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(54) **FILLING STATION AND METHOD FOR FILLING A FEEDER UNIT WITH DISCRETE MEDICAMENTS**

(57) The invention relates to a filling station (1, 101, 201) and method for filling a feeder unit (8) with discrete medicaments (9), wherein the filling station (1, 101, 201) comprises a base (2, 102, 202) and a holder (3, 103) that is positionable in one or more inclined orientations (B, C)

relative to said base (2, 102, 202) for holding the feeder unit (8) in said one or more inclined orientations (B, C), and an identifier for identifying a feeder unit (8) that is place on the holder (3, 103, 203).

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EUROPEAN SEARCH REPORT

Application Number  
EP 24 22 1747

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DOCUMENTS CONSIDERED TO BE RELEVANT

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
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A	US 6 554 157 B2 (KIRBY LESTER INC [US]) 29 April 2003 (2003-04-29) * abstract; figures 1-20 * -----	1-15	
A	US 7 711 449 B2 (ABDULHAY GAZI [US] ET AL) 4 May 2010 (2010-05-04) * figure 20 * -----	1-15	
			<b>TECHNICAL FIELDS SEARCHED (IPC)</b>
			G07F A61J
The present search report has been drawn up for all claims			
Place of search <b>The Hague</b>		Date of completion of the search <b>13 February 2025</b>	Examiner <b>Wolles, Bart</b>
<b>CATEGORY OF CITED DOCUMENTS</b> X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... & : member of the same patent family, corresponding document	

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**ANNEX TO THE EUROPEAN SEARCH REPORT  
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5 This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.  
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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82