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(54) **AIRTER DEVICE TO GENERATE EFFERVESCENT FLOWS AND RELATED LIQUID ATOMISING DEVICE**

(57) The airtter device for generating effervescent flows in a liquid atomising device, according to the invention is characterized in that the airtter device comprises a body provided with at least one gas injector, mounting means for securing the body to the supply conduit of the liquid atomising device and/or mounting means for securing adjacent, aligned, airtters on the supply conduit, the gas injector comprises a channel of the gas injector led through the wall of the body, tapering towards the exit

port, curved so that the inlet is located on the outer side of the body, and on the inner side of the body there is an exit port of the channel of the gas injector, the exit port is axially located in relation to the longitudinal axis of the supply conduit, in the inner space of the supply conduit. The subject of this invention is also a liquid atomising device comprising at least one airtter mounted on the supply conduit P.

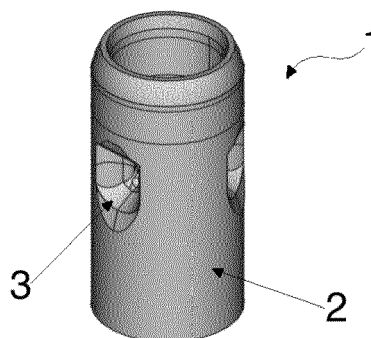


Fig. 1

Description

[0001] The subject of the invention is an airtier device to generate effervescent flows and the liquid atomising device comprising the airtier device.

[0002] A solution for an airtier to generate effervescent flows in (predominantly) portable misting devices is presented herein. The device is intended specifically for a low-pressure gas-liquid feed-stream efficient generation of mist.

[0003] Liquid spraying devices known to date are connected to a reservoir e.g. a pressure cylinder, holding a liquid e.g. water, here the liquid can be held combined with motive gas (in so called "stored pressure devices"), or in a cartridge inside of or connected to that reservoir, or having the water source integrated with an external source of gas under pressure causing said liquid displacement from the reservoir and through the siphon tube, so that the mist is effectively generated when reaching the exit nozzle(s).

[0004] Devices of this type can be used in pharmacy, cosmetics industries, also as plant spraying devices, disinfecting devices, in construction, dust control, industry (e.g., paint coating), a wide class of fire extinguishing systems, and fire extinguishers are a special case of the device under consideration.

[0005] Fire extinguishers containing water or water solutions as an extinguishing medium and using compressed gas, where a highly dispersed mist stream is generated, which is useful for extinguishing purposes and meeting the normative requirements for water-based extinguishers are called mist or water-mist extinguishers. Mist generation can be accomplished in two different ways, i.e., it is possible to dynamically disperse a homogeneous stream or streams of liquid exiting a single-phase exit dispersion head, in a process, which requires relatively high supply pressures. Or when a two-phase supply is assured (where the gas and liquid supply lines to the head are not distinct) rapid fragmentation of the gas-liquid interfaces takes place inside and just aft the dispersion head attaining the level of dispersion comparative to the former case but at the lower pressure of the supplied fluid stream. In the latter case, especially when the head is provisioned directly with a mixture of liquid and gas, it is necessary to develop improved head designs that perform efficiently at reduced pressure and the lowest possible gas demand.

[0006] From the international patent application WO2017160173A1 a device ensuring a two-phase flow in a liquid atomiser is known, and it is equipped in its upper part with a discharge control assembly, the device contains at least one egress channel, as well as a plunger tube, placed below this assembly and interconnected with this assembly, the plunger tube having in its lowermost segment an ingress channel, optionally outfitted with a filter to keep away impurities, and interconnected with a discharge control assembly, and further downstream with an egress channel, wherein the plunger tube

is outfitted with a liquid flow restrictor and, above the restrictor, a row of side openings connecting external space of the tube with its inner channel, where the successive side openings are positioned longitudinally along the tube at different distances from the restrictor.

[0007] The airtier device for generating effervescent flows in a liquid atomising device, according to the present invention is characterized in that the airtier device comprises a body provided with at least one gas injector, mounting means for securing the body to the supply conduit of the liquid atomising device and/or mounting means for securing adjacent, aligned, airtiers on the supply conduit, the gas injector comprises a channel of the gas injector led through the wall of the body, tapering towards the exit port, curved so that the inlet is located on the outer side of the body, and on the inner side of the body there is an exit port of the channel of the gas injector, the exit port is axially located in relation to the longitudinal axis of the supply conduit, in the inner space of the supply conduit.

[0008] Preferably, the internal diameter of the body, in the section of the exit mounting shank and the inlet mounting shank, is closely matched to the outer diameter of the supply conduit of the liquid atomising device.

[0009] Preferably, airtier is selected from the group consisting of a first type of airtier comprising a body in cylindrical form, a second type of airtier comprising a body in a cylindrical form, and a third type of airtier comprising a body in the form of a bridge formed on the inside as a section of a cylinder.

[0010] Preferably, airtier of the first and second type includes two or three or four gas injectors arranged radially at equal distances from each other on the circumference of the body, at the same height within the body.

[0011] Preferably, the third type of airtier comprises one gas injector.

[0012] Preferably, the mounting means securing the body on the supply conduit of the liquid atomising device are selected from the group consisting of exit mounting shanks, inlet mounting shanks and gripper jaws.

