (CDCl_3 , 400MHz) δ 7.26-7.15 (m, 4H), 5.87 - 5.65 (m, 4H), 4.13(d, J =18.0Hz, 0.44H), 3.96(d, J =18.0Hz, 0.56H), 3.60(d, J =18.0 Hz, 0.44H), 3.47(d, J =18.0 Hz,0.56H), 3.30 (t, 2H), 3.07 (m, 1H), 2.87 (m, 1H), 2.44 (m, 3H), 2.26 - 2.22 (m, 1H), 2.15 (t, 3H), 1.87 (t, 2H), 1.60 (t, 2H), 1.25 (s, 20H), 0.88 (t, J = 6.7 Hz, 3H).

Example 18 Preparation of methyl ((Rasagiline-N-formyl)oxy)4- stearamidohexanoate

[0118]

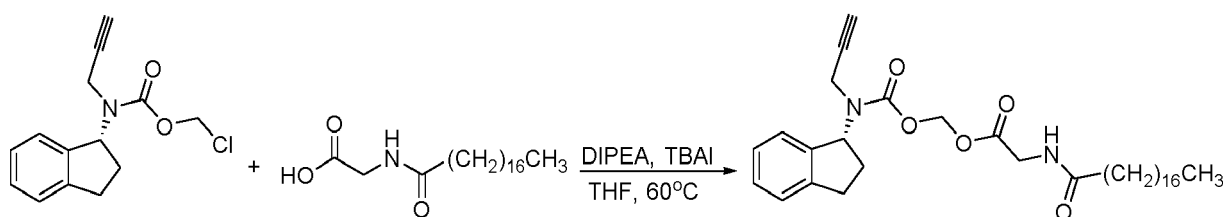


[0119] The methyl ((Rasagiline-N-formyl)oxy)4-stearamidohexanoate was prepared according to the method of Example 13, and the product was obtained as a white solid powder with a yield of 15.90%.

[0120] ^1H NMR (CDCl_3 , 400MHz) δ 7.26-7.17 (m, 4H), 5.87-5.48 (m, 4H), 4.14(d, J =18.0Hz, 0.44H), 3.96(d, J =18.0Hz, 0.56H), 3.60(d, J =18.0 Hz, 0.44H), 3.46(d, J =18.0 Hz, 0.56H), 3.20 (t, 2H), 3.06 (m, 1H), 2.86 (m, 1H), 2.46-2.35 (m, 3H), 2.29 - 2.20 (m, 1H), 2.16-2.12 (m, 3H), 1.68-1.52 (m, 4H), 1.38 (m, 2H), 1.26 (s, 30H), 0.88 (t, J = 6.7 Hz, 3H).

Example 19 Preparation of methyl ((Rasagiline-N-formyl)oxy)4- stearylglucinate

[0121]

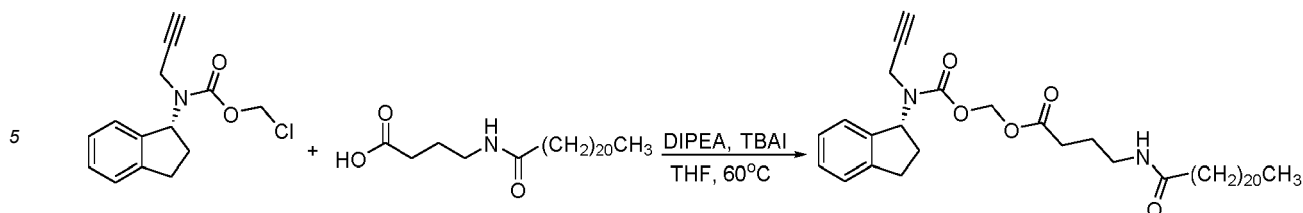


[0122] The methyl ((Rasagiline-N-formyl)oxy)4-stearylglucinate was prepared according to the method of Example 13, and the product was obtained as a white solid powder with a yield of 51.38%.

[0123] ^1H NMR (CDCl_3 , 400MHz) δ 7.26 -7.16 (m, 4H), 5.94 - 5.80 (m, 4H), 4.14(d, J =18.0Hz,0.44H), 3.93(d, J =18.0Hz, 0.56H), 3.62(d, J =18.0 Hz,0.44H), 3.46(d, J =18.0 Hz,0.56H), 3.30 (q, 2H), 3.07 (m, 1H), 2.87 (m, 1H), 2.53-2.41 (m, 1H), 2.26 - 2.21 (m, 3H), 2.17 (s, 1H), 1.65 (m, 2H), 1.25 (s, 24H), 0.88 (t, J = 6.7 Hz, 3H).

Example 20 Preparation of methyl ((Rasagiline-N-formyl)oxy)4- docosanamidobutanoate

[0124]



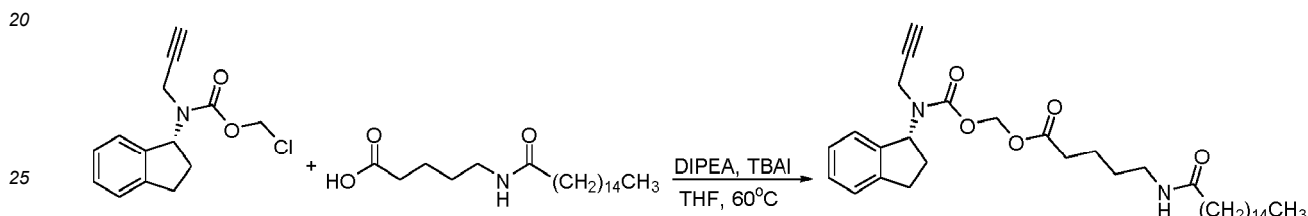
[0125] The methyl ((Rasagiline-N-formyl)oxy)4-docosanamidobutanoate was prepared according to the method of Example 13, and the product was obtained as a white solid powder with a yield of 31%.

[0126] ^1H NMR (CDCl_3 , 400MHz) δ 7.21 - 7.26 (m, 2H), 7.17 - 7.20 (m, 2H), 5.81 - 5.88 (m, 2.56H), 5.65 (br, 1.44H), 4.11(d, J = 17.6 Hz, 0.44H), 3.98 (d, J = 17.2Hz, 0.56H), 3.58 (d, J = 17.6 Hz, 0.44H), 3.49 (d, J = 18.8 Hz, 0.56H), 3.30 - 3.31 (m, 2H), 3.03 - 3.11 (m, 1H), 2.83 - 2.89 (m, 1H), 2.43 - 2.49 (m, 3H), 2.22 - 2.27 (m, 1H), 2.13 - 2.17 (m, 3H), 1.84 - 1.89 (m, 2H), 1.57 - 1.63 (m, 2H), 1.25 (m, 36H), 0.88 (t, J = 6.8 Hz, 3H).

15

Example 21 Preparation of methyl ((Rasagiline-N-formyl)oxy)5- palmitamidopentanoate

[0127]



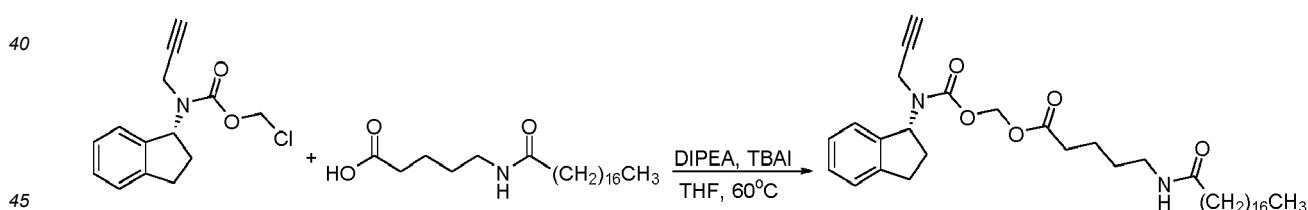
[0128] The methyl ((Rasagiline-N-formyl)oxy)5-palmitamidopentanoate was prepared according to the method of Example 13, and the product was obtained as a white solid powder with a yield of 17.6%.

[0129] ^1H NMR (CDCl_3 , 400MHz) δ 7.21 - 7.26 (m, 2H), 7.15 - 7.19 (m, 2H), 5.81 - 5.87 (m, 2.55H), 5.65 (t, J = 4.0Hz, 0.45H), 5.54 (br, 1H), 4.11(d, J = 18.0 Hz, 0.45H), 3.98 (d, J = 18.4Hz, 0.55H), 3.57 (d, J = 17.6 Hz, 0.45H), 3.48 (d, J = 18.4 Hz, 0.55H), 3.25 - 3.27 (m, 2H), 3.03 - 3.10 (m, 1H), 2.81 - 2.91 (m, 1H), 2.38 - 2.45 (m, 3H), 2.21 - 2.29 (m, 1H), 2.13 - 2.17 (m, 3H), 1.65 - 1.71 (m, 2H), 1.56 - 1.62(m, 4H), 1.25 (m, 26H), 0.89 (t, J = 6.8 Hz, 3H).

