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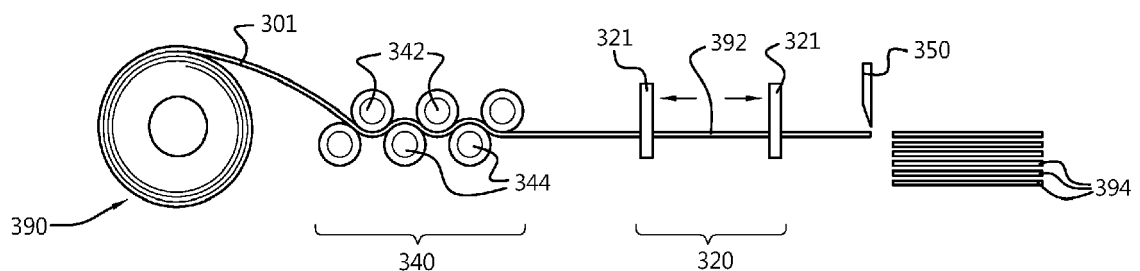
(54) **METHOD FOR PRODUCTION OF FLAT STEEL PLATES**

(57) In a first aspect, the invention provides a method for the production of flat steel sheets, comprising the uncoiling of a coil of steel material, the flattening of the uncoiled steel material, the stretching of a segment of the steel material and the transverse cutting of said segment. In particular, a steel material is used with a silicon content

of at most 0.60 %, preferably at most 0.50 %, a yield strength of minimum 235 N/mm<sup>2</sup> and a tensile strength of minimum 340 N/mm<sup>2</sup>. In a further aspect, the invention also provides a flat steel sheet, preferably obtained by applying the method.

**Fig. 1A**

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## EUROPEAN SEARCH REPORT

Application Number  
EP 20 20 3912

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The present search report has been drawn up for all claims			
Place of search <b>Munich</b>		Date of completion of the search <b>17 May 2021</b>	Examiner <b>Rischard, Marc</b>
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

**ANNEX TO THE EUROPEAN SEARCH REPORT  
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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82