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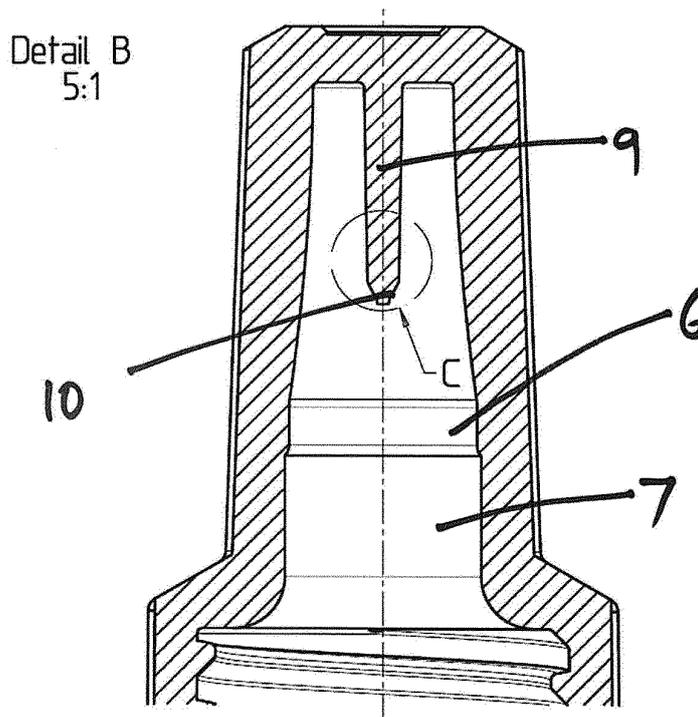
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(54) **LIQUID APPLICATOR**

(57) A cap (100) for an applicator (200), in particular a bristle applicator (200), the cap (100) comprising:  
 an inlet (4), a base (3) having a connection portion (8) embodied for connecting the cap (100) to an applicator (200) and/or a container (15), a head (2) configured to receive an application part (11) of the applicator (200) within the head (2), and a projection (5) formed at a top part of the cap (1), wherein the top part is formed at an

opposite end to the inlet (4) and the projection (5) is configured to cooperate with an outlet (14) of the applicator (200), wherein the head (2) comprises at least one of a cylindrical or conical inner and/or outer shape, and the connection portion (8) has an inner and/or outer shape selected from the group consisting of round, oval and square.



**Fig 1 (c)**

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**Description**

**[0001]** The present invention relates to an improved cap for an applicator, in particular a bristle applicator, as well as to an assembly comprising the cap and optionally a metering device and/or a button and/or a sachet.

**[0002]** Caps for applicators are known from the disclosure of DE202014104781U1 (DE'781), which describes a closure (or a cap) for a bristle applicator that is economical and accurate for application of a cosmetic and/or pharmaceutical substance while maintaining hygienic conditions. As disclosed by the document this benefit was achieved by providing the neck portion of the applicator with a tapered outer shape or form of the closure of the closure cap, which is designed to center the closure cap before its projection reaches the mouth begins to penetrate into the bristles.

**[0003]** Although the closure of DE'781 provides the above described benefit, the present inventors have found that unfortunately it may damage the bristles over course of use due to frequent undesirable contact between the bristles and the projection (spike) in the cap.

**[0004]** Therefore, it is desirable to provide an improved solution that closes the container and does not damage the bristles of the applicator. Furthermore it would be desirable to have a solution that may be applied to applicators having a variety of neck shapes and geometries and not just tapered ones. In addition, it would be desirable to have an assembly designed in a way that is suitable for single as well as multi-use applications of the applicator and not only the cap, while keeping in focus the pharmaceutical needs of maintaining hygienic conditions. It is noted that metered dosing is also critical in pharmaceutical applications. The disclosure of DE'781 does not teach one how to achieve the above-mentioned objectives.

**Summary**

**[0005]** Starting from this state of the art, it is an object of the present invention to provide an improved cap for an applicator, in particular a bristle applicator, and most particularly one that solves the problem of avoiding bristle damage during repeated open and closure. It is desirable that caps have an inlet, a base having a connection portion embodied for connecting the cap to the applicator and/or a container, and a head configured to receive an application part of the applicator within the head, and a projection formed at a top part of the cap, the top part being formed at an opposite end to the inlet and the projection being configured to cooperate with an outlet of the applicator, for example, by sealing the outlet.

**[0006]** According to the invention, these objects are achieved in the present invention by providing a cap having a head that has at least one of a substantially cylindrical or conical inner and/or outer shape and a connection portion with a substantially round inner and/or outer shape, a substantially oval and square inner and/or outer shape. This special geometry guides the bristles such that they are centrally aligned before they reach a projection of the cap. The geometry results in the combined benefits of closing the applicator system tightly with the help of the projection and providing a safe guidance to the delicate bristles during closing.

**[0007]** DE'781 does not disclose this special geometry of the present invention. Also, it is silent about the problem of damage to the bristles and solutions of how to minimize such damage. Instead the prior art focuses on the problem of how to better seal the outlet, and it proposes a way to improve the sealing by centering the cap by providing a conical outer shape of the applicator (kegeligen Außensitz). This disclosed solution does not provide guidance as to how to arrive at the solution of the present invention in which the inventive cap is designed to center itself, irrespective of the geometry of the applicator.

**[0008]** In some embodiments, the connection portion has a substantially round inner and outer shape and is preferably combined with a head that has at least one of a substantially conical outer shape and a conical inner shape, alternatively combined with a head that has at least one of a substantially conical outer shape and a cylindrical inner shape, a head that has at least one of a substantially cylindrical outer shape and a conical inner shape, or a head that has at least one of a substantially cylindrical outer shape and a cylindrical inner shape.

**[0009]** In another embodiment the head that has at least one of a substantially conical outer shape and a cylindrical inner shape and the connection portion has a substantially oval inner and outer shape.

**[0010]** The shape alternatives mentioned above provide the same benefit and the geometries are well suited for manufacturing the cap in any standard manufacturing process.

**[0011]** In one embodiment of the present invention the cap comprises an alignment portion and a fitting portion. The alignment portion, present as part of the head of the cap, aligns the applicator, particularly the bristles of the applicator, substantially in parallel to a longitudinal axis of the cap. In a more specific embodiment, the alignment portion is preferably cylindrical in shape and/or has a length that is about 20% to about 40% of the length of the head. This geometry and length facilitates that the bristles are centered before they reach the projection so that the projection safely passes through the bristles and seals the applicator without damaging the bristles. The alignment portion guides the applicator to ensure the precise centering of the applicator bristles. In the absence of a good guidance, the delicate bristles may get damaged or fall off due to frequent contact with the different parts of the cap. Also, if not centered precisely, the

projection of the cap may destroy the fine bristles permanently, rendering the applicator useless.

5 [0012] The fitting portion, also present as part of the head of the cap, allows the applicator to be detachably fitted inside the cap, such that the cap can house the applicator without letting it fall off. This has two unexpected benefits, one being that, as the applicator is fitted detachably, it cannot be easily displaced by a tangential force which is less than a predetermined amount. Hence the cap stays in its position without being displaced, which could otherwise damage the bristles. Secondly, the applicator can be first fitted inside the cap, and then this combined assembly of cap and applicator can be attached to the container. This combined assembly can be useful especially in cases when the applicator needs to be replaced after single use. Hence, the user could replace this combined unit of cap and applicator on the container after every use. This aspect is particularly critical when the applicator should not be exposed to the environment before use, for example, to maintain its sterility.

10 [0013] In a specific embodiment the fitting portion comprises at least one change in inner radius of the head. In an even more specific embodiment, there is a reduction of the inner radius of the head, preferably by means of one or more protrusions, preferably ridges, or a conical geometry or a change from a larger cylindrical diameter to a smaller cylindrical diameter. These unique geometries allow the applicator to readily fit inside the cap and are inexpensive and easy to manufacture.