30

Example 22 Preparation of methyl ((Rasagiline-N-formyl)oxy)5- stearamidopentanoate

[0130]



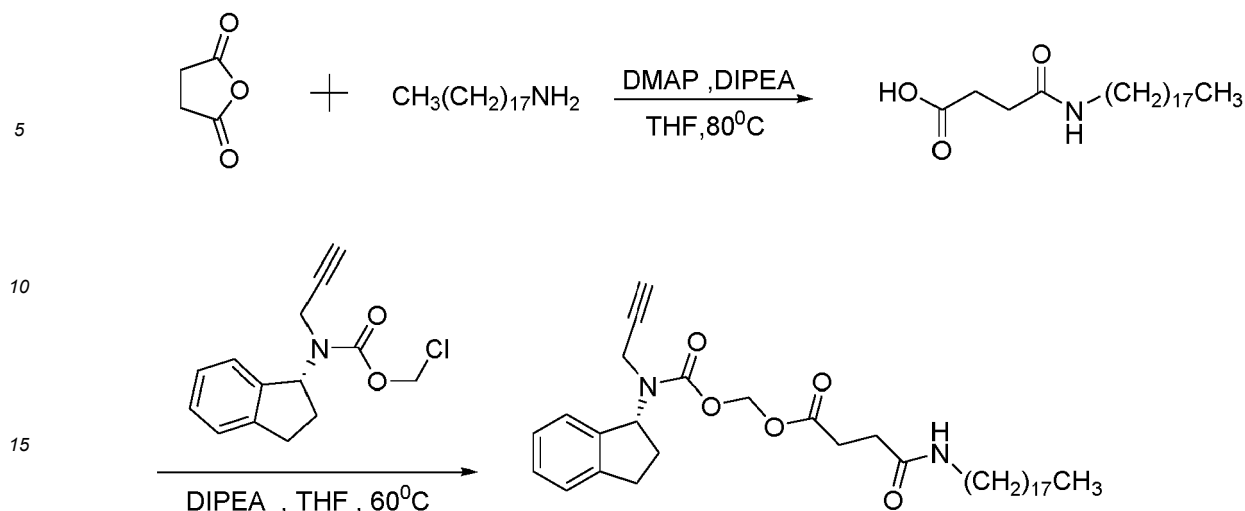
[0131] The methyl ((Rasagiline-N-formyl)oxy)5-stearamidopentanoate was prepared according to the method of Example 13, and the product was obtained as a white solid powder with a yield of 14.6%.

[0132] ^1H NMR (CDCl_3 , 400MHz) δ 7.23 - 7.26 (m, 2H), 7.17 - 7.21 (m, 2H), 5.78 - 5.88 (m, 2.50H), 5.65 (t, J = 4.0Hz, 0.50H), 5.51 (br, 1H), 4.12 (d, J = 18.4 Hz, 0.50H), 3.98 (d, J = 18.4Hz, 0.50H), 3.58 (d, J = 17.2 Hz, 0.50H), 3.48 (d, J = 15.6 Hz, 0.50H), 3.25 - 3.28 (m, 2H), 3.03 - 3.11 (m, 1H), 2.84 - 2.90 (m, 1H), 2.40 - 2.48 (m, 3H), 2.22 - 2.29 (m, 1H), 2.13 - 2.17 (m, 3H), 1.66 - 1.69 (m, 2H), 1.59 - 1.63 (m, 4H), 1.25 (m, 30H), 0.88 (t, J = 6.8 Hz, 3H).

50

Example 23 Preparation of methyl ((Rasagiline-N-formyl)oxy)4-octadecylamidodisuccinate

[0133]



[0134] Octadecylamine (3.0 g, 11.13 mmol, 1.0 equivalent) and tetrahydrofuran (60 mL) were added to 250 mL of a single-neck flask, and then 4-dimethylaminopyridine (DMAP, 408 mg, 3.34 mmol, 0.3 equivalent), diisopropylethylamine (DIPEA, 2.87 g, 22.26 mmol, 2.0 equivalent) and succinic anhydride (1.36 g, 13.36 mmol, 1.2 equivalent) were further added to obtain a mixture. The mixture was kept stirring accompanied with heating reflux for 3 days. If it was detected by TLC that octadecylamine still exist and remain unchanged, the reaction was stopped and cooled to room temperature. A concentrated HCl was added for adjusting pH to 2 - 3, followed by suction filtration, a filtrate was collected. The filtrate was washed once by saturated salt solution. An organic phase was obtained, and it was dried by anhydrous sodium sulfate. After a filtration, rotation to dryness, drying through an oil pump, 2.7 g of a white solid crude product, that is 4-(octadecylamido) succinic acid, was obtained to be directly used in a next step.

[0135] 4-(octadecylamido) succinic acid (2.7 g, 7.3 mmol, 1.0 equivalent) and 100 mL of tetrahydrofuran were added to 100 mL single-neck flask, and then diisopropylethylamine (DIPEA, 1.88 g , 14.6 mmol, 2.0 equivalent), Rasagiline-N-chloromethyl formate (2.31 g, 8.76 mmol, 1.2 equivalent) and tetrabutylammonium iodide (TBAI, 539 mg, 1.46 mmol, 0.2 equivalent) were added to obtain a mixture. The mixture was placed at 80 ° C and kept stirring for 3.5 days. If it is detected by the TLC that there some raw materials still exist and remain unchanged, the reaction was stopped and cooled to room temperature. After a filtration, washing with ethyl acetate, and rotation to dryness, dichloromethane was used for dissolution, 1 M HCl aqueous solution was used to wash once, and anhydrous sodium sulfate was used for drying. After a filtration and rotation to dryness and separation through silica gel column chromatography (PE/EA = 5 : 1 to PE/EA = 1 : 1), fractions were combined and rotated to dryness, and then methanol was added for dissolution. Stirring was performed at -10 ° C for crystallization until solids appear, followed by rapid suction filtration. An oil pump was used to dry the filter cake, and 200 mg of a while solid, that is methyl ((Rasagiline-N-formyl)oxy)4- octadecylamidodisuccinate, was obtained with a yield of 4.6%.

[0136] ^1H NMR (CDCl_3 , 400MHz) δ 7.23 - 7.26 (m, 2H), 7.18 - 7.22 (m, 2H), 5.79 - 5.89 (m, 2.56H), 5.59 - 5.67 (m, 1.44H), 4.11(d, J = 18.0 Hz, 0.44H), 3.97 (d, J = 16.8 Hz, 0.56H), 3.58 (d, J = 18.8 Hz, 0.44H), 3.47 (d, J = 17.2 Hz, 0.56H), 3.20 - 3.25 (m, 2H), 3.03 - 3.10 (m, 1H), 2.83 - 2.91 (m, 1H), 2.72 - 2.78 (m, 2H), 2.45 - 2.48 (m, 3H), 2.24 - 2.26 (m, 1H), 2.16 (t, J = 6.0 Hz, 1H), 1.48 (m, 2H), 1.25 (m, 28H), 0.88 (t, J = 6.8 Hz, 3H).

Example 24 Detection of physicochemical properties of the prodrug of Rasagiline

[0137] A melting point and solubility (phosphate buffer with pH of 7.4) of synthesized prodrug compounds of Rasagiline were detected, and the results are shown in table 1:

It can be noted based on data from the below table that the compound of the present invention has a higher melting point with respect to the control group, in particular to Examples 8, 12, 13, 14, 15, 17, 20 and 23.

TABLE 1 DATA OF MELTING POINT AND SOLUBILITY OF A PRODRUG COMPOUND OF RASAGILINE

NUMBER	EXMAPLE	MELTING POINT(°C)	SOLUBILITY($\mu\text{g/ml}$)
1	1 (CONTROL)	<25	<5
2	2	66-70	<5
3	3 (CONTROL)	<25	<5

(continued)

NUMBER	EXMAPLE	MELTING POINT(°C)	SOLUBILITY(μg/ml)
4	4	<25	<5
5	5 (CONTROL)	<25	<5
6	6	<50	<5
7	7	/	31.7
8	8	130.4-133.8	<5
9	9	<50	<5
10	10	<50	<5
11	11	<50	<5
12	12	77.2-80.8	<5
13	13	80-82	<5
14	14	76-78	<5
15	15	73-75	<5
16	16	56.1-59.4	<5
17	17	66.3-71.8	<5
18	18	58.9-64.2	<5
19	20	87.4-87.8	<5
20	21	55.4-56.2	<5
21	22	58.3-58.9	<5
22	23	75.3-77.1	<5

Example 25 Pharmacokinetics experiment of prodrug of Rasagiline in the body

[0138] One common male beagle was used for each group, and they were forbidden to eat for 12 hours before administering drugs, and drank water freely meanwhile. Injectable suspensions of Example 13, Example 15, Example 14, Example 20, Example 8 were intramuscularly injected in a dosage of 0.47 mg / kg Rasagiline (1.72 mg / kg, 1.56 mg / kg, 1.64 mg / kg, 1.80 mg / kg, 1.16 mg / kg of prodrug respectively after conversion). Before administering drugs and 1hour, 2 hours, 4 hours, 8 hours, 12 hours, 18 hours, 24 hours, 48 hours, 96 hours, 144 hours, 192 hours, 240 hours, 288 hours, and 360 hours after drug administration, 1.0 mL whole blood of the beagle was collected from venous vein in front legs each time and centrifuged in an heparinized centrifuge tube at 6000 rpm for 10 minutes at 4 ° C, to separate blood plasma, and the blood plasma was stored to be measured at - 80 ° C.

[0139] Treatment of blood plasma sample: The blood plasma sample was placed in an ice bath; 30 μL of methanol and 20 μL of interior label (2 μg/mL apigenin dissolved in 50% methanol) were added into 200 μL of the blood plasma sample and mixed through vortex, and then 4 mL of ethyl acetate was added and mixed through vortex. After being centrifuged at 9000 g for 2 minutes, an organic phase was separated and dried in vacuum, and then 150 μL of methanol was added for re-dissolution. 30μL of a prepared sample was taken for analyzing.

[0140] Data analysis: The sample was detected by LC-MS/MS, and analyzed by a DAS 2.0 software to calculate pharmacokinetic parameters according to blood drug concentration, providing parameters such as AUC (0 - t), AUC(0 - ∞), MRT(0 - t), MRT(0 - ∞), C_{max}, T_{max}, and t_{1/2}, etc.

