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(71) Applicant: **Koninklijke Philips N.V.**
5656 AG Eindhoven (NL)
(72) Inventor: **LELIEVELD, Mark Johannes**
5656 AG Eindhoven (NL)
(74) Representative: **Philips Intellectual Property & Standards**
High Tech Campus 52
5656 AG Eindhoven (NL)

(54) **DRYING DEVICE**

(57) According to an aspect, there is provided a drying device (100) comprising a housing (102) having an air inlet (104) via which air is received into the drying device and an air outlet (106) via which air is propelled from the

drying device; and a toroidal fan (108) disposed at least partially within the housing, the toroidal fan configured to generate a flow of air along an airflow path towards the air outlet of the housing.

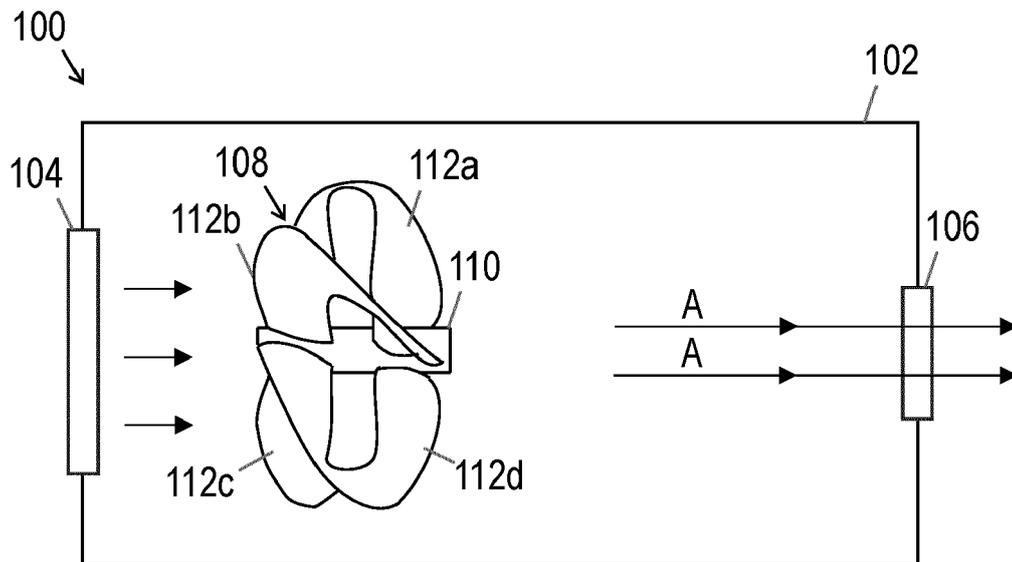


Fig. 1

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Description

FIELD OF THE INVENTION

[0001] The invention relates to a drying device, such as a hair dryer or a hand dryer.

BACKGROUND OF THE INVENTION

[0002] Drying devices, such as hairdryers and hand dryers typically include a heating element and a fan for air propulsion, to blow warm air towards an object to be dried (e.g., hair or a hand). Fans used in devices such as hairdryers are typically driven by a motor and, in some cases, significant amounts of energy can be required to drive the motor which in turn drives the fan. A stronger flow of air from the drying device can be achieved by using a larger fan. However, larger amounts of energy are required for larger fans, meaning a larger motor may be required, and larger amounts of energy may need to be provided to power the motor.

[0003] Another downside of existing drying devices is that, in use, fans can generate large amounts of noise as they rotate, which can cause a negative experience for a user of a drying device that includes such a fan.

[0004] There is, therefore, a desire for a drying device having a fan that addresses at least some of these issues.

SUMMARY OF THE INVENTION

[0005] It would be desirable to have a drying device, such as a hair dryer or a hand dryer, which is capable of providing at least the same drying effect as existing drying devices, but which uses less power, or is more efficient. It would also be desirable to have a drying device that generates less noise during use, compared to existing drying devices that include a fan. The inventor of the present disclosure has recognised that one or both of these improvements may be realised by using a different type of fan in a drying device. Specifically, according to embodiments disclosed herein, a drying device includes, among other features, a toroidal fan for generating a flow of air. A toroidal fan, which may have the same size (e.g., diameter) as a traditional axial flow fan, is capable of generating greater air flow than an equivalent (e.g., similar sized) axial flow fan. Moreover, toroidal fans are typically quieter than fans traditionally used in drying devices, meaning that devices in which toroidal fans are used can be quieter than devices using traditional fans, providing a better user experience.

[0006] According to a first specific aspect, there is provided a drying device comprising a housing having an air inlet via which air is received into the drying device and an air outlet via which air is propelled from the drying device; and a toroidal fan disposed at least partially within the housing, the toroidal fan configured to generate a flow of air along an airflow path towards the air outlet of the housing.

[0007] The toroidal fan may include a hub portion; and at least one blade, each of the at least one blade connected to the hub portion at a first connection position and at a second connection position, such that a space is formed between the at least one blade and the hub portion.

[0008] In some embodiments, the first connection position and the second connection position may be at different distances along the length of the hub portion.

[0009] In some embodiments, the drying device may further comprise at least one heat source disposed at least partially within the housing, the at least one heat source configured such that heat generated by the at least one heat source is transferred to the flow of air generated by the toroidal fan.

[0010] The at least one heat source may be located concentrically around the hub portion.

[0011] In some embodiments, the at least one heat source may be located at least partially within the space formed between the at least one blade and the hub portion.

