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## (54) **EFFICIENT METHOD FOR PRODUCING AMBREIN**

(57) An object of the present invention is to provide a method for preparing ambrein, which can easily and efficiently obtain the ambrein.

The object can be solved by a mutated tetraprenyl- $\beta$ -curcumene cyclase wherein (1) a 4th amino acid residue of a DXDD motif, aspartic acid, is substituted with

an amino acid other than aspartic acid, and (2) an amino acid adjacent to the N-terminus of a (A/S/G)RX(H/N)XXP motif is substituted with an amino acid other than tyrosine, or a 4th amino acid of the GXGX(G/A/P) motif is substituted with an amino acid other than leucine.

## Description

#### **TECHNICAL FIELD**

<sup>5</sup> **[0001]** The present invention relates to a mutated tetraprenyl-β-curcumene cyclase, and a method for a method for preparing ambrein using the same. According to the present invention, ambrein can be efficiently synthesized by using squalene or 3-deoxyachilleol A as a substrate

## **BACKGROUND ART**

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**[0002]** Ambergris is a high grade perfume which has been used from around the seventh century, and has been also used as a Chinese medicinal drug. Ambergris is thought to be produced in sperm whales due to lithification of indigestation of foods (octopuses, squids, or the like) by gastrointestinal secretions and then excreted. The exact production mechanism, however, is unknown. The principal component of ambergris is ambrein, and it is considered that ambrein is subject to oxidative decomposition by sunlight and oxygen, while the ambergris floats on the ocean's surface, thereby producing compounds having a variety of fragrances.

**[0003]** Although ambrein, the principal component of ambergris, is used as perfume or in pharmaceuticals, it is impossible to obtain a large quantity of ambrein is naturally produced. A variety of organic synthesis methods have thus been proposed.

**[0004]** For example, as a method of producing (+)-ambrein easily, efficiently and inexpensively. Patent literature 1 discloses a method comprising a step of producing a new sulfonic acid derivative from ambrenolide and coupling with an optically active  $\gamma$ -cyclogeranyl halide.

[0005] Non-patent literature 1 discloses a method of obtaining ambrein by convergent synthesis using a Julia coupling reaction between 2-(1R,2R,4aS,8aS)-2-(methoxymethoxy)-2,5,5,8a-tetramethyl decahydronaphthalene-1-yl) acetaldehyde synthesized from ( $\pm$ )(5,5,8a-trimethyloctahydro-1H-spiro[naphthalene-2,2'-oxirane]-1-yl)methanol and 5-((4-((S)-2,2-dimethyl-6-methylenecyclohexyl)butane-2-yl)sulfonyl)-1-phenyl-1H-tetrazole synthesized from ( $\pm$ )methyl 6-hydroxy-2,2-dimethyl cyclohexanecarboxylate.

**[0006]** However, since conventional organic synthesis methods of ambrein involve many synthesis stages, the reaction systems are complex, and therefore commercialization thereof has been unsuccessful.

CITATION LIST

#### PATENT LITERATURE

# 35 [0007]

[Patent literature 1] Japanese Unexamined Patent Publication (Kokai) No 10-236996 [Patent literature 2] WO 2015/033746

#### 40 NON-PATENT LITERATURE

## [8000]

[Non-patent literature 1] Tetrahedron Asymmetry, (2006) Vol. 17, pp. 30373rd045 [Non-patent literature 2] Biosci. Biotechnol. Biochem., (1999) Vol. 63, pp. 2189-2198 [Non-patent literature 3] Biosci. Biotechnol. Biochem., (2001) Vol. 65, pp. 2233-2242 [Non-patent literature 4] Biosci. Biotechnol. Biochem., (2002) Vol. 66, pp. 1660-167th0 [Non-patent literature 5] J. Am. Chem. Soc., (2011) Vol. 133, pp. 17540-17543

[Non-patent literature 6] J. Am. Chem. Soc., (2013) Vol. 135, pp. 18335-18338

SUMMARY OF INVENTION

## **TECHNICAL PROBLEM**

[0009] A method in which 3-deoxyachilleol A which is a monocyclic triterpene is obtained from squalene by using a mutated enzyme (D377C, D377N, Y420H, Y420W, or the like) of a squalene-hopene cyclase is also known (Non-patent literatures 2-4).

[0010] The present inventors found that ambrein can be produced by reacting a mutated squalene-hopene cyclase

capable of producing 3-deoxyachilleol A from squalene with squalene to obtain 3-deoxyachilleol A, and further reacting tetraprenyl-β-curcumene cyclase therewith to produce ambrein (Patent literature 2).

**[0011]** However, there are a problem that a by-product is formed in the 2nd step reaction, (i.e., the reaction converting 3-deoxyachilleol A to ambrein), and a problem of difficulty in scaling up.

Further, the method disclosed in Patent literature 2 is a multi-step reaction. Furthermore, there is also room for improvement in yield.

**[0012]** Accordingly, the object of the present invention is to provide an ambrein-preparation method capable of easily and efficiently obtaining ambrein.

#### SOLUTION TO PROBLEM

**[0013]** The present inventors conducted intensive studies into a method for easily preparing ambrein, and as a result, surprisingly found that a mutated tetraprenyl-β-curcumene cyclase having a few specific mutations has an activity to produce ambrein from squalene. In addition to the above mutations, the present inventors have found that a mutated tetraprenyl-β-curcumene cyclase having a further mutation has an activity of more efficiently producing ambrain from squalene. Further, the present inventors have found that a mutated tetraprenyl-β-curcumene cyclase with a specific mutation has the activity of efficiently producing ambrain from 3-deoxyachilleol A.

[0014] The present invention is based on the above findings.

[0015] Namely, the present invention relates to:

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[1] a mutated tetraprenyl-β-curcumene cyclase wherein (1) a 4th amino acid residue of a DXDD motif, aspartic acid, is substituted with an amino acid other than aspartic acid, and (2) an amino acid adjacent to the N-terminus of an (A/S/G)RX(H/N)XXP motif is substituted with an amino acid other than tyrosine, or a 4th amino acid of the GXGX(G/A/P) motif is substituted with an amino acid other than leucine, (a) having a QXXXGX(W/F) motif at a position separated by 100 amino acid residues or more on the N-terminal side, an (A/S/G)RX(H/N)XXP motif at a position separated by 180 to 250 amino acid residues on the N-terminal side, a QXXXXGX(F/W/Y) motif at a position separated by 10 to 50 amino acids residues on the N-terminal side, a QXXXXGXW motif at a position separated by 50 to 120 amino acid residues on the C-terminal side, a QXXXXGXW motif at a position separated by 120 to 170 amino acid residues on the C-terminal side, and a GXGX(G/A/P) motif at a position separated by 180 to 250 amino acid residues on the C-terminal side, with respect to the DXDD motif, (b) having 40% or more identity with the amino acid sequence of SEQ ID NO: 1, and (c) exhibiting ambrein production activity using squalene as a substrate, [2] the mutated tetraprenyl-β-curcumene cyclase of item [1], not having a QXXXGXW motif at a position separated

by 170 amino acid residues or more on the C-terminal side, with respect to the DXDD motif,

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[3] the mutated tetraprenyl-β-curcumene cyclase of item [1] or [2], wherein a polypeptide constituting the mutated tetraprenyl-β-curcumene cyclase is (1) a polypeptide wherein aspartic acid at position 373 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than aspartic acid; and tyrosine at position 167 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than tyrosine, or leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, (2) a polypeptide wherein one or plural amino acids are deleted, substituted, inserted and/or added in the amino acid sequence in which aspartic acid at position 373 from the Nterminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than aspartic acid; and tyrosine at position 167 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than tyrosine, or leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using squalene as a substrate, (3) a polypeptide having 40% or more identity with the amino acid sequence in which aspartic acid at position 373 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than aspartic acid; and tyrosine at position 167 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than tyrosine, or leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using squalene as a substrate, (4) a polypeptide comprising the amino acid sequence in which aspartic acid at position 373 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than aspartic acid; and tyrosine at position 167 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than tyrosine, or leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using squalene as a substrate, (5) a polypeptide comprising the amino acid sequence wherein one or plural amino acids are deleted, substituted, inserted and/or added in the amino acid

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sequence in which aspartic acid at position 373 from the N-terminal in the amino acid sequence of SEQ ID NO: 1

is substituted with an amino acid other than aspartic acid; and tyrosine at position 167 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than tyrosine, or leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using squalene as a substrate, or(6) a polypeptide comprising an amino acid sequence having 40% or more identity with the amino acids sequence in which aspartic acid at position 373 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than aspartic acid; and tyrosine at position 167 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using squalene as a substrate,

- [4] the mutated tetraprenyl- $\beta$ -curcumene cyclase of any one of items [1] to [3], wherein the 4th amino acid residue of a DXDD motif is substituted with cysteine or glycine from aspartic acid, and the amino acid adjacent to the N-terminus of an (A/S/G)RX(H/N)XXP motif is substituted with alanine or glycine from tyrosine, or the 4th amino acid of the GXGX(G/A/P) motif is substituted with alanine or phenylalanine from leucine,
- [5] a mutated tetraprenyl-β-curcumene cyclase having DXDD motif wherein a 4th amino acid of the GXGX(G/A/P) motif is an amino acid other than leucine, glycine or proline, (a) having a QXXXGX(W/F) motif at a position separated by 100 amino acid residues or more on the N-terminal side, a QXXXX(G/A/S)X(F/W/Y) motif at a position separated by 10 to 50 amino acids residues on the N-terminal side, a QXXXGX(F/W/Y) motif at a position separated by 20 to 50 amino acid residues on the C-terminal side, a QXXXGXW motif at a position separated by 50 to 120 amino acid residues on the C-terminal side, a QXXXGX(F/W) motif at a position separated by 120 to 170 amino acid residues on the C-terminal side, and a GXGX(G/A/P) motif at a position separated by 180 to 250 amino acid residues on the C-terminal side, with respect to the DXDD motif, (b) having 40% or more identity with the amino acid sequence of SEQ ID NO: 1, and (c) exhibiting ambrein production activity using 3-deoxyachilleol A as a substrate,
  - [6] the mutated tetraprenyl- $\beta$ -curcumene cyclase of item [5], not having a QXXXGXW motif at a position separated by 170 amino acid residues or more on the C-terminal side, with respect to the DXDD motif,
  - [7] the mutated tetraprenyl-β-curcumene cyclase of item [5] or [6], wherein a polypeptide constituting the mutated tetraprenyl-β-curcumene cyclase is (1) a polypeptide wherein leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, (2) a polypeptide wherein one or plural amino acids are deleted, substituted, inserted and/or added in the amino acid sequence in which leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using 3-deoxyachilleol A as a substrate, (3) a polypeptide having 40% or more identity with the amino acid sequence in which leucine at position 596 from the Nterminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using 3-deoxyachilleol A as a substrate, (4) a polypeptide comprising the amino acid sequence in which leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using 3deoxyachilleol A as a substrate, (5) a polypeptide comprising the amino acid sequence wherein one or plural amino acids are deleted, substituted, inserted and/or added in the amino acid sequence in which leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using 3-deoxyachilleol A as a substrate, or (6) a polypeptide comprising an amino acid sequence having 40% or more identity with the amino acid sequence in which leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using 3-deoxyachilleol A as a substrate,
  - [8] the mutated tetraprenyl- $\beta$ -curcumene cyclase of any one of items [5] to [7], wherein the 4th amino acid of the GXGX(G/A/P) motif is alanine or phenylalanine,
  - [9] a polynucleotide encoding the mutated tetraprenyl-β-curcumene cyclase of any one of items [1] to [8],
  - [10] a microorganism having the polynucleotide of item [9],
  - [11] a vector comprising a DNA having the polynucleotide of item [9],
  - [12] a transformant having the vector of item [11],

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- [13] a method for preparing ambrein characterized by bringing into contact the mutated tetraprenyl-β-curcumene cyclase of any one of items [1] to [4] with squalene, to obtain ambrein,
  - [14] a method for preparing ambrein characterized by bringing into contact the mutated tetraprenyl-β-curcumene cyclase of any one of items [5] to [8] with 3-deoxyachilleol A, to obtain ambrein, and
- [15] a method for preparing ambrein characterized by culturing the microorganism according claim 10, or the transformant of item [12].

#### ADVANTAGEOUS EFFECTS OF INVENTION

**[0016]** According to an embodiment of the mutated tetraprenyl- $\beta$ -curcumene cyclase of the present invention, ambrein can be synthesized in one step using squalene as a substrate, without a concomitant use of a mutated squalene-hopene cyclase. Further, an ambrein can be efficiently prepared from a carbon source contained in a culture solution by microbial fermentation.

**[0017]** The mutated tetraprenyl- $\beta$ -curcumene cyclase used in the present invention can produce 3-deoxyachilleol A from squalene. Further, the mutated tetraprenyl- $\beta$ -curcumene cyclase used in the present invention can produce ambrein from the bicyclic triterpene (8 $\alpha$ -hydroxypolypoda-13,17,21-triene).

[0018] The mutated tetraprenyl- $\beta$ -curcumene cyclase used in the present invention can exhibit the above-mentioned effect efficiently, when compared with a tetraprenyl- $\beta$ -curcumene cyclase, wherein the 4th amino acid residue of the DXDD motif, aspartate, is only substituted with an amino acid other than aspartate.

**[0019]** According to another embodiment of the mutated tetraprenyl- $\beta$ -curcumene cyclase of the present invention, ambrein can be efficiently produced from 3-deoxyachilleol A.

## BRIEF DESCRIPTION OF THE DRAWINGS

## [0020]

Fig. 1 is a diagram showing a conventional ambrein synthesis pathway using squalene as a substrate, wherein the mutated squalene-hopene cyclase and tetraprenyl-β-curcumene cyclase (A), and a diagram showing an ambrein synthesis pathway using 3-deoxyachilleol A as a substrate, wherein the mutated tetraprenyl-β-curcumene cyclase of the present invention (A).

Fig. 2 is a diagram showing two pathways for preparing ambrein from squalene, using the mutated tetraprenyl-β-curcumene cyclase of the present invention.

Fig. 3 is a graph showing a production efficiency of ambrein using squalene as a substrate by using Y167A/D373C mutant (Example 1), D373C/L596A mutant (Example 2), D373C mutant (Comparative Example 1), Y167A mutant (Comparative Example 2), and L596A mutant (Comparative Example 3).

Fig. 4 is a graph showing the rate of ambrein and the other reaction products (by-products)

in the enzymatic reaction using squalene as a substrate by using Y167A/D373C mutant (Example 1), D373C/L596A mutant (Example 2), and D373C mutant (Comparative Example 1).