15 [0014] In one of the embodiments of the present invention, the cap is for single use applications while in another embodiment the cap is suitable for reusable applications.

20 [0015] The cap of the present invention can be made of metal, glass or plastic. The most preferred material would be plastic as it has many advantages over the other materials, such as being light, inexpensive, easy to mould, and long lasting. In a preferred embodiment of the present invention, the cap is made of a thermoplastic, particularly polypropylene (PP). In another preferred embodiment of the present invention the cap is made of silicone; and/or a thermosetting resin. These plastics are suitable for use in different manufacturing techniques and are also inexpensive, light and durable.

25 [0016] In certain embodiments of the cap the connection portion may be a threaded, bayonet, snap-fit or a snap-on connection. These mechanisms for connection have been found to be best suited for connecting the two parts detachably. The connection portion connects the cap to the applicator and/or the container detachably.

30 [0017] The cap of the present invention has a projection at the top of the cap. In one embodiment of the invention, the projection preferably extends at least substantially parallel to a longitudinal axis of the cap, wherein the longitudinal axis of the cap extends through the base and the head, and a central axis of the head is arranged parallel to the longitudinal axis of the cap. As the application part (bristles) is parallel to the longitudinal axis, a parallel projection therefore minimizes any damage the applicator part.

35 [0018] However, if the application part is not parallel to the longitudinal axis, the projection may be inclined accordingly to pass through the application part without damaging it.

[0019] In specific embodiments of the invention, the projection comprises a body and a tip. The body part extends between the top of the cap and the tip. The body part is not specifically limited and may have one of a conical, a cylindrical, or a rectangular shape.

40 [0020] The projection has a tip disposed opposite to the top of the cap. The tip is not specifically limited and may have one of a truncated cone shape, a conical shape, a rounded shape, or a cylindrical shape, preferably a truncated cone shape. The shape and size of the tip is configured according to the shape and size of the outlet of the applicator, to ensure perfect sealing of the applicator. Given the location of the tip and its size, these shapes are easy to fabricate and can effectively seal the outlet of the applicator.

45 [0021] The body and the tip may be made of the same or different materials. The body of the projection may advantageously be made up of material that is rigid so that it can provide mechanical stability to the projection and passes easily through the bristles. The tip, may be made of a rigid or a soft material, preferably soft. The tip may be preferably made of elastomer, preferably silicone, which is a soft elastomer. This softness will help the tip to securely seal the outlet of the applicator.

50 [0022] In certain embodiments of the invention, the inner diameter of the cap undergoes changes in size between the top and the connection portion. These changes may be continuous or discontinuous. The inner diameter of the cap may increase from the top of the cap till the connection portion of the cap, and the increase may be by about 30 %. The diameter of the applicator generally increases from its top, where the application part is located, till its neck. This change in diameter of the cap is configured such that it holds the applicator firmly and eliminates the empty volume at the top by having a smaller diameter at its top.

55 [0023] The cap of the present invention may have multiple outer surfaces, including that at its top, head, the transition from the head to the base, and its base. The outer surfaces each may have different shapes. For example, the head and base may either be conical or cylindrical in shape. In a preferred embodiment the outer shape at a transition from the head to the base is conical, which allows the cap to have a constant wall thickness and can also allow better manufacturability.

[0024] The cap of the present invention has at least one inlet for allowing the applicator, particularly the application part (bristles) and neck, to enter the cap for closure. The inlet may have a rounded or preferably a conical surface. When

the cap is closed, the bottom of the base touches the container. If the surface is conical at the beginning of the inlet, it allows the cap to sit on the container in a manner which does not leave room for dust or particles to accumulate between the inlet and the container. Also, a conical geometry is more desirable than a pure cylindrical geometry at the inlet. A conical geometry provides a better fitting that will not allow the cap and the container to rub against each other causing friction, and thus the cap will not leave any friction marks on the container after being used multiple times on closing tightly.

5 **[0025]** Another aspect of the present invention is an assembly comprising the cap, an applicator and a container.

**[0026]** The applicator of the present invention comprises an application part, outlet, neck and a connection base. In certain embodiments of the invention the application part of the applicator is a foam applicator, a massage surface, a plain surface, flock, or bristles, preferably bristles. The applicator, excluding the application part, may be made of plastic, preferably High-Density Polyethylene (HDPE) or PP. These varieties of plastics are rigid when solid and may be easily molded into a desired shape. Also, they are relatively inexpensive, and thus these would be preferred materials to make the applicator (excluding the application part).

10 **[0027]** In still other more specific embodiments of the present invention, the application part of the applicator comprises micro-bristles. Micro-bristles are usually very fine and have a density of more than about 2 bristles per mm<sup>2</sup>. These micro-bristles may be made of plastic, preferably polyethylene, more preferably Low-Density Polyethylene (LDPE). The application part will dispense the material onto a surface of the user's body and hence, needs to be soft and flexible for a desirable dispensing of the contents. Materials, such as LDPE, can be extruded into fine fibers that are soft and flexible, and hence, are suitable for making the application part of the applicator.

15 **[0028]** In a more specific embodiment of the present invention, the application part may have micro-bristles with a density of greater than or equal to about 3 bristles per mm<sup>2</sup>. These fine bristles have a larger surface area (on the order of about 15 mm<sup>2</sup>), as compared to normal bristles, and may hold larger volumes of fluid or dispense fluids more precisely. Thus, they allow the user to have a better control over the flow of the fluid.

**[0029]** In one embodiment of the present invention, the length of the application part is shorter than that of the alignment portion, so that the alignment portion guides the applicator part to center itself.

20 **[0030]** As one skilled in the art will appreciate that all of these above mentioned variations of the application part should be handled appropriately. The cap of the present invention provides advantages over the prior art owing to its innovative shape, and the application part has an important role in dispensing the contents of the container.

25 **[0031]** Yet another aspect of the present invention is an assembly comprising the applicator, a container and the cap, wherein the container optionally holds a fluid for application. In some specific embodiments the fluid is a medication. In some more specific embodiments, the medication is a liquid for treatment of a symptom, injury or a disease, for example, present on a surface of the body, such as skin, eyes, or ears. In alternative embodiments, the fluid may be a cosmetic mass, such as a mascara.

30 **[0032]** The container may be made of plastic, metal or glass, preferably plastic. In a preferred embodiment, the container of the present invention is made of HDPE.

35 **[0033]** The cap, the applicator and the container of the present invention can be made using standard manufacturing processes such as injection, slush, compression, or blow moulding or alternatively by thermoforming, vacuum forming or casting.

40 **[0034]** In another embodiment of the present invention, the assembly comprises a metering device. This metering device allows the user to control the amount of fluid, contained in the container, that flows out through the outlet of the applicator. For example, the user could inadvertently deploy large quantities or the entire contents in the absence of a metering device, due to a misuse, or by pressing the container too hard. This undesirable situation is averted by providing a metering device. Thus the metering device ensures that the user will be able to dispense a controlled amount of contents from the container despite the application of a variable amount of force (by squeezing) to the container. To elaborate further, the metering device ensures that fluid emerges only "drop-by-drop" from the outlet, irrespective of the magnitude of force applied to dispense the fluid.

45 **[0035]** In still other more specific embodiments, the metering device has an inlet, an intermediate storage reservoir and an outlet, which are all in fluid communication with each other. Also, the inlet of the metering device is in fluid communication with the container of the applicator, and the outlet of the metering device is in fluid communication with the outlet of the applicator. The volume of the intermediate storage reservoir can be varied and thus the amount of fluid leaving the container can be controlled. Conventional methods to meter the dose include modifying the outlet of the applicator, particularly the orifice radius. However, it is difficult to consistently manufacture orifices with a constant radius. The inventors of the present invention have found a better solution to meter the dose, by providing a metering device. The metering device may be made from a plastic, preferably a thermoplastic, such as HDPE or PP.