[0141] Experimental results: after the beagles was respectively administered the above described prodrugs of Rasagiline, the blood drug concentration of the Rasagiline is shown in Table 2. Figure 1 is made according to data from the Table 2. It can be noted from the table 2 and table 3 that the compound of the present invention may be slowly, sustainably and steady released and converted into Rasagiline, achieving an effect of long-acting treatment. In particular, the releases of the prodrugs of Example 13 and Example 20 are steadier, which can well meet the requirement of the long-acting injectable suspensions. Although the prodrugs of Example 14 and Example 15 are released rapidly within 2 days after the prodrugs were administered, they are released steady after that, thus both of these two examples achieve a long-acting effect.

TABLE 2 BLOOD DRUG CONCENTRATIONS OF RASAGILINE AFTER PRODRUGS OF RASAGILINE ARE INTRAMUSCULARLY INJECTED INTO BEAGLE DOGS

t (h)	Blood drug concentration of Rasagiline (ng/mL)				
	EXAMPLE 15	EXAMPLE 14	EXAMPLE 8	EXAMPLE 13	EXAMPLE 20
0.5	1.03	0.937	2.11	0.037	0.032
1	1.17	3.79	6.62	0.057	0.036
2	1.12	2.4	8.82	0.061	0.037
4	0.928	2.11	9.39	0.081	0.025
8	2.39	3.33	4.19	0.128	0.066
12	1.16	0.463	2.21	0.195	0.101
18	2.23	1.58	3.05	0.192	0.101
24	2.32	3.02	3.23	0.21	0.148
48	0.892	0.739	2.43	0.425	0.198
96	0.852	0.476	0.532	0.44	0.333
144	0.616	0.0803	0.385	0.224	0.325
192	0.199	0	0.238	0.172	0.214
240	0	0	0.167	0.138	0.23
288	0.0277	0	0.149	0.145	0.165
360	0	0	0	0.095	0.126

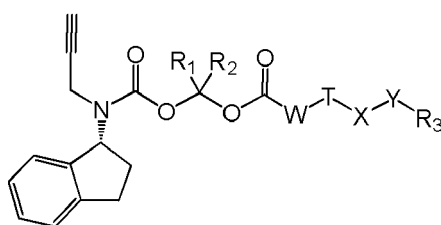
[0142] After beagles were intramuscularly injected with the above described prodrugs of Rasagiline, pharmacokinetic parameters of the Rasagiline are shown in TABLE 3.

TABLE 3 PHARMACOKINETIC PARAMETERS OF THE RASAGILINE AFTER THE PRODRUGS OF RASAGILINE ARE INTRAMUSCULARLY INJECTED INTO BEAGLES

PARAMETERS	UNITS	EXAMPLE 15	EXAMPLE 14	EXAMPLE 8	EXAMPLE 13	EXAMPLE 20
AUC _(0-t)	μg/L * h	187.6	135	296.5	87.7	92.8
AUC _(0-∞)	μg/L * h	188.9	138.4	319	94.5	124.3
MRT _(0-t)	h	75.1	38.3	55.2	162.5	208.4
MRT _(0-∞)	h	76.9	41.9	82.2	204.4	364
t _{1/2z}	h	32.4	29.5	104.8	122.3	237.2
T _{max}	h	8	1	4	64	96
C _{max}	μg/L	2.39	3.79	9.39	0.497	0.333

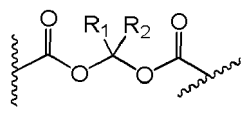
Claims

1. A long-acting prodrug of Rasagiline or solvate thereof, wherein the long-acting prodrug of Rasagiline has a structure of formula I:

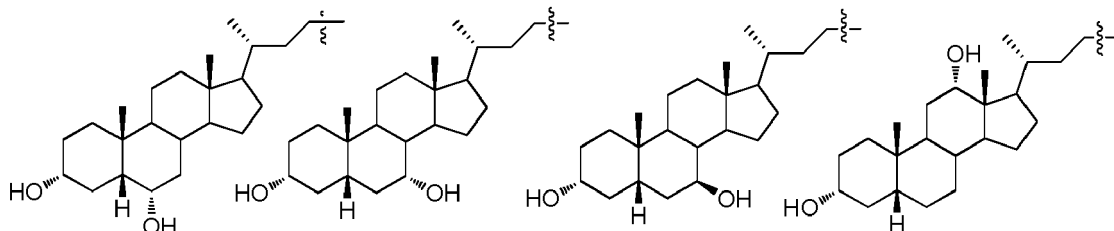


I,

wherein one of: (a)
T is absent, or T is selected from



each of R_1 and R_2 is independently selected from H, D, or C_{1-4} alkyl; W is absent, or W is selected from $(CH_2)_n$, wherein n is an integer selected from 1 to 15; X is absent, or X is selected from $(CH_2)_m$, wherein m is an integer selected from 1 to 10; and Y is absent, or Y is selected from $-C(=O)NH-$, or $-NHC(=O)-$; R_3 is selected from: (i) a substituted cholane aliphatic group selected from



or (ii) R_3 is $-CH=CHR_4$, wherein R_4 is selected from phenyl substituted with one or more groups selected from OH, or alkoxy; or

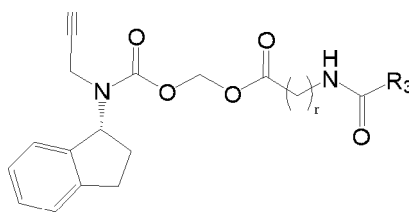
(b) W, and T are absent;

X is selected from $(CH_2)_m$, wherein m is an integer selected from 1 to 10;

Y is selected from $-C(=O)NH-$, or $-NHC(=O)-$; and

R_3 is selected from aryl, substituted C_1-C_6 alkyl, or linear or branched, saturated or unsaturated C_7-C_{27} alkyl, wherein each substituted alkyl comprises 1, 2, 3 or 4 substituents independently selected from oxo ($=O$), thio ($=S$), F, Cl, amino, carbonyl, cycloalkyl, aryl, or heteroaryl.

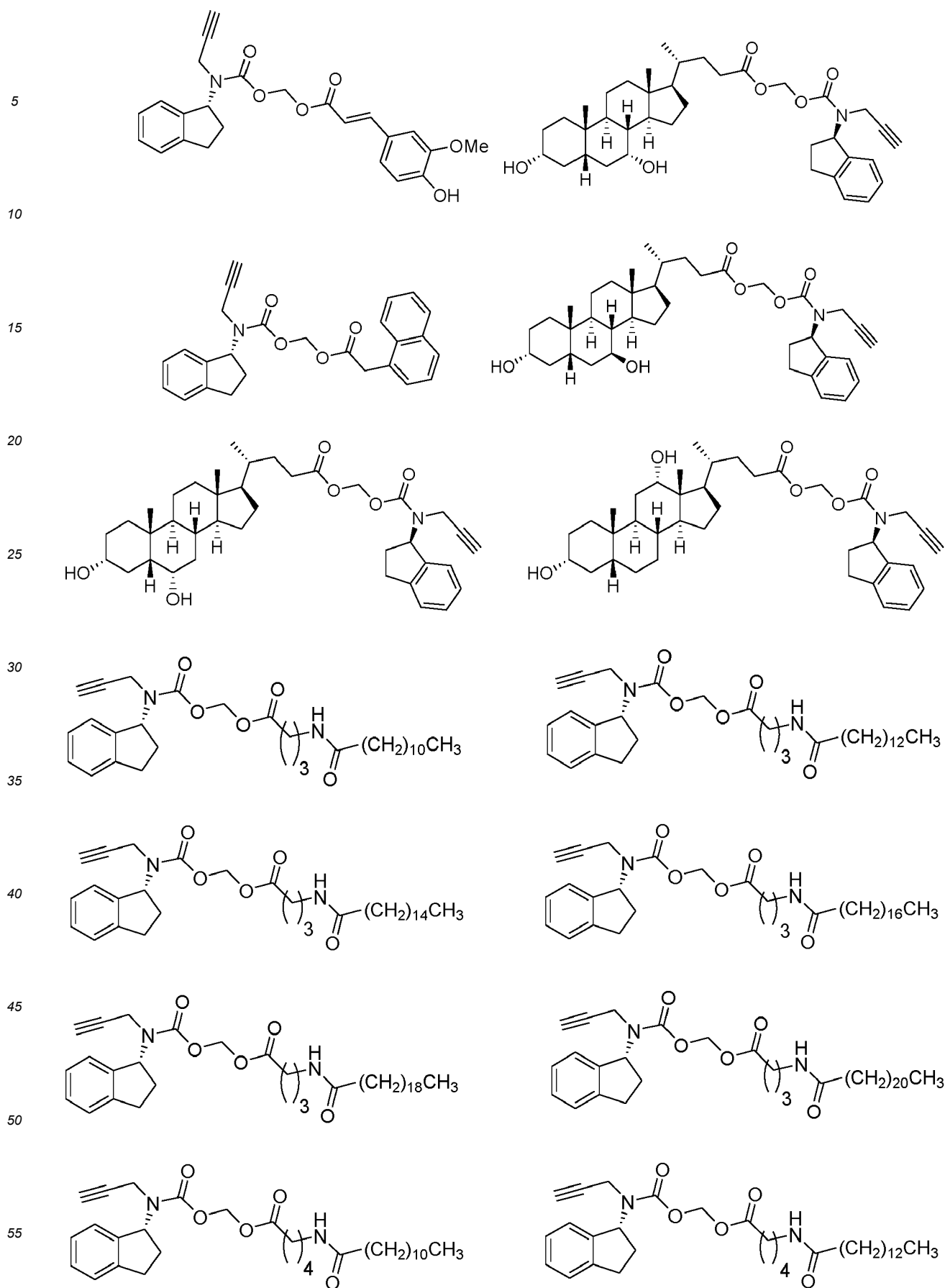
2. The long-acting prodrug of Rasagiline or solvate thereof according to claim 1, wherein R_1 is H or D, R_2 is methyl, H or D.
3. The long-acting prodrug of Rasagiline or solvate thereof according to claim 1, each of R_1 and R_2 is independently H, D, or methyl.
4. The long-acting prodrug of Rasagiline or solvate thereof according to any one of claims 1 to 3, wherein the prodrug of Rasagiline has a structure of formula II:

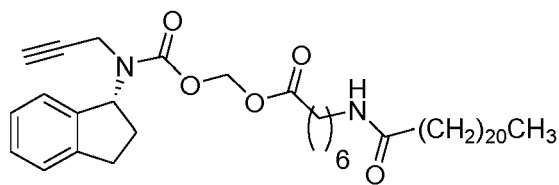
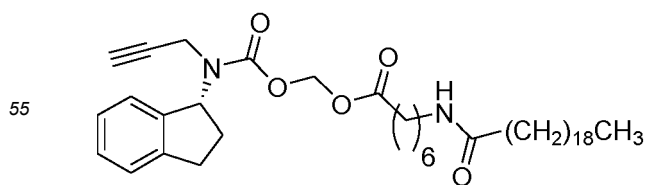
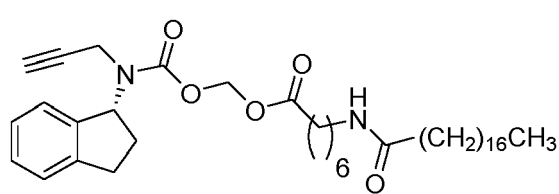
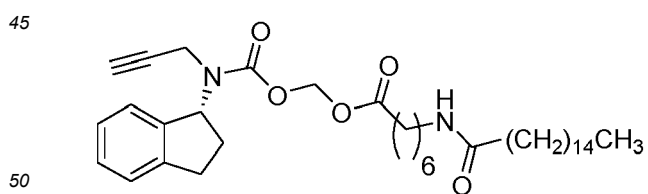
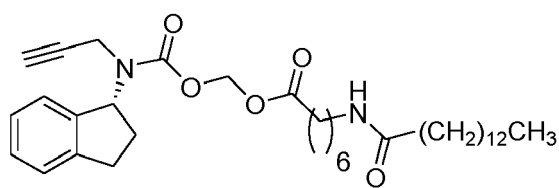
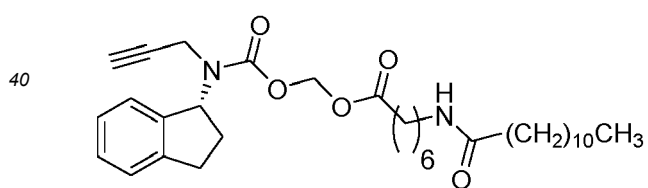
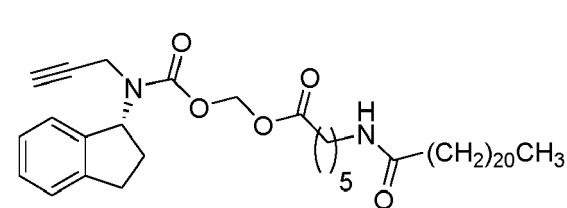
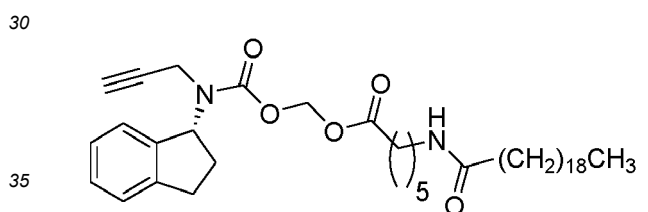
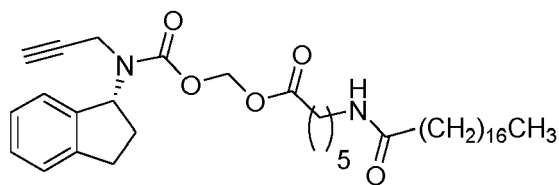
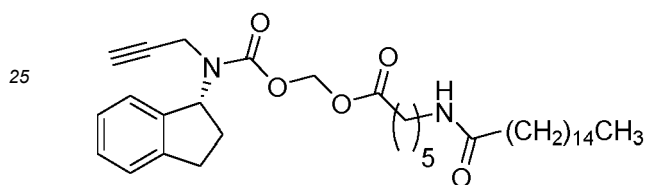
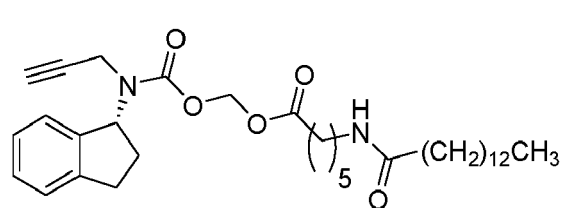
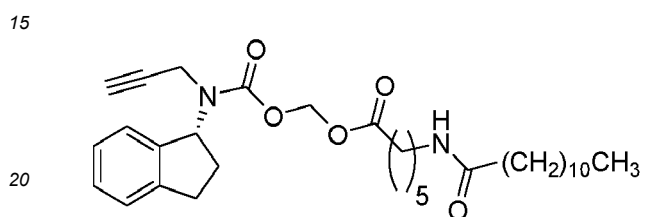
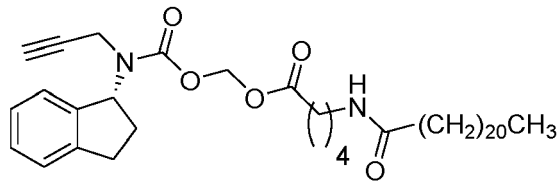
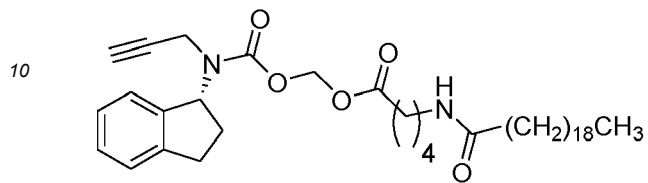
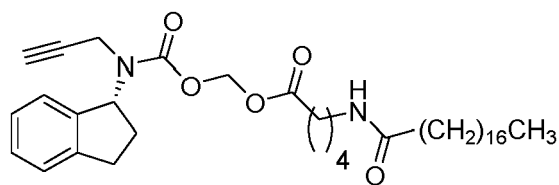
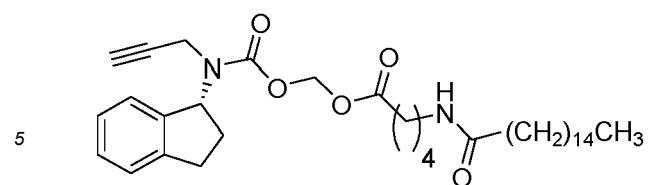


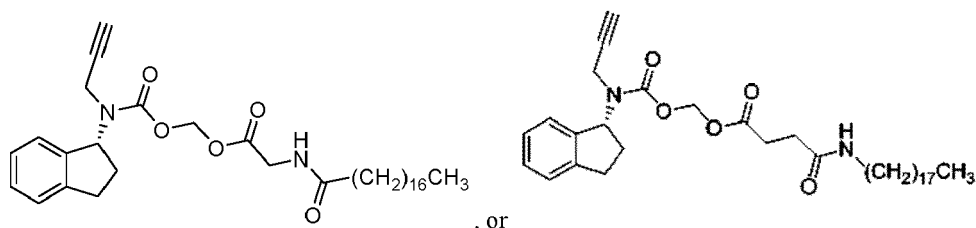
II.

wherein, r is an integer from 1 to 10; R_3 is linear C_7-C_{27} alkyl.

5. The long-acting prodrug of Rasagiline or solvate thereof according to any one of claims 1 to 4, wherein r is an integer from 1 to 6, R_3 is linear C_9-C_{25} alkyl.
6. The long-acting prodrug of Rasagiline or solvate thereof according to any one of claims 1 to 4, wherein r is an integer from 3 to 6, R_3 is linear $C_{11}-C_{25}$ alkyl.
7. The long-acting prodrug of Rasagiline or solvate thereof according to any one of claims 1 to 4, wherein R_3 is linear $C_{11}-C_{21}$ alkyl.
8. The long-acting prodrug of Rasagiline or solvate thereof according to any one of claims 1 to 7, wherein the long-acting prodrug of Rasagiline is selected from one of the following compounds:



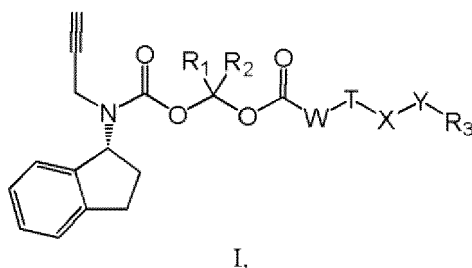




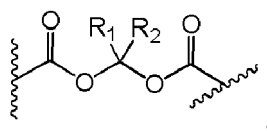
9. A pharmaceutical composition, comprising the prodrug of Rasagiline, or solvate thereof according to any one of claims 1 to 8, and a pharmaceutically acceptable carrier or excipient.
10. The prodrug of Rasagiline or solvate thereof according to any one of claims 1 to 8, or the pharmaceutical composition according to claim 9 for use in the prevention and/ or treatment of a central nervous system disease in a subject in need thereof.
11. The prodrug or solvate thereof according to any one of claims 1 to 8 or the pharmaceutical composition of claim 9 for use in the prevention and/or treatment of a central nervous system disease in a subject in need thereof according to claim 10. wherein, a medicament prepared from the prodrug of Rasagiline or solvate thereof according to any one of claims 1 to 8, or prepared from the pharmaceutical composition according to claim 9 is a long-acting drug.
12. The prodrug or solvate thereof according to any one of claims 1 to 8 or the pharmaceutical composition of claim 9 for use in the prevention and/ or treatment of a central nervous system disease in a subject in need thereof according to claim 10, wherein the central nervous system disease is Parkinson's disease.

