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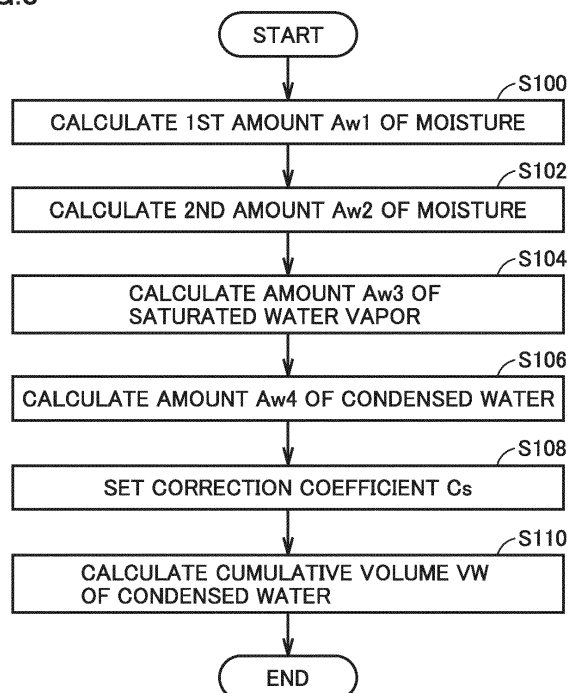
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(54) **APPARATUS THAT ESTIMATES AN AMOUNT OF CONDENSED WATER IN AN INTAKE PASSAGE OF AN ENGINE SYSTEM**

(57) A controller executes a process including: calculating a first amount of moisture included in intake air using an estimating expression (S 100); calculating a second amount of moisture included in exhaust gas and produced by combustion of fuel using an estimating ex-

pression (S 102); calculating an amount of saturated water vapor (S104); calculating an amount of condensed water (S106); setting a correction coefficient (S 108); and calculating a cumulative volume of condensed water (S110).

**FIG.3**



**Description**

**[0001]** This nonprovisional application is based on Japanese Patent Application No. 2021-017230 filed on February 5, 2021 with the Japan Patent Office, the entire contents of which are hereby incorporated by reference.

**BACKGROUND OF THE INVENTION****Field of the Invention**

**[0002]** The present invention relates to estimating an amount of condensed water produced in an intake passage of an engine system.

**Description of the Background Art**

**[0003]** In an engine system in an initial stage of warming-up when an intake passage is lower in temperature than a dew point, moisture included in a gaseous matter passing through the intake passage may condense and condensed water may thus be produced in the intake passage. The condensed water may cause corrosion of a component of the intake passage. Accordingly, estimating an amount of condensed water produced (hereinafter also referred to as an amount of condensed water) with high accuracy is required.

**[0004]** For thus estimating an amount of condensed water, for example, Japanese Patent Laid-Open No. 2018-188991 discloses subtracting an amount of saturated water vapor from an amount of moisture in a gaseous mixture as calculated using a sum of an intake air flow rate and an EGR gas flow rate, to calculate an amount of condensed water produced in an intercooler.

**SUMMARY OF THE INVENTION**

**[0005]** Thus estimating an amount of condensed water may be performed using, for example, a map indicating a relationship between the intake air flow rate and the amount of condensed water. Improving accuracy of estimating an amount of condensed water, however, requires setting a map corresponding to various operating states of the engine system. Thus, accuracy of estimating an amount of condensed water may be inappropriately improved due to limitation on memory capacity for the map, the number of steps for adapting the map, and the like.

**[0006]** An object of the present invention is to provide an apparatus that estimates with high accuracy an amount of condensed water produced in an intake passage of an engine system.

**[0007]** According to an aspect of the present invention an apparatus that estimates an amount of condensed water is an apparatus that estimates an amount of condensed water produced in an intake passage of an engine system. The engine system includes a cylinder connected to the intake passage. The apparatus that estimates an amount of condensed water comprises a first calculator that calculates a first amount of moisture included in intake air sucked into the intake passage by an estimating expression using a flow rate of the intake air, a concentration of water vapor included in the intake air, a humidity of the intake air, a temperature of the intake air, and an atmospheric pressure, a second calculator that calculates an amount of saturated water vapor in the intake passage, and a third calculator that calculates the first amount of moisture minus the amount of saturated water vapor as an estimated value of the amount of condensed water.

**[0008]** In this way, the first amount of moisture included in the intake air passing through the intake passage can be estimated by the estimating expression with high accuracy. Thus, an estimated value of an amount of condensed water in the intake passage can be estimated with high accuracy by subtracting an amount of saturated water vapor from the first amount of moisture.

**[0009]** The foregoing and other objects, features, aspects and advantages of the present invention will become more apparent from the following detailed description of the present invention when taken in conjunction with the accompanying drawings.

**BRIEF DESCRIPTION OF THE DRAWINGS****[0010]**

Fig. 1 is a diagram showing an example of a schematic configuration of an engine system according to an embodiment. Fig. 2 is a diagram for illustrating a relationship between a first amount of moisture included in intake air, a second amount of moisture included in EGR gas, an amount of saturated water vapor, and an amount of condensed water. Fig. 3 is a flowchart showing an example of a process of estimating an amount of condensed water.

Fig. 4 is a diagram for illustrating an example of how an estimated value of a cumulative volume of condensed water varies under a fixed traveling condition in an environment with low outside air temperature.

Fig. 5 is a diagram for illustrating an example of how an estimated value of a cumulative volume of condensed water varies under a fixed traveling condition in an environment with high outside air temperature.

Fig. 6 shows an example of how an estimated value of a cumulative volume of condensed water varies when an engine system 1 operates since warm-up is started and even after warm-up is completed.

Fig. 7 shows an example of how an estimated value of a cumulative volume of condensed water varies when an operation state in which an operation of the engine system 1 stops before completion of warm-up is repeated.

## DESCRIPTION OF THE PREFERRED EMBODIMENTS

**[0011]** Hereinafter, an embodiment will be described with reference to the drawings. In the following description, identical components are identically denoted. Their names and functions are also identical. Accordingly, they will not be described repeatedly in detail.

**[0012]** Fig. 1 is a diagram showing an example of a schematic configuration of an engine system 1 according to the present embodiment. As shown in Fig. 1, the engine system 1 includes an engine body 2, an intake manifold 10, an intake pipe 12, an exhaust gas recirculation device (hereinafter referred to as an EGR device) 20, an exhaust manifold 50, an exhaust pipe 52, and a turbocharger 60. The engine system 1 is mounted in a mobile object such as a vehicle, for example.

**[0013]** The engine body 2 is an internal combustion engine such as a diesel engine or a gasoline engine including a cylinder 4 and a fuel injection device 6. In the present embodiment, it is assumed that the engine body 2 is, for example, a four-stroke engine in which an output shaft rotates twice for one cycle.

**[0014]** An intake port and an exhaust port (both not shown) are connected to the top of the cylinder 4 of the engine body 2, and the intake manifold 10 is connected to the intake port. The engine body 2 is provided for example with a plurality of cylinders 4, and the intake manifold 10 is connected to intake ports each connected to a cylinder 4.

**[0015]** The fuel injection device 6 supplies fuel into the cylinder 4 in response to a control signal C1 issued from a controller 100. The fuel injection device 6 is provided, for example, at the top of the cylinder 4 and injects fuel directly into the cylinder. When the engine body 2 is a spark-ignition gasoline engine, the fuel injection device 6 may be configured to supply fuel to the intake port, for example.

**[0016]** One end of the intake pipe 12 is connected to the intake manifold 10. An air cleaner (not shown) is connected to the other end of the intake pipe 12. When the engine system 1 operates, air sucked from the air cleaner (i.e., intake air) passes through the intake pipe 12 into the intake manifold 10. The intake manifold 10 and the intake pipe 12 constitute an "intake passage" of the engine system 1.

**[0017]** The exhaust manifold 50 is connected to the exhaust port of the engine body 2. More specifically, the exhaust manifold 50 is connected to each exhaust port of the plurality of cylinders of the engine body 2.

**[0018]** One end of the exhaust pipe 52 is connected to the exhaust manifold 50. The other end of the exhaust pipe 52 is provided with a silencing device such as a muffler. Various catalysts for purifying exhaust gas are provided at an intermediate portion of the exhaust pipe 52. The exhaust manifold 50 and the exhaust pipe 52 constitute an "exhaust passage."

**[0019]** The turbocharger 60 includes a compressor 62 provided in the intake pipe 12 and a turbine 64 provided in the exhaust pipe 52. The compressor 62 is provided with a rotatably supported compressor blade (not shown). The turbine 64 is provided with a turbine blade rotatably supported and coupled to the compressor blade via a shaft 66. Accordingly, when the turbine blade is rotated by exhaust energy supplied from the engine body 2 to the turbine 64, the compressor blade is rotated via the shaft 66, and intake air is compressed in the compressor 62. The thus compressed (supercharged) intake air is cooled by an intercooler (not shown) provided in the intake pipe 12, and supplied to the engine body 2 via the intake manifold 10.

**[0020]** In the engine body 2, a mixture of intake air sucked from the intake manifold 10 via the intake pipe 12 and fuel supplied from the fuel injection device 6 into the cylinder 4 is combusted in the cylinder 4. The air-fuel mixture combusted in the cylinder 4 generates combustion pressure, which causes a piston accommodated in the cylinder 4 to operate, and an output shaft (not shown) rotates via a crank mechanism (not shown) or the like. The air-fuel mixture combusted in the cylinder 4 produces exhaust gas, which is externally exhausted via the exhaust manifold 50 and the exhaust pipe 52.

