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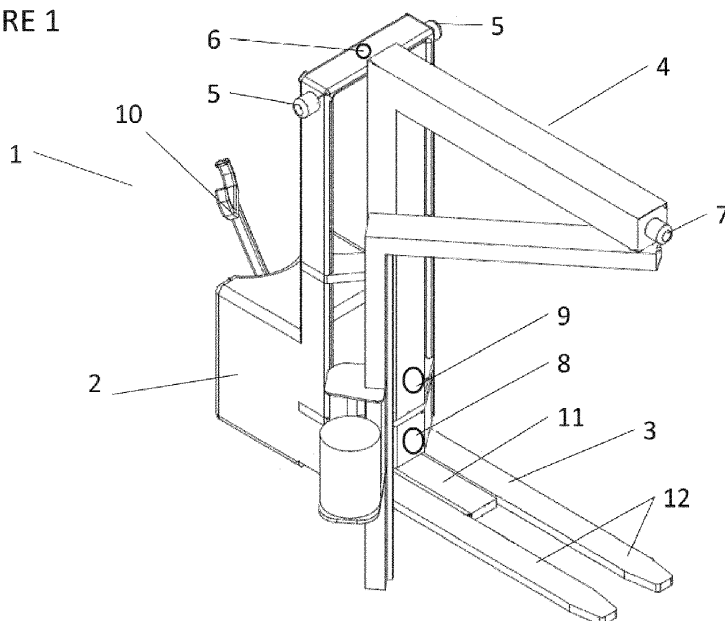
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(54) **AUTONOMOUS WRAPPING MACHINE**

(57) The invention consists of a wrapping machine with autonomy to both carry out its wrapping tasks and with autonomy of movement and navigation, comprising a loading element (3) which positions and supports a pallet, a wrapping element (4) which identifies the load

and the wrapping, consisting of a film carriage, a programme selector and a cutting and welding device, an impeller (2) which guides the assembly formed by the impeller, the loading element and the wrapping element, as well as a navigation device.

**FIGURE 1**





## EUROPEAN SEARCH REPORT

Application Number  
EP 20 21 2746

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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
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Y	* paragraph [0015] - paragraph [0033] * -----	7	B65B57/16 B65B57/00 B65B57/12
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X	WO 2010/103214 A1 (DEO WRAP SERVICE [FR]; BONNEL PIERRE [FR]) 16 September 2010 (2010-09-16) * page 7, line 1 - page 13, line 33 * -----	1	
Y	EP 0 178 145 A1 (BRITISH OXYGEN CO LTD [GB]) 16 April 1986 (1986-04-16) * page 5, line 14 - line 21 * -----	7	
			TECHNICAL FIELDS SEARCHED (IPC)
			B65B
<p>2 <del>The present search report has been drawn up for all claims</del></p>			
Place of search		Date of completion of the search	Examiner
Munich		28 April 2021	Yazici, Baris
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... &amp; : member of the same patent family, corresponding document</p>			

EPO FORM 1503 03.82 (P04C01)



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**CLAIMS INCURRING FEES**

The present European patent application comprised at the time of filing claims for which payment was due.

☐ Only part of the claims have been paid within the prescribed time limit. The present European search report has been drawn up for those claims for which no payment was due and for those claims for which claims fees have been paid, namely claim(s):

☐ No claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for those claims for which no payment was due.

**LACK OF UNITY OF INVENTION**

The Search Division considers that the present European patent application does not comply with the requirements of unity of invention and relates to several inventions or groups of inventions, namely:

see sheet B

☐ All further search fees have been paid within the fixed time limit. The present European search report has been drawn up for all claims.

☐ As all searchable claims could be searched without effort justifying an additional fee, the Search Division did not invite payment of any additional fee.

☐ Only part of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the inventions in respect of which search fees have been paid, namely claims:

☒ None of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the invention first mentioned in the claims, namely claims:

1, 2, 5-9

☐ The present supplementary European search report has been drawn up for those parts of the European patent application which relate to the invention first mentioned in the claims (Rule 164 (1) EPC).

**LACK OF UNITY OF INVENTION  
SHEET B**

Application Number

EP 20 21 2746

The Search Division considers that the present European patent application does not comply with the requirements of unity of invention and relates to several inventions or groups of inventions, namely:

1. claims: 1, 2, 5-9

a load detection sensor, positioning sensor, proximity sensors, space sensor, communication means between the sensors and wrapping element and a navigation and guidance software.

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2. claims: 3, 4

a wrapping program selector.

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**ANNEX TO THE EUROPEAN SEARCH REPORT  
ON EUROPEAN PATENT APPLICATION NO.**

EP 20 21 2746

5 This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.  
The members are as contained in the European Patent Office EDP file on  
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

28-04-2021

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