Patentansprüche

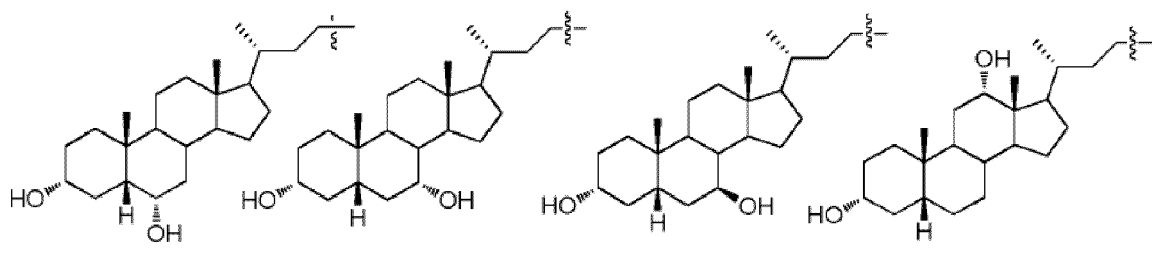
1. Langwirksame Vorstufe von Rasagilin oder Solvat davon, wobei die langwirksame Vorstufe von Rasagilin eine Struktur der Formel I aufweist:



wobei eines von: (a)
T fehlt oder T ausgewählt ist aus



R_1 und R_2 jeweils unabhängig voneinander ausgewählt sind aus H, D oder C_{1-4} -Alkyl; W fehlt oder W ausgewählt ist aus $(CH_2)_n$, wobei n eine ganze Zahl von 1 bis 15 ist; X fehlt oder X ausgewählt ist aus $(CH_2)_m$, wobei m eine ganze Zahl von 1 bis 10 ist; und Y fehlt oder Y ausgewählt ist aus $-C(=O)NH-$ oder $-NHC(=O)-$; R_3 ausgewählt ist aus: (i) einer substituierten aliphatischen Cholangruppe, ausgewählt aus



oder

(ii) R_3 $-\text{CH}=\text{CHR}_4$ ist, wobei R_4 ausgewählt ist aus Phenyl, substituiert mit einer oder mehreren Gruppen, ausgewählt aus OH oder Alkoxy; oder

(b)

W und T fehlen;

X ausgewählt ist aus $(\text{CH}_2)_m$, wobei m eine ganze Zahl von 1 bis 10 ist;

Y ausgewählt ist aus $-\text{C}(=\text{O})\text{NH}-$ oder $-\text{NHC}(=\text{O})-$; und

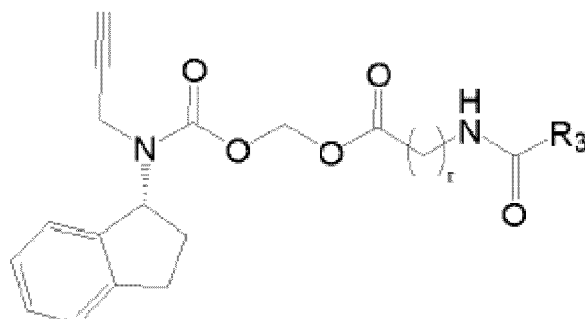
R_3 ausgewählt ist aus Aryl, substituiertem C_1 - C_6 -Alkyl oder linearem oder verzweigtem, gesättigtem oder ungesättigtem C_7 - C_{27} -Alkyl,

wobei jedes substituierte Alkyl 1, 2, 3 oder 4 Substituenten umfasst, die unabhängig voneinander ausgewählt sind aus Oxo ($=\text{O}$), Thio ($=\text{S}$), F, Cl, Amino, Carbonyl, Cycloalkyl, Aryl oder Heteroaryl.

2. Langwirksame Vorstufe von Rasagilin oder Solvat davon gemäß Anspruch 1, wobei R_1 H ist oder D, R_2 Methyl, H oder D ist.

3. Langwirksame Vorstufe von Rasagilin oder Solvat davon gemäß Anspruch 1, wobei R_1 und R_2 jeweils unabhängig voneinander H, D oder Methyl ist.

4. Langwirksame Vorstufe von Rasagilin oder Solvat davon gemäß einem der Ansprüche 1 bis 3, wobei die Vorstufe von Rasagilin eine Struktur der Formel II aufweist:



II,

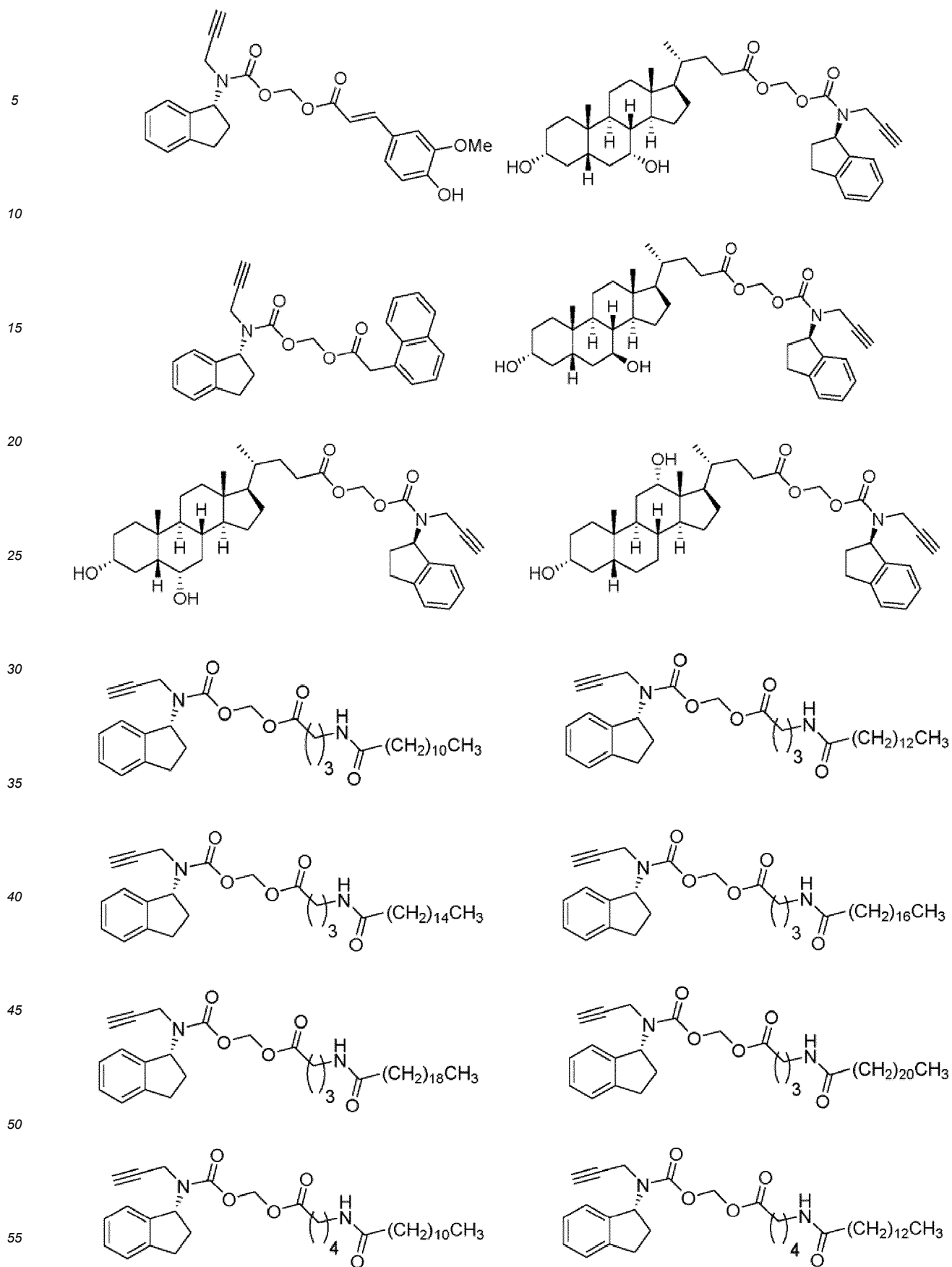
wobei r eine ganze Zahl von 1 bis 10 ist; R_3 lineares C_7 - C_{27} -Alkyl ist.