50 **[0036]** In another embodiment, the assembly comprises a dosing device in the form of a button. The button is typically located on either the lateral surface of the container or the bottom of the container. The button generally protrudes out from the surface of the container and can be pressed. The shape of the button may be substantially circular or polygonal, preferably circular or polygonal and the size and protrusion volume may be varied in accordance with the quantity of fluid to be administered. The button is made up of a material that is soft, preferably an elastomer, more specifically

thermoplastic elastomer (TPE). The button may be fabricated to fasten it on to the container with the help of an adhesive. Alternatively, the button may be manufactured together with the container by a hybrid extrusion or injection blow moulding or two component injection moulding process.

5 **[0037]** As the user will be only pressing the button, the force applied is restricted to the extent the button may be squeezed. This allows dosing of a determined amount of fluid to be dispensed and avoids wastage, which may have occurred in absence of such a dosing provision.

10 **[0038]** In another general embodiment, the assembly comprises a sachet, wherein the sachet holds a fluid for application, and wherein the sachet is inside the container, and is in fluid communication with the outlet of the applicator. The sachet may be made of soft material and is flexible. When pressure is applied on the container, the sachet is squeezed, and the fluid contained in the sachet will flow out. The sachet may be cylindrical or rectangular, or of any other suitable shape. The sachet generally has a single opening, through which the fluid is filled. This opening is in fluid communication with the outlet of the applicator, so that when the user applies pressure the fluid in the sachet is dispensed. The sachet may be made of single or multiple layers of plastic or metal or paper or fiber (laminate). The sachet may be produced separately and be attached to the container or the applicator before or after filling it with the fluid. Alternatively, the sachet may be produced while producing the container, by employing well known manufacturing techniques such as injection blow molding.

15 **[0039]** In specific embodiments the button may be combined with the metering device or the sachet. The button provides the user with a means of applying pressure to the container, in a convenient and precise manner. The assembly may dispense the material, after being pressed/squeezed by the force transferred onto it by way of the user pressing the button.

20 **[0040]** One skilled in the art will understand that the combination of the subject matters of the various claims and embodiments of the invention is possible without limitation in the invention to the extent that such combinations are technically feasible. In this combination, the subject matter of any one claim may be combined with the subject matter of one or more of the other claims. In this combination of subject matters, the subject matter of any one cap or assembly claim may be combined with the subject matter of one or more other cap or assembly claims. By way of example, the subject matter of any one claim may be combined with the subject matters of any number of the other claims without limitation to the extent that such combinations are technically feasible.

25 **[0041]** One skilled in the art will understand that the combination of the subject matters of the various embodiments of the invention is similarly possible without limitation in the invention. For example, the subject matter of one of the above-mentioned cap embodiments may be combined with the subject matter of one or more of the other above-mentioned assembly embodiments or vice versa without limitation so long as technically feasible.

#### Brief Description Of The Drawings

35 **[0042]** The invention will be explained in more detail hereinafter with reference to various embodiments of the invention as well as to the drawings, wherein:

Fig. 1 (a) shows a schematic view of a cap according to the invention.

40 (b) shows a schematic view of a cross-section of the cap.

(c) shows a schematic view of a cross-section of the head of the cap.

45 (d) shows a schematic view of a cross-section of the tip of projection of the cap.

Fig. 2 (a) shows a schematic view of an applicator comprising an applicator part and cylindrical neck.

(b) shows a schematic view of a cross-section of the applicator having an outlet.

50 (c) shows a schematic view of a cross-section of the outlet of the applicator.

Fig. 3 (a) shows a schematic view of an assembly comprising the cap, applicator and the container.

55 (b) shows a schematic view of a cross-section of the assembly comprising the cap, applicator and the container.

Fig. 4 shows a schematic view of a cross-section of an assembly comprising the metering device, optionally comprising a button.

Fig. 5 (a) shows a schematic view of the assembly comprising the button.

(b) shows a schematic view of a cross-section of the container at the mid-point of the button.

5 Fig. 6 shows a schematic view of a cross-section of an assembly comprising the sachet, optionally comprising a button.

Fig. 7 (a) shows images of bristles of an applicator obtained while testing the opening and closing of a cap according to DE202014104781 U1.

10 (b) shows images of bristles of an applicator obtained while testing the opening and closing of a cap according to the present invention.

#### Detailed Description

#### 15 Definitions

**[0043]** As used in the specification and claims of this application, the following definitions, should be applied: "a", "an", and "the" as an antecedent may refer to either the singular or plural unless the context indicates otherwise.

20 **[0044]** 'soft' in the present application means a material is non-rigid and able to resume its normal (original) shape spontaneously after being stretched or compressed.

**[0045]** Geometric shapes and aspects refer to overall shapes and appearances and include shapes and aspects that do not substantially differ from the stated shape or aspect. For example, "round" therefore includes shapes that are substantially similar and differ only to a minor extent from a perfectly round shape, for example, due to tolerances and manufacturing constraints. Therefore "round" includes shapes which are substantially similar in function or capability to a round shape and/or which a person of ordinary skill in the art would consider to be substantially similar to a round shape.

25 **[0046]** Numerical values in the present application relate to average values. Furthermore, unless indicated to the contrary, the numerical values should be understood to include numerical values which are the same when reduced to the same number of significant figures and numerical values that differ from the stated value by less than the experimental error of the conventional measurement technique of the type described in the present application to determine the value.

30 **[0047]** Fig. 1 (a) depicts a cap (100) according to the present invention. The cap (100) has a top (1), a head (2), a base (3) and an inlet (4). Even though, as depicted in Fig. 1 (a) the outer surfaces of the head (2) and the base (3) of the cap (100) are irregular, they could also be smooth. There exists a conical surface between the head (2) of the cap (100) and its base (3) in this embodiment.

35 **[0048]** To explain the invention, the individual regions of the cap (100) will be initially defined below referring to Fig. 1 (b) which shows a cross sectional view of the cap. As can be seen from the figure, the inner part of the head (2) of the cap (100) comprises a projection (5), a fitting portion (6) and an alignment portion (7). The inner surface of the cap (100) has a conical shape starting from the top (1) of the cap, till the fitting portion (6), the radius of the cone increasing from the top (1) to the fitting portion (6). The alignment portion (7) begins in the head (2) of the cap, preferably after the fitting portion (6) ends, and is cylindrical in shape. The alignment portion (7) extends into the area between the transition from the head (2) to the base (3) of the cap (100), and the alignment portion (7) may be followed by a smooth curvature as shown in Fig. 1. The smooth curvature allows the cap (100) to sit on the applicator (200) and directs the bristles of the applicator (200) smoothly into the alignment portion (7). The inner surface of the cap (100), where there is a transition from the head (2) to the base (3), could alternatively have a conical geometry. The base (3) of the cap (100) comprises a connection portion (8) and an inlet (4). The connection portion (8) as seen in Fig. 1 (b) may connect the cap to the container (15) by means of threading. The connection portion (8) of the present invention is not specifically limited and may include one of a thread or a bayonet connection or a snap fit connection or a snap-on connection. Fig. 1 (b) shows that the bottom of the base (3), at the inlet (4), may have a conical inner surface.