[0012] In other embodiments, the at least one heat source is located in at least one of the following positions: i) between the toroidal fan and the air inlet; and ii) between the toroidal fan and the air outlet.

[0013] The at least one heat source may be located at least partially within the hub portion.

[0014] In some embodiments, the housing may comprise a wall. The wall may comprise a recessed channel configured to receive part of the at least one blade of the toroidal fan.

[0015] The recessed channel may be positioned concentrically around the hub portion.

[0016] In some embodiments, the drying device may further comprise a motor configured to drive the toroidal fan.

[0017] The motor may, for example, be located at least partially within the hub portion.

[0018] The drying device may be configured to at least partially dry a body part of a user.

[0019] In some embodiments, the drying device may comprise a hairdryer or a hand dryer.

[0020] In some embodiments, the drying device may comprise a hairdryer and may further comprise a handle to be held by a user during use.

[0021] These and other aspects will be apparent from and elucidated with reference to the embodiment(s) described hereinafter.

BRIEF DESCRIPTION OF THE DRAWINGS

[0022] Exemplary embodiments will now be described, by way of example only, with reference to the following drawings, in which:

Fig. 1 is a schematic illustration of an example of a drying device according various embodiments;
Fig. 2 is an illustration of an example of part of a

toroidal fan;

Fig. 3 is a schematic illustration of an example of a drying device according various embodiments;

Fig. 4 is a schematic illustration of an example of a drying device according various embodiments;

Fig. 5 is a schematic illustration of an example of a drying device according various embodiments;

Fig. 6 is a schematic illustration of an example of a drying device according various embodiments;

Fig. 7 is a schematic illustration of an example of a drying device according various embodiments;

Fig. 8 is a schematic illustration of an example of a hair dryer; and

Fig. 9 is a schematic illustration of an example of a hand dryer.

DETAILED DESCRIPTION OF THE EMBODIMENTS

[0023] Various embodiments of the present disclosure relate to drying devices, such as hand dryers and hair dryers. The drying devices disclosed herein include features intended to improve the efficiency of such devices when compared to existing drying devices, and to improve the experience of a user of such devices, by generating less noise than existing drying devices. These and other advantages are achieved through the use of a different type of fan than is traditionally used in such drying devices, namely a toroidal fan. In a traditional (e.g., axial flow fan), each blade extends from a central hub/axis to a blade tip. It is the tips of the blades that create drag and energy losses, and also generate noise as the fan rotates. Each blade of a toroidal fan does not have a blade tip. Rather, each blade of the toroidal fan may be toroidal (e.g., curved or having a curved shape) with both of the two ends of the blade connected to a hub portion. The two ends of the blade may be connected at a same position of the hub portion or at two different positions. Each blade of a toroidal fan may be substantially circular, teardrop-shaped, arch-shaped or n-shaped.

[0024] Existing drying devices include fans having a plurality of blades (e.g., twisted blades) attached to or extending from a central core or hub. A motor is used to drive the fan, which causes the hub and the blades to rotate about a central axis. As the fan rotates, a flow of air is generated, which helps to dry objects. Similar arrangements are used in propellers, such as propellers installed on boats and aeroplanes. As a propeller rotates, air is forced in one direction, causing movement of the propeller (and any object attached to the propeller) in the opposite direction.

[0025] According to the present disclosure, a drying device includes a toroidal fan rather than a traditional fan.

[0026] Referring to the drawings, Fig. 1 is a schematic illustration of an example of a drying device 100 according to various embodiments. The drying device 100 comprises a housing 102 having an air inlet 104 via which air is received into the drying device and an air outlet 106 via which air is propelled from the drying device. The drying

device 100 further comprises a toroidal fan 108 disposed at least partially within the housing 102, the toroidal fan being configured to generate a flow of air along an airflow path towards the air outlet 106 of the housing.

[0027] It should be noted that the drying device 100 described herein with reference to the figures may include features other than those shown. For example, the drying device may include one or more components for supporting the toroidal fan 108 or other components relative to the housing 102 or relative to one another, an axis on which the toroidal fan can rotate, a mechanism for driving the toroidal fan, a power source or a mechanism for providing power to the toroidal fan, and so on. For example, in some embodiments, the drying device 100 may further comprise a motor (not shown) configured to drive the toroidal fan 108. In some embodiments, the motor may be located next to (e.g., along the axis of) the toroidal fan 108, for example between the toroidal fan and the air inlet 104 or between the toroidal fan and the air outlet 106. In other embodiments, however, the motor may be located at least partially within the hub portion 110 of the toroidal fan 108. By locating the motor within the hub portion 110 of the toroidal fan 108, savings may be made in terms of space and volume occupied by components within the drying device 100, meaning the drying device can be smaller than if the motor is positioned next to the toroidal fan.

[0028] An advantage of using the toroidal fan 108 is that it is capable of generating an improved flow of air (e.g., more powerful) than a traditional fan, and may generate less noise. Thus, the toroidal fan 108 can be driven at a slower rotational speed (e.g., a lower number of rotations per minute, RPM) while still achieving the same drying effect as a traditional fan used in existing drying devices. In this way, the toroidal fan 108 can be even quieter, and can be driven with less power (if driven at a lower RPM), potentially reducing running costs and energy usage, and providing a better user experience.