[0013] Preferably, the mounting means securing the adjacent airtiers to each other are in the form of a male mounting shank embedded in the seat of the adjacent airtier.

[0014] The subject of the invention is also a liquid atomising device comprising a tank holding a liquid, a reservoir holding a gas source, a supply conduit and auxiliary equipment, characterized in that at least one airtier as defined above is mounted on the supply conduit.

[0015] The subject of the invention in an exemplary embodiment is exhibited in the drawings, where Fig. 1 shows a general view of the airtier of the first type (type "one"), a three-channel version (with three gas injectors), Fig. 2 shows a transverse breakaway through the airtier shown in Fig. 1 exposing three gas channels of the gas injector shown, Fig. 3 shows a view of the airtier same as in Fig. 1 mounted on the supply conduit, Fig. 4 shows an axial cross section of the three-channel gas injector airtier

installed on a supply conduit, Fig. 5 shows the airtier viewed from the upstream side of the gas injector channel inlet, Fig. 6 shows an axial cross section of the airtier, Fig. 7 shows a view of a three-channel (comprising three gas injectors) airtier, from the upstream side, Fig. 8 is an enlarged view of the three-channel airtier from the downstream side, Fig. 9 shows an enlarged axial cross-section of a single gas injector channel of the airtier, mounted on the upstream side the supply conduit and the downstream side of the supply conduit, where a part of the body wall of the airtier and the supply conduit are shown only to one side, the space external to the supply conduit is on the right side of the drawing, and to the left side of this figure is the space external to the supply conduit, Fig. 10 shows a view of the airtier from the downstream side, depicting a variant with four channels (four gas injectors), Fig. 11 shows the second type (type "two") of the airtier three-channel version (comprising three gas injectors), in Fig. 12 a third type (type "three") of the airtier with a single gas injector, from the upstream side, is shown, Fig. 13 is an overall view of the airtier with a single gas injector same as in Fig. 12, shown from the downstream side, Fig. 14 shows a general view of the airtier from Fig. 12, with a single gas injector mounted on the supply tube, a cutaway of the supply conduit is also shown, Fig. 15 shows the three-channel (three gas injectors) airtier of Fig. 1 mounted on the upstream side of the supply conduit and the downstream side of the supply conduit, in the variant with an added stator mounted on the upstream side, Fig. 16 shows the longitudinal break-away (the inner part), viewed from the downstream side, of a three-channel (comprising three gas injectors) airtier of the first type, in the variant with an added stator mounted on the upstream side, Fig. 17 shows the stator from the downstream side, Fig. 18 shows a diagram of a portable fire extinguisher equipped with two separate airtiers mounted on the same supply conduit (a plunger or a siphon or a dip tube, a supply tube), and Fig. 19 shows a diagram of an exemplar system of two linearly (serially) linked airtiers mounted on a common conduit, which is supplying the distribution installation, and having a dedicated common gas supply to the injector inlet channels of both sets of airtier gas injectors. Figures 1 to 9 and Figures 15 and 16 show a three-channel (three gas injectors) airtier of the first type, with a body in the form of a tubular socket, Figure 10 shows an analogous airtier of the first type, but in the four-channel variant, Fig. 11 shows the second type of an airtier, and Fig. 12, Fig. 13 and Fig. 14 show the third type of an airtier with a body in the form of a section of a tubular socket.

[0016] Known liquid atomising devices are typically equipped with a reservoir **W** holding liquid (water or aqueous solutions), a source of a pressurized gas **G** which is either a space over the liquid surface in the reservoir holding liquid, or a gas cartridge within this reservoir, or an external gas vessel, a supply conduit, for example supply tube, and the necessary auxiliary fit-out, comprising a system for generating a two-phase liquid-gas mix-

ture, preferably creating effervescent flows. In the upper (exit) part of such a system there is at least one exit opening to discharge a two-phase mixture, preferably ended with a head (an exit dispersion nozzle), and below this system there is at least one supply conduit connected to it, having in its lowest part, optionally equipped with a particulate matter filter, the inlet of the supply channel. The mentioned auxiliary fit-out also includes other elements, e.g., sensors, indicators, valves such as the gas release/reduction valve **VR** and the bleed valve **Vo** of the system, brackets, possibly the apparatus cover, etc. These elements are known to the person skilled in the art, and are selected depending on the dedicated applications and do not constitute the subject of the invention. For the purposes of the invention, the supply conduit **P** may be a rigid pipe, preferably positioned vertically in the container holding the liquid, or a supply tube flexible to some extent, by the same token the supply conduit **P** may be a single element or be fabricated in sections, e.g., two, three, four tube sections, eventually combined into a single supply conduit **P**. In the present description terms "supply conduit" and "supply tube" can be used interchangeably as having the same meaning. The supply conduit **P** or its sections contain the inlet part of the supply tube **A** and the outlet part of the supply tube **B**.

[0017] In order to generate a mixture of water and motive gas, the known supply conduit **P** is provided with openings through which pressurized gas is injected from the space outside of the tube into the tube inner space (tube inner channel) typically filled with water or its solutions during the operation of the apparatus. In various devices, converting of water and gas mixture to a mist is achieved in many different ways, e.g., by secondary breaking of gas bubbles and creating a required mist composed of fine water droplets.

[0018] An improved portion of the supply conduit **P** is presented below, and it is provided with an airtier comprising channels to divert gas from the space outside the supply tube **P** to its interior.