40 **[0049]** Fig. 1 (c) is an enlarged cross-sectional view of the head (2) of the cap. As seen from the figure, the projection (5) that extends from the top (1) of the cap (100) (and typically towards the inlet (4) and thus the entering applicator (200) and its application part or bristles (11)) has a body (9) and a tip (10). The body (9) of the projection (5) may be cylindrical or conical, but it must generally be rigid. When the tip (10) seals the outlet (14) of the applicator (200), the body (9) of the projection (5) should not move or deform so as to prevent it from coming in contact with the bristles. The tip (10) may be rigid or soft, preferably soft, more preferably made of soft polymer, most preferably an elastomer or silicone. The head of the cap (100) further comprises a fitting portion (6) and alignment portion (7). The alignment portion (7) being preferably cylindrical, begins in the region at the transition between the head and the base of the cap. The fitting portion (6) lies above the alignment portion (7). As seen from the figure, there is a change in the inner radius of the cap (100) in the fitting portion (6). From the direction of bottom of the base to the top (from bottom to top), the fitting portion comprises an abrupt decrease in inner radius. There is a cylindrical inner surface between the two changes in

radii of the fitting portion (6).

**[0050]** Fig. 1 (d) shows an enlarged cross-sectional view of the tip (10) of the projection. The tip (10) has a conical surface and preferably an additional cylindrical surface below the conical surface. The cylindrical surface, having a radius lesser than the outlet (14) of the applicator (200), will penetrate into the outlet (14) of the applicator, and seal it (Shown in Fig. 3 (b)).

**[0051]** Fig. 2 (a) depicts a schematic view of the applicator (200). The applicator (200) comprises an application part (11), a neck (12), an outlet (14) and a connection base (13). As seen from the figure the outer surface of the neck (12) is preferably cylindrical. The outer radius of the applicator may form a smooth curve as it decreases from the neck (12) to the top of the applicator (200), as in this figure. In other embodiments the neck (12) may be conical, Codd-like, curved, with sloping shoulders, bulbous, wide, narrow, cylindrical, spout-like, candle-like, stepped, nozzle-like, fluted, have lips or various combinations of these so long as technically possible. One skilled in the art will understand that the shape and size of the cap (100) and its inlet (4), head (2) and various portions will correspondingly be selected to complement the shape of the applicator (200) and its neck (12).

**[0052]** Fig. 2 (b) shows a cross-sectional view of the applicator (200). It can be seen here that the outlet (14) begins from the bottom of the applicator (200) part and extends into the neck (12) of the applicator (200).

**[0053]** Fig. 2 (c) shows an enlarged cross-sectional view of the tight point of the outlet (14) of the applicator (200). This tight point is the point at which the tip (10) of the projection (5) of the cap (100) seals the outlet (14) of the applicator (200).

**[0054]** Fig. 3 (a) depicts a schematic view of the assembly (300) comprising the cap, applicator (200) and the container. The size of the container shown in the figure can be scaled up or down as per requirement.

**[0055]** Fig. 3 (b) shows a cross sectional view of the assembly (300) of the present invention. As can be seen from the figure, the cap (100) of the present invention seals the outlet (14) of the applicator (200) while its bristles are accurately centered to allow the projection (5) of the cap (100) to penetrate without damaging the bristles. It can be seen that the projection (5) is configured to cooperate with the outlet (14) of the applicator (200). For example, the projection (5) seals the outlet (14) by contacting the surface of the outlet (14) to form a seal in this figure. One skilled in the art will understand that other cooperation mechanisms are possible, for example, the projection (5) may inter-lock with, or penetrate into the outlet (14). The head (2) is shown here to have an inner cavity which has a shape and/or diameter suitable for allowing a pre-determined portion of the application part (11) and the neck (12) to enter the head (2) and be covered and protected by it. This figure thus shows an example of how complementary shapes may be selected and used for the cap (100) and the applicator (200). By varying the dimensions of the inner cavity to those of the application part (11) and the neck (12), the penetration of the application part (11) and the neck (12) into the head (2) may be controlled. The applicator (200) is fixed on the container by way of its connection base (13) and can be detached from the container.

**[0056]** Fig. (4) shows a cross-sectional view of an upper part of the assembly (300') comprising a metering device (16). The metering device (16) has an inlet (18), an intermediate storage reservoir (17) and an outlet (19). As can be seen from the figure, the outlet (19) of the metering device is connected to the outlet (14) of the applicator (200). The metering device (16) can be located in any part of the container. The assembly (300') may optionally comprise a button (20) (in dotted lines).

**[0057]** Fig. 5 (a) depicts a schematic view of an assembly (300'') comprising a cap (100), applicator (200), container (15) and a button (20). In this figure, the button (20) is located on the lateral surface of the container (15).

**[0058]** Fig. 5 (b) shows a cross-sectional top view of the container through the center of the button (20). The button (20) is separate from the container and may be produced together with the container or produced separately and subsequently attached onto the body of the container. The button (20) may be located on any part of the container including its bottom. The button (20) may be circular or polygonal.

**[0059]** Fig. 6 shows a cross-sectional view of the assembly (300''') of the present invention comprising a sachet (21). As can be seen from the figure, the outlet of the sachet is connected to the outlet (14) of the applicator (200). The assembly (300''') may optionally comprise a button (20) (in dotted lines).

#### Examples

**[0060]** Tests were conducted using an applicator and container similar to those in Figs. 1 to 3. In one case a cap according to the prior art (as disclosed in DE'781) was tested, and in another case a cap according to the present invention (similar to that of Figs. 1 -3) was tested. The condition of the bristle applicator in each case was evaluated after repeated usage. After every 30 cycles of usage (opening and closing of the cap) photographs were taken.

#### Comparative Example 1

**[0061]** As can be seen from the images in Fig. 7 (a), the cap as disclosed in DE'781 caused deformations in the bristles of the applicator after 30 cycles. By 60 cycles multiple bristles of brush were extensively and irreversibly damaged, for

example bent or deformed in shape, by use of the prior art cap.

Working Example 1

5 **[0062]** In contrast, as seen from Fig. 7 (b) the bristles of the applicator were not damaged even after 150 cycles of opening and closing the cap of the present invention.

**[0063]** These tests demonstrate the superiority of the cap of the present invention versus those of the prior art.

Reference Numbers

10	1	Top of the cap
	2	Head of the cap
	3	Base of the cap
15	4	Inlet of the cap
	5	Projection
	6	Fitting Portion
	7	Alignment portion
20	8	Connection Portion
	9	Body of the projection
	10	Tip of the projection
25	11	Application part / bristles
	12	Neck
	13	Connection base of the applicator
	14	Outlet of the applicator
30	15	Container
	16	Metering device
	17	Intermediate storage reservoir
35	18	Inlet of the metering device
	19	Outlet of the metering device
	20	Button
	21	Sachet
40	100	Cap
	200	Applicator
	300	Assembly comprising the cap, applicator and the container.
45	300'	Assembly comprising the cap, applicator, container and the metering device
	300"	Assembly comprising the cap, applicator, container and the button.
	300'''	Assembly comprising the cap, applicator, container and the sachet.

50 **Claims**

1. A cap (100) for an applicator (200), in particular a bristle applicator (200), the cap (100) comprising:

- 55
- an inlet (4),
  - a base (3) having a connection portion (8) embodied for connecting the cap (100) to an applicator (200) and/or a container (15),
  - a head (2) configured to receive an application part (11) of the applicator (200) within the head (2),

- and a projection (5) formed at a top part of the cap (1),  
 wherein the top part is formed at an opposite end to the inlet (4) and the projection (5) is configured to cooperate  
 with an outlet (14) of the applicator (200),

**characterized in that** the head (2) comprises at least one of a cylindrical or conical inner and/or outer shape,  
 and the connection portion (8) has an inner and/or outer shape selected from the group consisting of round,  
 oval and square.

2. A cap (100) according to claim 1, wherein the cap (100) comprises both an alignment portion (7) and a fitting portion (8).

3. A cap (100) according to claim 2, wherein the alignment portion (7) is substantially cylindrical in shape.

4. A cap (100) according to either claim 2 or 3, wherein the length of the alignment portion (7) is about 20 to about  
 40% of the length of the head (2).

