

(11) **EP 4 458 691 A1**

(12)

EUROPEAN PATENT APPLICATION

(43) Date of publication: 06.11.2024 Bulletin 2024/45

(21) Application number: 24162888.2

(22) Date of filing: 12.03.2024

(51) International Patent Classification (IPC): **B65B 11/58** (2006.01) **B65B 11/00** (2006.01)

(52) Cooperative Patent Classification (CPC): **B65B 11/025; B62B 1/00;** B65B 2210/20

(84) Designated Contracting States:

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC ME MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated Extension States:

BA

Designated Validation States:

GE KH MA MD TN

(30) Priority: 23.03.2023 ES 202330499 U

(71) Applicant: Aranguren Comercial del Embalaje, S.L.U.
46130 Massamagrell Valencia (ES)

(72) Inventors:

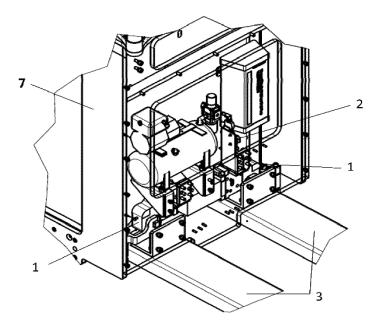
- Bereber Goiricelaya, Roberto 46410 Sueca (ES)
- Rubio Casalta, Valentin 46019 Valencia (ES)
- Lopez Carrillo, Luis Miguel 46021 Valencia (ES)
- (74) Representative: Soler Lerma, Santiago Vitoria de Lerma Asociados International Department C/Poeta Querol nº 1 pta 10 46002 Valencia (ES)

(54) STABILITY DEVICE FOR MOBILE BALING MACHINES

(57) The patent consist of an stability device for mobile baling machines characterized in that it comprises at least two dynamic supports (1) operated by a drive assembly (8), said drive assembly being communicated with the PLC of the baler (7), wherein the dynamic supports, by action of the drive assembly (8), can vary be-

tween a resting position, in which they are at a certain distance from the ground, and a working position in which they are rigidly supported on the ground outside an initial support base, configuring an increased support base, and wherein such supports rigidly replace the cushioned supports with wheels of the pallet truck.





EP 4 458 691 A1

[0001] The invention relates to a stability device for mobile baling machines with arm, plate or rotating ring, among others, in which during the baling cycle a pitch is generated by the movement of the reel holder carriage. The invention comprises a device that activates the deployment of at least one pair of stability reinforcement supports when the machine stops after a certain path and prior to the start of the baling process.

1

[0002] The technical field to which the invention belongs is that of baling machines.

BACKGROUND OF THE INVENTION

[0003] Conventional mobile baling machines usually perform a rotary movement around the load to be baled where a pitch occurs when performing the baling.

[0004] Patent EP3792191 relates to a baling machine with a movable arm that has a roll of film for wrapping that surrounds the load by baling it where its base has at least one front wheel and one rear wheel, these being within the perimeter of the machine. In this invention, there is no evidence that there are additional supports that provide stability during baling.

[0005] The applicant's own patent EP3835221 relates to an autonomous mobile pallet truck with a driving element suitable for moving and guiding the assembly formed by a driving element, a loading element and a baling element, navigation and guiding equipment, as well as communications between the elements. This machine does not have suitable supports between the forks that can provide greater stability in the baling processes. [0006] WO2010103214 relates to a mobile baling machine with a rotating arm according to the invention, and, in order to reduce the fatigue of the personnel and enhance the attachment of the load placed on a pallet and wrapped with a film, the forklift truck is that of a pallet truck and is fitted with means to make a translational motion in a horizontal plane with the forks being connected to the fixed frame of the baling machine.

[0007] None of the above inventions has additional dynamic supports to the base, which, without leaving the perimeter of the base of the baling machine, allow it to have greater stability during the baling processes taking into account the pitching that occurs, for example, with an arm that turns around the load to be baled.