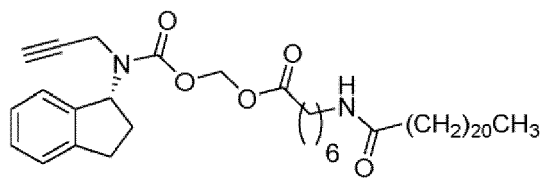
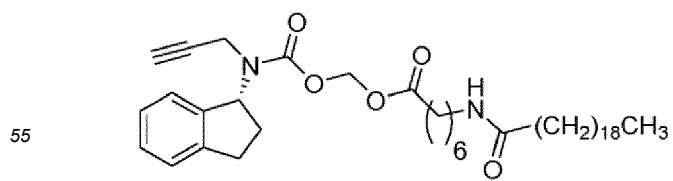
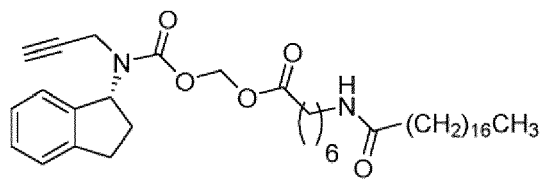
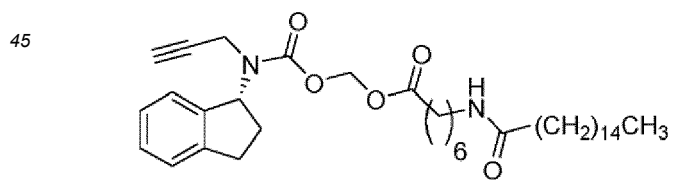
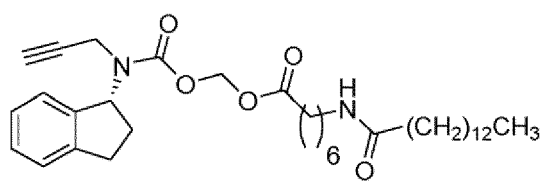
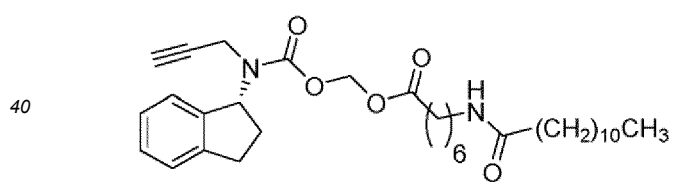
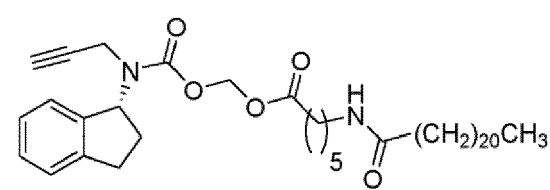
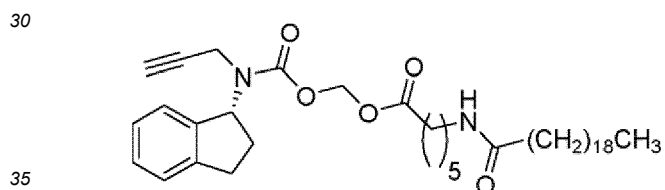
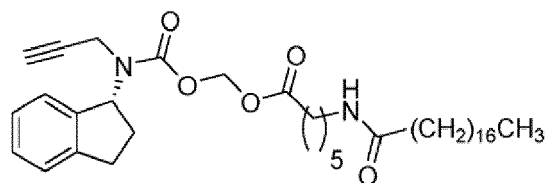
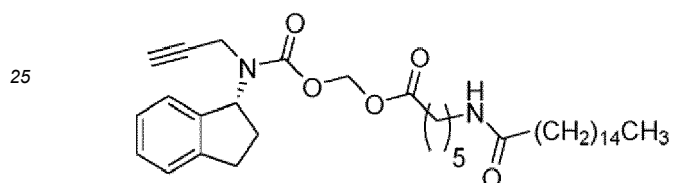
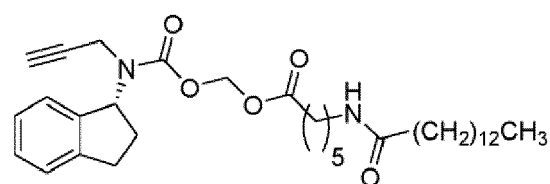
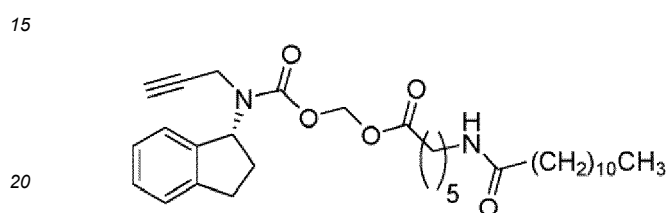
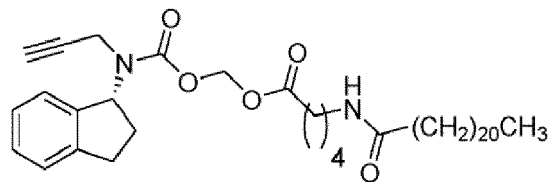
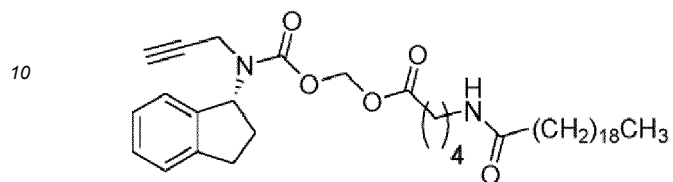
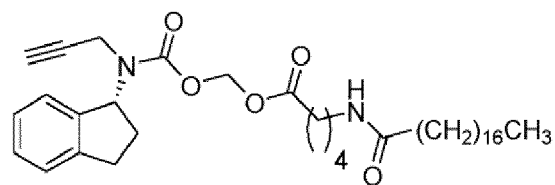
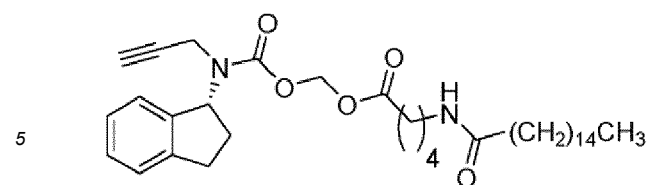
5. Langwirksame Vorstufe von Rasagilin oder Solvat davon gemäß einem der Ansprüche 1 bis 4, wobei r eine ganze Zahl von 1 bis 6 ist, R_3 lineares C_9 - C_{25} -Alkyl ist.

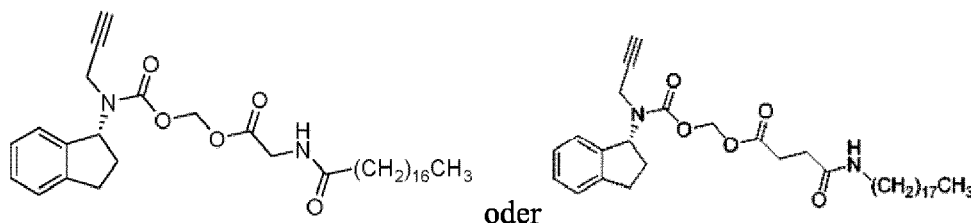
6. Langwirksame Vorstufe von Rasagilin oder Solvat davon gemäß einem der Ansprüche 1 bis 4, wobei r eine ganze Zahl von 3 bis 6 ist, R_3 lineares C_{11} - C_{25} -Alkyl ist.

7. Langwirksame Vorstufe von Rasagilin oder Solvat davon gemäß einem der Ansprüche 1 bis 4, wobei R_3 lineares C_{11} - C_{21} -Alkyl ist.

8. Langwirksame Vorstufe von Rasagilin oder Solvat davon gemäß einem der Ansprüche 1 bis 7, wobei die langwirksame Vorstufe von Rasagilin aus einer der folgenden Verbindungen ausgewählt ist:



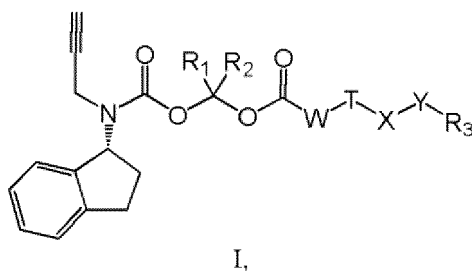




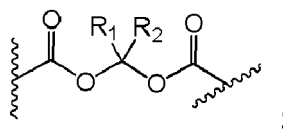
9. Pharmazeutische Zusammensetzung, umfassend die Vorstufe von Rasagilin oder Solvat davon gemäß einem der Ansprüche 1 bis 8 und einen pharmazeutisch verträglichen Träger oder Hilfsstoff.
10. Vorstufe von Rasagilin oder Solvat davon gemäß einem der Ansprüche 1 bis 8 oder die pharmazeutische Zusammensetzung gemäß Anspruch 9 zur Verwendung bei der Vorbeugung und/oder Behandlung einer Erkrankung des Zentralnervensystems bei einem Patienten, der dies benötigt.
11. Vorstufe oder Solvat davon gemäß einem der Ansprüche 1 bis 8 oder die pharmazeutische Zusammensetzung nach Anspruch 9 zur Verwendung bei der Vorbeugung und/oder Behandlung einer Erkrankung des Zentralnervensystems bei einem Patienten, der dies gemäß Anspruch 10 benötigt, wobei ein Medikament, das aus der Vorstufe von Rasagilin oder einem Solvat davon gemäß einem der Ansprüche 1 bis 8 oder aus der pharmazeutischen Zusammensetzung gemäß Anspruch 9 hergestellt wird, ein langwirksames Medikament ist.
12. Vorstufe oder Solvat davon gemäß einem der Ansprüche 1 bis 8 oder die pharmazeutische Zusammensetzung nach Anspruch 9 zur Verwendung bei der Vorbeugung und/oder Behandlung einer Erkrankung des Zentralnervensystems bei einem Patienten, der dies gemäß Anspruch 10 benötigt, wobei die Erkrankung des zentralen Nervensystems die Parkinson-Erkrankung ist.