5. A cap (100) according to any one of claims 2 to 4, wherein the fitting portion (8) comprises at least one change in  
 the inner radius of the head (2).

6. A cap (100) according to claim 5, wherein the change in the inner radius of the head is a reduction of the inner radius  
 of the head (2).

7. A cap (100) according to claim 6, wherein the reduction of the inner radius of the head (2) is by means of one or  
 more protrusions, preferably ridges, or a conical geometry or a change from a larger cylindrical diameter to a smaller  
 cylindrical diameter.

8. A cap (100) according to any of the preceding claims, wherein the projection (5) has a tip (10) disposed opposite  
 of the top (1), the tip (10) having a shape selected from the group consisting of a truncated cone, conical, bulbous  
 and cylindrical.

9. A cap (100) according to any of the preceding claims, wherein the projection (5) comprises a body part (9) that  
 extends between the top (1) and the tip (10), the body part (9) having one of a substantially conical, cylindrical, or  
 rectangular shape.

10. An assembly (300) comprising the cap (100) and the applicator (200) of any of the preceding claims, and additionally  
 comprising a container (15), wherein the container (15) optionally holds a fluid for application, wherein the applicator  
 (200) comprises a metering device (16) for allowing a controlled amount of fluid contained in the container (15) to  
 flow through the outlet (14) of the applicator (200),  
 wherein the metering device (16) has an inlet (18), an intermediate storage reservoir (17) and an outlet (19), all in  
 fluid communication with each other,  
 wherein the inlet (18) of the metering device (16) is in fluid communication with the container (15),  
 and wherein the outlet (19) of the metering device (16) is in fluid communication with the outlet (14) of the applicator  
 (200).

11. An assembly (300) comprising the cap (100) and the applicator (200) of any of claims 1 to 9, and additionally  
 comprising a container (15), wherein the container (15) optionally holds a fluid for application, wherein the container  
 (15) comprises a button configured for dosing the fluid, and wherein the button (20) is located on a surface of the  
 container (15).

12. An assembly (300) comprising the applicator (200), the container (15) and the cap (100) of any of the preceding  
 claims, wherein the container (15) comprises a sachet (21), wherein the sachet (21) optionally holds a fluid for  
 application, and wherein the sachet (21) is inside the container (15) and is in fluid communication with the outlet  
 (14) of the applicator (200).

13. The assembly of either claim 10 or claim 12, wherein the container (15) optionally contains a fluid for application,  
 wherein the container (15) comprises a button (20) configured for dosing the fluid, and wherein the button (20) is  
 located on a surface of the container (15).

14. The assembly of either claim 11 or claim 13, wherein the button (20) is located on a lateral surface of the container  
 (15) or the bottom of the container (15).

**15.** The assembly of any of claims 10 to 14, wherein the fluid is present, preferably wherein the fluid is a medication or cosmetic mass.

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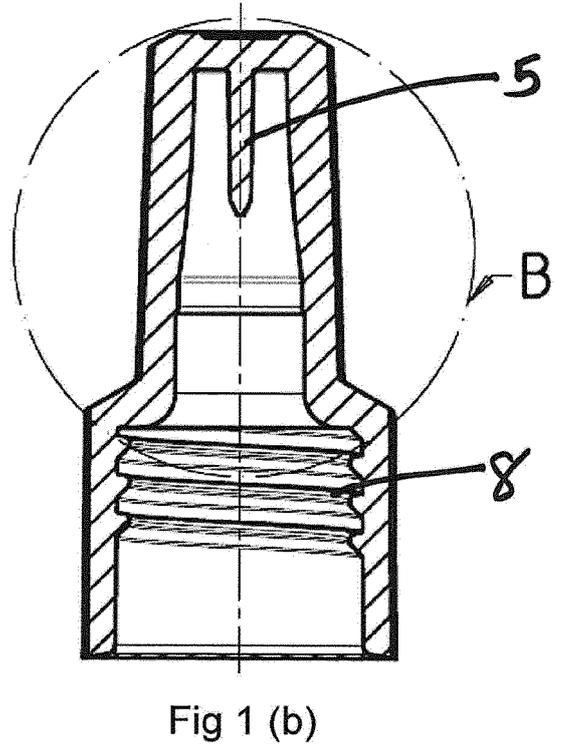
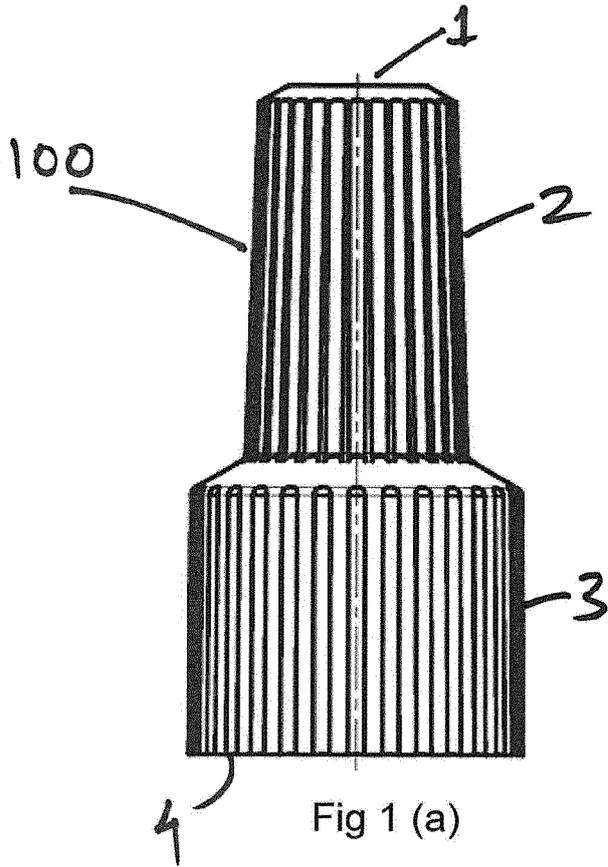
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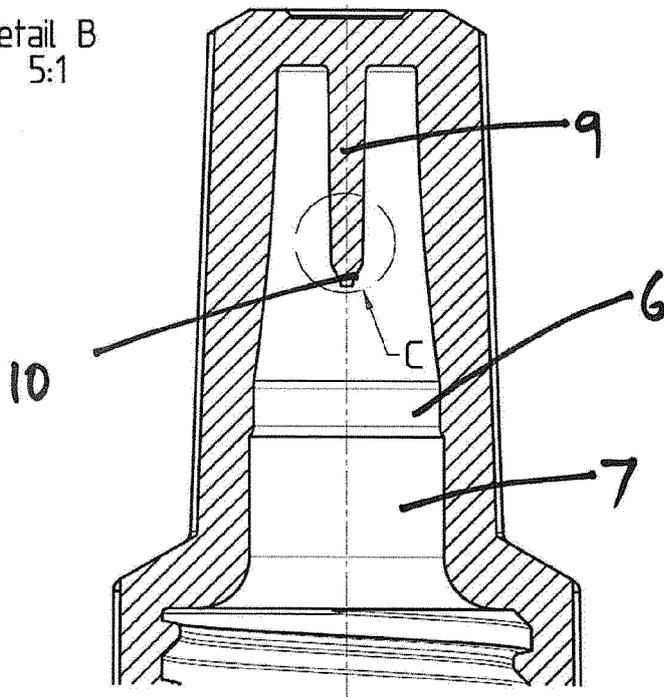
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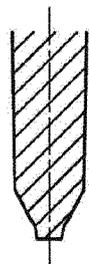
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Detail B  
5:1



