



## (11) **EP 4 234 744 A8**

## CORRECTED EUROPEAN PATENT APPLICATION

published in accordance with Art. 153(4) EPC

(15) Correction information:

(12)

Corrected version no 1 (W1 A1) Corrections, see Bibliography INID code(s) 72

(48) Corrigendum issued on: **18.10.2023 Bulletin 2023/42** 

(43) Date of publication: 30.08.2023 Bulletin 2023/35

(21) Application number: 22871096.8

(22) Date of filing: 15.11.2022

(51) International Patent Classification (IPC):

C22C 38/02 (2006.01) C22C 38/44 (2006.01) C22C 33/04 (2006.01) C22C 33/04 (2006.01) F01N 13/16 (2010.01)

(52) Cooperative Patent Classification (CPC): F01D 25/005; C22C 38/001; C22C 38/02; C22C 38/04; C22C 38/44; F05D 2220/40; F05D 2240/14; F05D 2300/171

(86) International application number: **PCT/CN2022/131885** 

(87) International publication number: WO 2023/134292 (20.07.2023 Gazette 2023/29)

(84) Designated Contracting States:

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC ME MK MT NL NO PL PT RO RS SE SI SK SM TR

**Designated Extension States:** 

BA

**Designated Validation States:** 

KH MA MD TN

(30) Priority: 11.01.2022 CN 202210024961

(71) Applicant: Kehua Holdings Co., Ltd.
Yuqiao Development Zone, Zhuze Town, Liyang
Changzhou, Jiangsu 213354 (CN)

(72) Inventors:

 WANG, Yinjie Changzhou, Jiangsu 213354 (CN)

 GONG, Gaoquan Changzhou, Jiangsu 213354 (CN)

CHEN, Xiaohua
 Changzhou, Jiangsu 213354 (CN)

(74) Representative: Bayramoglu et al.
Mira Office
Kanuni Sultan Süleyman Boulevard 5387

Street Beytepe, floor 12, no:50 06800 Cankaya, Ankara (TR)

## (54) CAST IRON-BASED AUSTENITE CREEP-RESISTANT STEEL, AND PREPARATION METHOD AND USE THEREFOR

(57)The present invention belongs to the technical field of austenitic creep-resistant steel, in particular to a cast iron-based austenitic creep-resistant steel and preparation method and application thereof. The austenitic creep-resistant steel according to the present invention comprises, by mass percentage, the following components: C: 0.2 to 0.5; Si: 0.5 to 2.0; Mn<0.5; Cr: 20 to 28; Ni: 8 to 13; P≤0.04; S≤3; W: 0.5 to 2; N: 0.2 to 0.4; with the balance being iron and other unavoidable impurities. The austenitic creep-resistant steel prepared according to the present invention suppresses the high-temperature ferrite phase and thus eliminating the defects of precipitated nitrogen porosity, reduces the processing cost of castings as compared with the ordinary Cr-Ni-based austenitic heat-resistant steel by optimizing the range of addition of nitrogen and carbon elements, and offers excellent mechanical properties at high temperature and long creep fracture time.

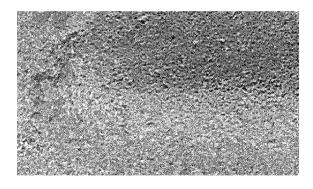


FIG. 1