**[0021]** The EGR device 20 is configured to return a portion of exhaust gas passing through the exhaust manifold 50 to the intake manifold 10. The portion of the exhaust gas returned to the intake manifold 10 flows from the intake manifold 10 to the cylinder 4 together with intake air. When the exhaust gas is introduced into the cylinder 4, combustion temperature is reduced and NO<sub>x</sub> is decreased. Further, intake air loss and cooling loss are reduced and fuel economy is improved. In the following description, a portion of exhaust gas returned to the intake passage may be referred to as EGR gas.

**[0022]** The EGR device 20 includes a first circulation passage 22, a second circulation passage 24, and an EGR cooler 30.

**[0023]** One end of the first circulation passage 22 is connected to the intake manifold 10. The other end of the first circulation passage 22 is connected to the EGR cooler 30.

**[0024]** The EGR cooler 30 includes a heat exchanger (not shown) accommodated therein. The heat exchanger is configured such that, for example, coolant water passing through the engine body 2 passes therethrough. Accordingly, in the heat exchanger, the EGR gas passing through the EGR cooler 30 exchanges heat with the coolant water. This reduces the temperature of the EGR gas passing through the EGR cooler 30. Cooling the EGR gas in the EGR cooler 30 can reduce in volume the EGR gas passing through the first circulation passage 22 and return a large amount of EGR gas to the intake passage.

**[0025]** The EGR device 20 is provided with an EGR valve (not shown). The EGR valve is an adjustment valve having a degree of opening adjusted in response to a control signal issued from the controller 100 to adjust a flow rate of EGR gas passing through the EGR device 20.

**[0026]** One end of the second circulation passage 24 is connected to the EGR cooler 30. The other end of the second circulation passage 24 is connected to the exhaust manifold 50.

**[0027]** In the EGR device 20 configured as described above, a portion of exhaust gas passing through the exhaust manifold 50 is received as EGR gas, and the received EGR gas is cooled in the EGR cooler 30, and adjusted in flow rate by the EGR valve and thus returned to the intake manifold 10.

**[0028]** To the controller 100 are connected an air flow meter 102, an intake air temperature sensor 104, an engine speed sensor 106, a water temperature sensor 108, an atmospheric pressure sensor 110, an intake manifold temperature sensor 112, a supercharging pressure sensor 114, an exhaust gas temperature sensor 116, and a notification device 130.

**[0029]** The air flow meter 102 is provided to the intake pipe 12 and detects a flow rate  $Q$  of intake air passing through the intake pipe 12 (hereinafter referred to as a quantity of intake air). The air flow meter 102 transmits a signal indicating a detected quantity  $Q$  of intake air to the controller 100.

**[0030]** The intake air temperature sensor 104 is provided to the intake pipe 12 and senses a temperature  $T_{in}$  of intake air passing through the intake pipe 12 (hereinafter referred to as an intake air temperature). The intake air temperature sensor 104 transmits a signal indicating the sensed intake air temperature  $T_{in}$  to the controller 100.

**[0031]** The engine speed sensor 106 is provided to the engine body 2, and senses a rotational speed  $N_e$  of the output shaft of the engine body 2 (hereinafter referred to as engine speed). The engine speed sensor 106 transmits a signal indicating the sensed engine speed  $N_e$  to the controller 100.

**[0032]** The water temperature sensor 108 is provided to the engine body 2, and senses a temperature  $T_w$  of coolant water passing through a coolant water passage (not shown) provided in the engine body 2 (hereinafter referred to as water temperature). The water temperature sensor 108 transmits a signal indicating the sensed water temperature  $T_w$  to the controller 100.

**[0033]** The atmospheric pressure sensor 110 senses an atmospheric pressure  $P_a$ . The atmospheric pressure sensor 110 transmits a signal indicating the sensed atmospheric pressure  $P_a$  to the controller 100.

**[0034]** The intake manifold temperature sensor 112 is provided to the intake manifold 10 and senses a temperature  $T_{im}$  inside the intake manifold 10 (hereinafter referred to as intake manifold temperature). The intake manifold temperature sensor 112 transmits a signal indicating the sensed intake manifold temperature  $T_{im}$  to the controller 100.

**[0035]** The supercharging pressure sensor 114 is provided in the intake manifold 10 and senses a pressure  $P_{im}$  inside the intake manifold 10 (hereinafter referred to as a supercharging pressure). The supercharging pressure sensor 114 transmits a signal indicating the sensed supercharging pressure  $P_{im}$  to the controller 100.

**[0036]** The exhaust gas temperature sensor 116 is provided to the exhaust pipe 52 and senses a temperature  $T_{ex}$  of exhaust gas passing through the exhaust pipe 52 (hereinafter referred to as exhaust gas temperature). The exhaust gas temperature sensor 116 transmits a signal indicating the sensed exhaust gas temperature  $T_{ex}$  to the controller 100.

**[0037]** The notification device 130 notifies the user of predetermined information. Notification may be done in a method for example by: displaying textual information on a screen to notify the user of the predetermined information; turning on a warning light to notify the user of the predetermined information; or generating a predetermined audio or a predetermined warning sound to notify the user of the predetermined information.

**[0038]** The controller 100 includes a CPU (Central Processing Unit) that performs various processes, a ROM (Read Only Memory) that stores programs and data, a RAM (Random Access Memory) that stores processing results of the CPU, and the like.

**[0039]** The controller 100 controls various devices (for example, the fuel injection device 6, the notification device 130, the EGR valve or the like), based on signals issued from various sensors (for example, the air flow meter 102, the intake air temperature sensor 104, the engine speed sensor 106, the water temperature sensor 108, the atmospheric pressure sensor 110, the intake manifold temperature sensor 112, the supercharging pressure sensor 114, the exhaust gas temperature sensor 116, and the like) and maps and programs stored in the memory, so that the engine system 1 is in a desired operating state. Note that various processes executed by the controller 100 are not limited to software processing, and may be performed by dedicated hardware (or electronic circuitry).

**[0040]** In the engine system 1 as described above, when the engine is cold-started with the water temperature  $T_w$

lower than a threshold value or the like and warm-up is thus started, and the engine system 1 operates for a longer period of time, the temperature of each component of the engine system 1 accordingly increases.

**[0041]** However, when the engine system 1 is being warmed up or the like and the intake manifold 10 has low temperature, condensed water may be produced in the intake manifold 10 as the EGR device 20 operates. This is because, when the EGR device 20 operates, EGR gas passes through the intake manifold 10, and the EGR gas passing through the intake manifold 10 comes into contact with an internal wall surface of the intake manifold 10 having a temperature lower than the dew point, whereby moisture in intake air indicated in Fig. 1 by an arrow (A) and that in EGR gas indicated in Fig. 1 by an arrow (B) condense and adhere as condensed water to the internal wall surface of the intake manifold 10 as indicated in Fig. 1 by an arrow (C). Further, when a prescribed amount of condensed water is produced before warm-up is completed, the condensed water is acidified by a chemical reaction with an exhaust gas component of the EGR gas, which can be a cause of corrosion inside the intake manifold 10. Accordingly, estimating an amount of condensed water produced (hereinafter referred to as an amount of condensed water), and restricting an operation of the EGR device 20 or notifying the user accordingly, as necessary, are required.

**[0042]** An amount of condensed water in the intake manifold 10 may be estimated for example by using a map indicating a relationship between a sum of a quantity of intake air and a flow rate of the EGR gas and the amount of condensed water. Improving accuracy of estimating an amount of condensed water, however, requires setting a map corresponding to various operating states of the engine system 1. Thus, accuracy of estimating an amount of condensed water may be inappropriately improved due to limitation on memory capacity for the map, the number of steps for adapting the map, and the like.

**[0043]** Accordingly, in the present embodiment, the controller 100 includes the following configuration.

**[0044]** That is, the controller 100 includes a calculator (1) 120 that calculates an amount Aw1 of moisture included in intake air passing through the intake manifold 10 by an estimating expression using an amount of the intake air, a concentration of water vapor included in the intake air, a humidity of the intake air, and a recirculation rate of exhaust gas returned to the intake manifold 10 (hereinafter referred to as a first amount of moisture).

**[0045]** Further, the controller 100 further includes a calculator (2) 122 that calculates an amount Aw2 of moisture included in EGR gas and produced by combustion of fuel by an estimating expression using an amount of fuel supplied to the cylinder 4 and the recirculation rate of the exhaust gas (hereinafter referred to as a second amount of moisture).

**[0046]** Further, the controller 100 further includes a calculator (3) 124 that calculates an amount Aw3 of saturated water vapor in the intake manifold 10 at a portion passing the EGR gas.

**[0047]** Further, the controller 100 further includes a calculator (4) 126 that calculates a sum of the first amount Aw1 of moisture and the second amount Aw2 of moisture minus the amount Aw3 of saturated water vapor as an estimated value Aw4 of an amount of condensed water. The apparatus that estimates an amount of condensed water according to the present embodiment is implemented by the controller 100.

**[0048]** Fig. 2 is a diagram for illustrating a relationship between the first amount Aw1 of moisture included in intake air, the second amount Aw2 of moisture included in EGR gas, the amount Aw3 of saturated water vapor, and the amount Aw4 of condensed water.

**[0049]** A sum of the first amount Aw1 of moisture included in the intake air, as indicated in Fig. 2 by (a), and the second amount Aw2 of moisture included in the EGR gas, as indicated in Fig. 2 by (b), will be a total sum of an amount of moisture included in a gaseous matter inside the intake manifold 10. And only a portion thereof that is the amount Aw3 of saturated water vapor indicated in Fig. 2 by (c) can exist as water vapor. Accordingly, the sum of the first amount Aw1 of moisture and the second amount Aw2 of moisture minus the amount Aw3 of saturated water vapor corresponds to the amount Aw4 of condensed water indicated in Fig. 2 by (d).