Fig. 5 is a graph showing the productivity of ambrein using squalene as a substrate by using Y167A/D373C mutant (Example 1), and changing the substrate concentration.

Fig. 6 is a graph showing a production efficiency using 3-deoxyachilleol A as a substrate by using L596A mutant (Example 5), L596F mutant (Example 6), wild type (Comparative Example 5), L596V mutant (Example 7), L596P mutant (Comparative Example 6).

Fig. 7 is a graph showing the rate of ambrein and the other reaction products (by-products)

in the enzymatic reaction using 3-deoxyachilleol A as a substrate by using wild type (Comparative Example 5), L596A mutant (Example 5).

Fig. 8 is a chart showing the amino acid sequences of the wild type tetraprenyl-β-curcumene cyclase, the mutated tetraprenyl-β-curcumene cyclase wherein aspartic acid at position 373 is substituted with cysteine, and tyrosine at position 167 is substituted with alanine, and the mutated tetraprenyl-β-curcumene cyclase wherein aspartic acid at position 373 is substituted with cysteine, and leucine at position 596 is substituted with alanine.

Fig. 9 is a chart showing the amino acid sequences of the wild type tetraprenyl- $\beta$ -curcumene cyclase, the mutated tetraprenyl- $\beta$ -curcumene cyclase wherein leucine at position 596 is substituted with alanine, the mutated tetraprenyl- $\beta$ -curcumene cyclase wherein leucine at position 596 is substituted with phenylalanine, and the mutated tetraprenyl- $\beta$ -curcumene cyclase wherein leucine at position 596 is substituted with valine.

Fig. 10 is a chart showing an alignment of amino acid sequences of the tetraprenyl- $\beta$ -curcumene cyclase of Bacillus megaterium, Bacillus subtilis, and Bacillus licheniformis, and amino acid sequence of the squalene-hopene cyclase of Alicyclobacillus acidocaldarius.

## **DESCRIPTION OF EMBODIMENTS**

(Tetraprenyl-β-curcumene cyclase)

[0021] The wild type tetraprenyl- $\beta$ -curcumene cyclase (hereinafter sometimes referred to as a TC) can produce ambrein by using 3-deoxyachilleol A, which comprises a monocycle at one end, as a substrate. That is, when 3-deoxyachilleol A is utilized as a substrate, the tetraprenyl- $\beta$ -curcumene cyclase selectively forms a ring on the end of the 3-deoxyachilleol

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A on which a ring has not formed to produce a compound which is cyclized at both ends.

**[0022]** Further, the tetraprenyl- $\beta$ -curcumene cyclase can produce bicyclic  $8\alpha$ -hydroxypolypoda-13, 17, 21-triene using squalene as a substrate (Non-patent literature 5). Furthermore, the tetraprenyl- $\beta$ -curcumene cyclase selectively forms a ring on the end of the bicyclic  $8\alpha$ -hydroxypolypoda-13, 17, 21-triene on which a ring has not been formed to produce a onoceranoxide and  $14\beta$ -hydroxyonocera-8(26)-en which are cyclized at both ends (Non-patent literature 6).

**[0023]** That is to say, tetraprenyl- $\beta$ -curcumene cyclase, which is classified as belonging to EC 4.2.1.129, is an enzyme capable of catalyzing a reaction which produces baciterpenol A from water and tetraprenyl- $\beta$ -curcumene or a reaction which produces 8α-hydroxypolypoda-13,17, 21-triene from squalene.

[0024] For example, bacteria such as Bacillus, Brevibacillus, Paenibacilus, or Geobacillus has the tetraprenyl-β-curcumene cyclase. As the Bacillus bacterium, there may be mentioned Bacillus subtilis, Bacillus megaterium, or Bacillus licheniformis. The tetraprenyl-β-curcumene cyclase has a QXXXGX(W/F) motif at a position separated by 100 amino acid residues or more on the N-terminal side, a QXXXX(G/A/S)X(F/W/Y) motif at a position separated by 10 to 50 amino acid residues on the N-terminal side, a QXXXGX(F/W/Y) motif at a position separated by 20 to 50 amino acid residues on the C-terminal side, a QXXXGXW motif at a position separated by 50 to 120 amino acid residues on the C-terminal side, and a QXXXGX(F/W) motif at a position separated by 120 to 170 amino acid residues on the C-terminal side, with respect to the DXDD motif. The squalene-hopene cyclase also has the above motifs, and further has a QXXXGXW motif at a position separated by 170 amino acid residues or more on the C-terminal side, with respect to the DXDD motif. On the other hand, the tetraprenyl-β-curcumene cyclase does not have the QXXXGXW motif. Furthermore, the tetraprenylβ-curcumene cyclase preferably has a (A/S/G)RX(H/N)XXP motif at a position separated by 180 to 250 amino acid residues on the N-terminal side, with respect to the DXDD motif, but the squalene-hopene cyclase does not have the (A/S/G)RX(H/N)XXP motif. Further, squalene-hopene cyclase has a GXGFP motif on the C-terminal side of the QXXXGXW motif, and is characterized in that the 4th amino acid of the DXDD motif is phenylalanine (F). The tetraprenylβ-curcumene cyclase also has a GXGX(G/A/P) motif similar to the GXGFP motif. However, the 4th amino acid is not phenylalanine, but is basically leucine (L).

[1] Mutated tetraprenyl-β-curcumene cyclase

(First embodiment)

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30 [0025] In the first embodiment of the mutated tetraprenyl-β-curcumene cyclase of the present invention, (1) a 4th amino acid residue of a DXDD motif, aspartic acid, is substituted with an amino acid other than aspartic acid, and (2) an amino acid adjacent to the N-terminus of an (A/S/G)RX(H/N)XXP motif is substituted with an amino acid other than tyrosine, or a 4th amino acid of the GXGX(G/A/P) motif is substituted with an amino acid other than leucine, and the mutated tetraprenyl-β-curcumene cyclase has (a) a QXXXGX(W/F) motif at a position separated by 100 amino acid 35 residues or more on the N-terminal side, an (A/S/G)RX(H/N)XXP motif at a position separated by 180 to 250 amino acid residues on the N-terminal side, a QXXXX(G/A/S)X(F/W/Y) motif at a position separated by 10 to 50 amino acids residues on the N-terminal side, a QXXXGX(F/W/Y) motif at a position separated by 20 to 50 amino acid residues on the Cterminal side, a QXXXGXW motif at a position separated by 50 to 120 amino acid residues on the C-terminal side, a QXXXGX(F/W) motif at a position separated by 120 to 170 amino acid residues on the C-terminal side, and a 40 GXGX(G/A/P) motif at a position separated by 180 to 250 amino acid residues on the C-terminal side, with respect to the DXDD motif, and has (b) 40% or more identity with the amino acid sequence of SEQ ID NO: 1, and exhibits (c) ambrein production activity using squalene as a substrate.

[0026] Alphabets defining each motif or sequence mean one letter amino acid codes, and the character "X" means an arbitrary amino acid. That is to say, in the case of the QXXXGX (W / F) motif, glutamine (Q), any three amino acids (X), glycine (G), any amino acid (X), any one of tryptophan (W) or phenylalanine (F) are arranged from the N terminus to the C terminus. In addition, the wording "having QXXXGX(W/F) motif at a position separated by 100 amino acid residues or more on the N-terminal side with respect to the DXDD motif means that there are 100 amino acid residues or more between the DXDD motif and the QXXXGX (W/F) motif. Identification of other motifs is similar. Hereinafter, the same applies unless otherwise noted.

**[0027]** Further, the 4th amino acid residue of a GXGX(G/A/P) motif means the 4th amino acid counted from the N-terminal side, and the same applies to other sequences. Hereinafter, the same applies unless otherwise noted.

**[0028]** Amino acid sequence identity is expressed as a percentage by aligning with appropriate gaps so that the amino acid residues of the sequences being compared match, and by dividing the number of matched amino acid residues by the total number of amino acid residues.

<sup>55</sup> [0029] Identity can be calculated using well-known programs (e.g. BLAST, FASTA, CLUSTAL W, etc.).

**[0030]** As the preferable embodiment of the first embodiment of the mutated tetraprenyl- $\beta$ -curcumene cyclase of the present invention, a polypeptide constituting the mutated tetraprenyl- $\beta$ -curcumene cyclase is

- (1) a polypeptide wherein aspartic acid at position 373 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than aspartic acid; and tyrosine at position 167 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than tyrosine, or leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine.
- (2) a polypeptide wherein one or plural amino acids are deleted, substituted, inserted and/or added in the amino acid sequence in which aspartic acid at position 373 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than aspartic acid; and tyrosine at position 167 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than tyrosine, or leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using squalene as a substrate,
- (3) a polypeptide having 40% or more identity with the amino acid sequence in which aspartic acid at position 373 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than aspartic acid; and tyrosine at position 167 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than tyrosine, or leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using squalene as a substrate,
- (4) a polypeptide comprising the amino acid sequence in which aspartic acid at position 373 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than aspartic acid; and tyrosine at position 167 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than tyrosine, or leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using squalene as a substrate
- (5) a polypeptide comprising the amino acid sequence wherein one or plural amino acids are deleted, substituted, inserted and/or added in the amino acid sequence in which aspartic acid at position 373 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than aspartic acid; and tyrosine at position 167 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than tyrosine, or leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using squalene as a substrate, or
- (6) a polypeptide comprising an amino acid sequence having 40% or more identity with the amino acids sequence in which aspartic acid at position 373 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than aspartic acid; and tyrosine at position 167 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than tyrosine, or leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using squalene as a substrate.
- **[0031]** Further, according to a most preferable embodiment of the mutated tetraprenyl-β-curcumene cyclase of the present invention, the polypeptide constituting the mutated tetraprenyl-β-curcumene cyclase includes a polypeptide consisting of the amino acid sequence of SEQ ID NO: 5 or 6 which is derived from Bacillus megaterium. In this mutated tetraprenyl-β-curcumene cyclase, a 4th amino acid residue of a DXDD motif, aspartic acid, is substituted with cysteine, and an amino acid adjacent to the N-terminus of an (A/S/G)RX(H/N)XXP motif is substituted with alanine, or a 4th amino acid of the GXGX(G/A/P) motif is substituted with alanine.
- 45 (Substitution of 4th amino acid residue of DXDD motif)

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- **[0032]** In the mutated tetraprenyl-β-curcumene cyclase (hereinafter sometimes referred to as a mutated TC) of the present invention, the 4th amino acid residue of the DXDD motif is substituted with an amino acid other than aspartic acid. The amino acid other than aspartic acid is not limited, as long as the effect of the present invention can be achieved, but includes alanine, cysteine, glutamic acid, phenylalanine, glycine, histidine, isoleucine, lysine, leucine, methionine, asparagine, proline, glutamine, arginine, serine, threonine, valine, tryptophan, or tyrosine. However, it is preferably cysteine or glycine, more preferably cysteine.
- [0033] By substituting the 4th amino acid residue of the DXDD motif with the amino acid other than aspartic acid (particularly cysteine or glycine), the mutated tetraprenyl- $\beta$ -curcumene cyclase of the present invention can produce 3-deoxyachilleol A from squalene, and can produce ambrein from 8 $\alpha$ -hydroxypolypoda-13,17,21-triene.
- [0034] For example, the DXDD motif is located at positions 370th to 373 from the N-terminal side of the amino acid sequence of SEQ ID NO:1 of the tetraprenyl- $\beta$ -curcumene cyclase of Bacillus megaterium. Further, it is located at positions 375th to 378th from the N-terminal side of the amino acid sequence of SEQ ID NO:2 of the tetraprenyl- $\beta$ -

curcumene cyclase of Bacillus subtilis. The above aspartic acid of the DXDD motif is extremely highly conserved, and generally, the 4th amino acid residue from the N-terminal side thereof is aspartic acid (Figure 10).

(Substitution of amino acid residue adjacent to N-terminus of (A/S/G)RX(H/N)XXP motif)

**[0035]** In the mutated TC of the present invention, the amino acid residue adjacent to the N-terminus of an (A/S/G)RX(H/N)XXP motif is substituted with an amino acid other than tyrosine. The amino acid other than tyrosine is not limited, as long as the effect of the present invention can be achieved, but includes alanine, cysteine, glutamic acid, phenylalanine, glycine, histidine, isoleucine, lysine, leucine, methionine, asparagine, proline, glutamine, arginine, serine, threonine, valine, tryptophan, or aspartic acid. However, it is preferably hydrophobic amino acids (glycine, alanine, valine, leucine, isoleucine, methionine, proline, phenylalanine, and tryptophan). In particular, it is preferably alanine or glycine, more prefearably alanine.

**[0036]** By substituting the amino acid residue adjacent to the N-terminus of an (A/S/G)RX(H/N)XXP motif with the amino acid other than tyrosine (particularly alanine or glycine), the mutated tetraprenyl- $\beta$ -curcumene cyclase of the present invention has improved functions of producing 3-deoxyachilleol A from squalene and producing ambrein from  $8\alpha$ -hydroxypolypoda-13,17,21-triene.

[0037] For example, the (A/S/G)RX(H/N)XXP motif is located at positions 168 to 174 from the N-terminal side of the amino acid sequence of SEQ ID NO:1 of the tetraprenyl- $\beta$ -curcumene cyclase of Bacillus megaterium. Further, it is located at positions 170 to 176 from the N-terminal side of the amino acid sequence of SEQ ID NO:2 of the tetraprenyl- $\beta$ -curcumene cyclase of Bacillus subtilis. The above amino acid residue adjacent to the N-terminus of the (A/S/G)RX(H/N)XXP motif is extremely highly conserved, and it is basically tyrosine (Figure 10) in the wild type. In the present invention, it has been found that, the tetraprenyl- $\beta$ -curcumene cyclase has improved the ambrein production activity using squalene as a substrate, by mutating this specific amino acid with high conservation.

(Substitution of 4th amino acid residue of GXGX(G/A/P) motif)

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**[0038]** In the mutated TC of the present invention, the 4th amino acid residue of the GXGX(G/A/P) motif is substituted with an amino acid other than leucine. The amino acid other than leucine is not limited, as long as the effect of the present invention can be achieved, but includes alanine, cysteine, glutamic acid, phenylalanine, glycine, histidine, isoleucine, lysine, methionine, asparagine, proline, glutamine, arginine, serine, threonine, valine, tryptophan, tyrosine or aspartic acid. However, it is preferably alanine, phenylalanine, valine, methionine, isoleucine, or tryptophan. In particular, it is preferably alanine or phenylalanine, more preferably alanine.