Detail C  
10:1



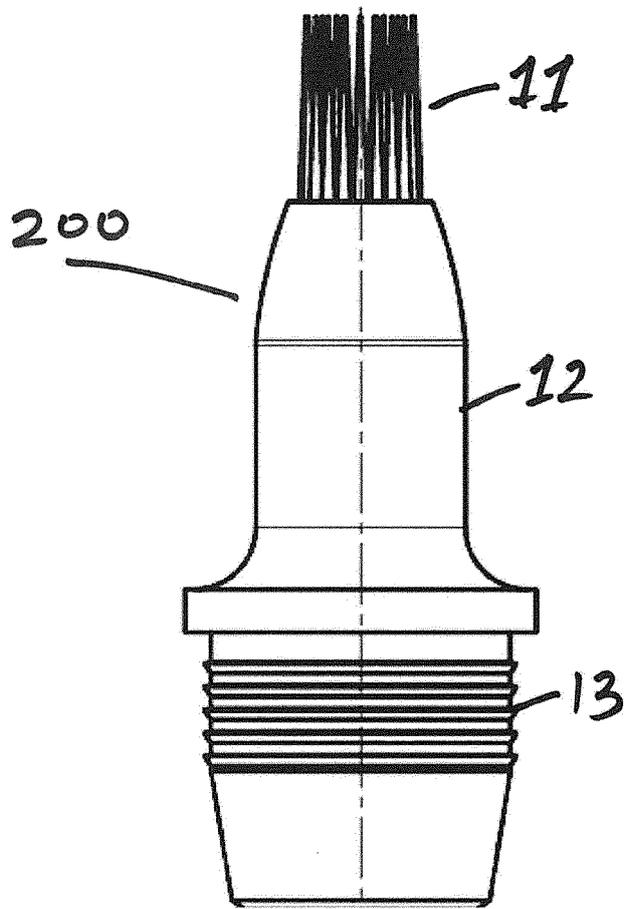


Fig 2 (a)

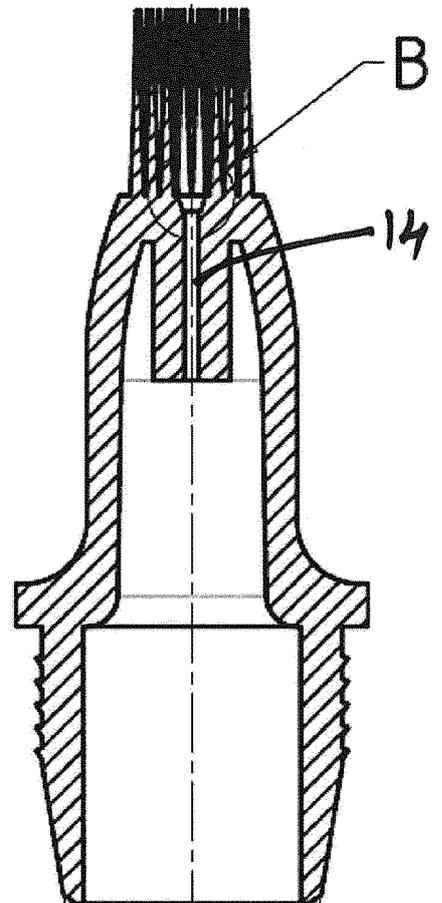


Fig 2 (b)

Detail B  
10:1

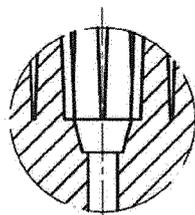


Fig 2 (c)

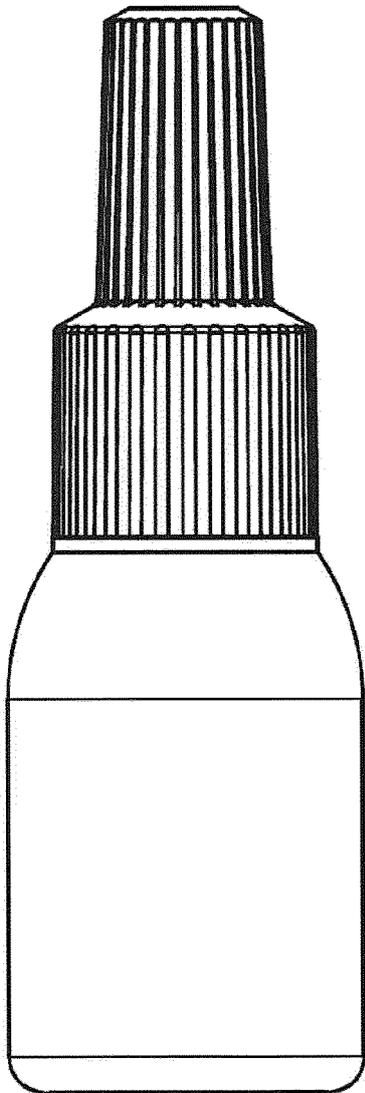


Fig 3 (a)

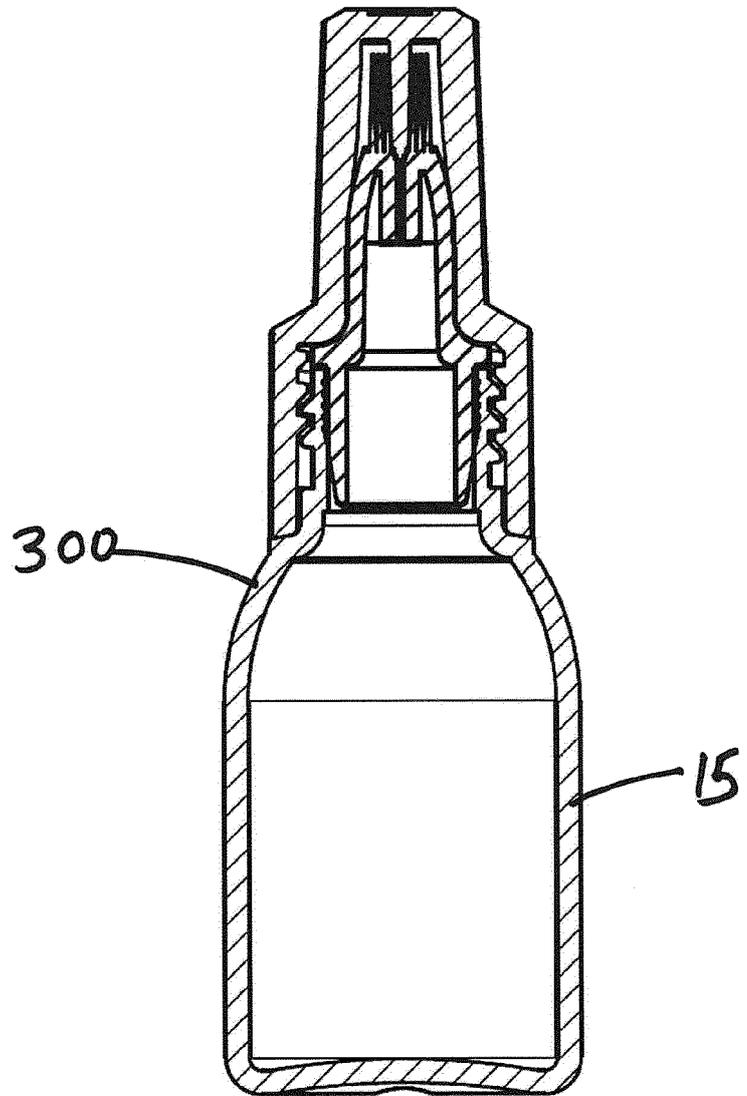


Fig 3 (b)