**[0050]** The first amount Aw1 of moisture included in the intake air passing through the intake manifold 10 and the second amount Aw2 of moisture included in the EGR gas passing through the intake manifold 10 can be estimated by the their respective estimating expressions with high accuracy. By subtracting the amount Aw3 of saturated water vapor from the sum of the first amount Aw1 of moisture and the second amount Aw2 of moisture, the estimated value Aw4 of the amount of condensed water in the intake manifold 10 can be estimated with high accuracy.

**[0051]** An example of processing executed by the controller 100 will now be described below with reference to Fig. 3. Fig. 3 is a flowchart showing an example of a process of estimating an amount of condensed water.

**[0052]** In step (S)100, the controller 100 (i.e., the calculator (1) 120) calculates the first amount Aw1 of moisture. An expression for estimating the first amount Aw1 of moisture [g/s] can be expressed by the following expression (1) using a quantity Qa of intake air [g/s], a water vapor concentration Cw1, a humidity H [%], and a recirculation rate R.

$$Aw1 = Qa \times Cw1 \times H/100 [\%]/(1 - R) \quad \dots (1)$$

**[0053]** The controller 100 obtains the quantity Qa of intake air using a detection result of the air flow meter 102. The water vapor concentration Cw1 indicates a ratio of water vapor in the intake air. An expression for estimating the water

vapor concentration  $Cw1$  can be expressed by the following expression (2) using a saturated water vapor pressure  $Pw1$  [kPa] of the intake air and an atmospheric pressure (the pressure of the intake air)  $Pa$  [kPa].

$$Cw1 = Pw1/Pa \quad \dots (2)$$

**[0054]** Further, an expression for estimating the saturated water vapor pressure  $Pw1$  [kPa] of the intake air can be expressed by the following expression (3) (Tetens' (1930) formula) using a temperature  $t$  [°C] of the atmosphere.

$$Pw1 = 0.61078 \times 10^{(7.5t/(t + 237.3))} \quad \dots (3)$$

**[0055]** The controller 100 obtains the temperature  $t$  of the atmosphere using a result of sensing by the intake air temperature sensor 104. For example, the controller 100 calculates the temperature  $t$  of the atmosphere using a map indicating a relationship between an intake air temperature  $Ti$  and the temperature  $t$  of the atmosphere as well as the intake air temperature  $Tin$  sensed by the intake air temperature sensor 104. The map indicating the relationship between the intake air temperature  $Tin$  and the temperature  $t$  of the atmosphere is, for example, a one-dimensional map, adapted experimentally or in design, predetermined, and stored in a memory of the controller 100.

**[0056]** The controller 100 calculates the saturated water vapor pressure  $Pw1$  of the intake air using the obtained temperature  $t$  of the atmosphere and the estimating expression as indicated as the expression (3). The controller 100 obtains the atmospheric pressure  $Pa$  using a result of sensing by the atmospheric pressure sensor 110. The controller 100 calculates the water vapor concentration  $Cw1$  using the obtained atmospheric pressure  $Pa$ , the calculated  $Pw1$ , and the estimating expression as indicated as the expression (2).

**[0057]** The humidity  $H$  in the expression (1) is, for example, a predetermined humidity. In the present embodiment, the predetermined humidity is, for example, 100%.

**[0058]** The recirculation rate  $R$  in the expression (1) is a value indicating a ratio of EGR gas to a gaseous matter sucked into the cylinder 4 (i.e., an EGR ratio). The controller 100 estimates a flow rate  $Qegr$  of the EGR gas based on a value indicating an operating state of the engine system 1 such as a degree of opening of the EGR valve and divides the estimated EGR gas flow rate by the sum of the estimated EGR gas flow rate  $Qegr$ , the quantity  $Qa$  of intake air and an amount of fuel to calculate the recirculation rate  $R$ . The EGR ratio may be estimated using any well-known technique, and the above-described calculation method is not exclusive.

**[0059]** The first amount  $Aw1$  of moisture includes an amount of moisture derived from the intake air, that is included in the recirculated portion of the EGR gas, in addition to an amount of moisture included in the air sucked from the air cleaner. Accordingly, a relationship between the first amount  $Aw1$  of moisture, an amount  $A$  of moisture included in the intake air, and the recirculation rate  $R$  is expressed by an expression of  $Aw1 = A + (Aw1 \times R)$ , and a relational expression of  $Aw1 = A/(1 - R)$  is established. In the expression (1),  $1/(1 - R)$  is multiplied in order to include in the first amount  $Aw1$  of moisture the amount of moisture derived from the intake air included in the EGR gas recirculated from the EGR device 20.

**[0060]** The controller 100 calculates the first amount  $Aw1$  of moisture using the obtained quantity  $Qa$  of intake air and humidity  $H$ , the calculated water vapor concentration  $Cw1$ , humidity  $H$  and recirculation rate  $R$ , and the expression (1).

**[0061]** In S102, the controller 100 (that is, the calculator (2) 122) calculates the second amount  $Aw2$  of moisture. An expression for estimating the second amount  $Aw2$  of moisture [g/s] can be expressed by the following expression (4) using an amount  $Af$  of fuel [g/s], a constant  $Co$ , and the recirculation rate  $R$ .

$$Aw2 = Af \times Co \times R/(1 - R) \quad \dots (4)$$

**[0062]** The amount  $Af$  of fuel indicates an amount of fuel (in mass) injected in the cylinder 4 per unit time. An expression for estimating the amount  $Af$  of fuel can be expressed by the following expression (5) using a volume  $Vf$  [mm<sup>3</sup>/st] of fuel injected per stroke, the engine speed  $Ne$  [rpm], a number  $N$  of cylinders, and the fuel's density  $\rho f$  [g/mm<sup>3</sup>].

$$Af = Vf \times Ne/60 [s]/2/N \times \rho f \quad \dots (5)$$

**[0063]** For example, the controller 100 obtains the volume  $Vf$  of the fuel injected per stroke by using a control command value issued for the fuel injection device 6. The controller 100 obtains the engine speed  $Ne$  using a result of sensing by the engine speed sensor 106. The number  $N$  of cylinders and the fuel's density  $\rho f$  in the expression (5) are predetermined values and previously stored in the memory of the controller 100. Accordingly, the controller 100 obtains the number  $N$

of cylinders and the fuel's density  $\rho_f$  from the memory.

**[0064]** The controller 100 calculates the amount  $A_f$  of fuel using the obtained volume  $V_f$ , the engine speed  $N_e$ , the number  $N$  of cylinders, the fuel's density  $\rho_f$ , and the estimating expression as indicated as the expression (5).

**[0065]** The constant  $C_o$  in the expression (4) represents an amount of water that can be produced from a predetermined amount (e.g., 1 g) of fuel, and is a value determined by a property of the fuel (e.g., a ratio in weight of carbon to hydrogen (a C/H ratio)). The constant  $C_o$  is, for example, set to a value half the C/H ratio.

**[0066]** The recirculation rate  $R$  in the expression (4) is as has been described above, and will not be described repeatedly in detail. The second amount  $A_{w2}$  of moisture includes an amount of moisture derived from combustion, that is included in the recirculated portion of the EGR gas, in addition to an amount of moisture produced by combustion of fuel. Accordingly, a relationship between the second amount  $A_{w2}$  of moisture, an amount  $B$  of moisture produced by combustion of injected fuel, and the recirculation rate  $R$  is expressed by an expression of  $A_{w2} = (A_{w2} + B) \times R$ , and a relational expression of  $A_{w2} = B \times R / (1 - R)$  is established. Accordingly, in the expression (4),  $R / (1 - R)$  is multiplied in order to include in the second amount  $A_{w2}$  of moisture a combustion-derived amount of moisture out of an amount of moisture produced by combustion of fuel that is included in the EGR gas recirculated from the EGR device 20.

**[0067]** The controller 100 calculates the second amount  $A_{w2}$  of moisture using the calculated amount  $A_f$  of fuel, the recirculation rate  $R$ , the obtained constant  $C_o$ , and the expression (4).

**[0068]** In S104, the controller 100 (that is, the calculator (3) 124) calculates the amount  $A_{w3}$  of saturated water vapor. An expression for estimating the amount  $A_{w3}$  of saturated water vapor [g/s] can be expressed by the following expression (6) using an amount  $M$  by mole [mol/s] of a gas in the intake manifold 10, a water vapor concentration  $C_{w2}$  in the intake manifold 10, and a molecular weight  $L_1$  [g/mol] of water per mole.

$$A_{w3} = M \times C_{w2} \times L_1 \quad \dots (6)$$

**[0069]** The molecular weight  $L_1$  of water per mole in the expression (6) is 18 [g/mol]. An expression for calculating the amount  $M$  by mole [mol/s] of the gas in the intake manifold 10 can be expressed by the following expression (7) using a quantity  $Q_b$  of air [g/s] sucked into the intake manifold 10 and an average molecular weight  $L_2$  [g/mol] of the gas.

$$M = Q_b \times L_2 \quad \dots (7)$$

**[0070]** The controller 100 obtains the quantity  $Q_b$  of air sucked into the intake manifold 10 from, for example, the quantity  $Q_a$  of intake air and a supercharging pressure. The supercharging pressure may be sensed using, for example, a supercharging pressure sensor (not shown), or may be estimated from an operating state of the engine system 1.

**[0071]** The average molecular weight  $L_2$  of the gas in the expression (7) is, for example, a predetermined value experimentally set, and is previously stored in the memory of the controller 100. Accordingly, the controller 100 obtains the average molecular weight  $L_2$  of the gas from the memory.

**[0072]** The controller 100 calculates the amount  $M$  by mole of the gas in the intake manifold 10 using the obtained quantity  $Q_b$  of air, the average molecular weight  $L_2$  of the gas, and the expression (7).