**[0039]** By substituting the amino acid residue of the 4th amino acid residue of the GXGX(G/A/P) motif with the amino acid other than leucine (particularly alanine or phenylalanine), the mutated tetraprenyl- $\beta$ -curcumene cyclase of the present invention has improved functions of producing 3-deoxyachilleol A from squalene and producing ambrein from  $8\alpha$ -hydroxypolypoda-13,17,21-triene.

**[0040]** For example, the GXGX(G/A/P) motif is located at positions 593 to 597 from the N-tenninal side of the amino acid sequence of SEQ ID NO:1 of the tetraprenyl-β-curcumene cyclase of Bacillus megaterium. Further, it is located at positions 594 to 598 from the N-terminal side of the amino acid sequence of SEQ ID NO:2 of the tetraprenyl-β-curcumene cyclase of Bacillus subtilis. The 4th amino acid residue of the motif is leucine as far as the inventors know, in the wild type whose function is confirmed (Figure 10). In the present invention, it has been found that, the tetraprenyl-β-curcumene cyclase has improved the ambrein production activity using squalene as a substrate, by mutating this leucin.

[0041] Figure 8 shows amino acid sequences of wild type tetraprenyl- $\beta$ -curcumene cyclase of Bacillus megaterium, the mutated tetraprenyl- $\beta$ -curcumene cyclase in which aspartic acid at position 373 is substituted with cysteine, and tyrosine at position 167 is substituted with alanine, and the mutated tetraprenyl- $\beta$ -curcumene cyclase in which aspartic acid at position 373 is substituted with cysteine, and leucine at position 596 is substituted with alanine.

[0042] Origin of the mutated tetraprenyl-β-curcumene cyclase of the present invention is not particularly limited, and all tetraprenyl-β-curcumene cyclases can be used. That is, the mutated tetraprenyl-β-curcumene cyclase wherein the 4th amino acid of the DXDD motif, aspartic acid, is substituted with an amino acid other than aspartic acid (preferably cysteine or glycine), and the 4th amino acid of the GXGX(G/A/P) motif is substituted with an amino acid other than leucine (preferably alanine or phenylalanine) or the amino acid adjacent to the N-terminus of a (A/S/G)RX(H/N)XXP motif is substituted with an amino acid other than tyrosine (preferably alanine or glycine), can exhibit the effect of the present invention. More specifically, the mutated tetraprenyl-β-curcumene cyclase wherein it has a QXXXGX(W/F) motif at a position separated by 100 amino acid residues or more on the N-terminal side, an (A/S/G)RX(H/N)XXP motif at a position separated by 180 to 250 amino acid residues or more on the N-terminal side, a QXXXXGX(F/W/Y) motif at a position separated by 10 to 50 amino acids residues on the N-terminal side, a QXXXGX(F/W/Y) motif at a position separated by 20 to 50 amino acid residues on the C-terminal side, a QXXXXGXW motif at a position separated by 120 to 170 amino

acid residues on the C-terminal side, and a GXGX(G/A/P) motif at a position separated by 180 to 250 amino acid residues on the C-terminal side, with respect to the DXDD motif; and the 4th amino acid of the DXDD motif, aspartic acid, is substituted with an amino acid other than aspartic acid (preferably cysteine or glycine), and the 4th amino acid of the GXGX(G/A/P) motif is substituted with an amino acid other than leucine (preferably alanine or phenylalanine) or the amino acid adjacent to the N-terminus of a (A/S/G)RX(H/N)XXP motif is substituted with an amino acid other than tyrosine (preferably alanine or glycine), can exhibit the effect of the present invention. Preferably, the mutated tetraprenyl- $\beta$ -curcumene cyclase of the present invention does not have the QXXXGXW motif at a position separated by 170 amino acid residues or more on the C-terminal side, with respect to the DXDD motif. For example, the amino acid sequence identity of the polypeptides between Bacillus subtilis and Bacillus megaterium is about 50%. However, both enzymes have the feature of the present invention, and thus can produce 3-deoxyachilleol A from squalene and produce ambrein from 8 $\alpha$ -hydroxypolypoda-13, 17, 21-triene. In connection to this, the amino acid sequence of tetraprenyl- $\beta$ -curcumene cyclase of Bacillus megaterium is shown in SEQ ID NO:1, and the amino acid sequence of tetraprenyl- $\beta$ -curcumene cyclase of Bacillus subtilis shown in SEQ ID NO:2.

## 15 (Second embodiment)

**[0043]** The mutated tetraprenyl-β-curcumene cyclase of a second embodiment of the present invention has the DXDD motif, and a 4th amino acid of the GXGX(G/A/P) motif is substituted with an amino acid other than n leucine. Further, the mutated tetraprenyl-β-curcumene cyclase has (a) a QXXXGX(W/F) motif at a position separated by 100 amino acid residues or more on the N-terminal side, a QXXXXGX(F/W/Y) motif at a position separated by 10 to 50 amino acids residues on the N-terminal side, a QXXXGX(F/W/Y) motif at a position separated by 20 to 50 amino acid residues on the C-terminal side, a QXXXGXW motif at a position separated by 50 to 120 amino acid residues on the C-terminal side, and a GXGX(G/A/P) motif at a position separated by 120 to 170 amino acid residues on the C-terminal side, and a GXGX(G/A/P) motif at a position separated by 180 to 250 amino acid residues on the C-terminal side, with respect to the DXDD motif, and has (b) 40% or more identity with the amino acid sequence of SEQ ID NO: 1, and exhibits (c) ambrein production activity using 3-deoxyachilleol A as a substrate

[0044] The definition of alphabetsof each motif or sequence is the same as in the first embodiment

**[0045]** As the preferable embodiment of the second embodiment of the mutated tetraprenyl-β-curcumene cyclase of the present invention, a polypeptide constituting the mutated tetraprenyl-β-curcumene cyclase is

(1) a polypeptide wherein leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine,

(2) a polypeptide wherein one or plural amino acids are deleted, substituted, inserted and/or added in the amino acid sequence in which leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using 3-deoxyachilleol A as a substrate,

(3) a polypeptide having 40% or more identity with the amino acid sequence in which leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using 3-deoxyachilleol A as a substrate,

(4) a polypeptide comprising the amino acid sequence in which leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using 3-deoxyachilleol A as a substrate,

(5) a polypeptide comprising the amino acid sequence wherein one or plural amino acids are deleted, substituted, inserted and/or added in the amino acid sequence in which leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using 3-deoxyachilleol A as a substrate, or

(6) a polypeptide comprising an amino acid sequence having 40% or more identity with the amino acid sequence in which leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using 3-deoxyachilleol A as a substrate.

**[0046]** Further, according to a most preferable second embodiment of the mutated tetraprenyl- $\beta$ -curcumene cyclase of the present invention, the polypeptide constituting the mutated tetraprenyl- $\beta$ -curcumene cyclase includes a polypeptide consisting of the amino acid sequence of SEQ ID NO: 9, 10 or 13, which is derived from Bacillus megaterium. In this mutated tetraprenyl- $\beta$ -curcumene cyclase, a 4th amino acid of a GXGX(G/A/P) motif is substituted with alanine, phenylalanine, or valine.

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(Substitution of 4th amino acid residue of GXGX(G/A/P) motif)

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**[0047]** In the mutated TC of the present invention, the 4th amino acid residue of the GXGX(G/A/P) motif is an amino acid other than leucine, glycine, and proline. The 4th amino acid is not limited, as long as the effect of the present invention can be achieved, but includes alanine, cysteine, glutamic acid, phenylalanine, histidine, isoleucine, lysine, methionine, asparagine, glutamine, arginine, serine, threonine, tryptophan, tyrosine or aspartic acid. However, it preferably includes alanine, phenylalanine, methionine, isoleucine, or tryptophan. In particular, it is preferably alanine or phenylalanine, more preferably alanine.

**[0048]** By substituting the amino acid residue of the 4th amino acid residue of the GXGX(G/A/P) motif with the amino acid other than leucine (particularly alanine or phenylalanine), the mutated tetraprenyl- $\beta$ -curcumene cyclase of the present invention has improved function of producing ambrein from 3-deoxyachilleol A.

[0049] For example, the GXGX(G/A/P) motif is located at positions 593rd to 597th from the N-terminal side of the amino acid sequence of SEQ ID NO:1 of the tetraprenyl- $\beta$ -curcumene cyclase of Bacillus megaterium. Further, it is located at positions 594th to 598th from the N-terminal side of the amino acid sequence of SEQ ID NO:2 of the tetraprenyl- $\beta$ -curcumene cyclase of Bacillus subtilis. The 4th amino acid residue of the motif is leucine as far as the inventors know, in the wild type whose function is confirmed. In the present invention, it has been found that, the tetraprenyl- $\beta$ -curcumene cyclase can efficiently produce ambrein from 3-deoxyachilleol A, by mutating the leucine to an amino acid other than leucine, glycine, and proline.

**[0050]** Figure 7 shows amino acid sequences of wild type tetraprenyl-β-curcumene cyclase of Bacillus megaterium, and the mutated tetraprenyl-β-curcumene cyclase in which leucine at position 596 is substituted with alanine or phenylalanine.

[0051] Origin of the mutated tetraprenyl-β-curcumene cyclase of the present invention is not particularly limited, and all tetraprenyl-β-curcumene cyclases can be used. That is, the mutated tetraprenyl-β-curcumene cyclase wherein the 4th amino acid of the GXGX(G/A/P) motif is substituted with an amino acid other than tyrosine (preferably alanine or phenylalanine), can exhibit the effect of the present invention. More specifically, the mutated tetraprenyl- $\beta$ -curcumene cyclase wherein it has a QXXXGX(W/F) motif at a position separated by 100 amino acid residues or more on the Nterminal side, a QXXXX(G/A/S)X(F/W/Y) motif at a position separated by 10 to 50 amino acids residues on the N-terminal side, a QXXXGX(F/W/Y) motif at a position separated by 20 to 50 amino acid residues on the C-terminal side, a QXXXGXW motif at a position separated by 50 to 120 amino acid residues on the C-terminal side, a QXXXGX(F/W) motif at a position separated by 120 to 170 amino acid residues on the C-terminal side, and a GXGX(G/A/P) motif at a position separated by 180 to 250 amino acid residues on the C-terminal side, with respect to the DXDD motif; and the 4th amino acid of the GXGX(G/A/P) motif is substituted with an amino acid other than tyrosine (preferably alanine or phenylalanine), can exhibit the effect of the present invention. Preferably, the mutated tetraprenyl-β-curcumene cyclase of the present invention does not have the QXXXGXW motif at a position separated by 170 amino acid residues or more on the Cterminal side, with respect to the DXDD motif. For example, the amino acid sequence identity of the polypeptides between Bacillus subtilis and Bacillus megaterium is about 50%. However, both enzymes have the feature of the present invention, and thus can improve the production efficiency of ambrein from 3-deoxyachilleol A. In connection to this, the amino acid sequence of tetraprenyl-β-curcumene cyclase of Bacillus megaterium is shown in SEQ ID NO:1, and the amino acid sequence of tetraprenyl-β-curcumene cyclase of Bacillus subtilis shown in SEQ ID NO:2. Futhrmore, the mutated tetraprenyl-β-curcumene cyclase of a second embodiment of the present invention preferably has a (A/S/G)RX(H/N)XXP motif at a position separated by 180 to 250 amino acid residues on the N-terminal side, with respect to the DXDD motif, [0052] Figure 10 shows an alignment of amino acid sequences of the tetraprenyl-β-curcumene cyclase of Bacillus megaterium (SEQ ID NO: 1), Bacillus subtilis (SEQ ID NO: 2), and Bacillus licheniformis (SEQ ID NO: 3), and amino acid sequence of the squalene-hopene cyclase of Alicyclobacillus acidocaldarius (SEQ ID NO: 4). The first and second embodiments of the mutated tetraprenyl-β-curcumene cyclase of the present invention has a QXXXGX(W/F) motif at a position separated by 100 amino acid residues or more on the N-terminal side, with respect to the DXDD motif, preferably has two motif A at a position separated by 100 amino acid residues or more on the N-terminal side, with respect to the DXDD motif.

**[0053]** As shown in Figure 1, when producing ambrein from squalene, conventionally, squalene is converted to 3-deoxyachilleol A by a mutated squalene-hopene cyclase (hereinafter sometimes referred to as mutated SHC), and then 3-deoxyachilleol A is converted to ambrein by wild type tetraprenyl-β-curcumene cyclase, to produce ambrein (Patent literature 2). As shown in Figure 1(B), the efficiency of converting 3-deoxyachilleol A to ambrain was significantly improved by using the mutated tetraprenyl-β-curcumene cyclase of the second embodiment of the present invention.

[0054] When ambrein is produced from squalene by using the mutated tetraprenyl- $\beta$ -curcumene cyclase of the second embodiment of the present invention, it is produced through a pathway with monocyclic 3-deoxyachilleol A as an intermediate (hereinafter sometimes referred to as a monocyclic pathway) and a pathway with 8 $\alpha$ -hydroxypolypoda-13, 17, 21-triene as an intermediate (hereinafter referred to as a bicyclic pathway), as shown in Figure 2.

(Monocyclic pathway)

[0055] In the monocyclic pathway, the monocyclic 3-deoxyachilleol A is produced from squalene by the mutated TC, and then ambrein is produced from 3-deoxyachilleol A by the mutated TC. The conventional wild type TC can convert 3-deoxyachilleol A to ambrein, but cannot convert squalene to monocyclic 3-deoxyachilleol A. The mutated TC of the present invention can convert squalene to monocyclic 3-deoxyachilleol A. Therefore, as shown in Figgure 2, two reactions, i.e. a conversion of squalene to 3-deoxyachilleol A (reaction (a) in Figure 2), and a conversion of 3-deoxyachilleol A to ambrein (reaction (b) in Figure 2) can be efficiently carried out by one enzyme.

(Bicyclic pathway)

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[0056] In the bicyclic pathway,  $8\alpha$ -hydroxypolypoda-13, 17, 21-triene is produced from squalene by the mutated TC, and then ambrein is produced from  $8\alpha$ -hydroxypolypoda-13, 17, 21-triene by the mutated TC. The conventional wild type TC can convert squalene to  $8\alpha$ -hydroxypolypoda-13, 17, 21-triene, but cannot convert  $8\alpha$ -hydroxypolypoda-13, 17, 21-triene to ambrein. The mutated TC of the present invention can convert  $8\alpha$ -hydroxypolypoda-13, 17, 21-triene to ambrein. Therefore, as shown in Figure 2, two reactions, i.e. a conversion of squalene to  $8\alpha$ -hydroxypolypoda-13, 17, 21-triene (reaction (c) in Figure 2), and a conversion of  $8\alpha$ -hydroxypolypoda-13, 17, 21-triene to ambrein (reaction (d) in Figure 2) can be efficiently carried out by one enzyme.