Revendications

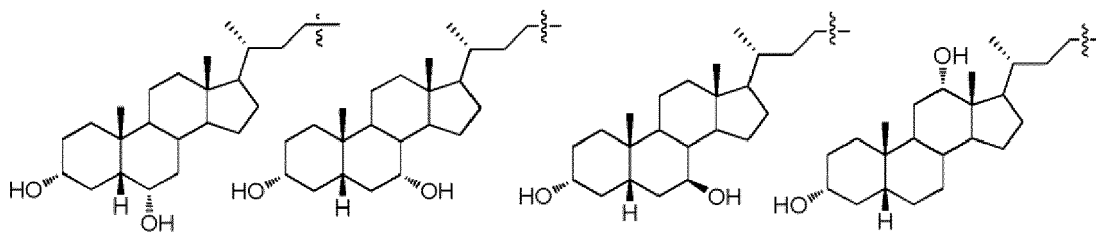
1. Prodrogue à action prolongée de la Rasagiline ou son solvate, où la prodrogue à action prolongée de la Rasagiline comporte une structure de formule I :



où l'un de : (a)
T est absent, ou T est choisi parmi



chacun de R_1 et R_2 est indépendamment choisi parmi H, D ou alkyle en C_{1-4} ; W est absent, ou W est indépendamment choisi parmi $(CH_2)_n$, où n est un nombre entier choisi entre 1 et 15 ; X est absent, ou X est choisi parmi $(CH_2)_m$, où m est un nombre entier choisi entre 1 et 10 ; et Y est absent, ou Y est choisi parmi $-C(=O)NH-$, ou $-NHC(=O)-$;
 R_3 est choisi parmi : (i) un groupe aliphatique cholane substitué choisi parmi



ou

(ii) R_3 est $-\text{CH}=\text{CHR}_4$, R_4 étant choisi parmi phényle substitué par un ou plusieurs groupes choisis parmi OH ou alkoxy ; ou

(b)

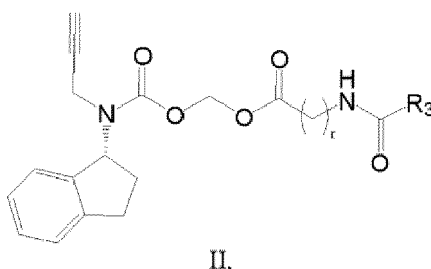
W et T sont absents ;

X est choisi parmi $(\text{CH}_2)_m$, m étant un nombre entier choisi entre 1 et 10 ;

Y est choisi parmi $-\text{C}(=\text{O})\text{NH}-$ ou $-\text{NHC}(=\text{O})-$; et

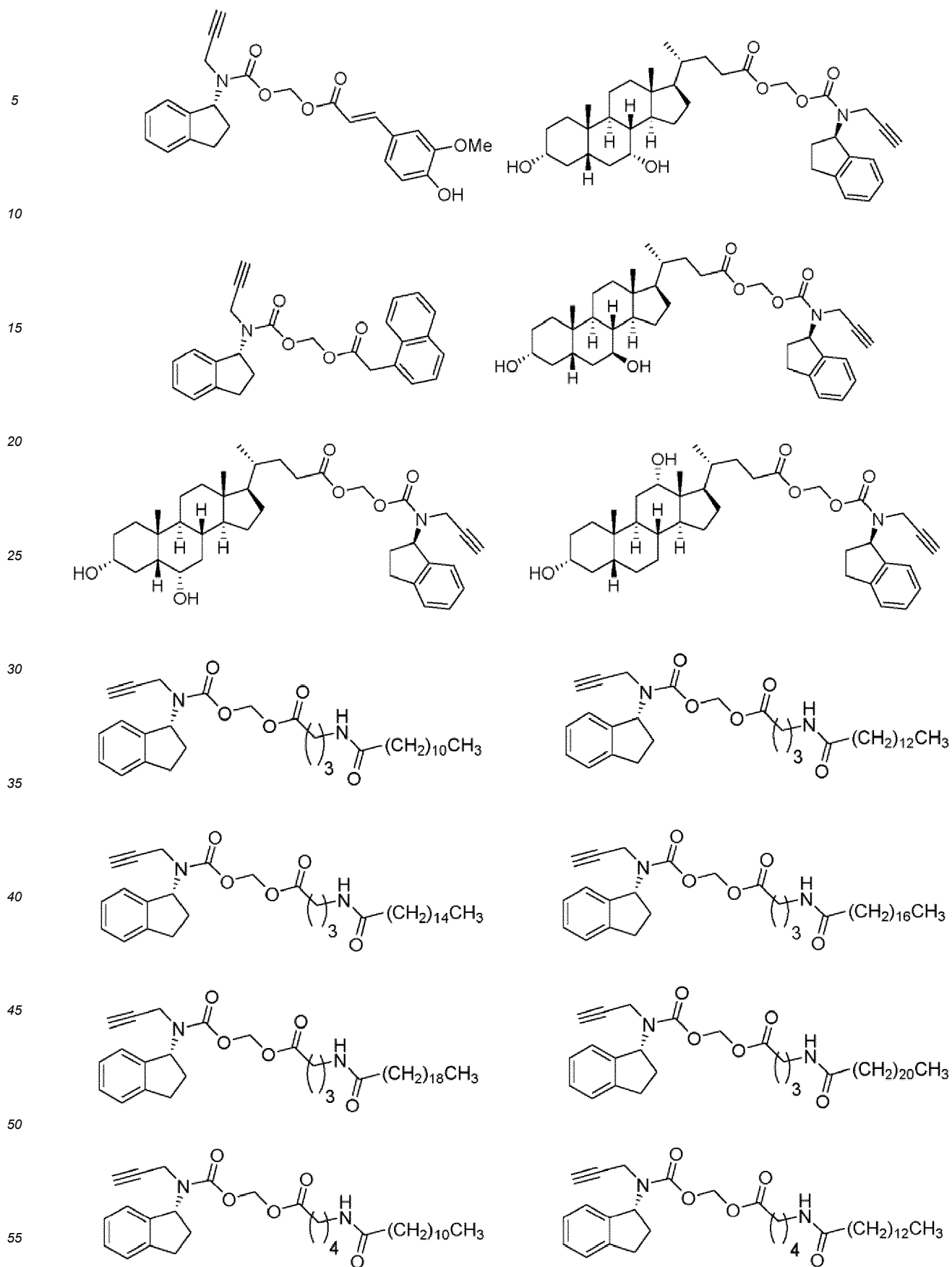
R_3 est choisi parmi aryle, alkyle en C_1 - C_6 substitué, alkyle en C_7 - C_{27} linéaire ou ramifié, saturé ou insaturé, où chaque alkyle substitué comprend 1, 2, 3 ou 4 substituants indépendamment choisis parmi oxo ($=\text{O}$), thio ($=\text{S}$), F, Cl, amino, carbonyle, cycloalkyle, aryle ou hétéroaryle.