**[0073]** The water vapor concentration  $C_{w2}$  indicates a ratio of water vapor in a gaseous matter present in the intake manifold 10. An expression for estimating the water vapor concentration  $C_{w2}$  can be expressed by the following expression (8) using a saturated water vapor pressure  $P_{w2}$  [kPa] of the gaseous matter in the intake manifold 10 and the pressure (a supercharging pressure)  $P_{im}$  [kPa] in the intake manifold 10.

$$C_{w2} = P_{w2} / P_{im} \quad \dots (8)$$

**[0074]** Further, an expression for estimating the saturated water vapor pressure  $P_{w2}$  [kPa] of the gaseous matter in the intake manifold can be expressed by the following expression (9) (Tetens' (1930) formula) using a temperature  $T$  [°C] in the intake manifold 10.

$$P_{w2} = 0.61078 \times 10^{(7.5T / (T + 237.2))} \quad \dots (9)$$

**[0075]** The controller 100 estimates a wall surface temperature  $T_{wl}$  [°C] at a prescribed portion in the intake manifold 10 where condensed water is produced. For example, the controller 100 calculates the temperature  $T$  inside the intake manifold 10 using a map indicating a relationship between the wall surface temperature  $T_{wl}$  and the temperature  $T$  inside the intake manifold 10 as well as an estimation of the wall surface temperature  $T_{wl}$ . The map indicating the relationship

between the wall surface temperature  $T_{wl}$  and the temperature  $T$  inside the intake manifold 10 is, for example, a one-dimensional map, adapted experimentally or in design, and previously determined and stored in the memory of the controller 100. The prescribed portion in the intake manifold 10 where condensed water is produced includes, for example, a portion of a pipe constituting the intake manifold 10 where temperature is most unlikely to rise during warm-up.

**[0076]** Furthermore, an expression for estimating the wall surface temperature  $T_{wl}$  can be expressed by the following expression (10) using a flow rate  $Q_b$  [g/s] of the gaseous matter in the intake manifold 10, the temperature  $T_{im}$  [°C] of the intake manifold 10, a temperature  $T_{egr}$  [°C] of the EGR gas, and the flow rate  $Q_{egr}$  [g/s] of the EGR gas.

$$T_{wl} = a \times (Q_b \times T_{im} + T_{egr} \times Q_{egr}) + b \quad \dots (10)$$

**[0077]** The controller 100 sets  $a$  using the water temperature  $T_w$  and the intake air temperature  $T_{in}$ . For example, the controller 100 sets  $a$  as a base value  $B_a$  multiplied by a correction coefficient  $Ca_1$  set using the water temperature  $T_w$  and a correction coefficient  $Ca_2$  set using the intake air temperature  $T_{in}$ .

**[0078]** For example, the controller 100 sets the correction coefficient  $Ca_1$  using a map indicating a relationship between the water temperature  $T_w$  and the correction coefficient  $Ca_1$  as well as the water temperature  $T_w$ , and sets the correction coefficient  $Ca_2$  using a map indicating a relationship between the intake air temperature  $T_{in}$  and the correction coefficient  $Ca_2$  as well as the intake air temperature  $T_{in}$ . The map indicating the relationship between the water temperature  $T_w$  and the correction coefficient  $Ca_1$  and the map indicating the relationship between the intake air temperature  $T_{in}$  and the correction coefficient  $Ca_2$  are adapted experimentally or in design, predetermined and stored in the memory of the controller 100.

**[0079]** Further, the controller 100 sets  $b$  using the water temperature  $T_w$  and the intake air temperature  $T_{in}$ . For example, the controller 100 sets  $b$  as a base value  $B_b$  multiplied by a correction coefficient  $Cb_1$  set using the water temperature  $T_w$  and a correction coefficient  $Cb_2$  set using the intake air temperature  $T_{in}$ .

**[0080]** For example, the controller 100 sets the correction coefficient  $Cb_1$  using a map indicating a relationship between the water temperature  $T_w$  and the correction coefficient  $Cb_1$  as well as the water temperature  $T_w$ , and sets the correction coefficient  $Cb_2$  using a map indicating a relationship between the intake air temperature  $T_{in}$  and the correction coefficient  $Cb_2$  as well as the intake air temperature  $T_{in}$ . The map indicating the relationship between the water temperature  $T_w$  and the correction coefficient  $Cb_1$  and the map indicating the relationship between the intake air temperature  $T_{in}$  and the correction coefficient  $Cb_2$  are adapted experimentally or in design, predetermined and stored in the memory of the controller 100.

**[0081]** The flow rate  $Q_b$  and the flow rate  $Q_{egr}$  are obtained as has been described above, and will not be described repeatedly in detail. For example, the controller 100 obtains the temperature  $T_{im}$  of the intake manifold 10 using a result of sensing by the intake manifold temperature sensor 112. The controller 100 may estimate the temperature  $T_{im}$  of the intake manifold 10 using the water temperature  $T_w$ , for example.

**[0082]** The controller 100 calculates the temperature  $T_{egr}$  of the EGR gas using an estimating expression. The expression for estimating the temperature  $T_{egr}$  of the EGR gas can be expressed by the following expression (11) using the exhaust gas temperature  $T_{ex}$ , the water temperature  $T_w$ , and a temperature  $T_{exm}$  of exhaust gas passing through the exhaust manifold 50.

$$T_{egr} = T_{ex} - T_{exm} \times (T_{ex} - T_w) \quad \dots (11)$$

**[0083]** The controller 100 obtains the water temperature  $T_w$  and the exhaust gas temperature  $T_{ex}$  using results of sensing by the water temperature sensor 108 and the exhaust gas temperature sensor 116. The controller 100 obtains the temperature  $T_{exm}$  using, for example, the water temperature  $T_w$  and the exhaust temperature  $T_{ex}$ . For example, the controller 100 may obtain the temperature  $T_{exm}$  by a temperature sensor (not shown) provided at the exhaust manifold 50. The controller 100 calculates the EGR gas temperature  $T_{egr}$  using the obtained temperatures  $T_{ex}$ ,  $T_{exm}$  and  $T_w$ , and the expression (11).

**[0084]** The controller 100 calculates the wall surface temperature  $T_{wl}$  using the obtained flow rates  $Q_b$  and  $Q_{egr}$ ,  $T_{im}$ , the calculated  $T_{egr}$ , the set values  $a$  and  $b$ , and the expression (10). The controller 100 obtains the pressure  $P_{im}$  inside the intake manifold 10 using a result of sensing by the supercharging pressure sensor 114.

**[0085]** The controller 100 calculates the temperature  $T$  inside the intake manifold 10 using the calculated wall surface temperature  $T_{wl}$ , and calculates the saturated water vapor pressure  $P_{w2}$  using the calculated temperature  $T$  and the expression (9). The controller 100 calculates the water vapor concentration  $C_{w2}$  using the calculated  $P_{w2}$ , the pressure (supercharging pressure)  $P_{im}$  in the intake manifold 10, and the expression (8). The controller 100 calculates the amount  $A_{w3}$  of saturated water vapor using the calculated amount  $M$  by mole of the gas in the intake manifold 10, the water vapor concentration  $C_{w2}$ , the molecular weight  $L_1$  of water per mole, and the expression (6).



**[0086]** In S106, the controller 100 (that is, the calculator (4) 126) calculates the amount Aw4 of condensed water. An expression for calculating the amount Aw4 of condensed water can be expressed by the following expression (12) using the first amount Aw1 of moisture, the second amount Aw2 of moisture, and the amount Aw3 of saturated water vapor.

$$Aw4 = Aw1 + Aw2 - Aw3 \quad \dots (12)$$

**[0087]** The controller 100 calculates the amount Aw4 of condensed water using the first amount Aw1 of moisture calculated in S100, the second amount Aw2 of moisture calculated in S102, the amount Aw3 of saturated water vapor calculated in S104, and the expression (12).

**[0088]** In S108, the controller 100 (e.g., the calculator (4) 126) sets a correction coefficient Cs. An amount of condensed water adhering inside the intake manifold 10 correlates with a surface area of that wall surface portion inside the intake manifold 10 to which the condensed water can adhere. Accordingly, for example, a one-dimensional map representing a relationship between a surface area of a planar portion and the correction coefficient is set experimentally or in design, and a reference value for the correction coefficient is preset using a surface area of a planar portion of the intake manifold 10 and stored in the memory of the controller 100. Further, the amount of condensed water adhering inside the intake manifold 10 correlates with an internal wall surface temperature of the intake manifold 10. Accordingly, the controller 100 sets the correction coefficient Cs by multiplying the reference value by a coefficient corresponding to the wall surface temperature, for example. The controller 100 for example uses a map or the like indicating a relationship between the wall surface temperature and a coefficient to set the coefficient depending on the wall surface temperature. A map or the like indicating the relationship between the wall surface temperature and the coefficient is for example adapted experimentally or in design to be corrected to an actual amount of condensed water, and is previously stored in the memory of the controller 100.

**[0089]** In S110, the controller 100 (e.g., the calculator (4) 126) calculates a cumulative volume Vw of condensed water (a cumulative value of an amount of condensed water).

**[0090]** An expression for calculating the cumulative volume Vw of condensed water can be expressed by the following expression (13) using the current value Vw(n) of the cumulative volume of condensed water, the amount Aw4 of condensed water, the correction coefficient Cs, the current value Aw5(n) of an amount of scavenging (an amount of moisture sucked into the cylinder at the intake stroke) and the previous value Vw(n-1) of the cumulative volume of condensed water.

$$Vw(n) = Aw4 \times Cs + Vw(n - 1) - Aw5(n) \quad \dots (13)$$

**[0091]** The controller 100 uses the amount Aw4 of condensed water calculated in S106, the correction coefficient Cs set in S108, the previous value Vw(n-1) of the cumulative volume of condensed water as stored in the memory of the controller 100, and the expression (13) to calculate the current value Vw(n) of the cumulative volume of condensed water as the cumulative volume Vw of condensed water. The controller 100 estimates the amount Aw5 of scavenging using the wall surface temperature Twl, the flow rate Qb in the intake manifold 10, and the water temperature Tw. The method of estimating the amount Aw5 of scavenging may use a known technique, and will not be described specifically.