[0057] According to the mutated TC of the present invention, in the process of producing ambrein from squalene, four reactions, i.e. a conversion of squalene to 3-deoxyachilleol A (reaction (a)), a conversion of 3-deoxyachilleol A to ambrein (reaction (b)), a conversion of squalene to  $8\alpha$ -hydroxypolypoda-13, 17, 21-triene (reaction (c)), and a conversion of  $8\alpha$ -hydroxypolypoda-13, 17, 21-triene to ambrein (reaction (d)), can be carried out by one enzyme. The important mutation capable of performing the above four reactions is a mutation in which the 4th aspartic acid of the DXDD motif is substitutesed with an amino acid other than aspartic acid (for example, D373C). The mutated TC of the first embodiment of the present invention has the substitution of the amino acid adjacent to the N-terminus of a (A/S/G)RX(H/N)XXP motif with the amino acid other than tyrosine (for example, Y167A), or the substitution of the 4th amino acid of the GXGX(G/A/P) motif with the amino acid other than leucine (for example, L596A), in addition to the above substitution, and thus can carry out the reactions of monocyclicpathway and bicyclic pathway by one enzyme.

30 (Amino acid sequence in which one or plural amino acids are deleted, substituted, inserted and/or added)

**[0058]** A polypeptide of the mutated tetraprenyl-β-curcumene cyclase of the present invention, may be a polypeptide consisting of an amino acid sequence wherein one or plural amino acids are deleted, substituted, inserted and/or added in the amino acid sequence of SEQ ID NO:1. The polypeptide of mutated tetraprenyl-β-curcumene cyclase of the first embodiment exhibits an ambrein production activity using squalene as a substrate, and the polypeptide of mutated tetraprenyl-β-curcumene cyclase of the second embodiment exhibits an ambrein production activity using 3-deoxyachilleol A as a substrate. That is, a polypeptide which does not exhibit an ambrein production activity using squalene as a substrate or 3-deoxyachilleol A respectively, is not comprised in the polypeptide of the mutated tetraprenyl-β-curcumene cyclase of the present invention. The term "amino acid sequence in which one or plural amino acids are deleted, substituted, inserted and/or added" as used herein means an amino acid sequence modified by amino acid substitution or the like. The number of amino acid modifications can be, for example, 1 to 330, 1 to 300, 1 to 250, 1 to 200, 1 to 150, 1 to 100, or 1 to 50, preferably is 1 to 30, more preferably 1 to 10, still more preferably 1 to 5, most preferably 1 to 2. An example of the modified amino acid sequence of the mutated peptide which can be used in the present invention is preferably an amino acid sequence in which the amino acid has one or plural (preferably 1, 2, 3 or 4) conservative substitutions.

(Amino acid sequence having 40% or more identity with the amino acid sequence)

[0059] A polypeptide of the mutated tetraprenyl-β-curcumene cyclase of the present invention, may be a polypeptide consisting of an amino acid sequence having 40% or more identity with the amino acid sequence of SEQ ID NO:1. The polypeptide of mutated tetraprenyl-β-curcumene cyclase of the first embodiment exhibits an ambrein production activity using squalene as a substrate, and the polypeptide of mutated tetraprenyl-β-curcumene cyclase of the second embodiment exhibits an ambrein production activity using 3-deoxyachilleol A as a substrate. That is, a polypeptide which does not exhibit an ambrein production activity using squalene as a substrate or 3-deoxyachilleol A respectively, is not comprised in the polypeptide of the mutated tetraprenyl-β-curcumene cyclase of the present invention. The mutated tetraprenyl-β-curcumene cyclase is a polypeptide consisting of an amino acid sequence preferably having an identity of 45% or more, an amino acid sequence more preferably having an identity of 50% or more, an amino acid sequence more preferably having an identity of 70% or more, an amino acid sequence more preferably having an identity of 70% or

more, an amino acid sequence more preferably having an identity of 80% or more, an amino acid sequence more preferably having an identity of 90% or more, an amino acid sequence most preferably having an identity of 95% or more, and having an ambrein production activity from squalene or 3-deoxyachilleol A.

[0060] The "amino acid sequence in which one or plural amino acids are deleted, substituted, inserted and/or added" in the amino acid sequence of SEQ ID NO:1 or "amino acid sequence having 40% or more identity with the amino acid sequence" of SEQ ID NO:1 means that the amino acid sequence of SEQ ID NO:1 or 13 is substituted. This substitution in the amino acid sequence is a conservative substitution that maintains the function of the mutated tetraprenyl-βcurcumene cyclase of the present invention. In other words, the term "conservative substitution" means a substitution that does not lose the excellent effects of the mutated tetraprenyl-β-curcumene cyclase of the present invention. That is, even when the insertion, substitution, deletion, or addition is carried out, the ambrein production activity can be improved using squalene or 3-deoxyachilleol A as a substrate. Specifically, the term "conservative substitutions" used herein means that amino acid residue(s) are replaced with different amino acid(s) having similar chemical properties. As for the conservative substitution, there may be mentioned, for example, a substitution of a hydrophobic residue for another hydrophobic residue, or a substitution of a polar residue for another polar residue having the same charge. Functionally similar amino acids that can be used for such substitutions are known in the art for each amino acid. As for nonpolar (hydrophobic) amino acids, there may be mentioned, for example, alanine, valine, isoleucine, leucine, proline, tryptophan, phenylalanine, methionine, or the like. As for polar (neutral) amino acids, there may be mentioned, for example, glycine, serine, threonine, tyrosine, glutamine, asparagine, cysteine, or the like. As for basic amino acids having a positive charge, there may be mentioned, for example, arginine, histidine, lysine, or the like. As for acidic amino acids having a negative charge, there may be mentioned, for example, aspartic acid, glutamic acid, or the like.

**[0061]** In the mutated tetraprenyl-β-curcumene cyclase of the present invention, the mutation (substitution) of the 4th amino acid residue of the DXDD motif, aspartic acid, into the amino acid other than aspartic acid, the mutation (substitution) of the amino acid adjacent to the N-terminus of the (A/S/G)RX(H/N)XXP motif, into the amino acid other than tyrosine, or the mutation (substitution) of the 4th amino acid residue of the GXGX(G/A/P) motif, into the amino acid other than leucine, is an active substitution (mutation) for imparting an activity to produce ambrein using squalene or 3-deoxyachilleol A as a substrate. However, the above conservative substitution is for maintaining the activity to produce ambrein using squalene or 3-deoxyachilleol A as a substrate and can be easily carried out by those skilled in the art.

[0062] The mutated tetraprenyl- $\beta$ -curcumene cyclase of the present invention can be obtained using known genetic recombination techniques and the like. For example, a chromosomal DNA of Bacillus megaterium is obtained and tetraprenyl- $\beta$ -curcumene cyclase is amplified by, for example, PCR using appropriate primers. The obtained gene is inserted into an appropriate vector, and the gene sequence is determined. A gene encoding the mutated tetraprenyl- $\beta$ -curcumene cyclase of the present invention can be obtained by introducing the above mutation(s). The mutated tetraprenyl- $\beta$ -curcumene cyclase of the present invention can be obtained by incorporating the resulting gene into a host such as yeast and expressing the same.

**[0063]** Further, the tetraprenyl-β-curcumene cyclase is known to exist in bacteria such as Bacillus in addition to Bacillus megaterium, and thus it is possible to obtain an enzyme derived from Bacillus subtilis (accession number: AB 618206), and an enzyme derived from Bacillus licheniformis (accession number: AAU 41134), and the like.

**[0064]** Further, the gene encoding the mutated tetraprenyl- $\beta$ -curcumene cyclase of the present invention can be synthesized by a known gene synthesis method such as the method of Khorana et al. (Gupta et al., 1968), the method of Narang et al. (Scarpulla et al., 1982) or the method of Rossi et al. (Rossi et al., 1982). Then, the mutated tetraprenyl- $\beta$ -curcumene cyclase can be obtained by expressing the resulting synthetic gene.

## [2] Polynucleotide

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[0065] The polynucleotide of the present invention is not particularly limited as long as it is a polynucleotide encoding the tetraprenyl-eotide of t cyclase of the present invention. For example, there may be mentioned a polynucleotide (SEQ ID NO:7) encoding the polypeptide of SEQ ID NO:5, a polynucleotide (SEQ ID NO:8) encoding the polypeptide of SEQ ID NO:11) encoding the polypeptide of SEQ ID NO:9, a polynucleotide (SEQ ID NO:12) encoding the polypeptide of SEQ ID NO:10, a polynucleotide (SEQ ID NO:14) encoding the polypeptide of SEQ ID NO:13,
Further, there may be mentioned a polynucleotide hybridizing under stringent conditions to the polynucleotide

**[0066]** Further, there may be mentioned a polynucleotide hybridizing under stringent conditions to the polynucleotide consisting of base sequence of SEQ ID NO:7, 8, 11, 12, or 14 and having an ambrein production activity using squalene. In connection to this, the term "polynucleotide" as used herein includes both DNA and RNA.

**[0067]** Further, the polynucleotide of the present invention is preferably changed to base sequence of the optimal codon according to the microorganism or the host cell into which the polynucleotide is introduced.

## [3] Microorganism

[0068] The microorganism of the present invention has the polynucleotide of the present invention. That is, the micro-

organism is not particularly limited so long as it includes the polynucleotides of the present invention within cell thereof, and there may be mentioned Escherichia coli, Bacillus subtilis, Brevibacillus, Actinomycete, Baker's yeast, Aspergillus oryzae, or Neurospora crassa.

## <sup>5</sup> [4] Vector

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[0069] The vector of the present invention comprises the DNA having polynucleotide encoding the mutated tetraprenyl- $\beta$ -curcumene cyclase. That is, the vector of the present invention is not particularly limited, so long as it comprises the polynucleotide of the present invention. As the vector, there may be mentioned, for example, a vector obtained by introducing the polynucleotide of the present invention into a known expression vector appropriately selected in accordance with a host cell to be used.

**[0070]** Preferably, the expression vector is autonomously replicable in the host such as E. coli, or baker's yeast, or can be incorporated into the chromosome, and has a high expression efficiency of the foreign protein. The expression vector for expressing the polynucleotide is autonomously replicable in the microorganism, and is preferably a recombinant vector composed of a promoter, a ribosome binding sequence, the DNA and a transcription termination sequence. Further, it may contain a gene controlling the promoter.

[0071] More particularly, as an expression vector, for example, pBTrp2, pBTacl, pBTac2 (three vectors are commercially available from Boehringer Mannheim), pKK233-2 (Pharmacia), pSE280 (Invitrogen), pGEMEX-1 (Promega), pQE-8 (QIAGEN), pQE-30 (QIAGEN), pKYP10 (Japanese Unexamined Patent Publication (Kokai) No.58-1 10600), pKYP200 [Agricultural Biological Chemistry, 48, 669 (1984)], pLSA1 [Agric. Biol. Chem., 53, 277 (1989)], pGEL1 [Proc. Natl. Acad. Sci. USA, 82, 4306 (1985)], pBluescriptII SK+, pBluescriptII SK (-)(Stratagene), pTrS30 (FERMBP-5407), pTrS32 (FERM BP-5408), pGEX (Pharmacia), pET-3 (Novagen), pTerm2 (US4686191, US4939094, US5160735), pSupex, pUB110, pTP5, pC194, pUC18 [gene, 33, 103 (1985)], pUC19 [Gene, 33, 103 (1985)], pSTV28 (TAKARA), pSTV29 (TAKARA), pUC118 (TAKARA), pPA1 (Japanese Unexamined Patent Publication (Kokai) No.63-233798), pEG400 [J. Bacteriol., 172, 2392 (1990)], pColdI, pColdII, pColdII, pColdIV, pNIDNA, pNI-HisDNA (TAKARA BIO) and the like can be exemplified.

[0072] As the promoter, any one can be used as long as it can be expressed in host cells such as Escherichia coli, baker's yeast and the like. For example, there may be mentioned a promoter derived from Escherichia coli, phage, or the like, (such as a trp promoter (Ptrp), lac promoter (Plac), PL promoter, PR promoter, or PSE promoter), SPO1 promoter, SPO2 promoter, penP promoter or the like. Further, a promoter designed and modified artificially, such as a promoter (Ptrpx 2) in which two Ptrp are connected in series, tac promoter, let I promoter, or lacT 7 promoter, can also be used. In order to prepare an enzyme for production by an enzymatic method (biosynthesis by in vitro enzymatic reaction using squalene as a substrate), a promoter which functions as a strong promoter and is capable of mass production of a target protein is preferable. In addition, an inducible promoter is more preferable. As the inducible promoter, for example, there may be mentioned a promoter of the cold shock gene cspA which is induced at low temperature, T7 promoter induced by the addition of inducer IPTG, or the like. Further, in a fermentative production (biosynthesis in vivo by a host using a carbon source such as glucose), among the above promoters, a promoter capable of constantly expressing a target gene regardless of tissue, i.e., constitutive promoter is more preferable. As the constitutive promoter, there may mentioned a promoter of an alcohol dehydrogenase 1 gene (ADH1), a translation elongation factor TF-1 $\alpha$  gene (TEF1), a phosphoglycerate kinase gene (PGK1), a triose phosphate isomerase gene (TPI1), a triose phosphate dehydrogenase gene (TDH3), or a pyruvate kinase gene (PYK1).

#### [5] Transformant

[0073] The transformant of the present invention is not particularly limited, so long as it comprises the polynucleotide of the present invention. The transformant of the present invention may be, for example, a cell in which the polynucleotide is integrated into a chromosome of a host cell, or a transformant containing the polynucleotide as a vector comprising polynucleotide. Further, the transformant of the present invention may be a transformant expressing the polypeptide of the present invention, or a transformant not expressing the polypeptide of the present invention. The transformant of the present invention may be obtained by, for example, transfecting a desired host cell with the vector of the present invention or the polynucleotide of the present invention per se.

[0074] The host cell is not particular limited. A strain which is easy to handle, such as Escherichia coli, Bacillus subtilis, Brevibacillus, actinomycete, yeast, Aspergillus oryzae, or Neurospora crassais is preferable, but insect cells, plant cells, animal cells or the like can be used. However, in order to prepare an enzyme used for production by an enzymatic method (biosynthesis by in vitro enzymatic reaction using squalene as a substrate), Escherichia coli, Bacillus subtilis, Brevibacillus, and Aspergillus oryzae are preferable, and Escherichia coli is most preferable. Further, in a fermentative production (biosynthesis in vivo by a host using a carbon source such as glucose), yeast is most preferable. As the most preferable yeast strain, there may be mentioned sake yeast. The sake yeast Kyokai 7, or Kyokai 701 is more preferable.