[0019] The airtier **1**, **1'**, **1''** for generating effervescent flows in a liquid atomising device, according to the invention, is a separate element which is set leakproof on the supply conduit **P** and comprises a cylindrical or part-cylinder (section) body **2**, **2'**, **2''**, outfitted with at least one gas injector, which is in the form of a pass-through, streamlined gas injector channel **3** led through the wall **6** of the body **2**, **2'**, **2''**, limited by the internal surface of the channel housing **7**, and said gas injector channel **3** tapers within the exit part of the channel housing **4** towards the exit port **9** located on the downstream wall of the channel housing **8**. The gas injector channel **3** is curved so that its inlet is located on the outer side of the body **2**, **2'**, **2''** whereas its exit port **9** located on the inside of the body **2**, **2'**, **2''** is orientated upwards (in the direction of the discharge of the liquid atomising device), and the exit port **9** is positioned axially in relation to the supply conduit **P**, in its inner space. Thus, the gas injector channel **3** redirects the gas stream from the inlet orientation,

approximately perpendicular to the outer surface of the body **2**, **2'**, **2''**, and also perpendicular to the longitudinal axis of the supply conduit **P**, to the intended direction - consistent with the longitudinal axis of the supply conduit **P**, towards the discharge nozzle (or a set of nozzles) of the liquid atomising device.

[0020] The airtier **1**, **1'**, **1''** is also provided with the first mounting means **13**, **14**, **16** for mounting the body **2**, **2'**, **2''** on the supply conduit **P** of the liquid atomising device and/or the second mounting means **15** for securing adjacent airtiers **1**, **1'**, arranged in a linear system (in series).

[0021] The term "airtier" includes three variants selected from the group consisting of: the first type of an airtier **1**, the second type of an airtier **1'** and the third type of an airtier **1''**. In this description term "airtier" and "airtier device" have the same meaning.

[0022] Any airtier **1**, **1'**, **1''** of the mentioned group is equipped with a selected adequately shaped body **2**, **2'**, **2''** matched to an appropriately selected mounting means **13**, **14**, **15**, **16**.

[0023] The term airtier "body" encompasses three variants selected from the group consisting of a body **2** of a first type of airtier **1**, a body **2'** of a second type of airtier **1'** and a body **2''** of a third type of airtier **1''**.

[0024] The first type of the airtier **1**, shown as an example in Fig. 1, has a cylindrical (tubular) body **2**, and is equipped with at least one (preferably two or three) rounded gas injector channel **3** wider at the gas inlet side and tapering towards the exit port **9** which is the narrowest element of the gas injector channel **3**, and is at the same time limited by a curved outer surface of the channel housing **5**, minimizing the resistance to the flow of liquid (or two-phase liquid-gas flow), the housing positioned to the wetted side of the supply conduit **P**. The first type of the airtier **1** is equipped with technical means for sealing it on the supply conduit **P** in such a way that the supply conduit **P** is divided into sections which, in places where the airtier is mounted at, include an inlet part of the supply tube **A** and an outlet part of the supply tube **B**. Body **2** joins the adjacent supply conduit **P** segments. The inlet part of the supply tube **A** and the outlet part of the supply tube **B** are provided with interference-fit rims to hold the airtier **1**. More specifically, the exit mounting shank **13** at the downstream end of the first type of airtier **1** is set on the inlet part of the supply tube **A** (of the first section of the supply conduit **P**) by pressing together these ends, which have properly matched diameters, i.e. the exit mounting shank **13** has an internal diameter matched to the external diameter of the inlet part of the supply tube **A**. Said diameters are approximately the same to ensure a interference fit connection. In turn, the inlet mounting shank **14** located at the inlet end of the first type of the airtier **1** is set on the outlet part of the supply tube **B** (the second section of the supply conduit **P**) by pressing together these terminals, having appropriately matched diameters, i.e., the inlet mounting shank **14** has an internal diameter matched to the outer diameter of the outlet part of the supply tube **B**. Thus,

the inlet part of the supply tube **A** of the first section of the supply conduit **P** and the outlet part of the supply tube **B** of the second section of the supply tube **P** are sealed together by means of the first type airtier **1**. For a skilled person in a given field, it will be obvious how to achieve a tight and durable connection of the airtier with the supply conduit section or with each other. Representative embodiments, in addition to gluing or fusing, may also be based on a crimped or threaded shanks, or a combination thereof, with or without sealing elements such as gaskets or sealants. Correct (i.e., tight, and not generating additional resistance to fluid flow) connections will not affect the operating parameters of the device, but only the cost of its production.

[0025] In this variant of the invention, the supply conduit **P** may consist of more than two sections and include several e.g., two, three, four or five members of the type one of airtier **1**. For example, if the supply conduit **P** is made from three sections, it encompasses two specimen of type one airtier **1**, which are at the same time the connectors of these tube sections. On the inlet part of the supply tube **A** of the second section of the supply conduit **P**, a second specimen of the type one airtier **1** is mounted, which is also connected to the outlet part of the supply tube **B** of the third section of the supply conduit **P**, as shown in Fig. 18. In this embodiment of the invention, (Fig. 18), the first, upper section of the supply conduit **P** is located in the upper end of the fire extinguisher and is the part of the supply conduit **P** channelling the liquid-gas mixture (a coarse mist) towards the exit nozzle, the second, middle section of the supply conduit **P** is located between the first and third section of the supply conduit **P**, and the third, lower section of the supply conduit **P** is located in the lowermost part of the fire extinguisher and constitutes the bottom extremity of the entire supply conduit **P**, which may optionally be provided with a particulate matter filter and/or a liquid flow restrictor.