**[0092]** An operation of the controller 100 based on the above-described structure and flowchart will be described with reference to Figs. 4 and 5.

**[0093]** For example, when the engine body 2 is warmed up, the intake pipe 12 and the intake manifold 10 are low in temperature, and when the EGR device 20 has the EGR valve opened and exhaust gas passes through the intake manifold 10, condensed water is produced in the intake manifold 10.

**[0094]** At the time, the first amount Aw1 of moisture is calculated by an estimating expression as indicated as the expression (1) using the quantity Qa of intake air, the water vapor concentration Cw1, the humidity H, and the recirculation rate R (S 100). Further, the second amount Aw2 of moisture is calculated by an estimating expression as indicated as the expression (4) using the amount Af of fuel, the recirculation rate R, and the constant Co (S102). Then, an amount of saturated water vapor is calculated by an estimating expression as indicated as the expression (6) using the amount M by mole of gas in the intake manifold 10, the water vapor concentration Cw2, and the molecular weight L1 of water per mole (S104).

**[0095]** The amount Aw3 of saturated water vapor is subtracted from a sum of the calculated first amount Aw1 of moisture and second amount Aw2 of moisture to calculate the amount Aw4 of condensed water (S106). When the correction coefficient Cs is set based on the wall surface temperature Twl (S 108), the amount Aw4 of condensed water is corrected using the correction coefficient Cs. Then, the amount Aw5 of scavenging is subtracted from the corrected value (Aw4 × Cs) to calculate an amount of condensed water produced in the intake manifold. The calculated value is added to the previous value of the cumulative volume Vw of condensed water to calculate the current value of the cumulative volume Vw of condensed water (S110).

**[0096]** In this way, the first amount  $Aw_1$  of moisture and the second amount  $Aw_2$  of moisture are individually calculated by their respective estimating expressions, and the amount  $Aw_3$  of saturated water vapor is calculated using the wall surface temperature  $T_{wl}$ . The cumulative volume  $V_w$  of condensed water can thus be estimated with high accuracy.

**[0097]** Accordingly, for example, when the EGR device 20 is controlled using the cumulative volume  $V_w$  of condensed water, EGR device 20 can be controlled with improved accuracy. Alternatively, appropriate notification can be made when a notification process is performed via the notification device 130 to notify a user of information for condensed water (hereinafter also referred to as condensed-water information) by using the cumulative volume  $V_w$  of condensed water.

**[0098]** Fig. 4 is a diagram for illustrating an example of how an estimated value of a cumulative volume of condensed water varies under a fixed traveling condition in an environment with low outside air temperature. In Fig. 4, the horizontal axis represents time. In Fig. 4, the vertical axis represents a cumulative volume of condensed water.

**[0099]** In Fig. 4, LN1 represents an example of how a cumulative volume of condensed water changes when an amount of condensed water is estimated using the quantity  $Q_a$  of intake air and the engine speed  $N_e$ , for example. In Fig. 4, LN2 represents an example of how the cumulative volume of condensed water changes when a process of estimating an amount of condensed water, as described above, is performed.

**[0100]** For example, in an environment with low outside air temperature, calculating a cumulative volume of condensed water while considering the wall surface temperature can prevent an overestimated cumulative volume of condensed water, as indicated in Fig. 4 by LN1 and LN2. Accordingly, when a cumulative volume of condensed water exceeds a threshold value and accordingly, notification control is performed via the notification device 130 to notify a user of condensed-water information indicating that the cumulative volume of condensed water exceeds the threshold value, unnecessarily notifying the user of the information via the notification device 130 is prevented. Alternatively, when a cumulative volume of condensed water exceeds the threshold value and accordingly, EGR control is executed for example by controlling the EGR valve of the EGR device 20 toward a closing side to reduce EGR gas in flow rate to prevent condensed water from being produced in an increased amount, unnecessarily limiting an operation of the EGR device 20 and thus deteriorating fuel efficiency, NOx purification performance and the like are prevented.

**[0101]** Fig. 5 is a diagram for illustrating an example of how an estimated value of a cumulative volume of condensed water varies under a fixed traveling condition (the same travelling condition as that described above) in an environment with high outside air temperature. In Fig. 5, the horizontal axis represents time. In Fig. 5, the vertical axis represents a cumulative volume of condensed water.

**[0102]** In Fig. 5, LN3 represents an example of how a cumulative volume of condensed water changes when an amount of condensed water is estimated using the quantity  $Q_a$  of intake air and the engine speed  $N_e$ , for example. In Fig. 5, LN4 represents an example of how the cumulative volume of condensed water changes when a process of estimating an amount of condensed water, as described above, is performed.

**[0103]** For example, in an environment with high outside air temperature, calculating a cumulative volume of condensed water while considering the wall surface temperature can prevent an underestimated cumulative volume of condensed water, as indicated in Fig. 5 by LN3 and LN4. When notification control is executed depending on a cumulative volume of condensed water, as described above, failing to notify a user of the condensed-water information via the notification device 130 while the cumulative volume of condensed water actually exceeds a threshold value is prevented. Alternatively, when the EGR control is executed depending on a cumulative volume of condensed water, as described above, failing to execute the EGR control while the cumulative volume of condensed water actually exceeds the threshold value is prevented. This suppresses acceleration of corrosion inside the intake manifold 10.

**[0104]** Fig. 6 shows an example of how an estimated value of a cumulative volume of condensed water varies when the engine system 1 operates since warm-up is started and even after warm-up is completed. In Fig. 6, the vertical axis represents a cumulative volume of condensed water. In Fig. 6, the horizontal axis represents time. In Fig. 6, LN5 represents an example of variation of a cumulative volume of condensed water. For example, it is assumed that an operation is started while the engine system 1 is cold.

**[0105]** At time zero, the engine system 1 starts to operate, and the EGR valve is opened and exhaust gas passes through the intake manifold 10 as EGR gas via the EGR device 20. When the intake manifold has an internal wall surface with low temperature, moisture in intake air and EGR gas condenses, and accordingly, an estimated value of a cumulative volume of condensed water varies to increase. As engine system 1 continues to operate, the temperature of the internal wall surface of the intake manifold increases. Accordingly, condensation of moisture in the intake air and the EGR gas is suppressed, and the amount of scavenging increases. As a result, at time  $t(0)$ , the estimated value of the cumulative volume of condensed water changes to decrease. Then, at time  $t(1)$ , after a time point when the water temperature  $T_w$  has a value indicating completion of warming-up, the estimated value of the cumulative volume of condensed water becomes zero. Thus an estimated value of a cumulative volume of condensed water is calculated with high accuracy when the engine system 1 operates since warming it up is started and even after doing so is completed.

**[0106]** Fig. 7 shows an example of how an estimated value of a cumulative volume of condensed water varies when an operation state in which an operation of the engine system 1 stops before completion of warm-up is repeated. In Fig.

7, the vertical axis represents a cumulative volume of condensed water. In Fig. 7, the horizontal axis represents time. In Fig. 7, LN6 indicates an example of how an estimated value of a cumulative volume of condensed water varies when an operation state in which an operation of the engine system 1 stops before completion of warm-up is repeated. In Fig. 7, LN7 indicates an example of how an estimated value of a cumulative volume of condensed water varies when an operation of the engine system 1 continues until completion of warm-up.

**[0107]** As indicated in Fig. 7 by LN6, for example, an operation of the engine system 1 starts at time zero, and an estimated value of a cumulative volume of condensed water changes to increase, as described above. Before warm-up is completed, the operation of the engine system 1 is stopped at time  $t(2)$  and continuously stopped until time  $t(3)$ , and for this period of time from time  $t(2)$  to time  $t(3)$ , the cumulative volume of condensed water is maintained at  $Aw(1)$ . For this period of time, the temperature of the engine system 1 decreases and becomes cold again.

**[0108]** After time  $t(3)$  et seq., the same operation as that done from time zero to time  $t(3)$  is repeated, and a cumulative volume of condensed water of an extent similar to an amount accumulated for a period of time from time zero to time  $t(4)$  is additionally accumulated for a period of time from time  $t(3)$  to time  $t(4)$ , a period of time from time  $t(5)$  to time  $t(6)$ , a period of time  $t(7)$  to time  $t(8)$ , and a period of time from time  $t(9)$  to time  $t(10)$ . As a result, the cumulative volume of condensed water attains  $Aw(2)$  at time  $t(4)$ ,  $Aw(3)$  at time  $t(6)$ ,  $Aw(4)$  at time  $t(8)$ , and  $Aw(5)$  at time  $t(10)$ .

**[0109]** When the operation of the engine system 1 continues after the time  $t(4)$  et seq., then, as has been described with reference to Fig. 6, the wall surface temperature increases, and accordingly, condensation of moisture in the intake air and that in the EGR gas is suppressed, and the amount of scavenging also increases. Accordingly, as indicated in Fig. 7 by LN7, the estimated value of the cumulative volume of condensed water changes to decrease after time  $t(4)$  et seq., and becomes zero when warm-up is completed or around completion of warm-up.

**[0110]** In this way, an estimated value of a cumulative volume of condensed water is calculated with high accuracy, whether an operation of the engine system 1 may stop after warming up the engine system 1 is started before doing so is completed or the operation of the engine system 1 may continue since warming up the engine system 1 was started until doing so is completed.

**[0111]** Accordingly, for example, when there is a possibility that corrosion may be accelerated when a cumulative volume of condensed water is increased to  $Aw(5)$ , then in response to the cumulative volume of condensed water having increased to  $Aw(3)$ , notification may be made via the notification device 130 to inform that condensed water is being accumulated or that it is desirable to continue the operation of the engine system 1 in order to eliminate accumulation of condensed water. Alternatively, when a cumulative volume of condensed water increases to  $Aw(4)$ , operation of the EGR device 20 may be stopped (that is, the EGR valve may be closed), or the EGR gas may be reduced in flow rate (that is, the EGR valve may have a reduced degree of opening) to suppress production of condensed water.