The strain Kyokai K701 is a non-foaming mutant strain bred from wild-type strain Kyokai K7. However, the strain Kyokai K701's characters other than the above characters are the same as Kyokai K7.

[6] Method for preparing ambrein

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**[0075]** The first embodiment of the method for preparing ambrein of the present invention is characterized by bringing into contact the mutated tetraprenyl-β-curcumene cyclase with squalene, to obtain ambrein. The second embodiment of the method for preparing ambrein of the present invention is characterized by bringing into contact the mutated tetraprenyl-β-curcumene cyclase with 3-deoxyachilleol A, to obtain ambrein.

**[0076]** The mutated tetraprenyl-β-curcumene cyclase can be prepared by culturing the transformant obtained by introducing the enzyme expression vector into bacteria or the like. The medium used for culturing the transformant may be a commonly used medium and is appropriately selected depending on the type of host. For example, in the case of culturing E. coli, LB medium and the like are used. Antibiotics according to the type of selective marker may be added to the medium.

[0077] The mutated tetraprenyl- $\beta$ -curcumene cyclase may be obtained by extraction followed by purification from a culture medium which has been obtained by culturing a transformant capable of expressing the enzyme. Further, it may be expressed as a fusion protein obtained by fusing a trigger factor (TF), a His tag or the like to the N-terminal side or the C-terminal side of the polypeptide of the mutated tetraprenyl-a fusion protein obtained by fusing a trigger factor (TF), a purification and the like may be facilitated. An extraction liquid containing the enzyme, which has been extracted from a transformant in a culture medium, may be used as it is. As a method of extracting an enzyme from a transformant, a known method may be applied. A step of extracting an enzyme may comprise, for example, crushing a transformant in an extraction solvent and separating cell contents from crushed pieces of the transformant. The obtained cell contents contain the mutated tetraprenyl- $\beta$ -curcumene cyclase of interest.

**[0078]** As the method of crushing a transformant, a known method in which a transformant is crushed and an enzyme liquid can be recovered may be applied, and examples thereof include ultrasonic crushing and glass beads crushing. The conditions of crushing are not particularly restricted as long as the enzyme is not inactivated, such as a condition of not higher than 10°C and for 15 minutes.

**[0079]** Examples of the method of separating cell contents from crushed pieces of microorganism include sedimentation, centrifugation, filtering separation, and a combination of two or more thereof. Conditions for these separation methods are known to those skilled in the art. The conditions are, for example, from  $8,000 \times g$  to  $15,000 \times g$  and from 10 to 20 minutes in the case of centrifugation.

**[0080]** The extraction solvent may be a solvent which is usually used as a solvent for extracting an enzyme, and examples thereof include Tris-HCl buffer and potassium phosphate buffer. The pH of an extraction solvent is, from the viewpoint of enzyme stability, preferably from 3 to 10 and more preferably from 6 to 8.

**[0081]** The extraction solvent may contain a surfactant. Examples of the surfactant include a nonionic surfactant and an ampholytic surfactant. Examples of the nonionic surfactant include: a polyoxyethylene sorbitan fatty acid ester such as poly(oxyethylene)sorbitan monooleate (Tween 80); alkylglucoside such asn-octylβ-D-glucoside; a sucrose fatty acid ester such as sucrose stearate; and a polyglycerol fatty acid ester such as polyglycerol stearate. Examples of the ampholytic surfactant include N,N-dimethyl-N-dodecylglycine betaine which is an alkylbetaine. Besides the above, surfactants generally used in the art such as Triton X-100 (TRITON X-100), polyoxyethylene(20)cetyl ether (BRIJ-58), and nonylphenol ethoxylate (TERGITOL NP-40) can be utilized.

**[0082]** The concentration of a surfactant in an extraction solvent is, from the viewpoint of enzyme stability, preferably from 0.001% by mass to 10% by mass, more preferably from 0.10% by mass to 3.0% by mass, and further preferably from 0.10% by mass to 1.0% by mass.

[0083] From the viewpoint of enzyme activity, an extraction solvent preferably contains a reducing agent such as dithiothreitol or  $\beta$ -mercaptoethanol. The reducing agent is preferably dithiothreitol. The concentration of dithiothreitol in an extraction solvent is preferably from 0.1 mM to 1M and more preferably from 1 mM to 10 mM. In a case that dithiothreitol is present in an extraction solvent, a structure such as a disulfide bond in the enzyme is easily to be retained and enzyme activity is easily to be enhanced.

**[0084]** From the viewpoint of enzyme activity, the extraction solvent preferably contains chelating agent such as ethylenediaminetetraacetic acid (EDTA). The concentration of EDTA in the extraction solvent is preferably from 0.01 mM to 1 M and more preferably from 0.1 mM to 10 mM. In a case that EDTA is present in the extraction solvent, a metal ion which may reduce enzyme activity is chelated, and therefore, enzyme activity is easily to be enhanced.

**[0085]** The extraction solvent may contain, besides the ingredients described above, a known ingredient which can be added to an enzyme extraction solvent.

[0086] The mutated tetraprenyl- $\beta$ -curcumene cyclase may be used singly, or in combination of two or more kinds thereof.

[0087] The conditions of a reaction between the mutated tetraprenyl-β-curcumene cyclase and squalene or 3-deoxy-

achilleol A are not particularly restricted as long as the conditions are such that an enzyme reaction can be proceeded. For example, the reaction temperature and the reaction time may be appropriately selected based on the activity of the mutated tetraprenyl- $\beta$ -curcumene cyclase or the like. From the viewpoint of reaction efficiency, the reaction temperature and the reaction time may be, for example, from 4°C to 100°C and from 1 hour to 30 days, and preferably 30°C to 60°C and 16 hours to 20 days. From the viewpoint of reaction efficiency, the pH is, for example, from 3 to 10, and preferably from 6 to 8.

**[0088]** A reaction solvent is not particularly restricted as long as the reaction solvent does not inhibit an enzyme reaction, and a buffer or the like which is usually used can be used. For example, the same solvent as an extraction solvent which is used in a step of extracting an enzyme can be used. An extraction liquid (for example, cell-free extract) containing the mutated tetraprenyl-β-curcumene cyclase may be used as it is as an enzyme liquid in the reaction.

**[0089]** From the viewpoint of reaction efficiency, the concentration ratio between mutated tetraprenyl- $\beta$ -curcumene cyclase and squalene or 3-deoxyachilleol A which is the substrate thereof in a production reaction of ambrein is preferably from 1 to 10000, more preferably from 10 to 5000, still more preferably from 100 to 3000, and still further preferably from 1000 to 2000 in terms of the molar concentration ratio (substrate/enzyme) of the substrate to the enzyme.

**[0090]** From the viewpoint of reaction efficiency, the concentration of squalene or 3-deoxyachilleol A to be used for an enzyme reaction is preferably from 0.000001% by mass to 10% by mass, and more preferably from 0.00001% by mass to 1% by mass with respect to the total mass of the reaction solvent.

**[0091]** The reaction step between the mutated tetraprenyl-β-curcumene cyclase and squalene or 3-deoxyachilleol A may be repeated a plurality of times. This can increase the yield of ambrein. In the case that a plurality of reaction steps are repeated, the purification method may be comprised: a step of recharging squalene or 3-deoxyachilleol A to be the substrate; a step of recovering and purifying a reaction product in a reaction liquid after inactivating the enzyme by a known method; and the like. In a case that squalene is recharged, a charging point in time, and the amount of charging of squalene can be appropriately set according to the concentration of the mutated tetraprenyl-β-curcumene cyclase in the reaction liquid, the amount of the substrate remained in the reaction liquid, or the like.

**[0092]** According to another embodiment of the preparation method of the present invention, it is characterized by culturing the microorganism or the transformant of the present invention.

**[0093]** An ambrein can be prepared by culturing the microorganism or the host cell transformed with the expression vector. Regarding the yeast, the yeast may be cultured in a conventional YPD medium and the like. For example, the yeast wherein a gene is introduced by a homologous recombination, or the yeast having the expression vector, is precultured. Then, the precultured yeast is inoculated to an YPD medium or the like, and it is cultured for about 24 to 240 hours, preferably about 72 to 120 hours. The ambrein which is secreted into the medium can be used as is, or after a purification by the known method. In particular, as the purification method, there may be mentioned solvent extraction, recrystallization, distillation, column chromatography, and HPLC.

## 35 EXAMPLES

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**[0094]** The present invention now will be further illustrated by, but is by no means limited to, the following Examples. Bacillus megaterium is sometimes abbreviated as "Bme" in the specification, figures, or Tables, and tetraprenyl-β-curcumene cyclase derived from Bacillus megaterium is sometimes abbreviated as "BmeTC.

#### <<Example 1>>

[0095] In this Example, the mutated tetraprenyl- $\beta$ -curcumene cyclase was cloned and an expression vector was constructed.

45 [0096] A polynucleotide encoding wild type tetraprenyl-β-curcumene cyclase was obtained by PCR using Bacillus megaterium chromosomal DNA as a template, and an amino acid sequence of the wild type enzyme was determined. (Hereinafter, unless otherwise noted, tetraprenyl-β-curcumene cyclase has a sequence derived from Bacillus megaterium, and is sometimes simply referred to as "wild type.")

[0097] The mutated tetraprenyl- $\beta$ -curcumene cyclase gene was designed based on the amino acid sequence of the wild type enzyme, so that aspartic acid at position 373 is substituted with cysteine, and tyrosine at position 167 is substituted with alanine, and was synthesized by optimizing codons for Escherichia coli of the host. The synthesized gene was inserted into the cloning site (restriction enzyme EcoRV site) of the vector pColdTF (TAKARA BIO), to obtain the expression vector containing the mutated tetraprenyl- $\beta$ -curcumene cyclase gene of Y167A/D373C mutant (SEQ ID NO:5).

<sup>55</sup> **[0098]** Then, a transformant of Escherichia coli BL21 (DE3) was prepared using the obtained expression vector containing the mutated tetraprenyl-β-curcumene cyclase gene.

## << Example 2>>

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**[0099]** In this Example, the mutated tetraprenyl-β-curcumene cyclase gene wherein aspartic acid at position 373 is substituted with cysteine, and leucine at position 596 is substituted with alanine, was constructed.

[0100] The mutated tetraprenyl-β-curcumene cyclase gene was designed based on the amino acid sequence of the wild type enzyme, so that aspartic acid at position 373 is substituted with cysteine, and leucine at position 596 is substituted with alanine, and was synthesized by optimizing codons for Escherichia coli of the host. The synthesized gene was inserted into the cloning site (restriction enzyme EcoRV site) of the vector pColdTF (TAKARA BIO), to obtain the expression vector containing the mutated tetraprenyl-β-curcumene cyclase gene of D373C/L596A mutant (SEQ ID NO:6).

**[0101]** Then, a transformant of Escherichia coli BL21 (DE3) was prepared using the obtained expression vector containing the mutated tetraprenyl-β-curcumene cyclase gene.

<< Comparative Examples 1 to 3>>

<sup>5</sup> **[0102]** In this Comparative Example, expression vectors of the mutated tetraprenyl-β-curcumene cyclases wherein only one amino acid at position 373, 167, and 596 was substituted, were constructed.

**[0103]** The procedure described in Example 1 was repeated except that a site-specific mutation was introduced thereinto by a Quick Change method so that aspartic acid at position 373 was substituted with cysteine, a site-specific mutation was introduced thereinto by a Quick Change method so that tyrosine at position 167 was substituted with alanine, or a site-specific mutation was introduced thereinto by a Quick Change method so that leucine at position 596 was substituted with alanine, to obtain the expression vectors and transformants of D373C mutant (Comparative Example 1), Y167A mutant (Comparative Example 2) or L596A mutant (Comparative Example 3).

[0104] Codons optimized for E. coli of host were used.

25 <<Example 3 and Comparative Example 4>>

**[0105]** In this Example and Comparative Example, enzyme activities of the mutated tetraprenyl-β-curcumene cyclases were examined using squalene as a substrate.

[0106] The transformants prepared in Example 1, Example2, and Comparative Examples 1 to 3 were respectively inoculated in the LB medium (1 L) containing ampicillin (50 mg / L) and the whole were cultivated at 37°C, for 3 hours while shaking. After cultivation, isopropyl- $\beta$ -thiogalactopyranoside (IPTG:0.1M) was added thereto, the whole was shaken at 15°C, for 24 hours, to induce the expression of the mutated tetraprenyl- $\beta$ -curcumene cyclases.

**[0107]** Thereafter, the bacterial cells collected by centrifugation  $(6,000 \times g, 10 \text{ minutes})$  were washed with 50 mM Tris-HCl buffer (pH 7.5). Then, the bacterial cells (5g) were suspended in 15 mL of buffer A [containing 50 mM Tris-HCl buffer (pH 7.5), 0.1 v/v% Tween80, 0.1 v/v% sodium ascorbate, 2.5 mM dithiothreitol, 1 mM EDTA], and the suspension was sonicated at 4°C, for 20 minutes, using UP2005 sonicator (Hielscher Ultrasonics, Teltow, Germany). The sonicated sample was centrifuged at  $12,300\times g$ , for 20 minutes, and the supernatant obtained after centrifugation was used as a cell-free extract solutions A to E. (Hereinafter, the cell-free extracts prepared by using the transformants in Example 1 and 2 were designated as cell-free extracts A and B, respectively, and the cell-free extracts prepared by using the transformants in Comparative Examples 1 to 3 were designated as cell-free extracts C to E, respectively.)

**[0108]** Squalene ( $100\mu g$ ) was mixed with Triton Tween80 (5 mg) for solubilization and then added to buffer A (1 mL) to prepare a squalene solution. The whole amount of the squalene solution was added to cell-free extract A (4 mL) to prepare a reaction solution and incubated at 30°C, for 64 hours. The molar ratio (substrate/enzyme) of squalene (substrate) to the mutated tetraprenyl- $\beta$ -curcumene cyclase (enzyme) in the reaction solution was about 200.

[0109] After the incubation, 15% potassium hydroxide in methanol (6 mL) was added to the reaction solution to stop the enzymatic reaction. Then, n-hexane (5 mL) was added to the reaction solution, and the reaction product was extracted three times.

