

(11) **EP 4 497 893 A1**

(12)

EUROPEAN PATENT APPLICATION

published in accordance with Art. 153(4) EPC

(43) Date of publication: 29.01.2025 Bulletin 2025/05

(21) Application number: 23719807.2

(22) Date of filing: 20.03.2023

(51) International Patent Classification (IPC): E04F 10/10 (2006.01)

(52) Cooperative Patent Classification (CPC): **E04F 10/10**

(86) International application number: **PCT/ES2023/070176**

(87) International publication number: WO 2023/180608 (28.09.2023 Gazette 2023/39)

(84) Designated Contracting States:

AL AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HR HU IE IS IT LI LT LU LV MC ME MK MT NL NO PL PT RO RS SE SI SK SM TR

Designated Extension States:

BA

Designated Validation States:

KH MA MD TN

(30) Priority: 21.03.2022 ES 202230239

(71) Applicant: Codeval Aluminium S.L. 46460 Silla (ES)

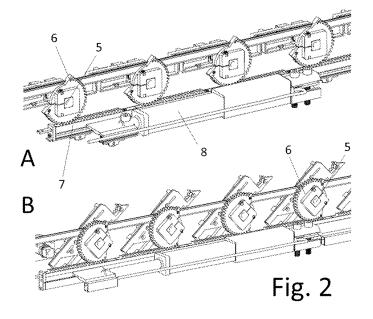
(72) Inventors:

- FORTUNY ZACARES, Antonio 46200 Picassent (Valencia) (ES)
- BENAVENT GARCES, Jose Antonio 46112 València (ES)
- (74) Representative: Mora Granell, José Agustín G.V. Marqués del Turia 49, 6♀, 3ॿ 46005 Valencia (ES)

(54) PERGOLA WITH ROTATING SLATS

(57) Pergola with rotating slats comprising a support (1) of a frame formed by two or more longitudinal girders (2) and at least one crossbar (3). At least one of the longitudinal girders (2) is straight and a series of slats (4)

with revolving shafts (5) parallel to each other and supported on the girders (2). The axial shafts (5) end on the straight girder (2) in respective pinions (6) engaged on one or more motorised racks (7).



20

30

TECHNICAL FIELD

[0001] This invention consists of a pergola with an improved upper slat support that enables the use of standard parts in the manufacture of various models.

1

STATE OF THE ART

[0002] The existence of pergolas with rotating slats whose inclination is variable to block or allow the passage of light and air currents is known in the state of the art. ES1285474U and WO2019084590A1 provide two examples. These types of system are fitted with complex mechanisms to ensure that the orientation of all the slats is identical. However, complex mechanisms are less reliable and more expensive than the mechanism proposed by this invention.

[0003] Certain examples of such a system involve a bar connected to all the slats at an identical distance from their axial shafts. Movement of said bar produces coordinated rotation of the slats. This system requires a hydraulic or pneumatic cylinder and considerable electric power to achieve the movement to or from any angle of the slat and radius of the rotational moment. This in turn gives rise to noise and requires robust components.

[0004] The applicant is not aware of any solution similar to the claimed invention.

BRIEF EXPLANATION OF THE INVENTION

[0005] The invention consists of a pergola with rotating slats as set forth in the claims. In several embodiments it solves the problems inherent in the state of the art.

[0006] The pergola is composed of a frame support, the frame formed in turn by two longitudinal girders and one or more crossbars that act as stiffeners. Inside the frame there is a series of parallel rotating slats, each one with an axial shaft, arranged between the two girders. One of the girders is straight and is fitted with a pinion attached to each axial shaft and engaged with one or more motorised racks. All the slats of a frame or span should preferably be operated by the same rack, but they can also be arranged in divisions or partitions.

[0007] A preferred manner of making partitions is to place two or more racks parallel to each other and arrange the pinions of the different slats to engage on one of the two racks. The most highly preferred partition solution is to place the racks at each end of the slats on the two straight girders. Due to the simplicity of the structure, the easiest way to execute it is with a single rack on each girder.

[0008] It must be taken into account that the most common solution is for the two girders to be parallel, but it is possible to use other angles if the racks or pinions are fitted with helical gears.