[0029] In the example shown in Fig. 1, the toroidal fan 108 is disposed fully within the housing 102. However, in other examples, part of the toroidal fan 108 may extend partially outside of the housing 102.

[0030] One or both of the air inlet 104 and the air outlet 106 may include a grill or grating (not shown) configured to at least partially cover the air inlet and/or air outlet, to prevent objects (e.g., fingers) from being inserted into the housing 102 via the air inlet and/or air outlet. Such a grill or grating may serve as a safety mechanism, reducing the likelihood that a person may be injured by placing their finger inside the drying device 100, and reducing the likelihood that other objects may be damaged by being inserted or falling into the drying device, where such fingers or objects could be struck by the toroidal fan 108 as it rotates.

[0031] The air inlet 104 may, for example, be configured to receive ambient air from outside the housing 102. The air may, for example, be drawn into the air inlet 104 by the rotation of the toroidal fan 108. The air may then be

propelled along an airflow path indicated by the arrows A towards the air outlet 106. Air propelled out of the air outlet 106 of the drying device 100 may be directed towards an object that is to be dried, such as air or hands of a user.

[0032] The toroidal fan 108 may take many different forms, but in general may include a hub portion 110 and at least one blade 112. In the example shown in Fig. 1, the toroidal fan 108 includes a first blade 112a, a second blade 112b, a third blade 112c and a fourth blade 112d. In other examples, however, the toroidal fan 108 may include more or fewer blades. The hub portion 110 serves as a core, to which the at least one blade 112 is connected or from which the at least one blade extends.

[0033] Fig. 2 is an illustration of an example of a toroidal fan 108'. The toroidal fan 108' is a variation of the toroidal fan 108 shown in Fig. 1. While generally the toroidal fan 108, 108' may include at least one blade 112, the toroidal fan 108' shown in Fig. 2 includes a hub portion 110 and a single blade 112' (e.g., the first blade). Each blade of the at least one blade (e.g., the first blade 112') is connected to the hub portion 110 in at least one position. In some examples, two ends of each blade may be connected to the same position of the hub portion 110, such that each blade forms a substantially round (e.g., 'O') or teardrop shape. In other examples, each blade may be connected to the hub portion 110 at a first connection position (e.g., a first end of the blade may be connected at the first connection position) and at a second connection position (e.g., a second end of the blade may be connected at the second connection position), such that a space is formed between the at least one blade (e.g., the first blade in this example) and the hub portion. The first connection position and the second connection position may be spaced apart from one another along a length of the hub portion and/or along (e.g., about) a circumference of the hub portion. As with the example shown in Fig. 1, the first blade 112' of the toroidal fan 108' may have a curved formation or may be arch-shaped or n-shaped, such that a space is formed between the hub portion 110 and the part of the first blade between the first connection position and the second connection position.

[0034] In a further example, the at least one blade may comprise a first blade 112a and a second blade 112b. The first connection position is at a first distance along a length of the hub portion, and the second connection position is at a second distance along the length of the hub portion. In other words, the first connection position and the second connection position are at different distances along the length of the hub portion. Thus, the two ends of a blade 112 are connected at different distances along the length of the hub portion 110. One or more of the blades 112 may be arch-shaped, such that the two ends of the blade are connected to (e.g., formed integrally with or attached to) the hub portion 110, and the part of the blade between the ends is spaced apart from the hub portion.

[0035] In some embodiments, the drying device 100

may be used to dry an object using ambient (e.g., cold) air. In other embodiments, air may be heated by the drying device before it is propelled through the air outlet 106 towards the object to be dried. In an example, as air passes through the drying device 100, the air may be heated, for example as it is propelled by the toroidal fan 108. In other examples, air may be heated actively by a heater or heating device, so that the air propelled from the air outlet 106 of the drying device 100 is warmer than the air drawn into the air inlet 104 of the drying device.

[0036] Figs. 3, 4, 5 and 6 show examples of embodiments incorporating a heating device. The drying device 100 may, in some embodiments, further comprise at least one heat source 302 disposed at least partially within the housing 102, the at least one heat source configured such that heat generated by the at least one heat source is transferred to the flow of air generated by the toroidal fan 108. The heat source 302 may be positioned at various locations within the housing 102, depending on the size and shape of the drying device 100 and on the amount of space available within the housing 102.

[0037] Fig. 3 is a schematic illustration of an example of the drying device 100 having a heat source 302 at a first position. According to this embodiment, the at least one heat source 302 may be located concentrically around the hub portion 110. For example, the at least one heat source 302 may be substantially ring-shaped or annular, having a centre point that lies on a central axis of the hub portion 110. In some embodiments, the at least one heat source 302 may be located at least partially within the space formed between the at least one blade 112 and the hub portion 110. For example, a ring-shaped heat source 302 (e.g., a coil annulus) may be provided around the hub portion 110 within a void formed by the blades 112 of the toroidal fan 108. Such a heat source may be attached to the hub portion 110 at a region that does not rotate during use. Thus, as shown in Fig. 3, the at least one heat source 302 may, in some embodiments, be positioned within the space or volume formed between a blade 112 and the hub portion 110. In this way, as the toroidal fan 108 rotates, the blades 112 of the toroidal fan propel warm air (i.e., air that has been heated by the at least one heat source 302) towards the air outlet 106. The at least one heat source 302 may have a size and/or shape based on the clearance between the blades 112 and the hub portion 110, such that, as the toroidal fan 108 rotates, the blades are not obstructed by the at least one heat source. In other examples, an annular or ring-shaped heat source 302 may be provided adjacent to the at least one blade 112, along a length (e.g., axis of) the hub portion 110.