**[0110]** Ambrein production rates of the resulting extracts are shown in Figure 3. The amounts of ambrain production of the Y167A/D373C mutant obtained in Example 1 and the D373C/L596A mutant obtained in Example 2 were improved, compared with the D373 mutant. On the other hand, the Y167A mutant obtained in Comparative Example 2 and the L596A mutant obtained in Comparative Example 3 cannot produce ambrain.

**[0111]** In addition, the production rate of ambrain and by-products is shown in Figure 4. The reaction selectivity from squalene (substrate) to ambrain is improved, and thus the Y167A/D373C mutant and the D373C/L596A mutant can produce ambrein efficiently. In addition, the identification of the ambrein and the calculation of the production rate were performed by GC / MS and NMR

[0112] The identification of ambrein and the calculation of the production rate were performed by GC / MS and NMR.

<<Example 4>>

**[0113]** In this Example, the productivity of ambrein of the mutated tetraprenyl-β-curcumene cyclase was examined using squalene as a substrate by using Y167A/D373C mutant obtained in Example 1, and changing the substrate concentration. The procedure described in Example 3 was repeated except that the substrate concentration was changed. The results are shown in Figure 5.  $427\mu g$  of ambrein could be produced from  $1~000\mu g$  of squalene, and the reaction efficiency was 43%.

<<Example 5>>

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[0114] In this Example, the mutated tetraprenyl- $\beta$ -curcumene cyclase was cloned and an expression vector was constructed. The mutated tetraprenyl- $\beta$ -curcumene cyclase gene was designed based on the amino acid sequence of the wild type enzyme, so that leucine at position 596 is substituted with alanine, and was synthesized by optimizing codons for Escherichia coli of the host. The synthesized gene was inserted into the cloning site (restriction enzyme EcoRV site) of the vector pColdTF (TAKARA BIO), to obtain the expression vector containing the mutated tetraprenyl- $\beta$ -curcumene cyclase gene of L596A mutant (SEQ ID NO:9).

**[0115]** Then, a transformant of Escherichia coli BL21 (DE3) was prepared using the obtained expression vector containing the mutated tetraprenyl-β-curcumene cyclase gene.

20 (Transformant producing L596A mutant enzyme)

<<Example 6>>

**[0116]** In this Example, the mutated tetraprenyl- $\beta$ -curcumene cyclase gene wherein leucine at position 596 is substituted with alanine, was constructed.

**[0117]** The procedure described in Example 5 was repeated except that a site-specific mutation was introduced thereinto so that leucine at position 596 was substituted with alanine, to obtain the expression vector containing the mutated tetraprenyl-β-curcumene cyclase gene (codons were optimized for Escherichia coli of the host) of L596F mutant (SEQ ID NO:10). Then, a transformant of Escherichia coli BL21 (DE3) was prepared using the obtained expression vector containing the mutated tetraprenyl-β-curcumene cyclase gene. (Transformant producing L596F mutant enzyme)

<< Comparative Example 5>>

**[0118]** In this Comparative Example, the wild type tetraprenyl- $\beta$ -curcumene cyclase was cloned and an expression vector was constructed.

**[0119]** The procedure described in Example 5 was repeated except that a site-specific mutation for substituting leucine at position 596 with alanine was not introduced thereinto, to obtain the expression vector containing the tetraprenyl-β-curcumene cyclase gene having leucine at position 596 (codons were optimized for Escherichia coli of the host). Then, a transformant of Escherichia coli BL21 (DE3) was prepared using the obtained expression vector containing the mutated tetraprenyl-β-curcumene cyclase gene.

(Transformant producing wild type enzyme)

<<Example 7>>

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**[0120]** In this Example, the mutated tetraprenyl-β-curcumene cyclase gene wherein leucine at position 596 is substituted with valine, was constructed.

**[0121]** The procedure described in Example 5 was repeated except that a site-specific mutation was introduced thereinto so that leucine at position 596 was substituted with valine, to obtain the expression vector containing the mutated tetraprenyl-β-curcumene cyclase gene of L596V mutant (codons were optimized for Escherichia coli of the host). Then, a transformant of Escherichia coli BL21 (DE3) was prepared using the obtained expression vector containing the mutated tetraprenyl-β-curcumene cyclase gene.

(Transformant producing L596V mutant enzyme)

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<<Comparative Example 6>>

[0122] In this Comparative Example, the mutated tetraprenyl-β-curcumene cyclase gene wherein leucine at position

596 is substituted with proline, was constructed.

[0123] The procedure described in Example 5 was repeated except that a site-specific mutation was introduced thereinto so that leucine at position 596 was substituted with proline, to obtain the expression vector containing the mutated tetraprenyl- $\beta$ -curcumene cyclase gene of L596P mutant (codons were optimized for Escherichia coli of the host). Then, a transformant of Escherichia coli BL21 (DE3) was prepared using the obtained expression vector containing the mutated tetraprenyl- $\beta$ -curcumene cyclase gene.

(Transformant producing L596P mutant enzyme)

10 <<Example 8 and Comparative Example 7>>

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**[0124]** In this Example and Comparative Example, enzyme activities of the mutated tetraprenyl-β-curcumene cyclases were examined using 3-deoxyachilleol A as a substrate.

**[0125]** The transformants prepared in Examples 5 to 7, and Comparative Examples 1 to 3 were respectively inoculated in the LB medium (1 L) containing ampicillin (50 mg / L) and the whole were cultivated at 37°C, for 3 hours while shaking. After cultivation, isopropyl-β-thiogalactopyranoside (IPTG:0.1M) was added thereto, the whole was shaken at 15°C, for 24 hours, to induce the expression of the mutated tetraprenyl-β-curcumene cyclases.

[0126] Thereafter, the bacterial cells collected by centrifugation  $(6,000 \times g, 10 \text{ minutes})$  were washed with 50 mM Tris-HCl buffer (pH 7.5). Then, the bacterial cells (5g) were suspended in 15 mL of buffer A [containing 50 mM Tris-HCl buffer (pH 7.5), 0.1 v/v% Tween80, 0.1 v/v% sodium ascorbate, 2.5 mM dithiothreitol, 1 mM EDTA], and the suspension was sonicated at 4°C, for 20 minutes, using UP2005 sonicator (Hielscher Ultrasonics, Teltow, Germany). The sonicated sample was centrifuged at  $12,300\times g$ , for 20 minutes, and the supernatant obtained after centrifugation was used as a cell-free extract solutions F to J. (Hereinafter, the cell-free extracts prepared by using the transformants in Example 5 to 7 were designated as cell-free extracts F to H, respectively, and the cell-free extracts prepared by using the transformants in Comparative Examples 5 to 6 were designated as cell-free extracts I to J, respectively.)

[0127] 3-deoxyachilleol A  $(100\mu g)$  was mixed with Triton Tween80 (2 mg) for solubilization and then added to buffer A (1 mL) to prepare a 3-deoxyachilleol A solution. The whole amount of the 3-deoxyachilleol A solution was added to each of cell-free extracts F to J (4 mL) to prepare a reaction solution and incubated at 30°C, for 112 hours. The molar ratio (substrate/enzyme) of 3-deoxyachilleol A (substrate) to the mutated tetraprenyl- $\beta$ -curcumene cyclase (enzyme) in the reaction solution was about 200.

**[0128]** After the incubation, 15% potassium hydroxide in methanol (6 mL) was added to the reaction solution to stop the enzymatic reaction. Then, n-hexane (5 mL) was added to the reaction solution, and the reaction product was extracted three times.

**[0129]** Ambrein production rates of the resulting extracts are shown in Figure 6. As a result, in the L596A mutant, L596F mutant, and L596V mutant, ambrein was obtained with high conversion efficiency. In particular, in the L596Avarian had few by-product, and 94% of the product was ambrein. On the other hand, the wild-type tetraprenyl-β-curcumene cyclase produced little ambrain and had a high by-products ratio.

**[0130]** In addition, the production rate of ambrain and by-products is shown in Figure 7. 4. The reaction selectivity from 3-deoxyachilleol A (substrate) to ambrain is improved, and thus the L596A mutant can produce ambrein efficiently.

#### INDUSTRIAL APPLICABILITY

[0131] According to the present invention, in the production of ambrein, it is possible to produce ambrein in one step using squalene as a substrate by using the mutated tetraprenyl- $\beta$ -curcumene cyclase. Ambrein obtained by the present invention can be used, for example, as a raw material for production of pharmaceuticals and the like.

18

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15	accgccgatt	taaccggccg	cgttttagaa	tgcctgggta	acttcgccgg	catgaacaaa	1380
	agccatccga	gcattaaagc	cgccgtgaaa	tggctgttcg	accaccagct	ggataacggt	1440
	agctggtacg	gtcgttgggg	cgtgtgctat	atttacggca	cctgggccgc	aatcacaggt	1500
20	ctgcgcgccg	tgggtgttag	tgccagcgat	ccgcgtatca	tcaaggcaat	caactggctg	1560
	aaaagcattc	agcaagaaga	tggtggcttt	ggcgaaagct	gctacagcgc	cagcctgaaa	1620
25	aagtatgttc	cgctgagttt	cagcaccccg	agtcagacag	cctgggcact	ggacgccctg	1680
	atgaccattt	gcccgttaaa	ggatcagagc	gttgaaaagg	gcattaaatt	cctgctgaat	1740
	ccgaacctga	cagagcaaca	gacacactat	ccgacaggca	ttggtgttcc	gggccagttc	1800
30	tatattcagt	accacagcta	caatgatatc	tttcctttac	tggccctggc	ccactacgca	1860
	aaaaagcata	gtagctaa					1878

#### Claims

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- **1.** A mutated tetraprenyl-β-curcumene cyclase wherein
  - (1) a 4th amino acid residue of a DXDD motif, aspartic acid, is substituted with an amino acid other than aspartic acid, and
  - (2) an amino acid adjacent to the N-terminus of an (A/S/G)RX(H/N)XXP motif is substituted with an amino acid other than tyrosine, or a 4th amino acid of the GXGX(G/A/P) motif is substituted with an amino acid other than leucine.
    - (a) having a QXXXGX(W/F) motif at a position separated by 100 amino acid residues or more on the N-terminal side, an (A/S/G)RX(H/N)XXP motif at a position separated by 180 to 250 amino acid residues on the N-terminal side, a QXXXX(G/A/S)X(F/W/Y) motif at a position separated by 10 to 50 amino acids residues on the N-terminal side, a QXXXGX(F/W/Y) motif at a position separated by 20 to 50 amino acid residues on the C-terminal side, a QXXXGXW motif at a position separated by 50 to 120 amino acid residues on the C-terminal side, a QXXXGX(F/W) motif at a position separated by 120 to 170 amino acid residues on the C-terminal side, and a GXGX(G/A/P) motif at a position separated by 180 to 250 amino acid residues on the C-terminal side, with respect to the DXDD motif,
    - (b) having 40% or more identity with the amino acid sequence of SEQ ID NO: 1, and
    - (c) exhibiting ambrein production activity using squalene as a substrate.
- **2.** The mutated tetraprenyl-β-curcumene cyclase according to claim 1, not having a QXXXGXW motif at a position separated by 170 amino acid residues or more on the C-terminal side, with respect to the DXDD motif.

3. The mutated tetraprenyl-β-curcumene cyclase according to claim 1 or 2, wherein a polypeptide constituting the mutated tetraprenyl-β-curcumene cyclase is

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- (1) a polypeptide wherein aspartic acid at position 373 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than aspartic acid; and tyrosine at position 167 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than tyrosine, or leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine,
- (2) a polypeptide wherein one or plural amino acids are deleted, substituted, inserted and/or added in the amino acid sequence in which aspartic acid at position 373 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than aspartic acid; and tyrosine at position 167 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than tyrosine, or leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using squalene as a substrate.
- (3) a polypeptide having 40% or more identity with the amino acid sequence in which aspartic acid at position 373 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than aspartic acid; and tyrosine at position 167 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than tyrosine, or leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using squalene as a substrate,
- (4) a polypeptide comprising the amino acid sequence in which aspartic acid at position 373 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than aspartic acid; and tyrosine at position 167 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than tyrosine, or leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using squalene as a substrate,
- (5) a polypeptide comprising the amino acid sequence wherein one or plural amino acids are deleted, substituted, inserted and/or added in the amino acid sequence in which aspartic acid at position 373 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than aspartic acid; and tyrosine at position 167 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than tyrosine, or leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using squalene as a substrate, or
- (6) a polypeptide comprising an amino acid sequence having 40% or more identity with the amino acids sequence in which aspartic acid at position 373 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than aspartic acid; and tyrosine at position 167 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than tyrosine, or leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using squalene as a substrate.
- **4.** The mutated tetraprenyl-β-curcumene cyclase according to any one of claims 1 to 3, wherein the 4th amino acid residue of a DXDD motif is substituted with cysteine or glycine from aspartic acid, and the amino acid adjacent to the N-terminus of an (A/S/G)RX(H/N)XXP motif is substituted with alanine or glycine from tyrosine, or the 4th amino acid of the GXGX(G/A/P) motif is substituted with alanine or phenylalanine from leucine.
- **5.** A mutated tetraprenyl-β-curcumene cyclase having DXDD motif wherein a 4th amino acid of the GXGX(G/A/P) motif is an amino acid other than leucine, glycine or proline,
  - (a) having a QXXXGX(W/F) motif at a position separated by 100 amino acid residues or more on the N-terminal side, a QXXXXX(G/A/S)X(F/W/Y) motif at a position separated by 10 to 50 amino acids residues on the N-terminal side, a QXXXGX(F/W/Y) motif at a position separated by 20 to 50 amino acid residues on the C-terminal side, a QXXXGXW motif at a position separated by 50 to 120 amino acid residues on the C-terminal side, a QXXXGX(F/W) motif at a position separated by 120 to 170 amino acid residues on the C-terminal side, and a GXGX(G/A/P) motif at a position separated by 180 to 250 amino acid residues on the C-terminal side, with respect to the DXDD motif,
  - (b) having 40% or more identity with the amino acid sequence of SEQ ID NO: 1, and
  - (c) exhibiting ambrein production activity using 3-deoxyachilleol A as a substrate.