[0026] Similarly, as described above, the supply conduit **P** can be assembled from four sections and three members of the first type airtier **1**, or from five sections of the supply conduit **P** and four members of the first type airtier **1**.

[0027] The second type of the airtier **1'**, represented in Fig. 11, has a structure analogous to the type one airtier **1**, with the difference that in the type two airtier **1'**, at one end or at both ends of the cylindrical body **2'** there is a male shank **15** (or female) for connection to another airtier **1**, **1'**, which may be a type one airtier **1** or a type two airtier **1'**. In this way, two, three or more distinct types of airtiers **1**, **1'** can be connected in a linear (serial) mode. The body **2'** of the type two airtier **1'** is similar to the type one airtier **1** described just above, provided with at least one (preferably two or three) rounded gas injector channel **3** wider from the gas inlet side and tapering towards the exit port **9** which is the narrowest element of the gas injector channel **3**. The gas injector channel **3** is also limited by an outer surface of the channel housing **5**, rounded, minimizing-resistance to liquid flow (or two-phase, liquid-gas

flow), and located on the wetted side of the supply conduit **P**.

[0028] In this embodiment of the invention, the type two airtier **1'** may be provided not only with technical means for leak-proof connecting it to another member of the type two airtier **1'** (or to another member of the type one airtier **1**) but also, at the other end of the body **2'**, using technical means for leak proofing could be mounted on the supply conduit **P**. In the case of embedding the type two airtiers **1'** on the supply conduit **P**, it is designed analogously as described above for the first type of airtier **1**, but the connector of this type applies only to that end of the cylindrical body **2** which is dedicated to being connected to the supply conduit **P** or on a section thereof. An exemplary embodiment of such a variant of the invention is shown in Fig. 19. The supply conduit **P** is composed of two sections of the supply conduit **P** - upper and lower (Fig. 19). Between these sections of the supply conduit **P**, a type two airtier **1'** is inserted to the upstream side, and then, above it, a type one airtier **1**, which is then connected to the upper section of the supply conduit **P**, through which, in this device for atomising liquid, the liquid-gas mixture discharges through the exit nozzle.

[0029] More specifically, in this embodiment, the exit mounting shank **13** at the downstream end of the type one airtier **1** is positioned on the inlet part of the supply tube **A** (upper segment of the supply conduit **P**) by pushing the inlet part of the supply tube **A** into the exit mounting shank **13** having a suitably matched/adjusted diameter. In turn, the inlet mounting shank **14** located at the upstream end of the type one airtier **1** is mounted on the male mounting shank **15** of the type two airtier **1'**. Further, the exit mounting shank **13** is interference-fitted to the inlet part of the supply tube **A** of the upper section of the supply tube **P**. Preferably, for the sake of simplifying the connection of different types of airtier **1**, **1'** to each other and/or connecting them to the supply conduit **P**, the outer diameter (OD) of the male mounting shank **15** is the same as the OD of the inlet part of the supply tube **A** and the outlet part of the supply tube **B**. Thus, the inlet mounting shank **14** and the exit mounting shank **13** are sized to both the supply conduit **P** and the male mounting shank **15**.

[0030] In the above embodiment of the invention, the supply conduit **P** may consist of more than two section and comprise several e.g., two, three, four or five members of the type one airtier **1** and/or the type two airtier **1'**. For example, if the supply conduit **P** is composed of three sections, many different arrangements between the individual members of the type one **1** airtiers and/or type two **1'** airtiers in-between the individual sections of the supply conduit are workable. It is possible that two identical sets of the type one airtier **1** mounted on the male mounting shank **15** of the type two airtier **1'** will be positioned between the supply conduit **P** sections. In another variant, it is possible that on one connection of the supply conduit **P** sections, a set of two airtiers **1**, **1'** is used, i.e., the type one airtier **1** mounted on the male mounting

shank **15** of the type two airtier **1'**, and on the other linkage of the conduit sections, one airtier of the type one **1** will be used. Various gas airtiers **1**, **1'** may also be connected in series (a linear system), in arrangements of three or four airtiers **1**, **1'** of both types one and two.

[0031] The third type of the airtier **1''**, represented in Fig. 12, differs from the above-described types of airtiers one and two **1**, **1'** in that its body **2''** is in the form of a bridge (or a horseshoe), which is a portion of a cylinder (to the inside, from the side of the supply conduit **P**), in other words, an incomplete cylinder. The term "cylinder portion" should be understood as an element with a cylindrical (hoop) form over a part of more than 50% of the circumference, with the cylindrical shape obligatory only from the inside of this element, where it mates the supply conduit **P**. From the outside, the body **2''** of the type three airtier **1''** may or may not have a different rounded shape, and be a polyhedron, cuboid, etc. Following this form, the type three airtier **1''** is mounted on the supply conduit **P** by pressing the body **2''** onto the supply conduit **P** from the side, perpendicularly to the longitudinal axis of the supply conduit **P**. The third type of airtier **1''** consists of a body **2''**, which is provided with one rounded gas injector channel **3**, wider at the gas inlet side and tapering towards the exit port **9**. Exit port **9** is the narrowest element of the gas injector channel **3**, which is at the same time limited by a rounded outer surface of the housing of the channel **5''**, minimizing liquid flow resistance (or two-phase flow of the liquid-gas system), and located on the wetted side of the supply conduit **P**. The type three gas airtier **1''** is provided with technical means for leakproof fixing it on the supply conduit **P** to the effect that the supply conduit **P** has an opening, preferably circular, at the location of the airtier **1''** mounted thereon. In this variant of the invention (shown in Fig. 14), the supply conduit **P** is one continuous tube (it is not divided into sections). The body **2''** of the third type of airtier **1''** is furnished with two opposite gripper jaws **16**, which enable the third type of airtier **1''** to be snapped onto the supply conduit **P**. The body **2''** together with gripper jaws **16** is flexible, which enables - when pressed - to temporarily widen the space between the gripper jaws **16** to slide the body onto the supply conduit **P**, in the place where the side opening in the wall of the supply conduit **P** is made, to place a channel **3** in this side opening, the gas channel ending with an exit port **9**.