[0038] In some embodiments, instead of a ring-shaped heat source 302, multiple heat sources may be provided within the space formed between the blades 112 and the hub portion 110. For example, multiple heat sources 302 may be connected to spokes extending from part of the hub portion 110 that does not rotate during use. In other embodiments, alternative arrangements may be used to provide one or more heat sources 302 within the space

formed between the blades 112 of the toroidal fan 108 and the hub portion 110 of the toroidal fan.

[0039] In either example discussed above (e.g., a ring-shaped heat source 302 or multiple heat sources), the heat source(s) may be stationary relative to the toroidal fan 108 as it rotates. To achieve this, the heat source 302 may be connected to a static or stationary part of the hub portion 110. For example, an internal part of the hub portion 110 may remain static (e.g., not rotating with the blades of the toroidal fan 108), and this may support the heat source 302 or provide a connection to the heat source. In other words, the hub portion 110 may include a split or gap between the positions where the blades 112 are connected to the hub portion, and the heat source 302 may be connected to a connector within the split or gap.

[0040] Positioning the at least one heat source 302 within the footprint or volume of the toroidal fan 108 (e.g., within the space formed between the blades 112 and the hub portion 110), can help to reduce the overall size the drying device 100, since the at least one the source does not need to be placed next to the toroidal fan in this embodiment. Moreover, arranging the at least one heat source 302 in this way may lead to improvements in efficiency of the drying device 100 since, as the air is heated by the at least one heat source, the air expands and may therefore be propelled at a greater speed through the air outlet 106. Positioning the at least one heat source 302 as shown in the embodiment of Fig. 3 also reduces disruption of airflow generated by the toroidal fan 108, while still providing effective heating of the air to be propelled by the fan.

[0041] The at least one heat source 302 may take any suitable form for providing heat to the surrounding air. For example, the at least one heat source 302 may comprise a coil heater, a "zigzag" heater, a ceramic heater, a ceramic ring, or the like.

[0042] In some embodiments, the at least one heat source 302 may be located between the toroidal fan 108 and the air inlet 104 or between the toroidal fan and the air outlet 106. In some embodiments, a first heat source 302 may be located between the toroidal fan 108 and the air inlet 104 and a second heat source may be located between the toroidal fan and the air outlet 106.

[0043] Fig. 4 is a schematic illustration of an example of the drying device 100 in which the heat source 302 is located between the toroidal fan 108 and the air outlet 106. In this example, the toroidal fan 108 may propel air towards and through or past the heat source 302 such that the temperature of the propelled air increases as it passes the heat source. In such examples, the heat source 302 may be configured such that air is able to pass through it or past it without significantly being impeded. For example, the heat source 302 may be located next to or outside the air pathway along which areas propelled by the toroidal fan 108, so that the air is heated as the propelled air passes the heat source. In this way, a fast and/or powerful flow of air may be propelled from the drying device 100.

[0044] Fig. 5 is a schematic illustration of an example of the drying device 100 in which the heat source 302 is located between the air inlet 104 and the toroidal fan 108. In this example, the heat source 302 may heat air drawn into the drying device via the air inlet 104, such that the temperature of the air is increased before it is propelled towards the air outlet 106 by the toroidal fan 108.

[0045] In an alternative embodiment, multiple heat sources 302 may be provided within a drying device 100. For example, a first heat source 302 may be provided in the location shown in Fig. 4 and a second heat source may be provided in the location shown in Fig. 5.

[0046] In some embodiments, the at least one heat source 302 may be located at least partially within the hub portion 110 of the toroidal fan 108. Fig. 6 is a schematic illustration of an example of the drying device 100 in which the heat source 302 is located within the hub portion 110. In this example, the heat source 302 may be configured to heat the hub portion 100 and therefore the toroidal fan 108 and/or air surrounding the hub portion.

[0047] As noted above, the use of a toroidal fan 108 helps to reduce the noise generated compared to a traditional fan. However, according to some embodiments, the noise generated may be reduced further by configuring the drying device 100 such that the toroidal fan rotates at least partially within a channel. Fig. 7 is a schematic illustration of a further example of the drying device 100 in which a channel is formed to aid with the reduction of noise generated by the toroidal fan 108. In such examples, the housing 102 of the drying device 100 may comprise a wall, and the wall may comprise a recessed channel 702 configured to receive part of the at least one blade of the toroidal fan 108. In the example shown in Fig. 7, in which the housing may be substantially cylindrical in shape, the recessed channel 702 may be ring-shaped. The recessed channel 702 may be positioned concentrically around the hub portion 110. The toroidal fan 108 may be positioned such that an end or tip of each blade 112 is within the recessed channel 702. In this way, amount of noise that is generated at the end or tip of each blade 112 of the toroidal fan 108 is reduced, due to the interaction of soundwaves with walls of the recessed channel.

[0048] In the example shown in Fig. 7, the toroidal fan 108 is shown to be narrower than (e.g., not as wide as) the toroidal fan shown in the other figures. A narrower fan may be used when it is intended to keep the size of the drying device 100 small.

[0049] The drying device 100 disclosed herein may be suitable for drying any object, but may be configured to at least partially dry a body part of a user. In some embodiments, the drying device 100 may comprise a hair dryer or a hand dryer. Fig. 8 is a schematic illustration of an example of a hair dryer 800, and Fig. 9 is a schematic illustration of an example of a hand dryer 900.