DESCRIPTION OF THE INVENTION

[0008] To solve the above problems, the invention relates to a device suitable for providing stability to a mobile baling machine during baling cycles by increasing its initial support base.

[0009] For this purpose, there are mobile parts, which we will call dynamic supports, in addition to the pre-existing fixed ones of the machine, and which are suitable for, in a specific position, providing a greater support sur-

face for the initial support base, configuring an increased support base that improves the stability of the baling machine.

[0010] We will call:

Dynamic supports are those mobile elements that present a resting position, in which they do not rest on the ground, and a working position in which they rest on the ground where in the working position they expand the support surface of the baling machine generating an increased support base.

[0011] Increased support base to the support surface of the existing baler when the dynamic supports are in the working position.

[0012] Initial support base to the support surface of the baler when the dynamic supports are in the resting position.

[0013] Since the perimeter of the baler is greater than its initial support base, in a preferred embodiment the increased support base is completely within the perimeter of the machine, since the increase occurs by taking advantage of the space between the perimeter of the baler and the initial support base. Trips and accidents are avoided in this way.

[0014] In a preferred embodiment the dynamic supports comprise irreversible pneumatic clamps, although in other possible embodiments they may present a telescopic, connecting rod or any other movement that allows passing from a position at a certain distance from the ground to another in contact with it and vice versa.

[0015] These dynamic supports are arranged in the lower part of the body of a baling machine and, in a resting position, they are raised without contact with the ground, preferably housed in the body of the machine, while in a working position these supports move until they rest on the ground.

[0016] To activate the displacement of the dynamic supports, the device has a terminal that can be a switch, relay, or any other connector that allows its activation and where it is communicated with the baling system which allows to establish the activation moment (working position) within the work cycle. In a possible embodiment, the switch can be manual, where the operator can manipulate by activating the movement of the clamps prior to starting the baling.

45 [0017] The activation for the change from resting to working position occurs at a time prior to the start of the baling cycle, while the opposite operation, of change from working to resting position occurs at a time after baling. [0018] The device comprises:

- At least two dynamic supports, preferably irreversible pneumatic clamps in communication with a drive assembly. These dynamic supports remain collected at a distance from the ground while no baling cycle is being executed or prepared and deployed by resting on the ground surface at a previous preparatory time point of the baling cycle and for the duration of it.
- A drive assembly, preferably pneumatic, which is in

55

5

synchrony with the pitching movement generated during the baling operations, where the irreversible internal mechanism absorbs part of the energy generated by the pitching, thus preventing the supports from separating from the ground surface.

- Means of communication with the PLC of the baling machine.
- At least one valve, preferably a solenoid valve, controlled by the PLC of the baling machine that activates it prior to the start of the baling by feeding the drive assembly that enables the movement of the dynamic supports.

[0019] The word irreversible must be understood as meaning that the supports, once in the working position, are blocked, without the force exerted by the pitching being able to make them retreat since they will only return to the resting position actuated by the driving group.

[0020] Once the dynamic supports are in the working position, the baler is effectively stabilized and all this, preferably, without leaving the perimeter of its base.

[0021] The mobile baling machine performs a predefined path, stopping later to collect the load and start a baling cycle. At that time, the PLC that controls the baling machine activates the stability system by activating the solenoid valve that enables the movement of the dynamic supports which perform a movement from the resting position to the working position.

[0022] In the case of clamps, the movement is pivoted on its own axis.

[0023] In a preferred embodiment, the dynamic supports are placed on the inside of the perimeter, on the outer sides of the forks, expanding the support base of the baler as much as possible and rigidly replacing the cushioned supports with wheels of the pallet truck, which are the ones that allow rolling.

[0024] In a possible execution, the dynamic supports, in some of their positions, may exceed the perimeter of the base; however this execution can generate problems at the labour level because any element outside the perimeter can lead to trips and accidents.

