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(71) Applicant: **Robo Helix PTY Limited**  
**Wollongong, New South Wales 2500 (AU)**

(72) Inventor: **SMAIR, Hayel**  
**Carlingford New South Wales 2000 (AU)**

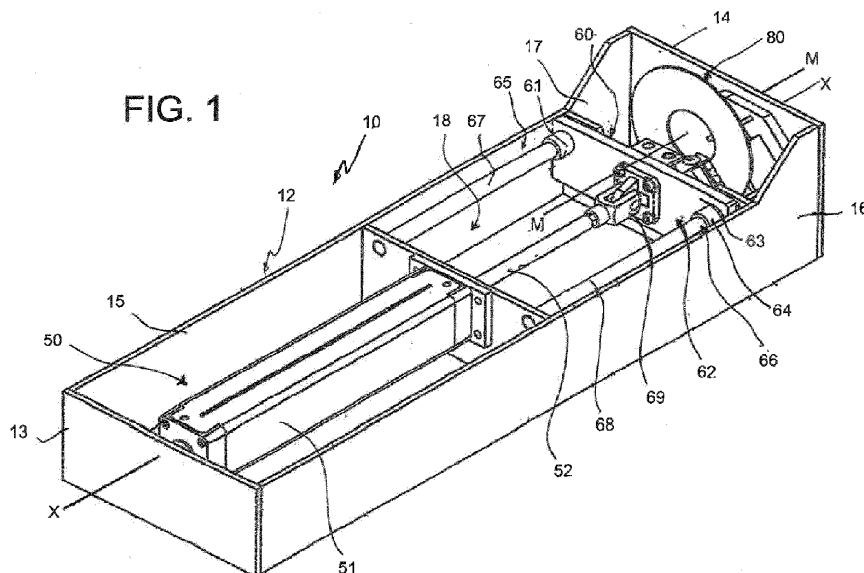
(74) Representative: **Bureau M.F.J. Bockstael NV**  
**Arenbergstraat 13**  
**2000 Antwerpen (BE)**

(54) **METHOD AND APPARATUS FOR FORMING A HELICAL TYPE FLIGHT**

(57) Apparatus for use in the formation of a helical screw flight, the apparatus comprising: a drive first and second support heads arranged for relative axial movement with respect to one another in a direction of a main axis in response to actuation of the drive the first and second support heads being configured so as to be able to provide for a plurality of position adjustments including

a lateral position adjustment whereby the first and second support heads can be displaced or moved laterally with respect to the main axis in a direction of respective lateral axes and a rotational position adjustment wherein at least one of the first and second work heads can be rotated about a rotation axis which extends in a direction generally parallel to coaxial with the main axis.

**FIG. 1**





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Application Number

EP 23 17 9571

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EPO FORM 1503 03.82 (P04C01)

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The present search report has been drawn up for all claims			
Place of search <b>Munich</b>		Date of completion of the search <b>25 October 2023</b>	Examiner <b>Knecht, Frank</b>
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# ANNEX TO THE EUROPEAN SEARCH REPORT ON EUROPEAN PATENT APPLICATION NO.

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