[0050] Referring first to Fig. 8, the hair dryer 800 may comprise the drying device 100 and further comprises a

handle 802 to be held by a user during use. The handle 802 may include one or more controls, such as buttons or switches that the user may use to operate the hair dryer 800, for example to switch the hair dryer on and off, to adjust the speed of rotation of the toroidal fan 108 and/or to adjust the temperature to which air is to be heated by the heat source 302.

[0051] Referring now to Fig. 9, the hand dryer 900 may comprise the drying device 100, and may be configured such that a user positions their hands beneath the air outlet 106 to be dried. Other configurations of the drying device 100 may be implemented into devices used to dry other items.

[0052] According to the embodiments disclosed herein, a drying device is provided that can provide an improved user experience due to reduced noise generation (e.g., as a result of using a toroidal fan instead of a traditional noisier fan) and that is capable of effectively and efficiently drying an object.

[0053] Variations to the disclosed embodiments can be understood and effected by those skilled in the art in practicing the principles and techniques described herein, from a study of the drawings, the disclosure and the appended claims. In the claims, the word "comprising" does not exclude other elements or steps, and the indefinite article "a" or "an" does not exclude a plurality. A single processor or other unit may fulfil the functions of several items recited in the claims. The mere fact that certain measures are recited in mutually different dependent claims does not indicate that a combination of these measures cannot be used to advantage. A computer program may be stored or distributed on a suitable medium, such as an optical storage medium or a solid-state medium supplied together with or as part of other hardware, but may also be distributed in other forms, such as via the Internet or other wired or wireless telecommunication systems. Any reference signs in the claims should not be construed as limiting the scope.

Claims

1. A drying device (100) comprising:

a housing (102) having an air inlet (104) via which air is received into the drying device and an air outlet (106) via which air is propelled from the drying device; and
a toroidal fan (108) disposed at least partially within the housing, the toroidal fan configured to generate a flow of air along an airflow path towards the air outlet of the housing.

2. A drying device (100) according to claim 1, wherein the toroidal fan includes:

a hub portion (110); and
at least one blade (112), each of the at least one

blade connected to the hub portion at a first connection position and at a second connection position, such that a space is formed between the at least one blade and the hub portion.

3. A drying device (100) according to claim 2, wherein the first connection position and the second connection position are at different distances along the length of the hub portion.
4. A drying device (100) according to any of the preceding claims, further comprising:
at least one heat source (302) disposed at least partially within the housing, the at least one heat source configured such that heat generated by the at least one heat source is transferred to the flow of air generated by the toroidal fan.
5. A drying device (100) according to claim 4, wherein the at least one heat source is located concentrically around the hub portion.
6. A drying device (100) according to claim 4 or claim 5 when dependent on claim 2 or claim 3, wherein the at least one heat source is located at least partially within the space formed between the at least one blade and the hub portion.
7. A drying device (100) according to claim 4, wherein the at least one heat source is located in at least one of the following positions:
i) between the toroidal fan and the air inlet; and
ii) between the toroidal fan and the air outlet.
8. A drying device (100) according to claim 4, wherein the at least one heat source is located at least partially within the hub portion.
9. A drying device (100) according to any of the preceding claims, wherein the housing comprises a wall; wherein the wall comprises a recessed channel (702) configured to receive part of the at least one blade of the toroidal fan.
10. A drying device (100) according to claim 9, wherein the recessed channel is positioned concentrically around the hub portion.
11. A drying device (100) according to any of the preceding claims, further comprising:
a motor configured to drive the toroidal fan.
12. A drying device (100) according to claim 11, wherein the motor is located at least partially within the hub portion.

13. A drying device (100) according to any of the preceding claims, wherein the drying device is configured to at least partially dry a body part of a user.
14. A drying device (100) according to any of the preceding claims, wherein the drying device comprises a hairdryer (800) or a hand dryer (900). 5
15. A drying device (100) according to any of claims 1 to 13, wherein the drying device comprises a hairdryer (800) and further comprises: 10
a handle (802) to be held by a user during use.

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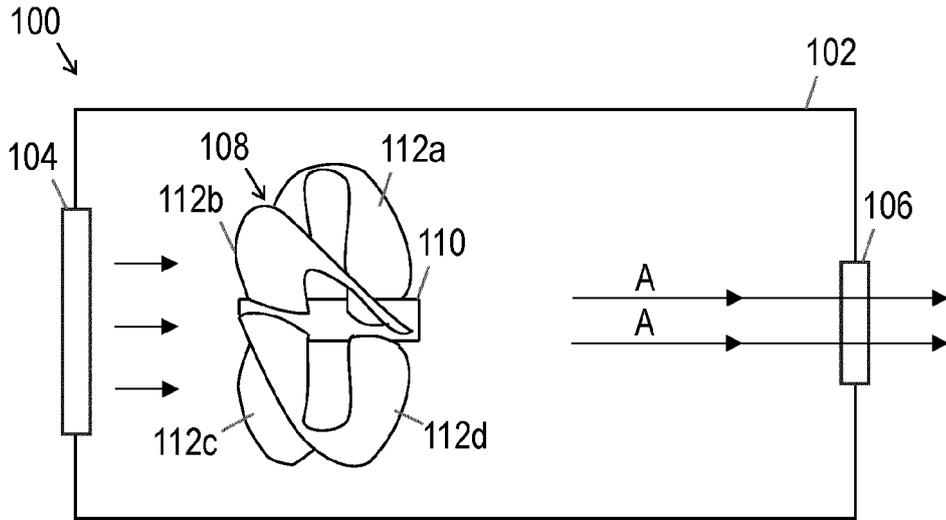