[0025] In a preferred embodiment, the movement of the dynamic supports is achieved by pneumatic means, the drive assembly handling air flows that require low levels of compression which translates into a lower weight and volume of the assembly and less space required for its assembly.

DESCRIPTION OF THE FIGURES

[0026]

Fig. 1 shows a perspective view of the inside of the base of the baler (7) where you can see the solenoid valve (2) that feeds the drive assembly and the dynamic supports (1), in this case irreversible pneumatic clamps, arranged on both sides of the forks (3).

Fig. 2 shows a view from inside the base of the baler where the arrangement of the dynamic supports (1), in this case clamps, which are actuated by the drive assembly (8) thanks to the solenoid valve (4), is better appreciated.

Fig. 3 shows the lower front of the baler (7) where the forks (3) and the dynamic supports (1) are shown in the working position.

DESCRIPTION OF AN EMBODIMENT

[0027] The stability device for baling machines (7) comprises dynamic supports (1) suitable for adopting two possible positions: resting and working position.

[0028] These dynamic supports are arranged in such a way as to expand the support base of the baler.

[0029] In the resting position, the dynamic support is collected, at a certain distance from the ground and without contact with it, without contributing to the stability of the assembly with the harness supported on the initial support base.

[0030] In the working position, the dynamic support is extended, in contact with the ground in a rigid manner, expanding the support base of the baler and contributing to its stability while the baler is supported on the extended support base.

[0031] The dynamic supports (1) comprise irreversible pneumatic clamps in communication with a drive assembly.

[0032] The clamps are arranged by expanding the initial support base of the baler, between the outer part of the forks (3) and the perimeter of the base of the baler. **[0033]** The movement of these clamps is pneumatic, activated by the action of a solenoid valve (2) coordinated with the electronics of the baler in such a way that these clamps adopt the working position in the preparatory acts of the baling processes and return to the resting position once they are completed.

Claims

45

50

30

- 1. STABILITY DEVICE FOR MOBILE BALING MA-CHINES characterized in that it comprises at least two dynamic supports (1) operated by a drive assembly (8), said drive assembly being communicated with the PLC of the baler (7), wherein the dynamic supports, by action of the drive assembly (8), can vary between a resting position, in which they are at a certain distance from the ground, and a working position in which they are rigidly supported on the ground outside an initial support base, configuring an increased support base, and wherein such supports rigidly replace the cushioned supports with wheels of the pallet truck.
- 2. STABILITY DEVICE FOR MOBILE BALING MA-

CHINES according to claim 1 **characterised in that** the dynamic supports are within the perimeter of the baler.

- 3. STABILITY DEVICE FOR MOBILE BALING MA-CHINES according to claim 1 characterised in that the drive assembly is operated by a solenoid valve (4) connected to and controlled by the baler PLC.
- 4. STABILITY DEVICE FOR MOBILE BALING MA-CHINES according to claim 1, characterised in that the dynamic supports (1) are arranged on the external sides of the forks (3) of the baler (7).
- 5. STABILITY DEVICE FOR MOBILE BALING MA-CHINES according to claim 1 **characterised in that** the dynamic supports (1) have a switch that activates their movement.
- 6. STABILITY DEVICE FOR MOBILE BALING MA-CHINES according to claim 1 characterised in that the dynamic supports comprise irreversible pneumatic clamps.