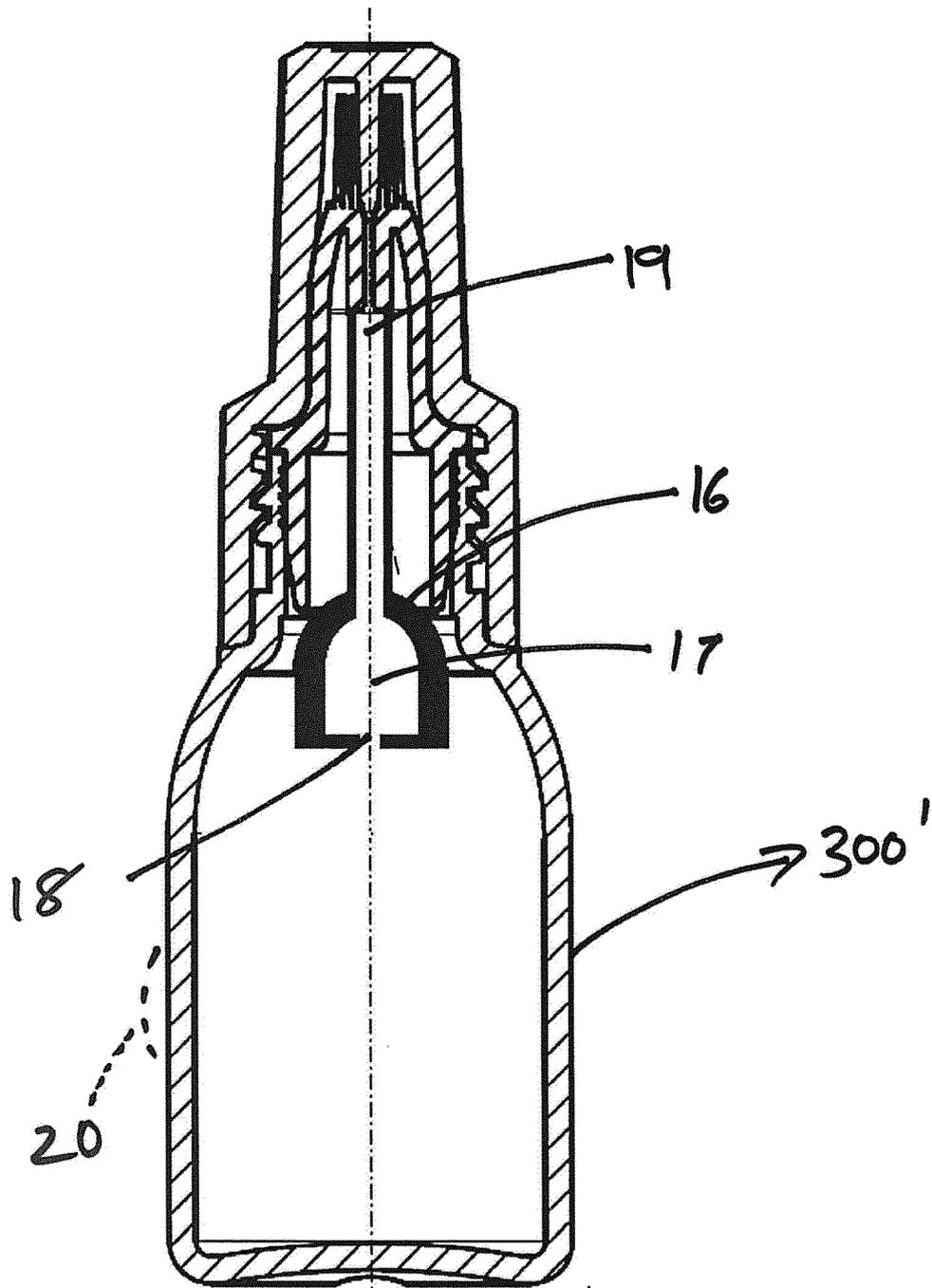


Fig 4

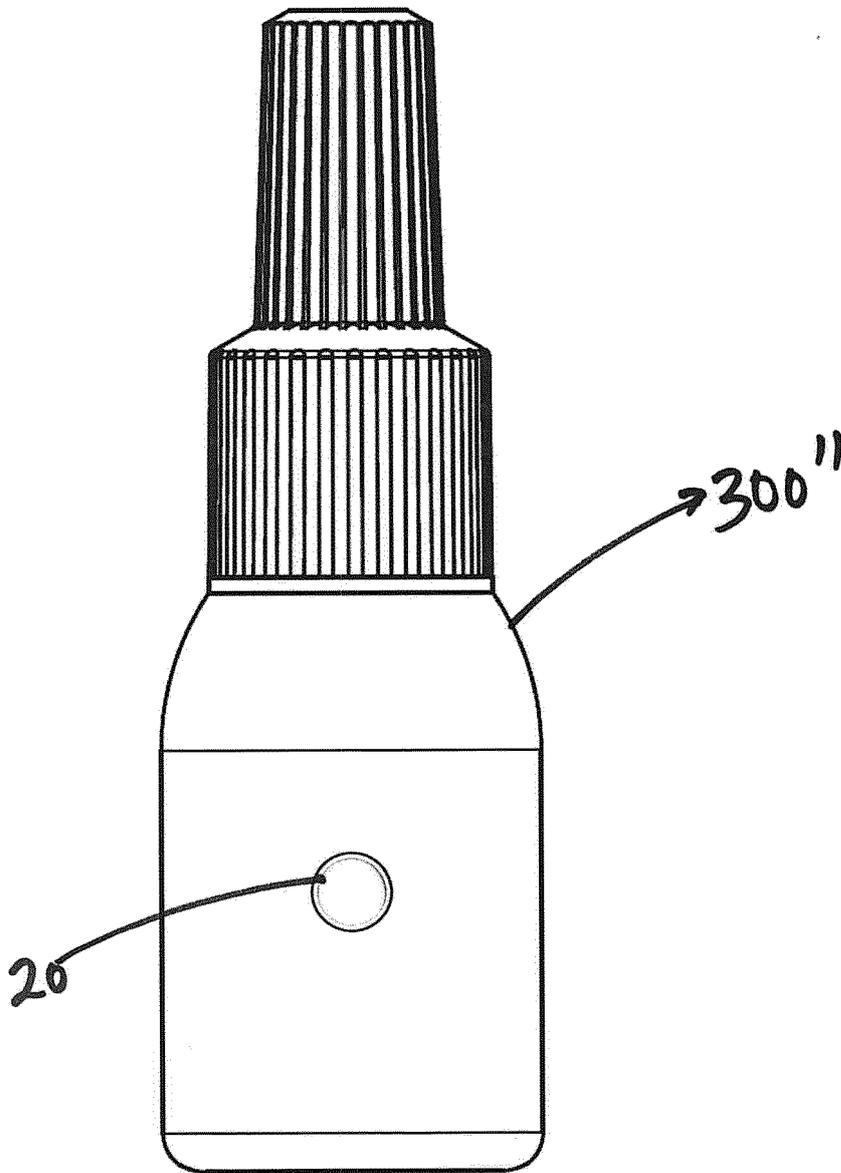


Fig 5 (a)

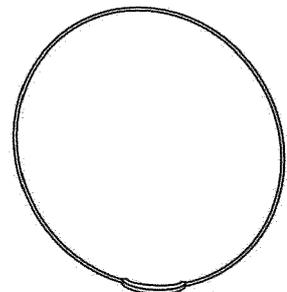


Fig 5 (b)