**[0112]** Thus, the apparatus that estimates an amount of condensed water according to the present embodiment calculates the first amount  $Aw1$  of moisture included in intake air and the second amount  $Aw2$  of moisture included in exhaust gas and produced by combustion of fuel by using their respective estimating expressions. This allows highly accurate calculation of an amount of moisture in the intake manifold 10 that is a portion of an intake passage through which exhaust gas passes. Therefore, the amount  $Aw4$  of condensed water in the intake manifold 10 can be calculated with high accuracy by subtracting the amount  $Aw3$  of saturated water vapor from the sum of the first amount  $Aw1$  of moisture and the second amount  $Aw2$  of moisture. An apparatus that estimates with high accuracy an amount of condensed water produced in an intake passage of an engine system can thus be provided.

**[0113]** Further, as condensed water is produced on a wall surface of the intake manifold 10, an amount of condensed water in the intake manifold 10 can be calculated with high accuracy by calculating an amount of saturated water vapor corresponding to the wall surface's temperature.

**[0114]** Further, an amount of produced condensed water that adheres may vary depending on the surface area of the intake manifold 10. Accordingly, an amount of condensed water can be estimated with high accuracy by setting the correction coefficient  $Cs$  for correcting the amount  $Aw4$  of condensed water corresponding to the surface area of the intake manifold 10, and using the set correction coefficient  $Cs$  to correct the amount  $Aw4$  of condensed water.

**[0115]** Further, the amount of produced condensed water that adheres may vary depending on the wall surface temperature of the intake manifold 10 in addition to the surface area of the intake manifold 10. Accordingly, an amount of condensed water can be estimated with high accuracy by using in addition to the surface area of the intake manifold 10 the wall surface temperature of the intake manifold 10 to set the correction coefficient  $Cs$  for correcting the amount  $Aw4$  of condensed water, and using the set correction coefficient  $Cs$  to correct the amount  $Aw4$  of condensed water.

**[0116]** Hereinafter, an exemplary variation will be described. While the above-described embodiment has been described such that the amount  $Aw4$  of condensed water is calculated assuming that the humidity  $H$  is 100% by way of example, it is not limited to 100% and may be set at a predetermined value smaller than 100%. Alternatively, the humidity  $H$  in the intake manifold 10 may be sensed with a humidity sensor (not shown), and the amount  $Aw4$  of condensed water may be calculated using the sensed result.

**[0117]** Further, while the above-described embodiment has been described such that the controller 100 executes the process shown in the flowchart of Fig. 3, regardless of the operation state of the engine system 1, to calculate a cumulative

volume of condensed water, the cumulative volume of condensed water may be calculated for example while the engine system 1 is warmed up. For example, when the water temperature  $T_w$  is lower than the threshold value, the controller 100 may execute the process shown in the flowchart of Fig. 3 to calculate a cumulative volume of condensed water.

**[0118]** Further, while the above-described embodiment has been described for estimating a cumulative volume of condensed water with the engine system 1 provided with the EGR device 20 by way of example, the engine system 1 may be configured without the EGR device 20 or may be configured to stop the EGR device 20 from operating when the engine is warmed up.

**[0119]** In this case, the controller 100 can estimate the cumulative volume of condensed water in the same manner as described above, for example, by setting the recirculation rate  $R$  and the flow rate  $Q_{egr}$  of the EGR gas to zero. That is, the controller 100 can accurately estimate a value of an amount of condensed water in an intake passage by subtracting an amount of saturated water vapor from a first amount of moisture calculated by an estimating expression using the flow rate of intake air sucked into the intake passage, the concentration of water vapor included in the intake air, the humidity of the intake air, the temperature of the intake air, and the atmospheric pressure.

**[0120]** The above-described exemplary variations may entirely or partially be combined together and implemented.

**[0121]** According to an aspect of the present invention an apparatus that estimates an amount of condensed water is an apparatus that estimates an amount of condensed water produced in an intake passage of an engine system. The engine system includes a cylinder connected to the intake passage. The apparatus that estimates an amount of condensed water comprises a first calculator that calculates a first amount of moisture included in intake air sucked into the intake passage by an estimating expression using a flow rate of the intake air, a concentration of water vapor included in the intake air, a humidity of the intake air, a temperature of the intake air, and an atmospheric pressure, a second calculator that calculates an amount of saturated water vapor in the intake passage, and a third calculator that calculates the first amount of moisture minus the amount of saturated water vapor as an estimated value of the amount of condensed water.

**[0122]** In this way, the first amount of moisture included in the intake air passing through the intake passage can be estimated by the estimating expression with high accuracy. Thus, an estimated value of an amount of condensed water in the intake passage can be estimated with high accuracy by subtracting an amount of saturated water vapor from the first amount of moisture.

**[0123]** In an embodiment, the engine system includes an exhaust gas recirculation device that returns a portion of exhaust gas to the intake passage. The apparatus further comprises a fourth calculator that calculates a second amount of moisture that is included in the exhaust gas passing through the intake passage and is produced by combustion of fuel by an estimating expression using an amount of fuel supplied to the cylinder and a recirculation rate of exhaust gas returned to the intake passage. The first calculator calculates the first amount of moisture by an estimating expression using the recirculation rate of the exhaust gas returned to the intake passage in addition to the flow rate of the intake air sucked into the intake passage, the concentration of the water vapor included in the intake air, the humidity of the intake air, the temperature of the intake air, and the atmospheric pressure. The second calculator calculates an amount of saturated water vapor in a portion of the intake passage which passes the exhaust gas. The third calculator calculates a sum of the first amount of moisture and the second amount of moisture minus the amount of saturated water vapor as the estimated value of the amount of condensed water.

**[0124]** In this way, the first amount of moisture and the second amount of moisture that is included in the exhaust gas passing through the intake passage and is produced by combustion of fuel can be estimated with high accuracy by their respective estimating expressions. Accordingly, the estimated value of the amount of condensed water in the intake passage can be estimated with high accuracy by subtracting the amount of saturated water vapor from the sum of the first amount of moisture and the second amount of moisture.

**[0125]** In an embodiment, the second calculator calculates an amount of saturated water vapor corresponding to a wall surface temperature at a portion of the intake passage that exhaust gas comes into contact with.

**[0126]** As condensed water is produced on a wall surface of that portion of the intake passage which passes exhaust gas, the amount of condensed water produced at the portion of the intake passage which passes the exhaust gas can be estimated with high accuracy by calculating the amount of saturated water vapor corresponding to the wall surface temperature.

**[0127]** In one embodiment, the third calculator sets a correction coefficient for the estimated value corresponding to a surface area of a wall surface of the intake passage to which condensed water can adhere. The third calculator corrects the estimated value using the correction coefficient.

**[0128]** An amount of condensed water produced at that portion of the intake passage which passes exhaust gas, that adhere, may vary depending on the surface area of the wall surface of that portion. Accordingly, an amount of condensed water can be estimated with high accuracy by setting a correction coefficient for correcting an estimated value of an amount of condensed water corresponding to the surface area of the wall surface of the portion, and using the set correction coefficient to correct the estimated value.

**[0129]** In one embodiment, the third calculator sets a correction coefficient using the temperature of a wall surface of

a portion of the intake passage that exhaust gas comes into contact with.

**[0130]** An amount of condensed water produced at that portion of the intake passage which passes exhaust gas, that adhere, may vary depending on the wall surface temperature of the wall surface of that portion in addition to the surface area of the wall surface of that portion. Accordingly, an amount of condensed water can be estimated with high accuracy by using the wall surface temperature in addition to the surface area to set a correction coefficient for correcting an estimated value of an amount of condensed water, and using the set correction coefficient to correct the estimated value.

**[0131]** Further, in an embodiment, the apparatus that estimates an amount of condensed water indicates, via a notification device, predetermined information regarding the amount of condensed water when the estimated value of the amount of condensed water exceeds a threshold value.

**[0132]** This allows the user to be notified of predetermined information on an amount of condensed water and thus recognize the information.

**[0133]** In a further embodiment, when the estimated value of the amount of condensed water exceeds a threshold value, the apparatus that estimates an amount of condensed water decreases a flow rate of exhaust gas returned to the intake passage by the exhaust gas recirculation device or stops returning the exhaust gas to the intake passage.

**[0134]** This can suppress an increase in an amount of condensed water produced, and hence corrosion of the intake passage.

**[0135]** While the present invention has been described in embodiments, it should be understood that the embodiments disclosed herein are illustrative and non-restrictive in any respect. The scope of the present invention is defined by the terms of the claims, and is intended to include any modifications within the meaning and scope equivalent to the terms of the claims.

**[0136]** A controller executes a process including: calculating a first amount of moisture included in intake air using an estimating expression (S 100); calculating a second amount of moisture included in exhaust gas and produced by combustion of fuel using an estimating expression (S 102); calculating an amount of saturated water vapor (S104); calculating an amount of condensed water (S106); setting a correction coefficient (S 108); and calculating a cumulative volume of condensed water (S110).

## Claims

1. An apparatus (100) that estimates an amount of condensed water produced in an intake passage (10) of an engine system (1), the engine system (1) including a cylinder (4) connected to the intake passage (10), the apparatus (100) comprising:

a first calculator (120) that calculates a first amount of moisture included in intake air sucked into the intake passage (10) by an estimating expression using a flow rate of the intake air, a concentration of water vapor included in the intake air, a humidity of the intake air, a temperature of the intake air, and an atmospheric pressure; a second calculator (124) that calculates an amount of saturated water vapor in the intake passage (10); and a third calculator (126) that calculates the first amount of moisture minus the amount of saturated water vapor as an estimated value of the amount of condensed water.