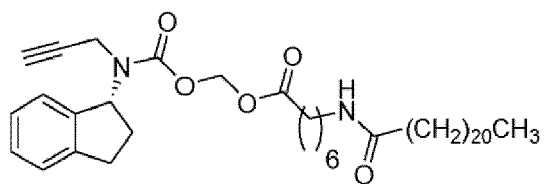
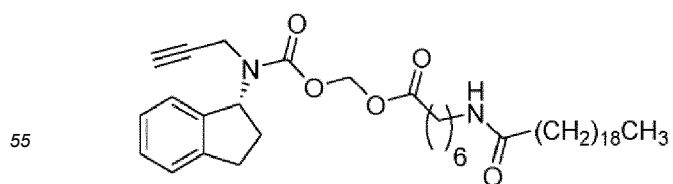
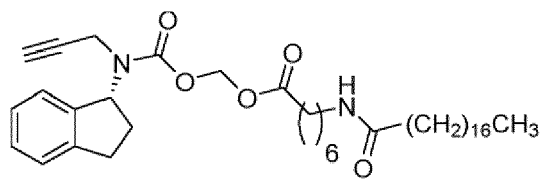
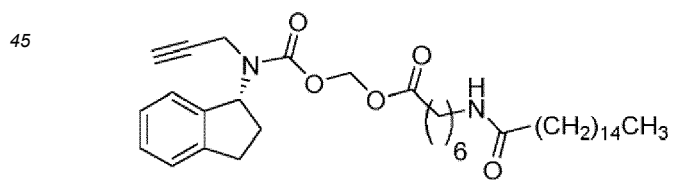
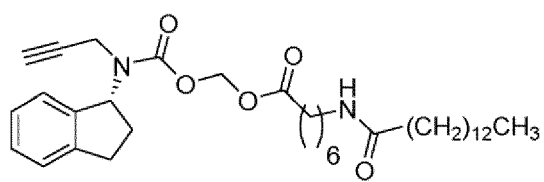
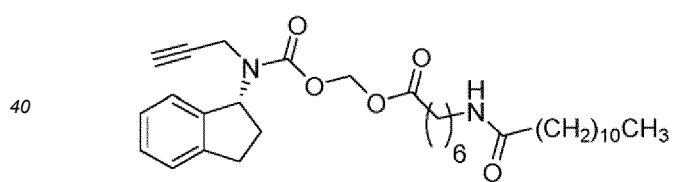
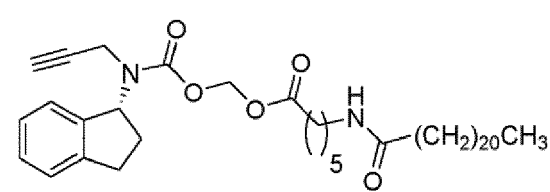
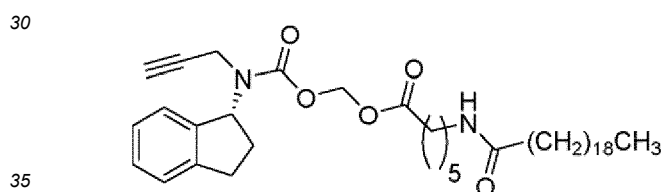
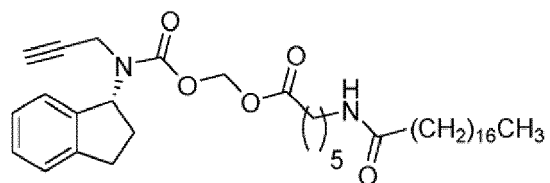
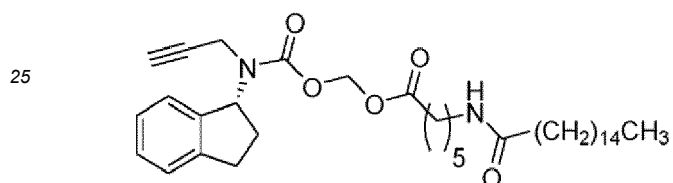
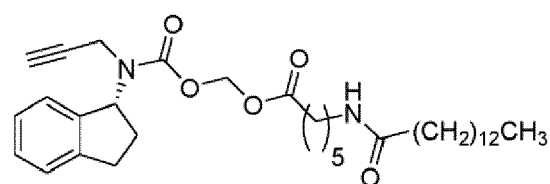
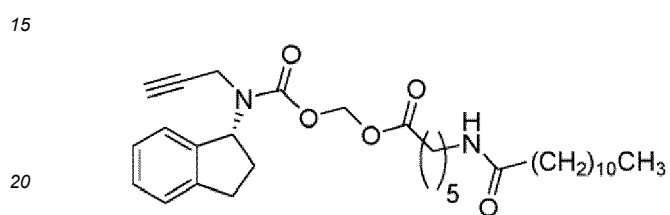
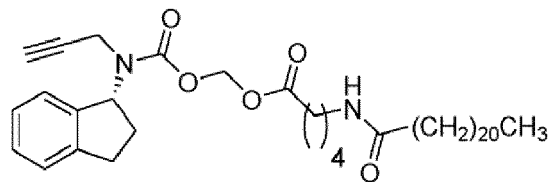
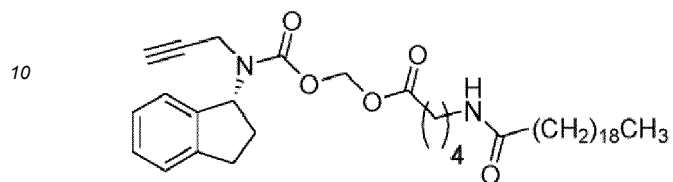
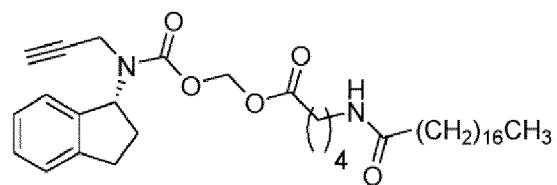
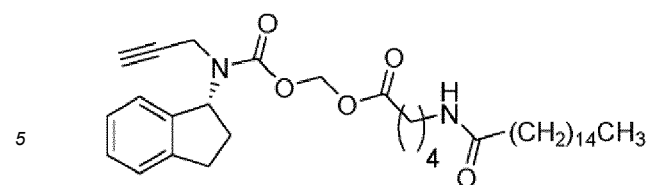
2. Prodrogue à action prolongée de la Rasagiline ou son solvate selon la revendication 1, où R_1 est H ou D, R_2 est méthyle, H ou D.
3. Prodrogue à action prolongée de la Rasagiline ou son solvate selon la revendication 1, chacun de R_1 et R_2 étant indépendamment H, D ou méthyle.
4. Prodrogue à action prolongée de la Rasagiline ou son solvate selon l'une quelconque des revendications 1 à 3, où la prodrogue de la Rasagiline comporte une structure de formule II :

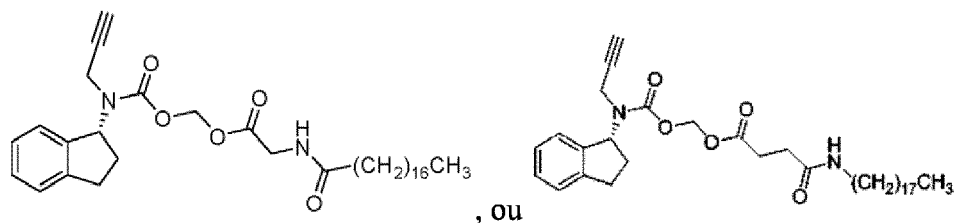


où r est un nombre entier entre 1 et 10 ; R_3 est alkyle en C_7 - C_{27} linéaire.

5. Prodrogue à action prolongée de la Rasagiline ou son solvate selon l'une quelconque des revendications 1 à 4, où r est un nombre entier entre 1 et 6, R_3 est alkyle en C_9 - C_{25} linéaire.
6. Prodrogue à action prolongée de la Rasagiline ou son solvate selon l'une quelconque des revendications 1 à 4, où r est un nombre entier entre 3 et 6, R_3 est alkyle en C_{11} - C_{25} linéaire.
7. Prodrogue à action prolongée de la Rasagiline ou son solvate selon l'une quelconque des revendications 1 à 4, où R_3 est alkyle en C_{11} - C_{21} linéaire.
8. Prodrogue à action prolongée de la Rasagiline ou son solvate selon l'une quelconque des revendications 1 à 7, où la prodrogue de la Rasagiline à action prolongée est choisie parmi l'un des composants suivants :







9. Composition pharmaceutique comprenant la prodrogue de la Rasagiline ou son solvate selon l'une quelconque des revendications 1 à 8, et un support ou excipient pharmaceutiquement acceptable.
10. Prodrogue de la Rasagiline ou son solvate selon l'une quelconque des revendications 1 à 8, ou la composition pharmaceutique selon la revendication 9 pour utilisation dans la prévention et/ ou le traitement d'une maladie du système nerveux central chez un sujet en ayant besoin.
11. Prodrogue ou son solvate selon l'une quelconque des revendications 1 à 8, ou la composition pharmaceutique selon la revendication 9 pour utilisation dans la prévention et/ ou le traitement d'une maladie du système nerveux central chez un sujet en ayant besoin selon la revendication 10, où, un médicament préparé à partir de la prodrogue de la Rasagiline ou son solvate selon l'une quelconque des revendications 1 à 8, ou préparé à partir de la composition pharmaceutique selon la revendication 9, est une drogue à action prolongée.
12. Prodrogue ou son solvate selon l'une quelconque des revendications 1 à 8, ou la composition pharmaceutique selon la revendication 9 pour utilisation dans la prévention et/ ou le traitement d'une maladie du système nerveux central chez un sujet en ayant besoin selon la revendication 10, où la maladie du système nerveux central est la maladie de Parkinson.

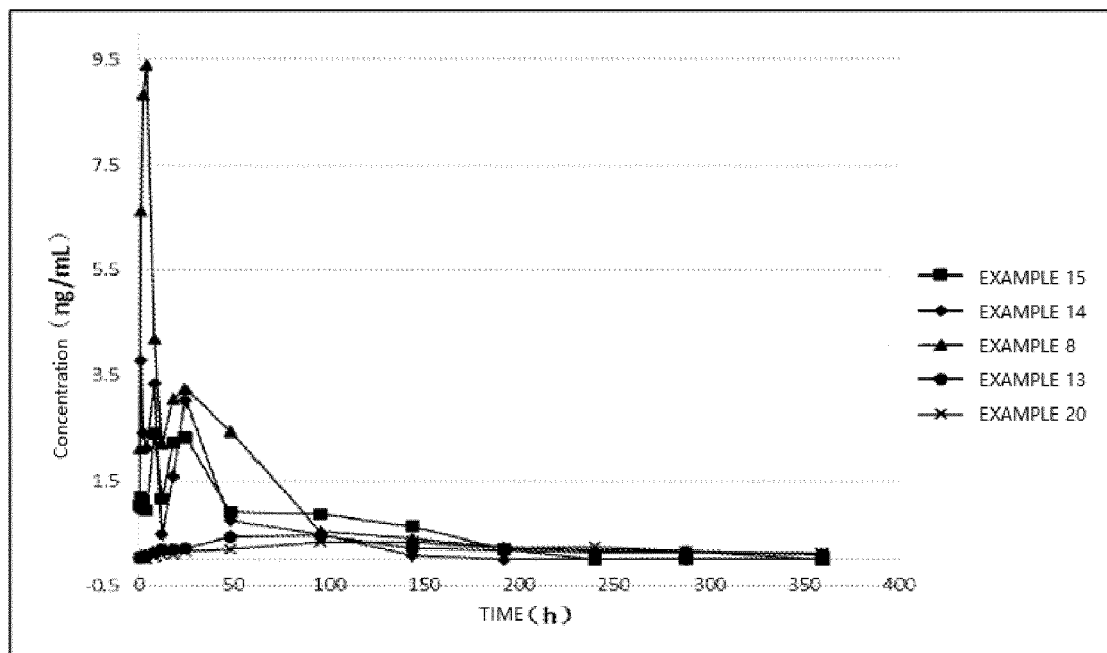


Fig. 1

REFERENCES CITED IN THE DESCRIPTION

This list of references cited by the applicant is for the reader's convenience only. It does not form part of the European patent document. Even though great care has been taken in compiling the references, errors or omissions cannot be excluded and the EPO disclaims all liability in this regard.

Patent documents cited in the description

- CN 201710742461 [0001]
- WO 2013088255 A [0008]
- US 20150210712 A [0008]

Non-patent literature cited in the description

- McGraw-Hill Dictionary of Chemical Terms. McGraw-Hill Book Company, 1984 [0029]
- **ELIEL, E ; WILEN, S.** Stereochemistry of Organic Compounds. John Wiley & Sons, Inc, 1994 [0029]