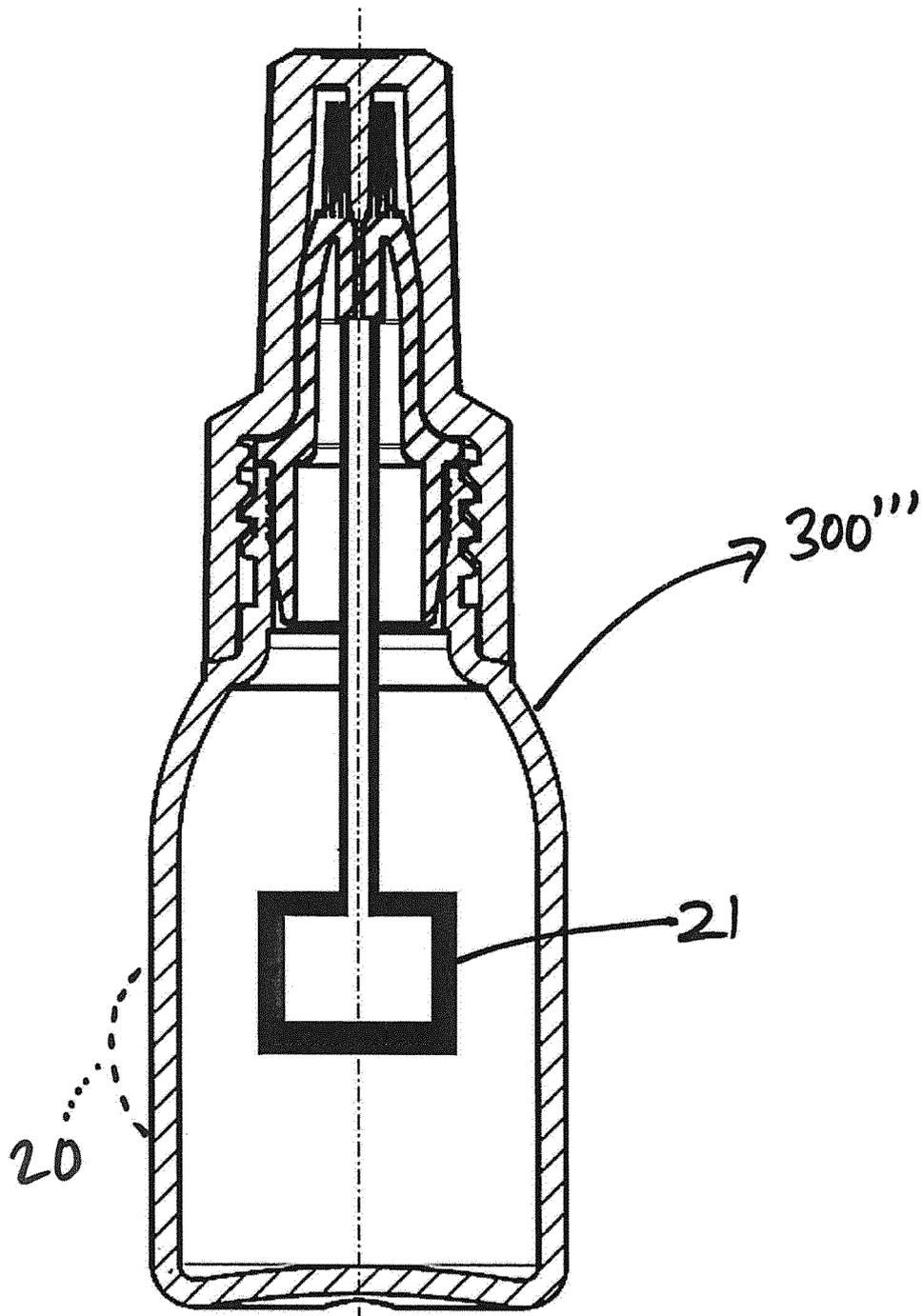


Fig. 6

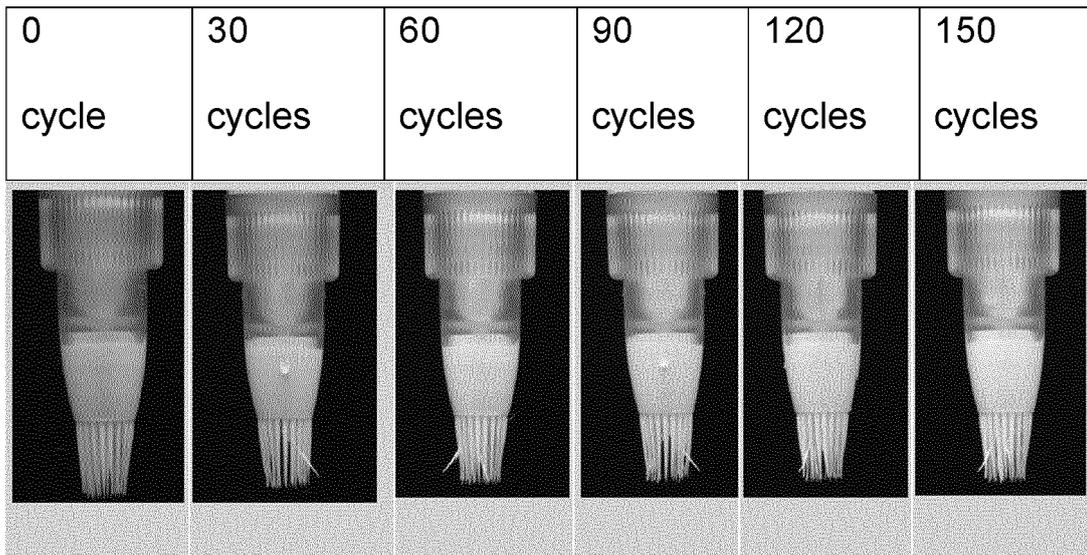


Fig. 7 (a)

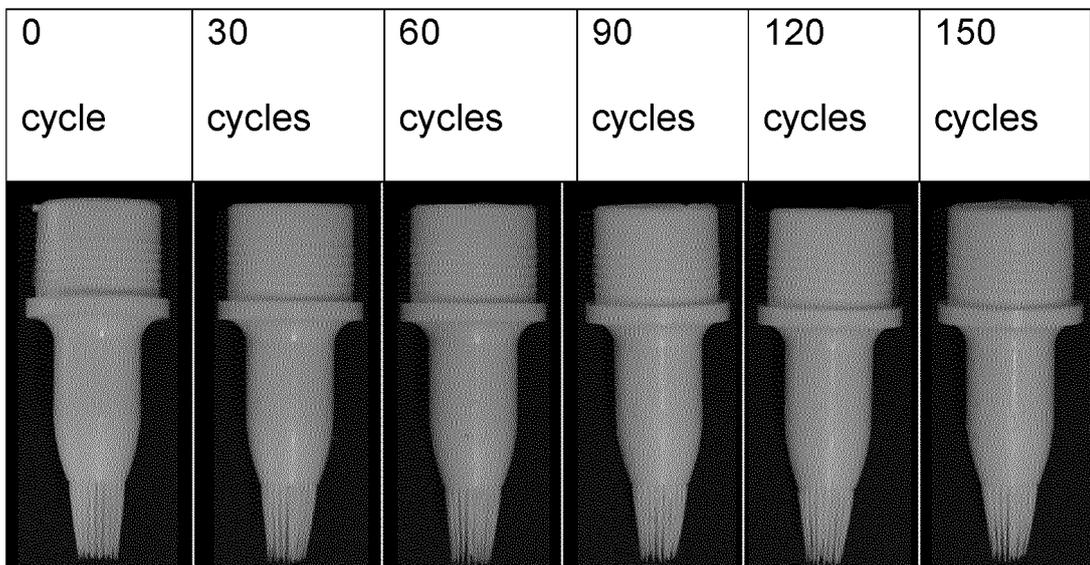


Fig. 7 (b)



EUROPEAN SEARCH REPORT

Application Number  
EP 20 17 7965

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Y	* paragraph [0084] *	10-15	
Y	US 7 425 102 B1 (VELLIQUETTE STEPHEN P [US]) 16 September 2008 (2008-09-16) * column 4, line 2 - line 10 *	10,13-15	
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The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 24 November 2020	Examiner Sundell, 011i
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