2. The apparatus (100) that estimates an amount of condensed water according to claim 1, wherein

the engine system (1) includes an exhaust gas recirculation device (20) that returns a portion of exhaust gas to the intake passage (10),

the apparatus (100) further comprises a fourth calculator (122) that calculates a second amount of moisture that is included in the exhaust gas passing through the intake passage (10) and is produced by combustion of fuel by an estimating expression using an amount of fuel supplied to the cylinder (4) and a recirculation rate of exhaust gas returned to the intake passage (10),

the first calculator (120) calculates the first amount of moisture by an estimating expression using the recirculation rate of the exhaust gas returned to the intake passage (10) in addition to the flow rate of the intake air sucked into the intake passage (10), the concentration of the water vapor included in the intake air, the humidity of the intake air, the temperature of the intake air, and the atmospheric pressure,

the second calculator (124) calculates an amount of saturated water vapor in a portion of the intake passage (10) which passes the exhaust gas, and

the third calculator (126) calculates a sum of the first amount of moisture and the second amount of moisture minus the amount of saturated water vapor as the estimated value of the amount of condensed water.

3. The apparatus (100) that estimates an amount of condensed water according to claim 2, wherein the second

calculator (124) calculates the amount of saturated water vapor corresponding to a wall surface temperature of a portion of the intake passage (10) that the exhaust gas comes into contact with.

4. The apparatus (100) that estimates an amount of condensed water according to claim 2 or 3, wherein the third calculator (126) sets a correction coefficient for the estimated value corresponding to a surface area of a wall surface of the intake passage (10) to which the condensed water can adhere, and corrects the estimated value using the correction coefficient.
5. The apparatus (100) that estimates an amount of condensed water according to claim 4, wherein the third calculator (126) sets the correction coefficient using a temperature of a wall surface of a portion of the intake passage (10) that the exhaust gas comes into contact with.
6. The apparatus (100) that estimates an amount of condensed water according to any one of claims 1 to 5, wherein the apparatus (100) indicates, via a notification device (130), predetermined information regarding the amount of condensed water when the estimated value of the amount of condensed water exceeds a threshold value.
7. The apparatus (100) that estimates an amount of condensed water according to any one of claims 2 to 5, wherein when the estimated value of the amount of condensed water exceeds a threshold value, the apparatus (100) decreases a flow rate of exhaust gas returned to the intake passage (10) by the exhaust gas recirculation device (20) or stops returning the exhaust gas to the intake passage (10).