[0009] If the slats' axial shafts are identical at each end,

the question of which slats are associated with each rack can be decided during the design or construction phases, thus enabling them to move in unison to form the partition. Placing the pinions at one or the other end of the slat during assembly will be sufficient. Thus the odd and even slats can be made to move independently of each other, several consecutive slats (for example all those at one end) can move independently of the others and other specific configurations are possible.

[0010] This, for example, enables the operator to modify the ventilation without significantly affecting the solar radiation, to create shaded and sunny areas for different users of the same pergola and other similar advantages.

[0011] Other variations will be indicated throughout this specification.

DESCRIPTION OF THE DRAWINGS

[0012] The following figures are provided to enhance comprehension of the invention.

Figure 1: Perspective view of an example of a dualspan pergola.

Figure 2: Perspective detail of the transmission between pinions and rack in two positions (A) and (B). Figure 3: Top view of an embodiment in which the slats are partitioned.

Figure 4: Top view of examples of positions of a pergola with four partitions: A) Open. B) Partition with one open end. C) Alternating partitions and D) Partitions open at both ends.

SOME EMBODIMENTS OF THE INVENTION

[0013] Below, an embodiment of the invention will be briefly discussed, as an illustrative and not limitative example.

[0014] Figure 1 shows an example of embodiment of the pergola. It starts with a support (1) such as columns, walls, etc. and one or more frames or spans with two or more longitudinal girders (2) and at least one crossbar (3). The frame defines a useful surface covered by parallel slats (4). The frame is generally rectangular or square, but in fact it will be sufficient for the invention to work if only one of the girders (2) is straight. The slats (4) only have to be of variable length to adapt to a pergola with a girder (2) that is not straight. The frame will usually be basically horizontal, but this depends on the specific use for which the pergola is intended.

[0015] The slats (4) are fitted with axial shafts (5) parallel to each other and usually equidistant to each other. The axial shafts (5) are supported by the girders (2) by means of shims, bearings or any other system that enables freedom of rotation.

[0016] Each axial shaft (5) is connected to a pinion (6) which in turn engages on a motorised rack (7) that can be common to all the slats (4). In figure 2, the rack (7) is moved by means of a hydraulic cylinder (8). It is also

55

10

15

20

25

35

40

45

possible to arrange two or more independent parallel racks (7) so that the pinions (6) engage on one rack or the other (7), thus creating partitions. In this way it is possible to act on a certain number if slats (4); to open all of them or only a sector, open alternate slats (4), etc. This arrangement also enables a reduction in the required power of the motor by permitting the option of placing two or more motors or provide for the sequential opening of the slats (4).

[0017] The pinion (6) can be circular or - to reduce its height - have a minor segment cut along a chord of the circle formed by the wheel, for example, as shown in figure 2. In turn, the rack (7) can have teeth along its entire length or only in the area used by each pinion (6). The translational motion of the rack (7) results in rotation of the slats (4) in a coordinated manner. The cut of the pinion (6) serves, among other functions, to facilitate control of its position during assembly. Thus, it will be known that all the slats (4) are parallel if all the cuts are placed in a parallel position. This can also be achieved by making a mark on the wheel - on one of the teeth for example - but this solution is less evident at first glance.

[0018] The system is extremely effective, since the rack's (7) translational motion is not affected by the position of the slats (4). Consequently, the motor can be lighter and less powerful than in the state of the art. In addition, the components are not especially bulky and can be concealed inside the associated girder (2), thus protecting them from water and dust and removing them from sight. To do so, the motor and rack (7) are placed inside the girder (2) on the opposite side to the associated bearing. This system also requires less maintenance than other similar solutions such as those that use an auger screw, especially if hydraulic cylinders (8) are used to move the racks (7).

[0019] Figure 3 shows a detail of an embodiment in which the slats (4) are grouped into partitions. In this case, they are grouped into even and odd slats (4). All the slats (4) belonging to the same partition move in unison. For achieve this, two racks (7) have been placed, one on each girder (2), and the pinions (6) are fitted on one end axial shaft (5) of the slat (4) or the other.

