(19) Europäisches Patentamt
European Patent Office
Office européen des brevets

(11) **EP 3 708 325 A8**

(12) **CORRECTED EUROPEAN PATENT APPLICATION**

(15) Correction information:
Corrected version no 1 (W1 A1)
Corrections, see
Bibliography
Remarks

(48) Corrigendum issued on:
04.11.2020 Bulletin 2020/45

(43) Date of publication:
16.09.2020 Bulletin 2020/38

(21) Application number: **20165847.3**

(22) Date of filing: **24.06.2016**

(51) Int Cl.:
B29B 11/16 *(2006.01)* ***B26D 7/18*** *(2006.01)*
B26D 7/32 *(2006.01)* ***B29B 15/08*** *(2006.01)*
B29C 43/48 *(2006.01)* ***B29C 43/58*** *(2006.01)*
B29C 70/12 *(2006.01)* ***B29K 101/10*** *(2006.01)*
B29K 105/06 *(2006.01)* ***B29B 15/12*** *(2006.01)*
G01N 21/00 *(2006.01)* ***G01N 23/00*** *(2006.01)*
G01N 21/84 *(2006.01)*

(84) Designated Contracting States:
AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC MK MT NL NO PL PT RO RS SE SI SK SM TR

(30) Priority: **24.06.2015 JP 2015126814**
14.08.2015 JP 2015160158
24.12.2015 JP 2015252244

(62) Document number(s) of the earlier application(s) in accordance with Art. 76 EPC:
16814500.1 / 3 315 275

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Remarks:
This application was filed on 26-03-2020 as a divisional application to the application mentioned under INID code 62.

(54) **FIBER-REINFORCED RESIN MATERIAL**

(57) The disclosure provides a fiber-reinforced resin material having minimal directionality of strength as well as excellent productivity, a method and device for manufacturing a fiber-reinforced resin material whereby a molded article is obtained, and a device for inspecting a fiber bundle group. A method for manufacturing a sheet-shaped fiber-reinforced resin material in which a paste (P1) is impregnated between cut fiber bundles (CF), the method for manufacturing a fiber-reinforced resin material including a coating step applying a coating of a paste (P1) on a first sheet (S11) conveyed in a predetermined direction, a cutting step for cutting a long fiber bundle (CF) using a cutter (113A), a scattering step for dispersing the cut fiber bundles (CF) and scattering the cut fiber bundles (CF) on the paste (P1), and an impregnation step for pressing a fiber bundle group (F1) and the paste (P1) on the first sheet (S11) and impregnating the paste (P1) between the fiber bundles (CF).

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FIG. 12