[0032] The body **2''** to the inner side is provided with a channel housing foot **17**, which is shaped to match the side opening in the supply conduit **P**, preferably the channel housing foot **17** is circular and the side opening in the supply conduit **P** is also circular. The channel housing foot **17** performs a fastening and sealing function, and an exit port **9** run (from the gas channel) is led out of it. The tightness of the described solution can also be ensured using an adhesive, a fused joint, by using a gasket or a sealing lip around the perimeter of the channel housing foot **17**.

[0033] This third embodiment of the invention can be

combined with the variants presented above using a type one airtier **1** and a type two airtier **1'**. The supply conduit **P** may consist of two or more sections and include different arrangements of the type one airtier **1** and the type two airtier **1'**, and the supply conduit **P** may have side openings for receiving the type three airtier **1''** therein.

[0034] The airtier **1**, **1'**, **1''** may be provided with from 1 to 10 channels **3**, wherein the type one airtier **1** and the type two airtier **1'** are preferably provided with two, three or four channels **3**, preferably positioned radially at equal distances from each other, around the circumference of the body **2**, **2'**, e.g. in the case of three channels **3** they will be positioned at 120° intervals, at the same distance from the edge of the cylindrical body **2**, **2'**. On the other hand, the type three airtier **1''** is preferably provided with one channel **3**, located on the body **2''** opposite to the free space between the gripper jaws **16**.

[0035] All joints (links) made within the supply conduit **P**, between the sections of the supply conduit **P**, or the members of the supply conduit **P** and the airtiers **1**, **1'**, **1''** are leakproof, because the sizes of the connected elements are closely matched. Mounting means in the body **2**, **2'**, **2''** of the airtiers **1**, **1'**, **1''** and/or the respective shanks: the inlet section of the supply tube **A** and the outlet portion of the supply tube **B** may be, as described above, joined together on interference, but may also be selected from the group consisting of fused, crimped, threaded elements or elements with interlocking and/or sealing lips or include additional gaskets, sealants or have edges that are matched to each other such as tongue and groove joints.

[0036] In the variants of the invention described above, optionally, a stator **10** (shown in Fig. 17) is used. It is embedded in a mounting socket (recess in the wall of the body **2**, **2'**) in the type one airtier **1** or in the type two airtier **1'**, in the inlet part upstream of the channels **3**. In the type three airtier **1''**, the stator **10** in the supply conduits when having a diameter similar to that of the downstream side of the exterior housing of the gas injector channel can be omitted or replaced with a particulate matter filter (a strainer) generating a pressure drop which is sufficiently high, in all other cases, it can also be embedded in the supply conduit **P**, in the appropriate socket (recess in the wall of the supply conduit **P**) the upstream the type three airtier **1''** location. The stator **10** has a circular form (a shape of a disc) and is sized to match the cross-sectional diameter of the first and type one or two airtiers **1**, **1'** and is provided with round or oval passthrough holes **11**, and their number and arrangement is tailored to the number and arrangement of channels **3** in the airtiers **1**, **1'** of the type one or two. The stator **10** is also provided with locking cogs **12** for aligning and followed by locking it in its projected position. The arrangement of the stator **10** inside the body **2** is shown in Fig. 15 and Fig. 16. The stator **10** impedes the flow of liquid in the supply conduit **P** (in the body **2**, **2'**) to a small extent, and at the same time through the passthrough holes **11** directs the flow of the liquid axially in the direction of the openings of the channels **3**

located precisely behind these passthrough holes **11**. The function of the stator **10** is to create (but only locally, due to the gas injection action downstream of it) a pressure differential as low as possible, yet sufficient to help inject gas into the main flow. This increases the efficiency of creating a finely divided liquid-gas mixture inside the airtier **1**, **1'** and inside the supply conduit **P** while minimising the pressure drop of the mixture reaching the exit nozzle.

[0037] If several airtiers **1**, **1'**, **1''** are mounted on the supply conduit **P**, then one stator mounted on the lowest airtier **1**, **1'** (in the case of a type one or a type two airtier) or below in the supply conduit **P** in the third case **1''** is sufficient.

