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#### (12)

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H04R 2460/11; H04R 2460/17

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#### (54) PORTABLE WIRELESS LISTENING DEVICE

(57)An earphone comprising: a device housing that defines an interior cavity within the device housing; an acoustic port formed through a wall of the device housing; an audio driver disposed within the device housing and aligned to emit sound through the acoustic port; a user input region disposed along an exterior surface of the device housing; a flex circuit disposed within the interior cavity, the flex circuit including a first portion bonded at a first location to an inner surface of the device housing directly beneath the user-input region, a second portion bonded at a second location to an inner surface of the device housing spaced apart from the first location, and a third portion extending between the first and second portions; a force pixel disposed within the interior cavity and mounted to the first portion of the flex circuit below the user input region; a plurality of touch pixels disposed within the interior cavity between the force pixel and the user input region; sensor control circuitry disposed within the interior cavity and mounted to the second portion of the flex circuit; and a wireless antenna disposed within the interior cavity defined by the device housing.

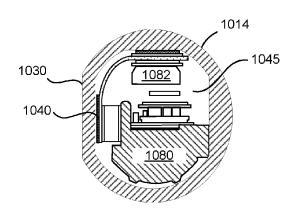


FIG. 10B

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# PARTIAL EUROPEAN SEARCH REPORT

**Application Number** 

under Rule 62a and/or 63 of the European Patent Convention. This report shall be considered, for the purposes of subsequent proceedings, as the European search report

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	DOCUMENTS CONSID	ERED TO BE RELEVANT		
Category	Citation of document with i of relevant pass	ndication, where appropriate, sages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
ζ	CN 113 810 809 A (F 17 December 2021 (2	•	1-3,6,8,	INV. H04R1/10
<b>X</b>		- [0109]; figures 1-3D	10,13 11,12, 14,15	H04R25/00
ζ	AL) 26 March 2020 ( * paragraphs [0049]	(HARJEE NAHID [US] ET (2020-03-26)   - [0050], [0065], [0077], [0082]; figures	1-5,8,9	
	[US] ET AL) 28 Marc	(CARINO MARC-ANGELO P ch 2019 (2019-03-28)  , [0038] - [0040];	10,13	
				TECHNICAL FIELDS SEARCHED (IPC)
				H04R
INCOI	MPLETE SEARCH			
not compl		application, or one or more of its claims, does search (R.62a, 63) has been carried out.	i/do	
Claims no	it searched :			
Reason fo	or the limitation of the search:			
see	sheet C			
	Place of search	Date of completion of the search		Examiner
	The Hague	13 February 2024	Rad	lomirescu, B-M
X : part Y : part docu	ATEGORY OF CITED DOCUMENTS icularly relevant if taken alone icularly relevant if combined with anoument of the same category nological background	nvention shed on, or		
O : non	-written disclosure rmediate document	ime patent family		

EPO FORM 1503 03.82 (P04E07)



# INCOMPLETE SEARCH SHEET C

Application Number EP 23 15 7342

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Claim(s) completely searchable:

Claim(s) searched incompletely: 1-6, 8-15

Reason for the limitation of the search:

Due to the limited text space provided by the present "annex C" of the Search Report, only the conclusion of the reasoning regarding the "Incomplete Search" declaration has been indicated below. The entire reasoning is to be found in the Written Opinion accompanying the present Search Report.

"[..]

To conclude, for search and examination purposes, the features/terms "force pixel" and "touch pixel" are interpreted in accordance with their functioning disclosed in para.[0080] and the scope of the search has been limited accordingly. Nonetheless, for any further proceedings in the examination phase, at least the features of para.[0080] should be used to clarify the objected features/terms.

[..]

The above-mentioned non-compliance with the substantive provisions is such that a meaningful search for the entire, claimed subject-matter of the claims cannot be carried out (Rule 63 EPC and Guidelines B-VIII, 3). In the light of the provisions of Rule 63 EPC and the corresponding legal requirements, the Search Division has limited the search of the claimed subject-matter strictly to the embodiments and examples of the present application to the extent their are clear and sufficiently disclosed. Additional limitations have been already mentioned in section 2 above. The scope of the search was also further limited following to and in accordance with the objection of lack of unity detailed in section 4 below."

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	CLAIMS INCURRING FEES
	The present European patent application comprised at the time of filing claims for which payment was due.
10	Only part of the claims have been paid within the prescribed time limit. The present European search report has been drawn up for those claims for which no payment was due and for those claims for which claims fees have been paid, namely claim(s):
15	No claims fees have been paid within the prescribed time limit. The present European search report has been drawn up for those claims for which no payment was due.
20	LACK OF UNITY OF INVENTION
	The Search Division considers that the present European patent application does not comply with the requirements of unity of invention and relates to several inventions or groups of inventions, namely:
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	see sheet B
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	All further search fees have been paid within the fixed time limit. The present European search report has been drawn up for all claims.
35	As all searchable claims could be searched without effort justifying an additional fee, the Search Division did not invite payment of any additional fee.
40	Only part of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the inventions in respect of which search fees have been paid, namely claims:
	1-6, 8-15
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	None of the further search fees have been paid within the fixed time limit. The present European search report has been drawn up for those parts of the European patent application which relate to the invention first mentioned in the claims, namely claims:
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55	The present supplementary European search report has been drawn up for those parts of the European patent application which relate to the invention first mentioned in the claims (Rule 164 (1) EPC).



# LACK OF UNITY OF INVENTION SHEET B

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The Search Division considers that the present European patent application does not comply with the requirements of unity of invention and relates to several inventions or groups of inventions, namely: 1. claims: 1-6, 8, 9 10 Implementation of a force sensor for a wireless listening 15 2. claim: 7 Manufacturing method for a flex circuit. 3. claims: 10-15 20 Increasing the efficiency in use of a wireless listening device, in particular regarding the power management. 25 30 35 40 45 50 55

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# ANNEX TO THE EUROPEAN SEARCH REPORT ON EUROPEAN PATENT APPLICATION NO.

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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

13-02-2024

10	С	Patent document ited in search report		Publication date		Patent family member(s)		Publication date
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	FORM P0459							

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82