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(54) MULTI-STAGE FORGING PROCESS

(57) An iron-type golf club head with a cavity formed via a multi-stage forging process. The forged iron-type golf club head is formed from a single billet of material. An intermediate step of the multi-stage forging process creates a cavity in the iron-type golf club head which can receive an insert. The resultant iron-type golf club head has a substantially lower center of gravity and higher moment of inertia when compared to a traditionally forged iron-type golf club head lacking a cavity. Additionally, the resultant iron-type golf club head has a more solid feel than a traditionally cast iron-type golf club head as a result of the tighter grain structure the forging process yields.

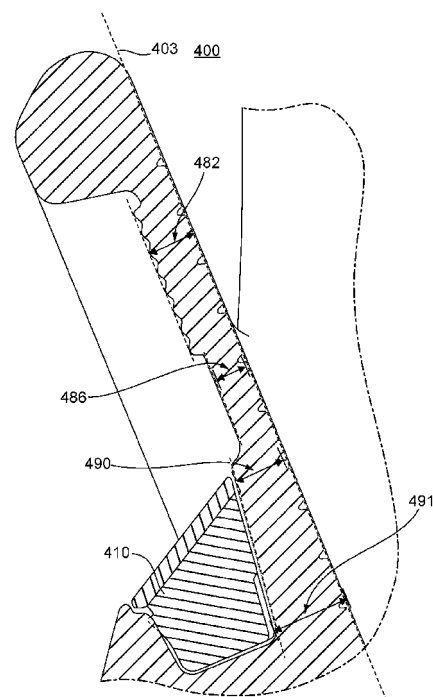


FIG. 16

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EUROPEAN SEARCH REPORT

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