[0038] In the solutions presented above, individual elements are streamlined, without faults and irregularities that could impede the flow of liquid, gas, or liquid-gas mixture. For example, the diameters of the type one or type two airtiers **1**, **1'** in the parts connected to the supply tube **P** segments are tailored so that the formed combined inner channel of the supply conduit **P** has a uniform diameter, i.e., adding bodies **2**, **2'**, **2''** does not cause significant irregularity inside the channel of the supply conduit **P**. Consequently, when the cylindrical body **2**, **2'** of the first and second types of airtiers **1**, **1'** is referred to in the present description, it is the cylindrical body outside of the supply channel, and in the inner space, the body **2**, **2'** includes circumferential steps offsetting the thickness of the walls of the supply conduit **P** sections reaching inside the body.

[0039] The solution according to the invention ensures the redirection of gas streams from the space outside the supply conduit towards the axis of the main stream in the internal duct of the supply conduit and is intended to significantly increase the (static) pressure of the mixture of phases downstream of the gas injection location, which in turn is executed via the exit openings (ports) of the gas injector. The proposed improvements result in a significant upgrade in performance of the dispersion nozzle (or nozzles), where primarily the effervescent type of two-phase flow will be maintained, i.e., containing the largest possible number of small gas bubbles carried in the stream of liquid.

Designations in the drawings:

[0040]

A	the inlet part of the supply tube
B	the outlet part of the supply tube
P	the supply conduit
W	the tank holding liquid
G	the pressure vessel holding gas
VR	gas release/reducing valve
Vo	system bleed valve
1	the airtier of the first type (type one)
1'	the airtier of the second type (type two)
1''	the airtier of the third type (type three)

- 2 the body of the type one airtier
- 2' the body of the type two airtier
- 2" the body of the type three airtier
- 3 the gas injector channel
- 4 the exit part of the gas channel housing
- 5 the outer surface of the housing of the gas injector channel of the type one or two airtiers
- 5" the outer surface of the housing of the gas injector channel of the type three airtier
- 6 the wall of the body of the airtier
- 7 the internal surface of the gas channel housing
- 8 the downstream wall of the gas channel housing
- 9 the exit port (gas)
- 10 the stator
- 11 the passthrough hole of the stator
- 12 the locking cog
- 13 the exit mounting shank
- 14 the inlet mounting shank
- 15 the male mounting shank
- 16 the gripper jaws
- 17 the gas channel housing foot

Claims

- 1. Airtier device for generating effervescent flows in a liquid atomising device, **characterized in that** the airtier device (1, 1', 1") comprises a body (2, 2', 2") provided with at least one gas injector, mounting means (13, 14, 16) for securing the body (2, 2', 2") to the supply conduit P of the liquid atomising device and/or mounting means (15) for securing adjacent, aligned, airtiers (1, 1') on the supply conduit P, the gas injector comprises a channel of the gas injector (3) led through the wall of the body (2, 2', 2"), tapering towards the exit port (9), curved so that the inlet is located on the outer side of the body (2, 2', 2"), and on the inner side of the body (2, 2', 2") there is an exit port (9) of the channel of the gas injector (3), the exit port (9) is axially located in relation to the longitudinal axis of the supply conduit P, in the inner space of the supply conduit P.
- 2. Airtier according to claim 1, **characterized in that** the internal diameter of the body (2, 2'), in the section of the exit mounting shank (13) and the inlet mounting shank (14), is closely matched to the outer diameter of the supply conduit P of the liquid atomising device.
- 3. Airtier according to claim 1 or 2, **characterized in that** the gas airtier (1, 1', 1") is selected from the group consisting of a first type of airtier (1) comprising a body (2) in cylindrical form, a second type of airtier (1') comprising a body (2') in a cylindrical form, and a third type of airtier (1") comprising a body (2") in the form of a bridge formed on the inside as a section of a cylinder.

- 4. Airtier according to claim 1 or 2 or 3, **characterized in that** the airtier (1, 1') of the first and second type includes two or three or four gas injectors arranged radially at equal distances from each other on the circumference of the body (2, 2'), at the same height within the body (2, 2').
- 5. Airtier according to any of the claims from 1 to 4, **characterized in that** the third type of airtier (1") comprises one gas injector.
- 6. Airtier according to any of the claims from 1 to 5, **characterized in that** the mounting means (13, 14, 16) securing the body (2, 2', 2") on the supply conduit P of the liquid atomising device are selected from the group consisting of exit mounting shanks (13), inlet mounting shanks (14) and gripper jaws (16).
- 7. Airtier according to any of the claims from 1 to 6, **characterized in that** the mounting means (15) securing the adjacent airtiers (1, 1') to each other are in the form of a male mounting shank (15) embedded in the seat of the adjacent airtier (1, 1').
- 8. A liquid atomising device comprising a tank holding a liquid, a reservoir holding a gas source, a supply conduit and auxiliary equipment, **characterized in that** at least one airtier (1, 1', 1") according to claim 1 is mounted on the supply conduit P.