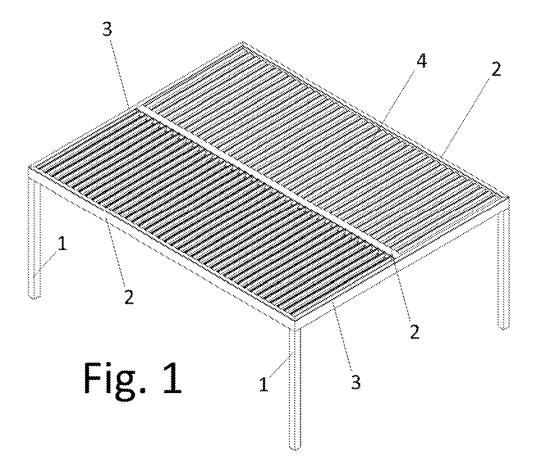
[0020] In use, the user can activate the hydraulic cylinder of each rack (7) independently to act on the partitions or on all the racks (7) in parallel to move all the slats (7).

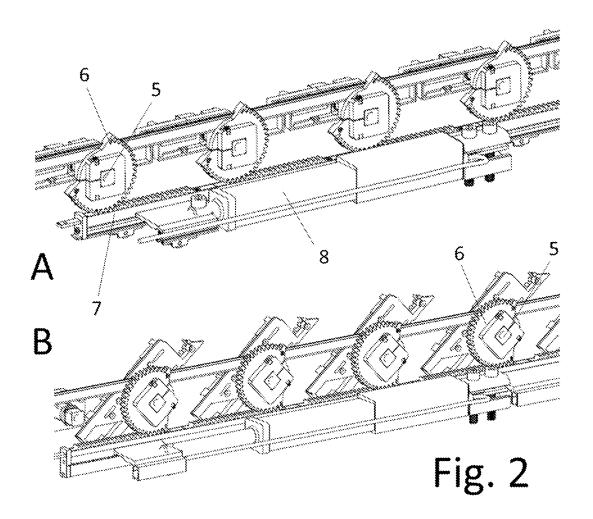
[0021] Figure 4 shows different positions of the slats (4) of a pergola with four partitions. Two racks (7) are placed in alternating order on each longitudinal girder (the first on one girder, the second on the other, the third on the first girder, etc). In this embodiment it is possible to align the racks (7) on each side since the slats (4) that they affect are separated and the racks (7) can be separated sufficiently to ensure that they do not to collide. All partitions are in the open position in figure A. Therefore, the pergola will not cast a shadow. In figure B the partition on the right is open and the others are closed. In figure C the partitions are alternately open or closed. In figure D the end

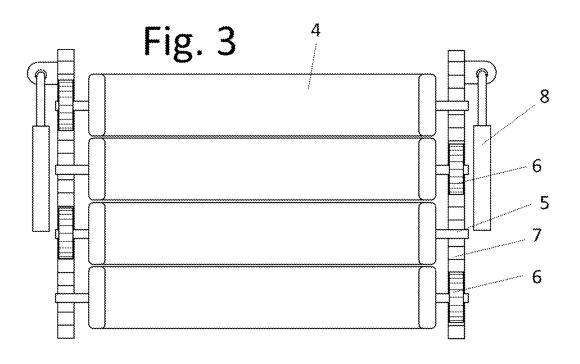
partitions are open and the central ones are closed. Other combinations are possible.