FIG.1

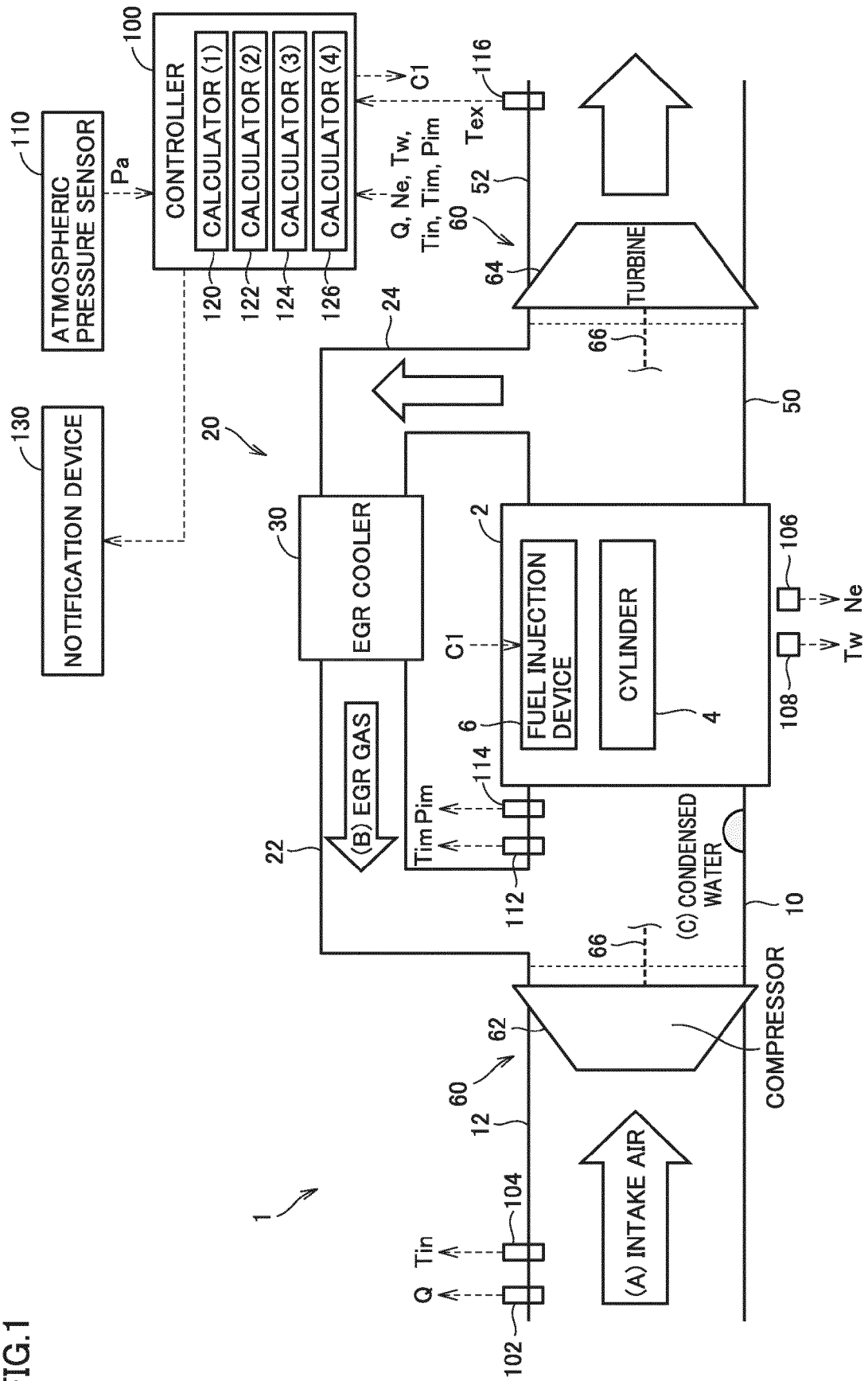


FIG.2

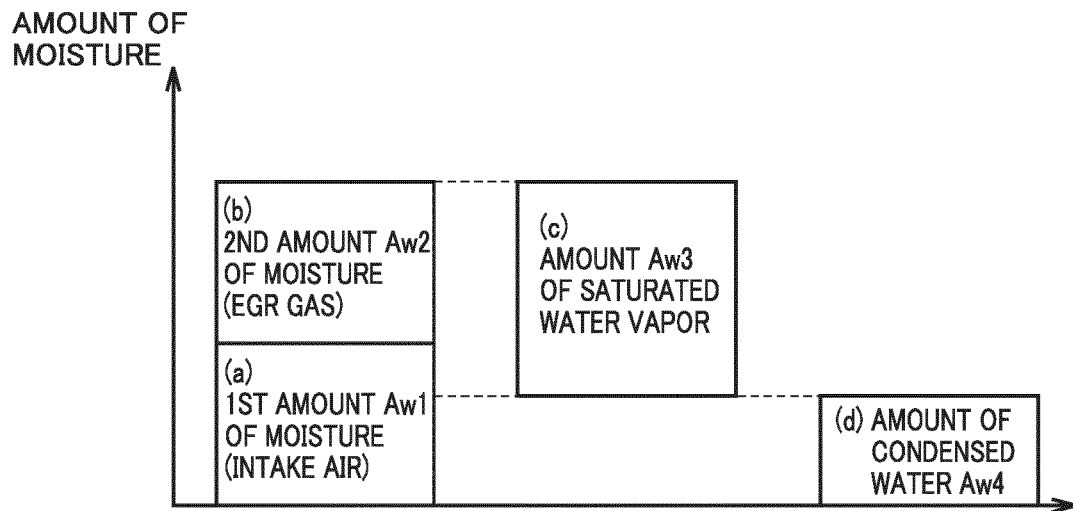


FIG.3

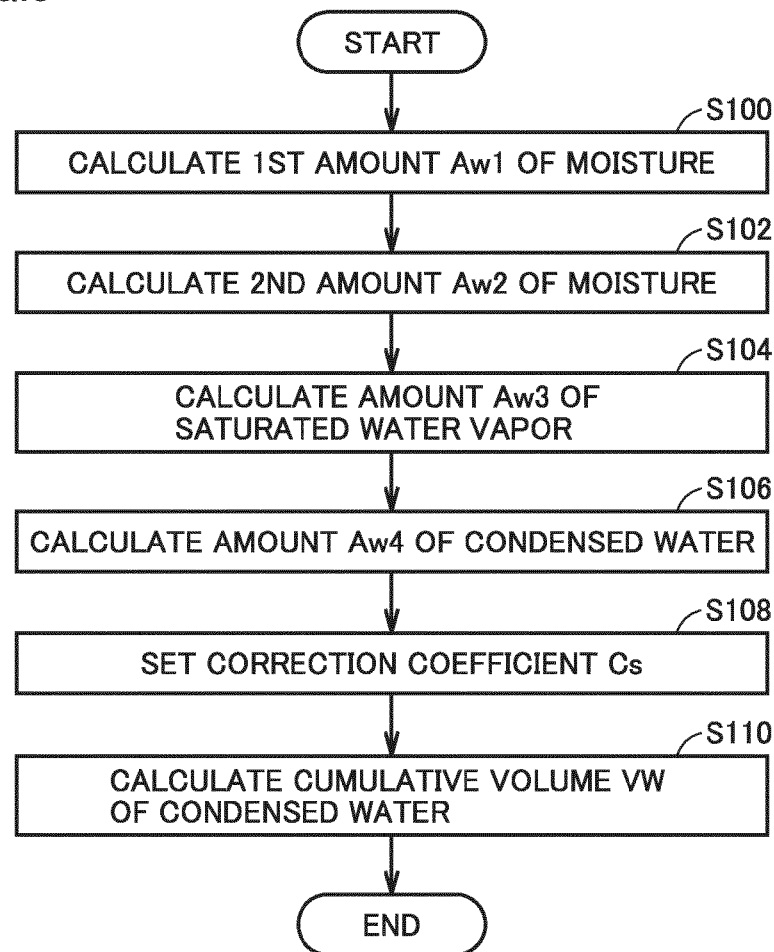




FIG.4

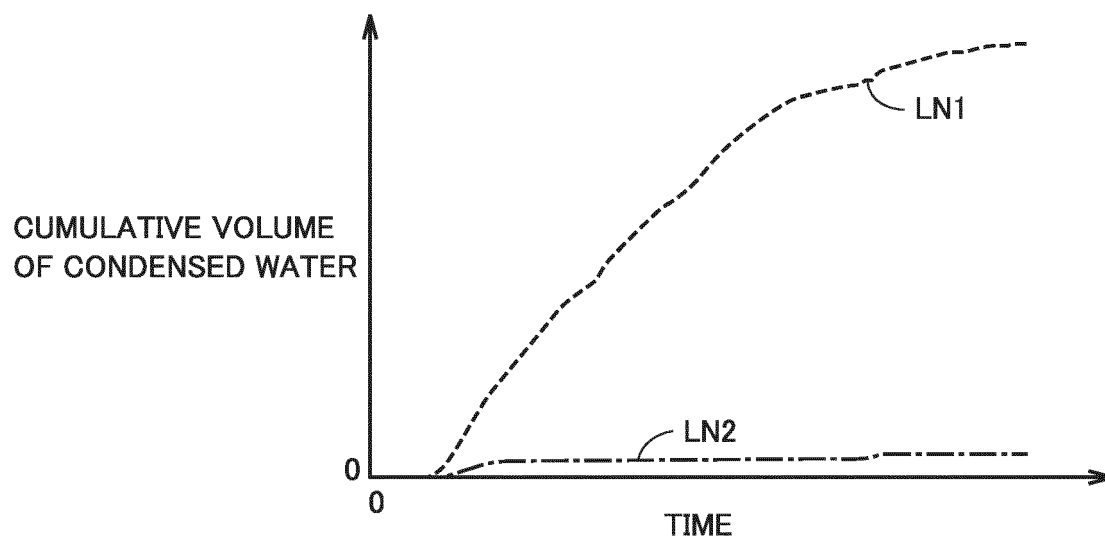


FIG.5

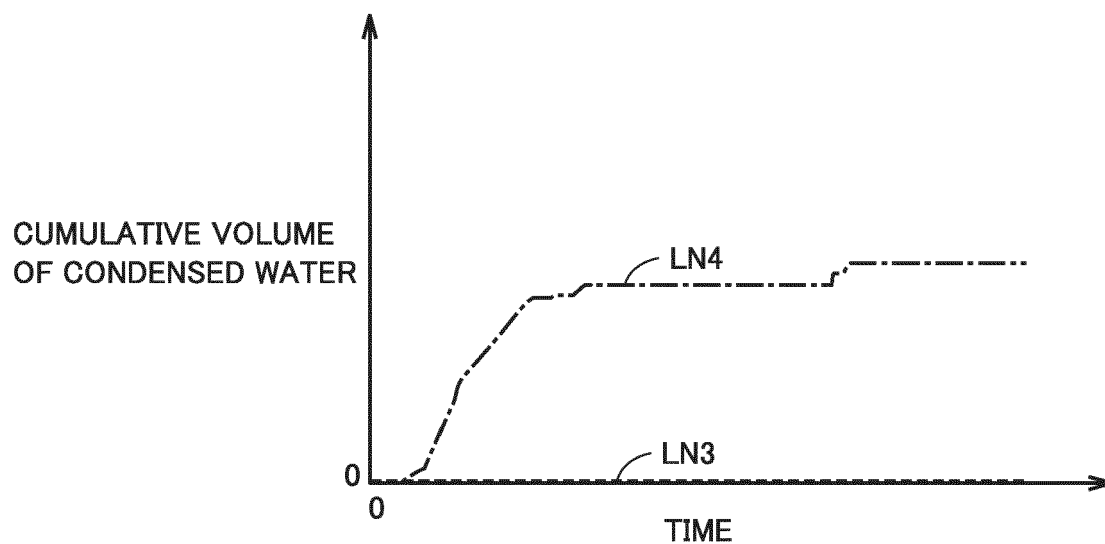


FIG.6

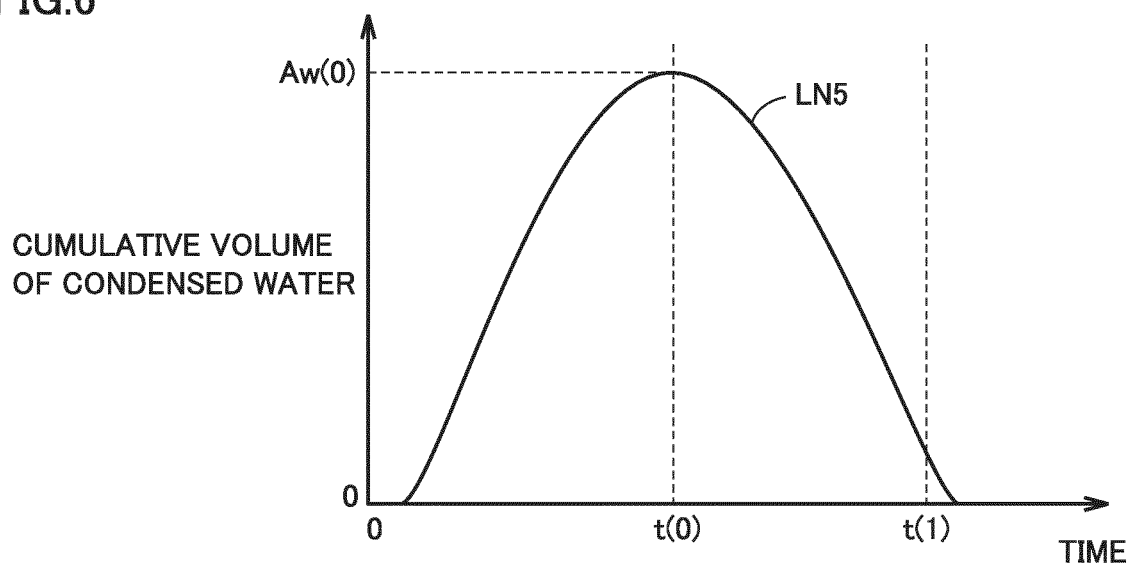
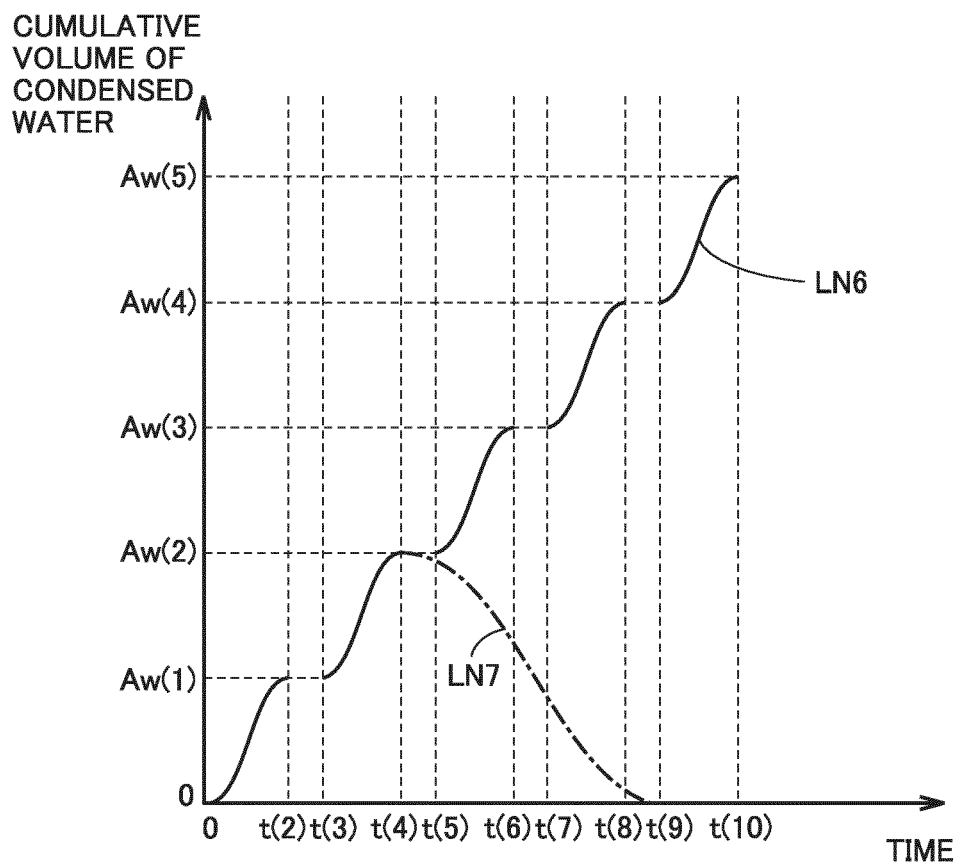


FIG.7





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EPO FORM 1503 03.82 (P04C01)

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CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... & : member of the same patent family, corresponding document	

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