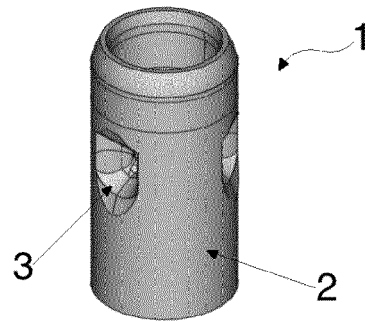


Fig. 1

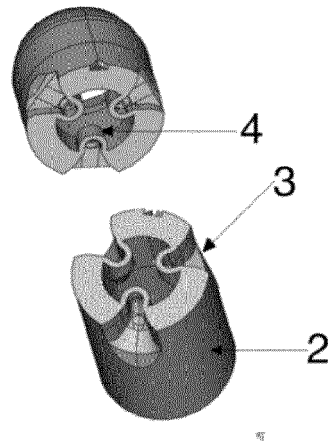


Fig. 2

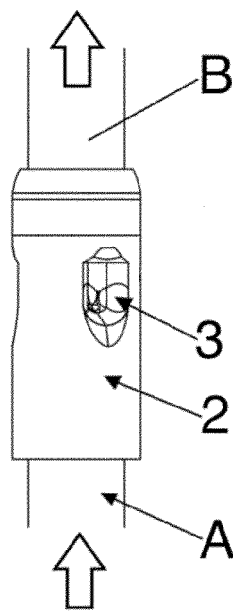


Fig. 3

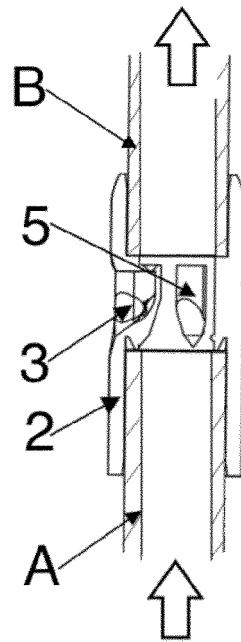


Fig. 4

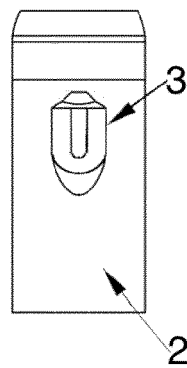


Fig. 5

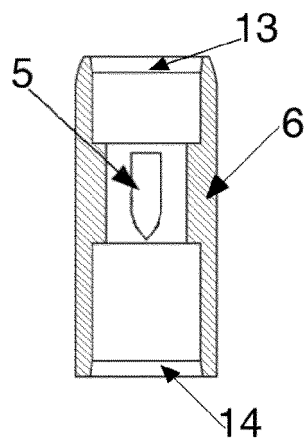


Fig. 6

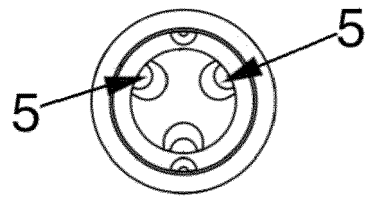


Fig. 7

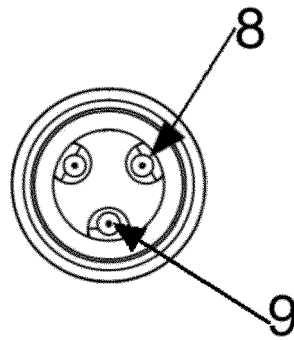


Fig. 8

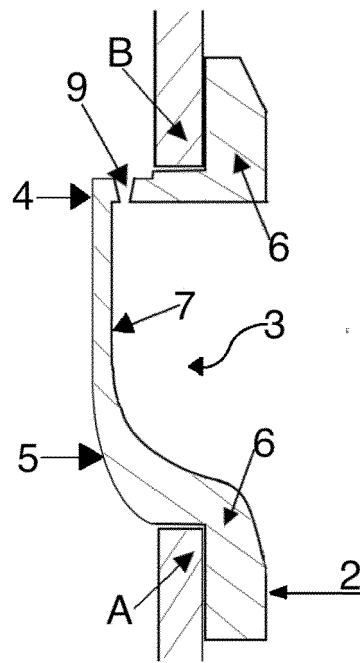


Fig. 9

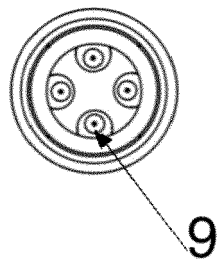


Fig. 10

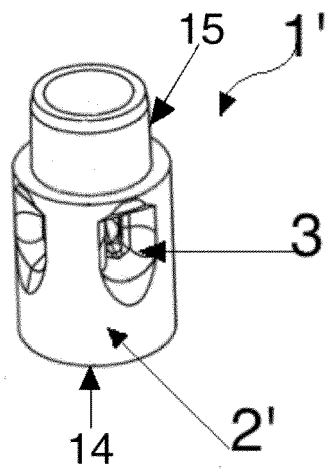


Fig. 11

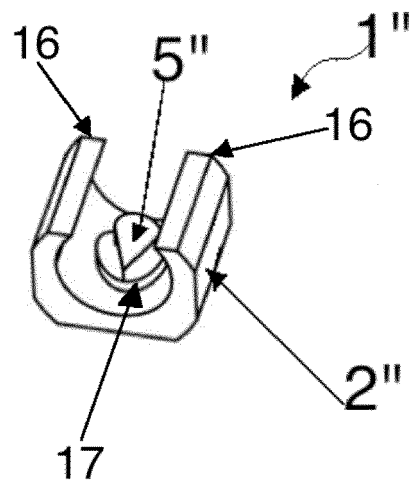