- **6.** The mutated tetraprenyl-β-curcumene cyclase according to claim 5, not having a QXXXGXW motif at a position separated by 170 amino acid residues or more on the C-terminal side, with respect to the DXDD motif.
- **7.** The mutated tetraprenyl-β-curcumene cyclase according to claim 5 or 6, wherein a polypeptide constituting the mutated tetraprenyl-β-curcumene cyclase is
  - (1) a polypeptide wherein leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine,
  - (2) a polypeptide wherein one or plural amino acids are deleted, substituted, inserted and/or added in the amino acid sequence in which leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using 3-deoxyachilleol A as a substrate,
  - (3) a polypeptide having 40% or more identity with the amino acid sequence in which leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using 3-deoxyachilleol A as a substrate,
  - (4) a polypeptide comprising the amino acid sequence in which leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using 3-deoxyachilleol A as a substrate,
  - (5) a polypeptide comprising the amino acid sequence wherein one or plural amino acids are deleted, substituted, inserted and/or added in the amino acid sequence in which leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using 3-deoxyachilleol A as a substrate, or
  - (6) a polypeptide comprising an amino acid sequence having 40% or more identity with the amino acid sequence in which leucine at position 596 from the N-terminal in the amino acid sequence of SEQ ID NO: 1 is substituted with an amino acid other than leucine, and exhibiting ambrein production activity using 3-deoxyachilleol A as a substrate.
  - **8.** The mutated tetraprenyl-β-curcumene cyclase according to any one of claims 5 to 7, wherein the 4th amino acid of the GXGX(G/A/P) motif is alanine or phenylalanine.
  - 9. A polynucleotide encoding the mutated tetraprenyl-β-curcumene cyclase according to any one of claims 1 to 8.
  - 10. A microorganism having the polynucleotide according to claim 9.
- 11. A vector comprising a DNA having the polynucleotide according to claim 9.
  - **12.** A transformant having the vector according to claim 11.

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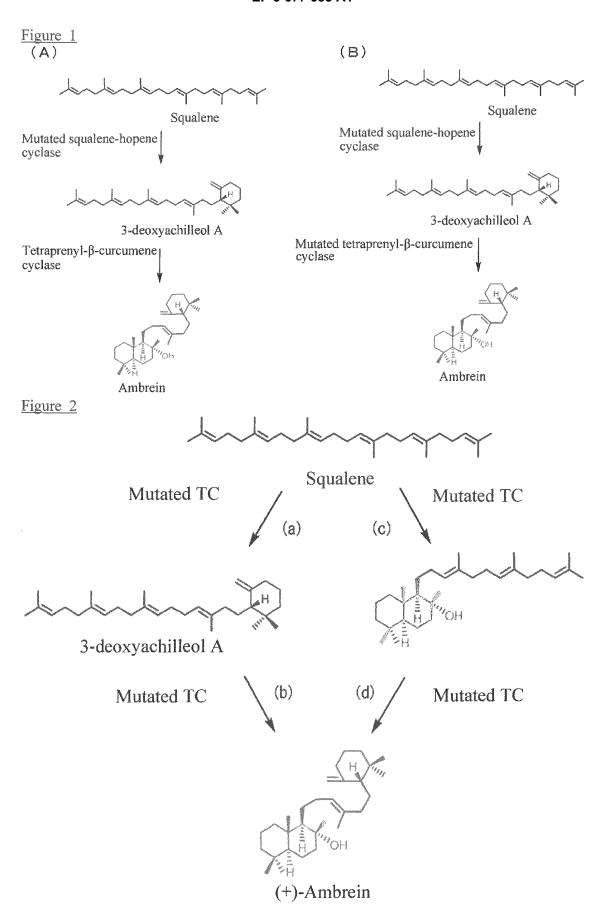
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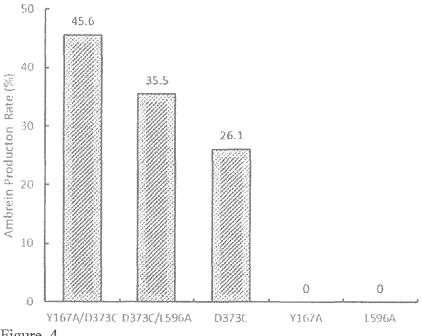
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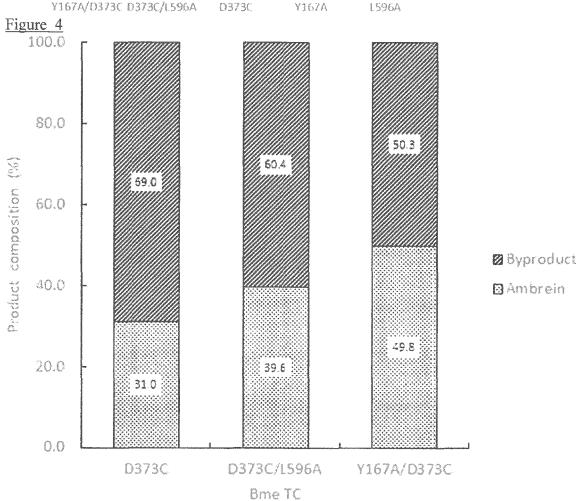
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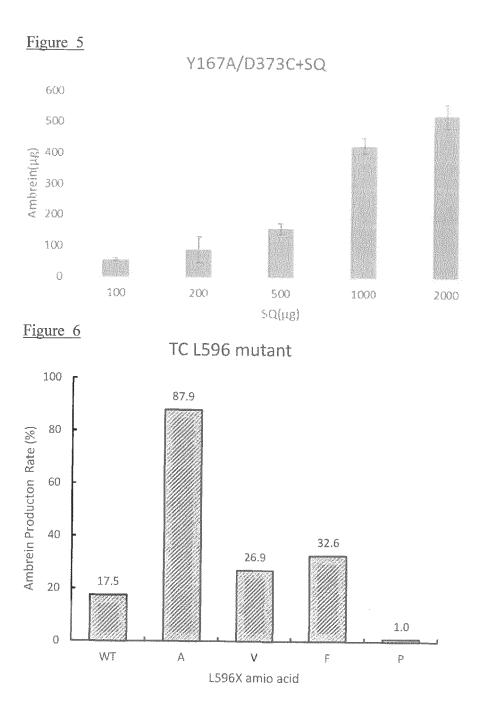
- **13.** A method for preparing ambrein **characterized by** bringing into contact the mutated tetraprenyl-β-curcumene cyclase according to any one of claims 1 to 4 with squalene, to obtain ambrein.
  - **14.** A method for preparing ambrein **characterized by** bringing into contact the mutated tetraprenyl-β-curcumene cyclase according to any one of claims 5 to 8 with 3-deoxyachilleol A, to obtain ambrein.
- **15.** A method for preparing ambrein **characterized by** culturing the microorganism according claim 10, or the transformant according to claim 12.











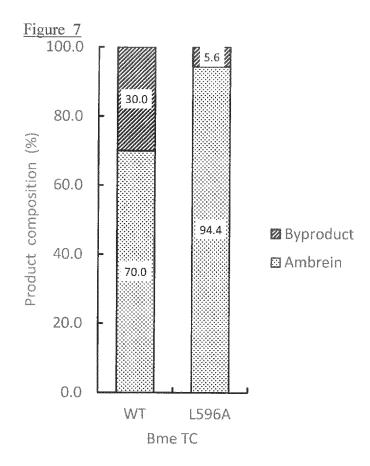


Figure 8								
WildType	1	MIILLKEVQL	EIQRRIAYLR	PTQKNDGSFR	YCFETGVMPD	AFLIMLLRTF	DLDKEVLIKQ	60
Y167A/D373C	1	MIILLKEVQL	EIQRRIAYLR	PTQKNDGSFR	YCFETGVMPD	AFLIMLLRTF	DLDKEVLIKQ	60
D373C/L596A	1	MIILLKEVOL	EIQRRIAYLR	PTQKNDGSFR	YCFETGVMPD	AFLIMLLRTF	DLDKEVLIKQ	60
WildType							<b>AERYIIDSGG</b>	
Y167A/D373C							<b>AERYIIDSGG</b>	
D373C/L596A	61	LTERIVSLQN	EDGLWTLFDD	EEHNLSATIQ	AYTALLYSGY	YQKNDRILRK	AERY I I DSGG	120
						para l		
WildType							HFVPMMVAGN	
Y167A/D373C						kond		
D373C/L596A	121	ISRAHFLTRW	MLSVNGLYEW	PKLFYLPLSL	LLVPTYVPLN	FYELSTYARI	HFVPMMVAGN	180
WildType								
Y167A/D373C								
D373C/L596A	181	KKFSLTSRHT	PSLSHLDVRE	QKQESEETTQ	ESRASIFLVD	HLKQLASLPS	YIHKLGYQAA	240
WildType							LSTCSGHVHV	
Y167A/D373C								
D373C/L596A	241	ERYMLERIEK	DGTLYSYATS	TFFMIYGLLA	LGYKKDSFVI	QKAIDGICSL	LSTCSGHVHV	300
tar * e ***	004	FLIATATIMAT	41100411054	01/2002224	ATTOWN 1/1/0A	UTIVI ABWACII	NONE ADOQUIA	0.00
WildType							NPNTAPGGWG	
Y167A/D373C								
D373C/L596A	301	EM2121AMD1	ALLSTALUEA	GVPQQDPMIK	GIIKTLKKKU	HIVEONMALU	NENTAPadwa	300
WildTune	261	COLLITATION	DOTCALIDA	LCDDAOTDTD	VIECHODOTAL	MILL CHONINDS	GFAAFEKNTD	420
WildType			lored					
Y167A/D373C								
D373C/L596A	301	FSDININNPD	LDGISAAIRA	LSKRAQIDID	YLESWURGIN	WLLSMUNKUG	GFAAFEKNID	420
W: Latt	401	CHETVIDLE	MANDAATODA	TADI TODULE	OL CHE LOWNIN	CHDCINAAVIN	WI EDILOI DAIO	400
WildType Y167A/D373C							WLFDHQLDNG	
D373C/L596A						-		
D3/36/E390A	421	SILFITLE	NANDAATDEA	IAULIGRALE	OLUNFAUMIN	SULSTRWAN	MELDUGEDING	40V
WildType	<b>1</b> 21	CMACDMCACA	IVGTWAAITG	LDAVGVSASD	DDITKATNWI	KSIONEDGGE	GEGGAGYGI K	5/0
Y167A/D373C								
D373C/L596A								
50100, E000II	101	on rannaro.	2 1 43 111 11 14 1 14	21017 0107100	1 114 414 42 1811	ito i dalpadi	acoo. Onoci	010
WildType	541	KYVPLSFSTP	SQTAWAL DAI	MTICPLKDOS	VEKGIKFLI N	PNLTEOOTHY	PTG1G PGOF	600
Y167A/D373C							Second	
D373C/L596A							i	
	U 11	and and make		a wr this way	* no. 1 *** 5 * 5 * 5 * 5 * 5 * 6 * 6 * 6 * 6 *	2 - 15m 1 5m VENT 1 8 1 1		000
WildType	601	YIQYHSYNDI	FPLLALAHYA	KKHSS				625
Y167A/D373C								625
D373C/L596A								625
,								

Figure 9	)							
WildType	-	MIILLKEVQL	FIORRIAYIR	PTOKNOGSER	YCFETGVMPD	AFI IMILIRTE	DLDKEVLIKO	60
L596A		MIILLKEVQL						60
L596F		MIILLKEVQL						60
L596V		MIILLKEVQL						60
WildType	61	LTERIVSLQN	EDGLWTLFDD	<b>EEHNLSATIQ</b>	AYTALLYSGY	YQKNDRILRK	<b>AERYIIDSGG</b>	120
L596A		LTERIVSLON						
L596F		LTERIVSLON						
L596V	61	LTERIVSLON	EDGLWTLFDD	EEHNLSATIQ	AYTALLYSGY	YOKNDRILRK	AERYIIDSGG	120
W: LJT	101	ISRAHFLTRW	M COMOLVEN	DVI EVI DI CI	LLUDTVVDLM	EVELOTVADI	IITY/DUMN/A/M	100
L596A		ISRAHFLTRW						
L596F		ISRAHFLTRW						
L596V		ISRAHFLTRW						
20007		2 O 11 W 11 11 11 11 11 11 11 11 11 11 11 1	meo moe rem	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Laka II I I I I I I I I	1 1	111 11 111011111111	
WildType	181	KKFSLTSRHT	PSLSHLDVRE	QKQESEETTQ	ESRAS IFLVD	HLKQLASLPS	YIHKLGYQAA	240
L596A	181	KKFSLTSRHT	PSLSHLDVRE	QKQESEETTQ	<b>ESRASIFLVD</b>	HLKQLASLPS	YIHKLGYQAA	240
L596F	181	KKFSLTSRHT	PSLSHLDVRE	QKQESEETTQ	<b>ESRASIFLVD</b>	${\tt HLKQLASLPS}$	YIHKLGYQAA	240
L596V	181	KKFSLTSRHT	PSLSHLDVRE	QKQESEETTQ	ESRAS IFLVD	HLKQLASLPS	YIHKLGYQAA	240
	0.14		DOT: NOW. TO			01/44004004		
		ERYMLERIEK						
L596A		ERYMLERIEK ERYMLERIEK						
L596F L596V		ERYMLERIEK ERYMLERIEK						
L390V	241	EKIMIEKIEK	DUILISIMIS	IFFMIIGLLA	FRIKKDOLAT	UNATUGIOSE	LOTOGULATIA	300
WildType	301	ENSTSTVWDT	ALLSYALQEA	GVPQQDPMIK	GTTRYLKKRQ	HTKLGDWQFH	NPNTAPGGWG	360
L596A		ENSTSTVWDT						
L596F	301	ENSTSTVWDT	ALLSYALQEA	GVPQQDPMIK	GTTRYLKKRQ	HTKLGDWQFH	NPNTAPGGWG	360
L596V	301	ENSTSTYWDT	ALLSYALQEA	GVPQQDPMIK	GTTRYLKKRQ	HTKLGDWQFH	NPNTAPGGWG	360
_								
		FSD1NTNNPD						
L596A		FSDINTNNPD						
L596F L596V		FSDINTNNPD FSDINTNNPD						
F330A	301	LOUINIMED	LUUISAAIKA	LOUVARIDID	IFESARVATA	MLTOMAINUDA	GLYALEVIID	420
WildType	421	SILFTYLPLE	NAKDAATDPA	TADI TGRVI F	CI GNEAGMNK	SHPSIKAAVK	WI FDHOI DNG	480
L596A		SILFTYLPLE						
L596F		SILFTYLPLE						
L596V	421	SILFTYLPLE	NAKDAATDPA	TADLTGRVLE	CLGNFAGMNK	SHPSIKAAVK	WLFDHQLDNG	480
		SWYGRWGVCY						
L596A		SWYGRWGVCY						
L596F		SWYGRWGVCY						
L596V	481	SWYGRWGVCY	TYGIWAATIG	LKAVGVSASD	PRIIKAINWL	KSTUQEDGGF	GESCYSASLK	540
WildTyne	5/1	KYVPLSFSTP	SOTAWAI DAI	MITICAL KUUS	VEKGIKELLN	PNI TEONTHY	PTGIGEPGOF	600
L596A		KYVPLSFSTP						
L596F		KYVPLSFSTP					jeend.	
L596V		KYVPLSFSTP					hand	
LOUGE	U-11	NITI LUI UII	OGIANALVAL	miivi Livudo	ATINITIA TTIA	3 24TT   TOTAL	u. u. u. u. u.	UUU
WildType	601	YIQYHSYNDI	FPLLALAHYA	KKHSS				625
L596A		YIQYHSYNDI						625
L596F	601	YIQYHSYNDI	FPLLALAHYA	KKHSS				625
L596V	601	YIQYHSYNDI	FPLLALAHYA	KKHSS				625