Fig. 1

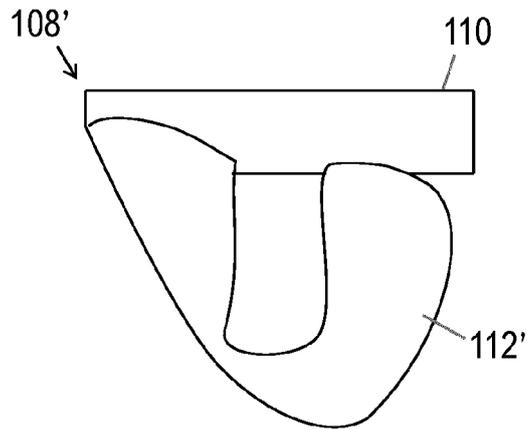


Fig. 2

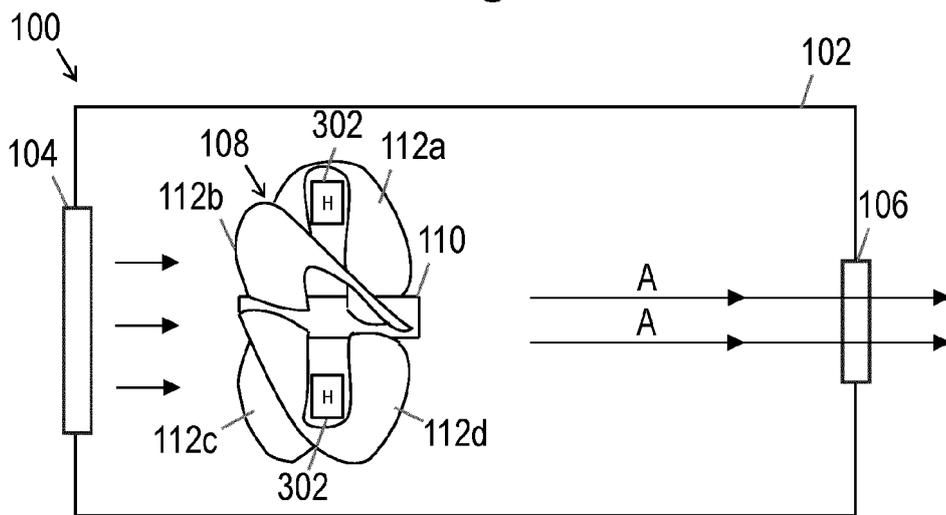


Fig. 3

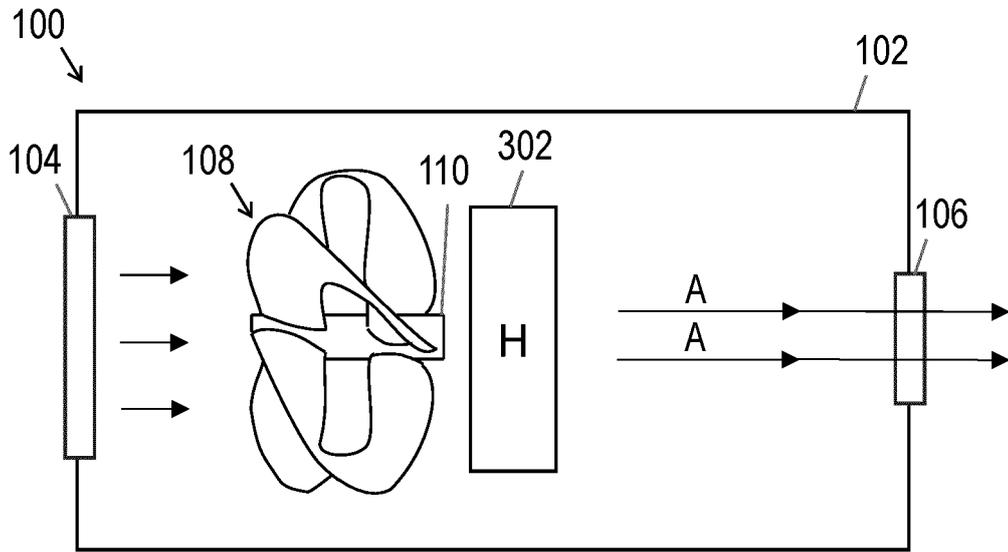


Fig. 4

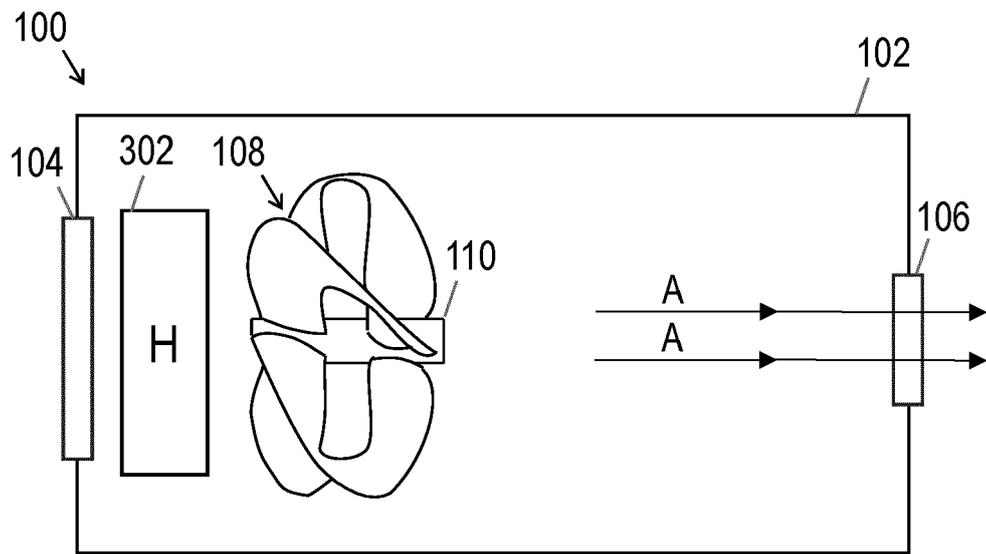


Fig. 5

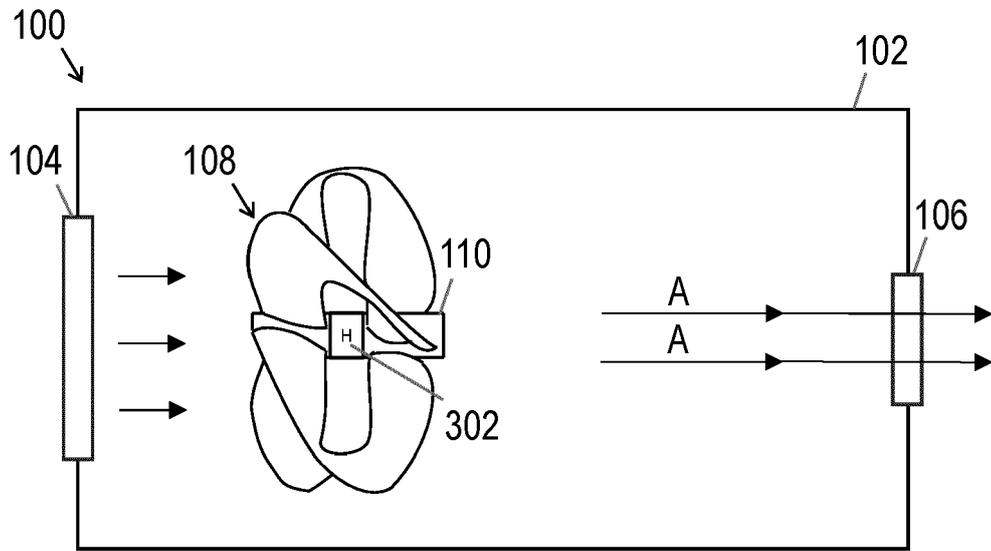


Fig. 6

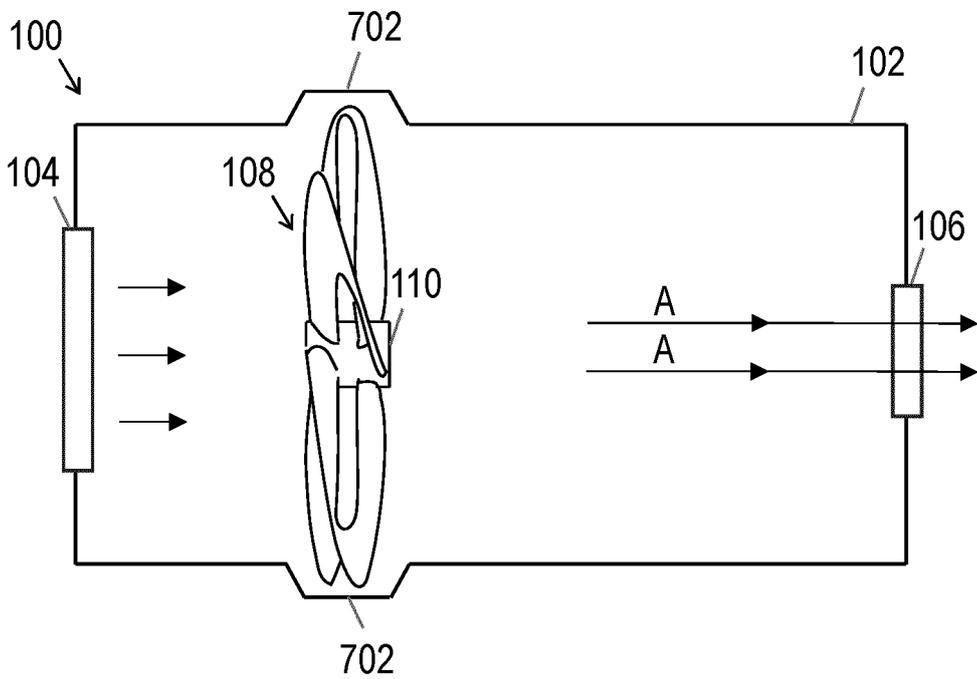


Fig. 7

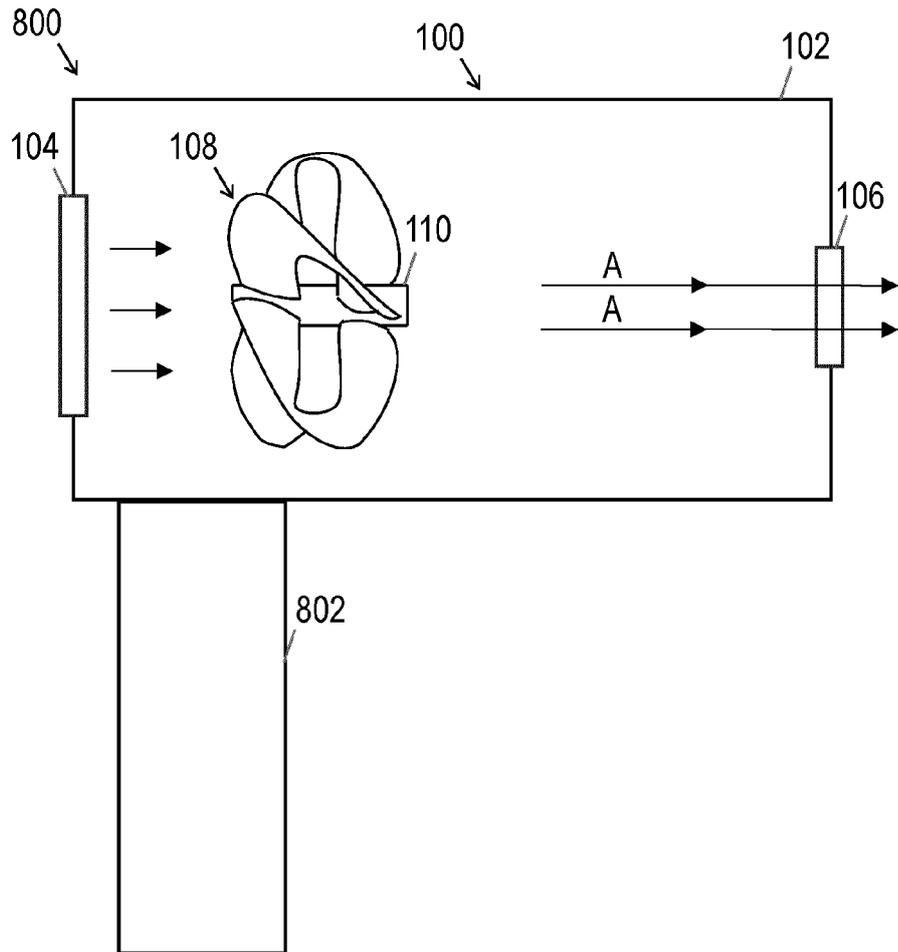


Fig. 8

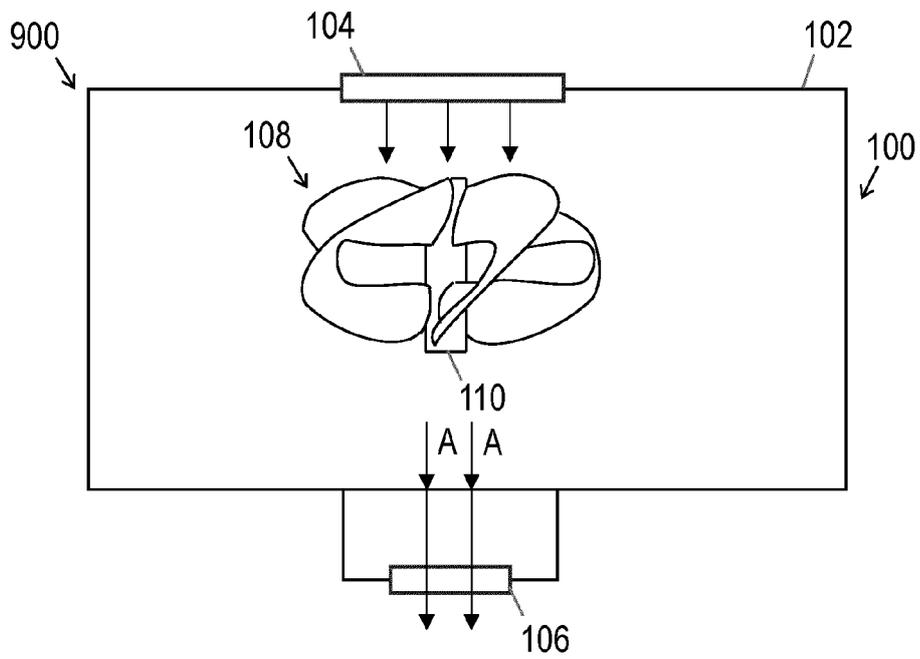


Fig. 9



EUROPEAN SEARCH REPORT

Application Number
EP 23 20 4031

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DOCUMENTS CONSIDERED TO BE RELEVANT

10

15

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
X	Anonymous: "3D-Datei Toroidal Turbine Desktop USB-Ventilator kostenlos Design für 3D-Drucker zum herunterladen Cults", 4 March 2023 (2023-03-04), pages 1-3, XP093139318, Retrieved from the Internet: URL:https://cults3d.com/de/modell-3d/verschiedene/toroidal-turbine-desktop-usb-fan [retrieved on 2024-03-08]	1-5, 7-14	INV. A45D20/08 A45D20/10 A47K10/48 F04D25/08
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Place of search The Hague	Date of completion of the search 8 March 2024	Examiner Frank, Lucia
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- O : non-written disclosure
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- E : earlier patent document, but published on, or after the filing date
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