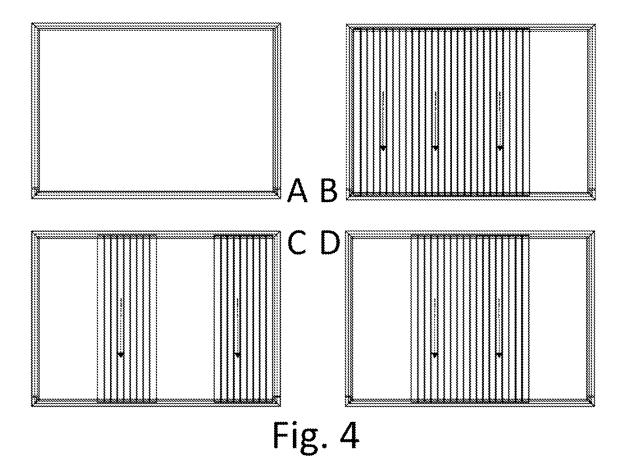
Claims

- 1. Pergola with rotating slats, comprised of a support (1) of a frame formed by two or more longitudinal girders (2) and at least one crossbar (3), with at least one of the longitudinal girders (2) being straight, and a series of rotating slats (4) with axial shafts (5) parallel to each other and supported by the girders (2), **characterised by** the axial shafts (5) ending, on the straight girder (2), on respective pinions (6) engaged on one or more motorised racks (7).
- 2. Pergola with rotating slats according to claim 1, characterised in that the pinions (6) have a minor sector cut off according to a chord of the circle formed by the respective pinion (6).
- **3.** Pergola with rotating slats, according to claim 1, **characterised in that** the rack (7) has teeth only in the area engaged by each pinion (6).
- 4. Pergola with rotating slats, according to claim 1, characterised in that it is comprised of two or more racks (7) and that each slat (4) has a single pinion (6) engaged on one rack (7).
- Pergola with rotating slats, according to claim 4, characterised in that it has two straight girders
 (2) and each girder (2) is fitted with at least one rack
 (7).
- **6.** Pergola with rotating slats, according to claim 1, characterised in that each rack (7) is moved by a hydraulic cylinder (8).









INTERNATIONAL SEARCH REPORT

International application No PCT/ES2023/070176 5 A. CLASSIFICATION OF SUBJECT MATTER E04F10/10 INV. ADD. According to International Patent Classification (IPC) or to both national classification and IPC **B. FIELDS SEARCHED** 10 Minimum documentation searched (classification system followed by classification symbols) E04F Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched 15 Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) EPO-Internal, WPI Data 20 C. DOCUMENTS CONSIDERED TO BE RELEVANT Category* Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. FR 2 376 378 A1 (POSNANSKY MARIO [CH]) х 1,3,5 28 July 1978 (1978-07-28) 25 page 3, line 15 - page 4, line 24; figures 5-7 EP 2 336 479 A1 (FRANCHI PIETRO [IT]) 1,4-6 Х 22 June 2011 (2011-06-22) paragraphs [0013], [0050] - [0068]; figures 1-5 30 AU 548 289 B2 (PREMIER BLINDS PTY LTD) х 5 December 1985 (1985-12-05) page 3, line 4 - page 5, line 4; figures 1,2 35 CN 2 926 374 Y (LI YI) х 1 25 July 2007 (2007-07-25) claims 1-3; figures 1-4 40 Further documents are listed in the continuation of Box C. X See patent family annex. Special categories of cited documents : "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier application or patent but published on or after the international filing date "X" document of particular relevance;; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone 45 "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) document of particular relevance;; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 50 17/07/2023 7 July 2023 Name and mailing address of the ISA/ Authorized officer European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040 2 Kofoed, Peter 55 Fax: (+31-70) 340-3016

Form PCT/ISA/210 (second sheet) (April 2005)

page 1 of 2

INTERNATIONAL SEARCH REPORT

International application No

PCT/ES2023/070176 5 C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT Category* Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. х CN 112 854 883 A (TAIZHOU BOLVDA CRAFT CO 1,3 LTD) 28 May 2021 (2021-05-28) paragraphs [0029] - [0030]; figures 1, 10 15 20 25 30 35 40 45 50 2

Form PCT/ISA/210 (continuation of second sheet) (April 2005)

55

page 2 of 2

EP 4 497 893 A1

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No
PCT/ES2023/070176

_		morma	ion on patent lannly men	ilibers		PCT/ES	2023/070176
5	Patent document cited in search report		Publication date		Patent family member(s)		Publication date
	FR 2376378	A1	28-07-1978	СН	611674		15-06-1979
				FR IT	2376378 1091333		28-07-1978 06-07-1985
10	EP 2336479			EP IT	2336479	 A1	
			OF 10 100F				
	AU 548289	B2	05-12-1985 	NONE			
15	CN 2926374			NONE			
	CN 112854883	A 	28-05-2021 	NONE			
20							
25							
30							
35							
40							
45							
50							

Form PCT/ISA/210 (patent family annex) (April 2005)

55

EP 4 497 893 A1

REFERENCES CITED IN THE DESCRIPTION

This list of references cited by the applicant is for the reader's convenience only. It does not form part of the European patent document. Even though great care has been taken in compiling the references, errors or omissions cannot be excluded and the EPO disclaims all liability in this regard.

Patent documents cited in the description

• ES 1285474 U [0002]

• WO 2019084590 A1 **[0002]**