Elauma 1	Λ 1							
Figure 1 ADF38987		MIILLKE	VQLEIQRRIA	YLRPTOKNOG	SFRYCFETGV	MPDAFL IMLL	RTFDLDKE	55
AB618206	1	MGTLQEK	VRRYQKKTIA	ELKNRONADG	SWTFCFEGPI	MTNSFFILLL	TSLDEGENEK	57
AAU41134	1	HOLEST VICENTIA BOOM AND AND STREET AND	enony state announces state, 400% 100m hitor Johns spran page	18868 99800 passes steam and passes representation or operation	2002 ACMS 10000-10000-10000-10000-10000-10000-10000-10000-10000-10000-10000-10000-10000-10000-10000-10000-10000	MTDSFFILML	TSLGDQDS	18
AB007002	1	MAEQLVEAPA	YARTLDRAVE	YLLSCQKDEG	YWWGPLLSNV	TMEAEYVLLC	HILD-RVDR	58
			QXXXGX (	W/F) motif				
ADF38987	56	VLIKQLTERI	VSLONEDGLW	TLFDDE-EHN	LSATIQAYTA	LLYSGYYQKN	DRILRKAERY	114
AB618206	58	ELISALAAGI	REKQQPDGTF	INYPDETSGN	ITATVQGYVG	MLASGCFHRS	DPHMRKAEQS	117
AAU41134	19	SLIASLAERI	RSRQSEDGAF	RNHPDERAGN	LTATVQGYTG	MLASGLYDRK	APHMQKAEAF	78
AB007002	59	DRMEKIRRYL	LHEGREDGTW	ALYPGGPP-D	LDTTIEAYVA	LKYIGMSRDE	EP-MQKALRF	116
							X (H/N) XXP m	
ADF38987	115	IIDSGGISRA	HFLTRWMLSV	NGLYEWPKLF	YLPLSLLLVP	TYVPLNFYEL	STYARIHEVP	174
AB618206			HFMTKWMLAV				Section 1	176
AAU41134	79	IKDAGGLKGV	HFMTKWMLAA	NGLYPWP-RA	YIPLSFLLIP	SYFPLHFYHF	STYARIHEVP	137
AB007002	117	IQSQGGIESS	RVFTRMWLAL	VGEYPWEKVP	MVPPEIMFLG	KRMPLNIYEF	GSWARATVVA	176
							LKQLASLPSY	
							WNRIFHAPFA	
							WKQLFQWPAY	
AB007002	177	LSIVMSRQPV	FPLPERAR	VPELYETDVP	PRRRGAKGGG	GWIFDALDRA	LHGYQKLSVH	234
1050000	000		property and property	DATI MAMILTO	TETHINAL	. AMARAMAN	01/11/201001	000
							OKAIDGICSL	
							KRAINGIKSL	
							KKAVSGIKSL	
AB00/002	235	PERRAAEIRA	LUWLLERUAG	DGSWGGTUPP	WFYALIALKI	LDMIUHPAFI	K-GWEGLELY	293
					4	NVVV / @ / & / @ '	X(F/W/Y) mo	.4:5
ADE20007	201	L STOSG_HVH	VENICTOTVWD	TALLSVALOE			OHTKLGDWQF	
							OHTKRADWSV	
							OHVKKADWAV	
							Q I TVPGDWAV	
10007002	207	U1 LLD I GGIIII	I WASTON VIID	IGENTERNETT	MULI MUNUME	**************************************	Part ti donna	000
			DXI	DD motif				
ADF38987	350	HNPNTAPGGW	GFSD INTNNP	DLDDTSAAIR	ALSRRAQTDT	DYL-ESWQRG	INWLLSKONK	408
							VSWLLSMONN	
				لتستا			LAWLLSMONK	
				bearing and the same and			FRWIVGMOSS	
							t	

Figure 10-	· <u>2</u>						
	QXXXGX (F/W,	•					
ADF38987 4	09 DGGFAAFEKN	TDSILFTYLP	LENAKDAATD	PATADLTGRV	LECLGNFAGM	NKSHPS1KAA	468
AB618206 4	09 DGGFSAFEKN	VNHPL IRLLP	LESAEDAAVD	PSTADLTGRV	LHFLGEKAGF	TEKHQHIQRA	468
AAU41134 3	71 DGGFAAFEKD	VDHPLIRNLP	LESAAEAAVD	PSTADLTGRV	LHLLGLKGRF	TDNHPAVRRA	430
AB007002 4	14 NGGWGAYDVD	NTSDLPNHIP	FCDFG-EVTD	PPSEDVTAHV	LECFGSFG-Y	DDAWKVIRRA	471
	QXX	KGXW motif					
ADF38987 4	69 VKWLFDH <mark>QLD</mark>	NGSWYGRWGV	CYTYGTWAAI	TGLRAVGVSA	SDPRIIKAIN	WLKS I QQEDG	528
AB618206 4	69 VNWLFEHQEQ	NGSWYGRWGV	CYIYGTWAAL	TGMHACEVDR	KHPAIQKALR	WLKSIQHDDG	528
AAU41134 4	31 LRWLDHHQKA	DGSWYGRWGV	CFIYGTWAAL	TGMKAVGVSA	NQTSVKKAIS	WLKSIQREDG	490
AB007002 4	72 VEYLKREQKP	DGSWFGRWGV	NYLYGTGAVV	SALKAVGIDT	REPYIQKALD	WVEQHONPDG	531
Q	XXXGX (F/W) mo	tif					
ADF38987 5	29 GFGESCYSAS	LKKYVPLSFS	TPSQTAWALD	ALMTICPLKD	RSVEKGIKFL	LNPNLTEQ	586
AB618206 5	29 SWGESCNSAE	VKTYVPLHKG	TIVQTAWALD	ALLTYESSEH	PSVVKGMQYL	TDSSY-HGAD	587
AAU41134 4	91 SWGESCKSCE	AKRFVPLHFG	TVVQSSWALE	ALLQYERPDD	PQIIKGIRFL	IDEHE-SSRE	549
AB007002 5	32 GWGEDCRSYE	DPAYAGKGAS	TPSQTAWALM	ALIAGGRAES	EAARRGVQYL	VETORPDGGW	591
					QXX	XGXW motif	
	GXGX	(G/A/P) mot	if				
ADF38987 5	87 QTHYPTGIGL	PG0FY10YHS	YNDIFPLLAL	AHYAKKHSS-	AMAGE SPECIO MERRIL Indicor menusi		625
AB618206 5	88 SLAYPAGIGL	PKQFYIRYHS	YPYVFSLLAV	<b>GKYLNSIEKE</b>	TANET		632
AAU41134 5	50 RLEYPTGIGL	PNOFYIRYHS	YPFVFSLLAS	SAFIKKAEMR	ETY—		592
AB007002 5	92 DEPYYTGTGF	PGDFYLGYTM	YRHVFPTLAL	GRYKQAIERR	Many IPMF MINE MINE MINE		631
ADF38987 :	Bacillus mega	aterium DSM3	319_TC				
AB618206 :	Bacillus subt	<u>ilis</u> _TC					
AAU41134 :	Bacillus <u>lich</u>	<u>neniformis</u> D	SM13 (ATCC14	580) _TC			
	Alicyclobaci						

#### INTERNATIONAL SEARCH REPORT International application No. PCT/JP2018/032418 A. CLASSIFICATION OF SUBJECT MATTER 5 Int.Cl. C12N15/61(2006.01)i, C12N1/15(2006.01)i, C12N1/19(2006.01)i, C12N1/21(2006.01)i, C12N9/90(2006.01)i, C12P7/02(2006.01)i According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED 10 Minimum documentation searched (classification system followed by classification symbols) Int.Cl. C12N15/61, C12N1/15, C12N1/19, C12N1/21, C12N9/90, C12P7/02 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Published examined utility model applications of Japan 1922-1996 Published unexamined utility model applications of Japan 1971-2018 Registered utility model specifications of Japan 1996-2018 15 Published registered utility model applications of Japan 1994-2018 Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) JSTPlus/JMEDPlus/JST7580 (JDreamIII), CAplus/MEDLINE/BIOSIS/WPIDS (STN) 20 DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages Category\* Relevant to claim No. 上田大次郎、外,スクアレン-アンブレイン環化酵素の創出:アン Υ 1-4, 9-13, 15 Α 5-8, 14 ブレインはスクアレンから2つの経路を通して1つの酵素によって 合成できる、 日本生物工学会大会講演要旨集、 08 August 25 2017, vol. 69, p. 321, in particular, background, results, non-official translation (UEDA, Daijiro et al., "Creation of squalene-ambrein cyclase: ambrein can be synthesized from squalene by one enzyme through two paths", Lecture abstracts of the 30 conference of the Society for Biotechnology, Japan) 35 Further documents are listed in the continuation of Box C. See patent family annex. 40 Special categories of cited documents later document published after the international filing date or priority date and not in conflict with the application but cited to understand document defining the general state of the art which is not considered to be of particular relevance the principle or theory underlying the invention "E" earlier application or patent but published on or after the international document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other document of particular relevance; the claimed invention cannot be 45 special reason (as specified) considered to involve an inventive step when the document is document referring to an oral disclosure, use, exhibition or other means combined with one or more other such documents, such combination being obvious to a person skilled in the art document published prior to the international filing date but later than document member of the same patent family the priority date claimed Date of the actual completion of the international search Date of mailing of the international search report 22 November 2018 (22.11.2018) 04 December 2018 (04.12.2018) 50 Name and mailing address of the ISA/ Authorized officer Japan Patent Office 3-4-3, Kasumigaseki, Chiyoda-ku, Tokyo 100-8915, Japan Telephone No.

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### INTERNATIONAL SEARCH REPORT International application No. PCT/JP2018/032418 5 C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT Category\* Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. 村上瑞気、外、二環性トリテルペン/セスクアテルペン環化酵素の 触媒機構の解析、 日本農芸化学会 2017 年度大会講演要旨集(オン 10 ライン), 05 March 2017, lecture no.: 3C11p11, in particular, summary, non-official translation (MURAKAMI, Mizuki et al., "Analysis of catalytic mechanism in bicyclic triterpene/sesquiterpene cyclase", Lecture abstracts of the 2017 conference of JSBBA (online)) 15 Υ 1 - 1.5SATO, T., et al., "Functional analysis of the DXDDTA motif in squalene-hopene cyclase by sitedirected mutagenesis experiments: initiation site of the polycyclization reaction and stabilization site of the carbocation intermediate of the 20 initially cyclized A-ring, Biosci"., Biotechnol. Biochem., December 1999, vol. 63, no. 12, pp. 2189-2198, in particular, fig. 1 Υ 1 - 15SATO, T., et al., "Catalytic function of the residues of phenylalanine and tyrosine conserved in 25 squalene-hopene cyclases", Biosci. Biotechnol. Biochem., October 2001, vol. 65, no. 10, pp. 2233-2242, in particular, scheme 1, fig. 1 5-12, 14-15 Υ UEDA, D., et al., "Cyclization of squalene from 1-4, 13 both termini: identification of an onoceroid 30 synthesis and enzymatic synthesis of ambrein", J. Am. Chem. Soc., 11 December 2013, vol. 135, no. 49, pp. 18335-18338, in particular, scheme 3 5-12, 14-15 Υ WO 2015/033746 A1 (NIIGATA UNIVERSITY) 12 March 1-4, 13 Α 2015, example 1 & US 2016/0304911 A1, example 1 & 35 EP 3042960 A1 40 45 50

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# INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP2018/032418

Box No. II Observations where certain claims were found unsearchable (Continuation	of item 2 of first sheet)
This international search report has not been established in respect of certain claims under Article  1. Claims Nos.:  because they relate to subject matter not required to be searched by this Authority, name	.,,,,
2. Claims Nos.:  because they relate to parts of the international application that do not comply with the percent that no meaningful international search can be carried out, specifically:	prescribed requirements to such an
3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second an	nd third sentences of Rule 6.4(a).
Box No. III Observations where unity of invention is lacking (Continuation of item 3 of	first sheet)
This International Searching Authority found multiple inventions in this international application Document 1: 上田大次郎、外,スクアレン-アンブレイン環化酵素のンから 2 つの経路を通して 1 つの酵素によって 合成できる,日本August 2017, vol. 69, p. 321, in particular, be official translation (UEDA, Daijiro et al., "Creacyclase: ambrein can be synthesized from squalene b paths", Lecture abstracts of the conference of the S Japan)	D創出:アン ブレインはスクアレ 生物工学会大会講演要旨集, 08 ackground, results, non- tion of squalene-ambrein y one enzyme through two
Claims 1-14 disclose three types of var curcumene cyclases (variant-type TCs) of D373&Y16 However, the technical feature pertaining to the already well known as in the case of D373C in docum special technical feature. Accordingly, the three included in the claims.	7, D373&L596, and L596. ese variant-type TCs is ent 1, and thus is not a e inventions below are
(Invention 1) Claims 1-4, 9-13, and 15: Invention type TC of D373&Y167 (Invention 2) Claims 1-4, 9-13, and 15: Invention type TC of D373&L596 (Invention 3) Claims 5-12 and 14-15: Invention pert TC of L596	pertaining to a variant-
1. As all required additional search fees were timely paid by the applicant, this international claims.	al search report covers all searchable
2. As all searchable claims could be searched without effort justifying additional fees, this Au additional fees.	thority did not invite payment of
3. As only some of the required additional search fees were timely paid by the applicant, the only those claims for which fees were paid, specifically claims Nos.	nis international search report covers
4. No required additional search fees were timely paid by the applicant. Consequently, the restricted to the invention first mentioned in the claims; it is covered by claims Nos.:	his international search report is
Remark on Protest  The additional search fees were accompanied by the applican payment of a protest fee.  The additional search fees were accompanied by the applican fee was not paid within the time limit specified in the invitation	t's protest but the applicable protest
No protest accompanied the payment of additional search fee	

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### REFERENCES CITED IN THE DESCRIPTION

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