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(54) **MULTI-LAYER PORCELAIN BLOCK, PREPARATION METHOD THEREOF AND DENTURE**

(57) Disclosed are a multi-layer porcelain block, a preparation method thereof and a denture. The multi-layer porcelain block includes a first zirconia powder layer, a second zirconia powder layer, a third zirconia powder layer, a fourth zirconia powder layer, a fifth zirconia powder layer, a sixth zirconia powder layer, a seventh zirconia powder layer, and an eighth zirconia powder layer layed in sequence. The zirconia powers in the first to eighth zirconia powder layers are doped with yttria. The first zirconia powder layer accounts for 13% to 17% by mass, the second zirconia powder layer accounts for 8% to 12% by mass, the third zirconia powder layer accounts for 10% to 14% by mass, the fourth zirconia powder layer accounts for 10% to 14% by mass, the fifth zirconia powder layer accounts for 10% to 14% by mass, the sixth zirconia powder layer accounts for 10% to 14% by mass.

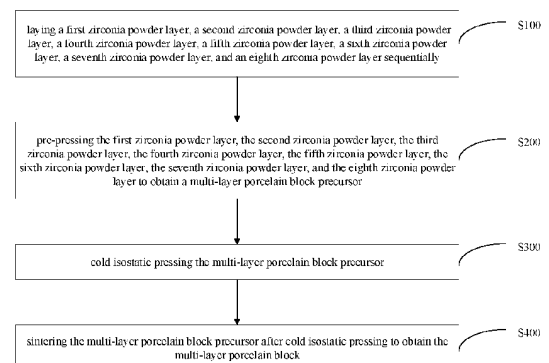


FIG. 1

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