25

5

30

35

40

45

50

55

FIG. 1

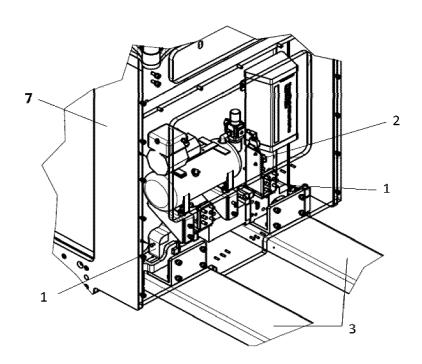
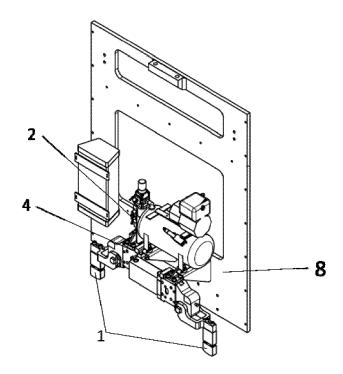
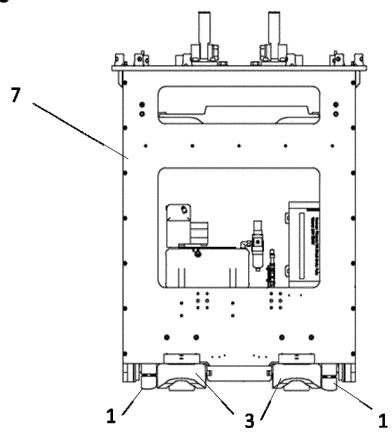


FIG. 2







DOCUMENTS CONSIDERED TO BE RELEVANT



EUROPEAN SEARCH REPORT

Application Number

EP 24 16 2888

10	

04C01)	Munich

Category	Citation of document with indication of relevant passages	n, where appropriate,	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)	
x	US 2021/300744 A1 (BAIL) [GB]) 30 September 2021 * paragraph [0099] * * paragraph [0103] - pa: * paragraph [0162] - pa: * figure 1 *	(2021-09-30) ragraph [0105] * ragraph [0164] *	1-6	INV. B65B11/58 B65B11/00	
x	US 2006/263182 A1 (MIZN 23 November 2006 (2006-: * paragraph [0026] * * paragraph [0086]; fign	ER RICHARD J [US]) 11-23)	1-6		
x	US 2022/379792 A1 (WEHNI 1 December 2022 (2022-1: * paragraph [0027] * * figures 2,3,4,5,9,14,:	2-01)	1-6		
				TECHNICAL FIELDS SEARCHED (IPC)	
	The present search report has been dr	awn up for all claims	_		
	Place of search	Date of completion of the search		Examiner	
Munich CATEGORY OF CITED DOCUMENTS X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure P: intermediate document		T : theory or principl E : earlier patent do after the filing da D : document cited i L : document cited f	T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filling date D: document cited in the application L: document cited for other reasons E: member of the same patent family, corresponding document		

EP 4 458 691 A1

ANNEX TO THE EUROPEAN SEARCH REPORT ON EUROPEAN PATENT APPLICATION NO.

EP 24 16 2888

5

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

23-09-2024

				25 07 202
10	Patent document cited in search report	Publication date	Patent family member(s)	Publication date
	US 2021300744 A	1 30-09-2021	AU 2021201722 A1 CN 113463717 A	14-10-2021 01-10-2021
45			EP 3901383 A2	27-10-2021
15			EP 4417566 A2	21-08-2024
			GB 2593723 A	06-10-2021
			GB 2627134 A	14-08-2024
			US 2021300744 A1	30-09-2021
20		1 23-11-2006	NONE	
		1 01-12-2022	US 2022379792 A1	01-12-2022
	05 2022373732 A.	1 01 12 2022	US 2023105528 A1	06-04-2023
			US 2023105326 A1	06-04-2023
			US 2023191978 A1	22-06-2023
25				
30				
35				
00				
40				
45				
40				
50				
	g			
	FORM P0459			
<i>EE</i>	MHC			
55	PC			

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82

EP 4 458 691 A1

REFERENCES CITED IN THE DESCRIPTION

This list of references cited by the applicant is for the reader's convenience only. It does not form part of the European patent document. Even though great care has been taken in compiling the references, errors or omissions cannot be excluded and the EPO disclaims all liability in this regard.

Patent documents cited in the description

- EP 3792191 A [0004]
- EP 3835221 A [0005]

• WO 2010103214 A [0006]