Fig. 12

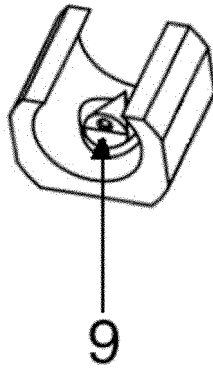


Fig. 13

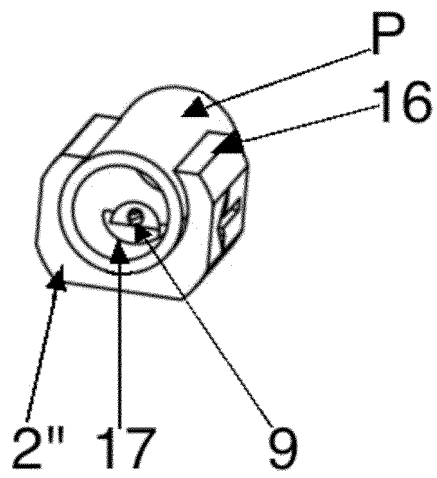


Fig. 14

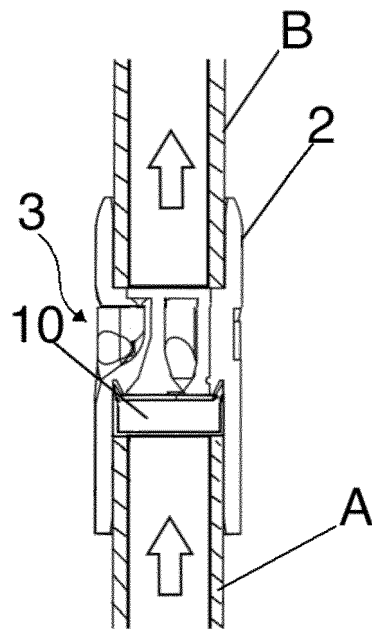


Fig. 15

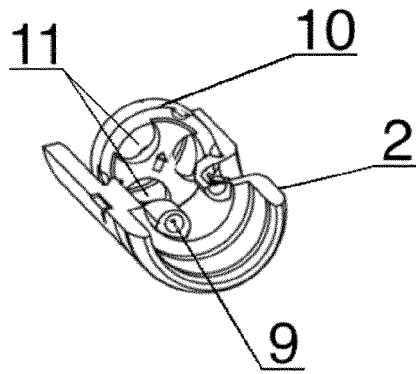


Fig. 16

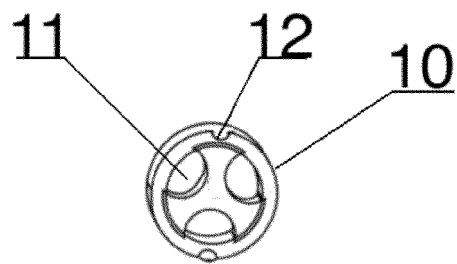


Fig. 17

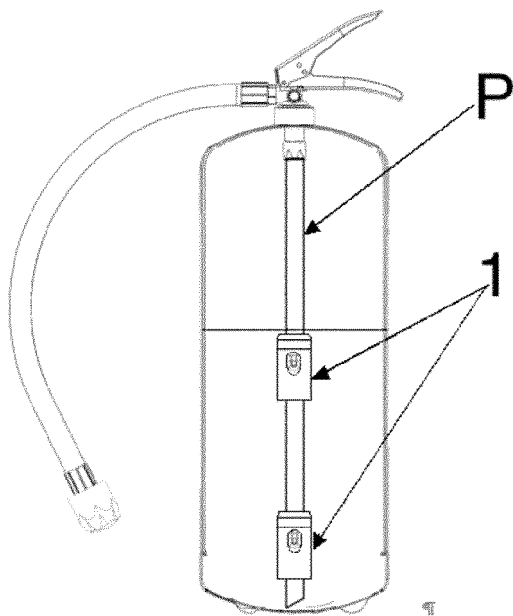


Fig. 18

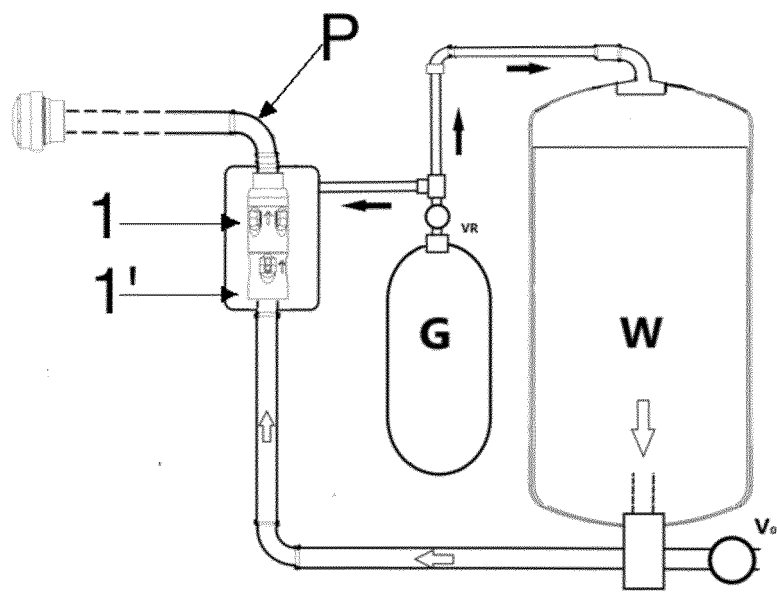


Fig. 19



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Place of search Munich		Date of completion of the search 28 June 2023	Examiner Neiller, Frédéric
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